



LG

Life's Good

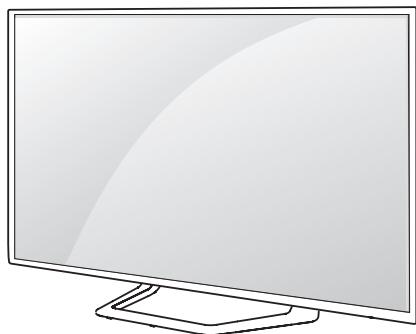
LED LCD TV **SERVICE MANUAL**

CHASSIS : LD23E

MODEL : 84LM960V/W 84LM960V/W-ZB

CAUTION

BEFORE SERVICING THE CHASSIS,
READ THE SAFETY PRECAUTIONS IN THIS MANUAL.



P/NO : MFL67361007 (1209-REV00)

Printed in Korea

Internal Use Only

North/Latin America
Europe/Africa
Asia/Oceania

<http://aic.lgservice.com>
<http://eic.lgservice.com>
<http://biz.lgservice.com>

CONTENTS

CONTENTS	2
SAFETY PRECAUTIONS	3
SERVICING PRECAUTIONS.....	4
SPECIFICATION	6
ADJUSTMENT INSTRUCTION	15
EXPLODED VIEW	24
SCHEMATIC CIRCUIT DIAGRAM	

SAFETY PRECAUTIONS

IMPORTANT SAFETY NOTICE

Many electrical and mechanical parts in this chassis have special safety-related characteristics. These parts are identified by Δ in the Schematic Diagram and Exploded View.

It is essential that these special safety parts should be replaced with the same components as recommended in this manual to prevent Shock, Fire, or other Hazards.

Do not modify the original design without permission of manufacturer.

General Guidance

An **isolation Transformer should always be used** during the servicing of a receiver whose chassis is not isolated from the AC power line. Use a transformer of adequate power rating as this protects the technician from accidents resulting in personal injury from electrical shocks.

It will also protect the receiver and its components from being damaged by accidental shorts of the circuitry that may be inadvertently introduced during the service operation.

If any fuse (or Fusible Resistor) in this TV receiver is blown, replace it with the specified.

When replacing a high wattage resistor (Oxide Metal Film Resistor, over 1 W), keep the resistor 10 mm away from PCB.

Keep wires away from high voltage or high temperature parts.

Before returning the receiver to the customer,

always perform an **AC leakage current check** on the exposed metallic parts of the cabinet, such as antennas, terminals, etc., to be sure the set is safe to operate without damage of electrical shock.

Leakage Current Cold Check(Antenna Cold Check)

With the instrument AC plug removed from AC source, connect an electrical jumper across the two AC plug prongs. Place the AC switch in the on position, connect one lead of ohm-meter to the AC plug prongs tied together and touch other ohm-meter lead in turn to each exposed metallic parts such as antenna terminals, phone jacks, etc.

If the exposed metallic part has a return path to the chassis, the measured resistance should be between $1\text{ M}\Omega$ and $5.2\text{ M}\Omega$.

When the exposed metal has no return path to the chassis the reading must be infinite.

An other abnormality exists that must be corrected before the receiver is returned to the customer.

Leakage Current Hot Check (See below Figure)

Plug the AC cord directly into the AC outlet.

Do not use a line Isolation Transformer during this check.

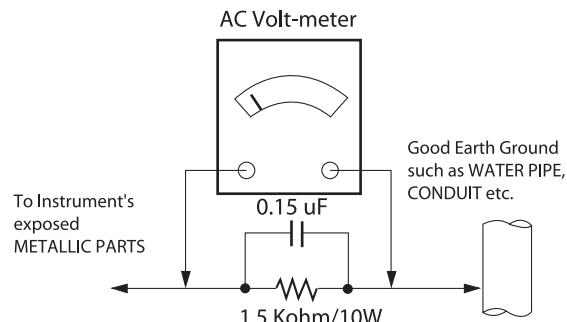
Connect 1.5 K / 10 watt resistor in parallel with a 0.15 uF capacitor between a known good earth ground (Water Pipe, Conduit, etc.) and the exposed metallic parts.

Measure the AC voltage across the resistor using AC voltmeter with 1000 ohms/volt or more sensitivity.

Reverse plug the AC cord into the AC outlet and repeat AC voltage measurements for each exposed metallic part. Any voltage measured must not exceed 0.75 volt RMS which corresponds to 0.5 mA.

In case any measurement is out of the limits specified, there is possibility of shock hazard and the set must be checked and repaired before it is returned to the customer.

Leakage Current Hot Check circuit



When 25A is impressed between Earth and 2nd Ground for 1 second, Resistance must be less than $0.1\ \Omega$

*Base on Adjustment standard

SERVICING PRECAUTIONS

CAUTION: Before servicing receivers covered by this service manual and its supplements and addenda, read and follow the **SAFETY PRECAUTIONS** on page 3 of this publication.

NOTE: If unforeseen circumstances create conflict between the following servicing precautions and any of the safety precautions on page 3 of this publication, always follow the safety precautions. Remember: Safety First.

General Servicing Precautions

1. Always unplug the receiver AC power cord from the AC power source before:
 - a. Removing or reinstalling any component, circuit board module or any other receiver assembly.
 - b. Disconnecting or reconnecting any receiver electrical plug or other electrical connection.
 - c. Connecting a test substitute in parallel with an electrolytic capacitor in the receiver.

CAUTION: A wrong part substitution or incorrect polarity installation of electrolytic capacitors may result in an explosion hazard.
2. Test high voltage only by measuring it with an appropriate high voltage meter or other voltage measuring device (DVM, FETVOM, etc) equipped with a suitable high voltage probe. Do not test high voltage by "drawing an arc".
3. Do not spray chemicals on or near this receiver or any of its assemblies.
4. Unless specified otherwise in this service manual, clean electrical contacts only by applying the following mixture to the contacts with a pipe cleaner, cotton-tipped stick or comparable non-abrasive applicator; 10 % (by volume) Acetone and 90 % (by volume) isopropyl alcohol (90 % - 99 % strength)
CAUTION: This is a flammable mixture.
Unless specified otherwise in this service manual, lubrication of contacts is not required.
5. Do not defeat any plug/socket B+ voltage interlocks with which receivers covered by this service manual might be equipped.
6. Do not apply AC power to this instrument and/or any of its electrical assemblies unless all solid-state device heat sinks are correctly installed.
7. Always connect the test receiver ground lead to the receiver chassis ground before connecting the test receiver positive lead.
Always remove the test receiver ground lead last.
8. Use with this receiver only the test fixtures specified in this service manual.
CAUTION: Do not connect the test fixture ground strap to any heat sink in this receiver.

Electrostatically Sensitive (ES) Devices

Some semiconductor (solid-state) devices can be damaged easily by static electricity. Such components commonly are called Electrostatically Sensitive (ES) Devices. Examples of typical ES devices are integrated circuits and some field-effect transistors and semiconductor "chip" components. The following techniques should be used to help reduce the incidence of component damage caused by static by static electricity.

1. Immediately before handling any semiconductor component or semiconductor-equipped assembly, drain off any electrostatic charge on your body by touching a known earth ground. Alternatively, obtain and wear a commercially available discharging wrist strap device, which should be removed to prevent potential shock reasons prior to applying power to the unit under test.

2. After removing an electrical assembly equipped with ES devices, place the assembly on a conductive surface such as aluminum foil, to prevent electrostatic charge buildup or exposure of the assembly.
3. Use only a grounded-tip soldering iron to solder or unsolder ES devices.
4. Use only an anti-static type solder removal device. Some solder removal devices not classified as "anti-static" can generate electrical charges sufficient to damage ES devices.
5. Do not use freon-propelled chemicals. These can generate electrical charges sufficient to damage ES devices.
6. Do not remove a replacement ES device from its protective package until immediately before you are ready to install it. (Most replacement ES devices are packaged with leads electrically shorted together by conductive foam, aluminum foil or comparable conductive material).
7. Immediately before removing the protective material from the leads of a replacement ES device, touch the protective material to the chassis or circuit assembly into which the device will be installed.
CAUTION: Be sure no power is applied to the chassis or circuit, and observe all other safety precautions.
8. Minimize bodily motions when handling unpackaged replacement ES devices. (Otherwise harmless motion such as the brushing together of your clothes fabric or the lifting of your foot from a carpeted floor can generate static electricity sufficient to damage an ES device.)

General Soldering Guidelines

1. Use a grounded-tip, low-wattage soldering iron and appropriate tip size and shape that will maintain tip temperature within the range of 500 °F to 600 °F.
2. Use an appropriate gauge of RMA resin-core solder composed of 60 parts tin/40 parts lead.
3. Keep the soldering iron tip clean and well tinned.
4. Thoroughly clean the surfaces to be soldered. Use a small wire-bristle (0.5 inch, or 1.25 cm) brush with a metal handle.
Do not use freon-propelled spray-on cleaners.
5. Use the following unsoldering technique
 - a. Allow the soldering iron tip to reach normal temperature. (500 °F to 600 °F)
 - b. Heat the component lead until the solder melts.
 - c. Quickly draw the melted solder with an anti-static, suction-type solder removal device or with solder braid.
CAUTION: Work quickly to avoid overheating the circuit board printed foil.
6. Use the following soldering technique
 - a. Allow the soldering iron tip to reach a normal temperature (500 °F to 600 °F)
 - b. First, hold the soldering iron tip and solder the strand against the component lead until the solder melts.
 - c. Quickly move the soldering iron tip to the junction of the component lead and the printed circuit foil, and hold it there only until the solder flows onto and around both the component lead and the foil.
CAUTION: Work quickly to avoid overheating the circuit board printed foil.
 - d. Closely inspect the solder area and remove any excess or splashed solder with a small wire-bristle brush.

IC Remove/Replacement

Some chassis circuit boards have slotted holes (oblong) through which the IC leads are inserted and then bent flat against the circuit foil. When holes are the slotted type, the following technique should be used to remove and replace the IC. When working with boards using the familiar round hole, use the standard technique as outlined in paragraphs 5 and 6 above.

Removal

1. Desolder and straighten each IC lead in one operation by gently prying up on the lead with the soldering iron tip as the solder melts.
2. Draw away the melted solder with an anti-static suction-type solder removal device (or with solder braid) before removing the IC.

Replacement

1. Carefully insert the replacement IC in the circuit board.
2. Carefully bend each IC lead against the circuit foil pad and solder it.
3. Clean the soldered areas with a small wire-bristle brush. (It is not necessary to reapply acrylic coating to the areas).

"Small-Signal" Discrete Transistor

Removal/Replacement

1. Remove the defective transistor by clipping its leads as close as possible to the component body.
2. Bend into a "U" shape the end of each of three leads remaining on the circuit board.
3. Bend into a "U" shape the replacement transistor leads.
4. Connect the replacement transistor leads to the corresponding leads extending from the circuit board and crimp the "U" with long nose pliers to insure metal to metal contact then solder each connection.

Power Output, Transistor Device

Removal/Replacement

1. Heat and remove all solder from around the transistor leads.
2. Remove the heat sink mounting screw (if so equipped).
3. Carefully remove the transistor from the heat sink of the circuit board.
4. Insert new transistor in the circuit board.
5. Solder each transistor lead, and clip off excess lead.
6. Replace heat sink.

Diode Removal/Replacement

1. Remove defective diode by clipping its leads as close as possible to diode body.
2. Bend the two remaining leads perpendicular y to the circuit board.
3. Observing diode polarity, wrap each lead of the new diode around the corresponding lead on the circuit board.
4. Securely crimp each connection and solder it.
5. Inspect (on the circuit board copper side) the solder joints of the two "original" leads. If they are not shiny, reheat them and if necessary, apply additional solder.

Fuse and Conventional Resistor

Removal/Replacement

1. Clip each fuse or resistor lead at top of the circuit board hollow stake.
2. Securely crimp the leads of replacement component around notch at stake top.

3. Solder the connections.

CAUTION: Maintain original spacing between the replaced component and adjacent components and the circuit board to prevent excessive component temperatures.

Circuit Board Foil Repair

Excessive heat applied to the copper foil of any printed circuit board will weaken the adhesive that bonds the foil to the circuit board causing the foil to separate from or "lift-off" the board. The following guidelines and procedures should be followed whenever this condition is encountered.

At IC Connections

To repair a defective copper pattern at IC connections use the following procedure to install a jumper wire on the copper pattern side of the circuit board. (Use this technique only on IC connections).

1. Carefully remove the damaged copper pattern with a sharp knife. (Remove only as much copper as absolutely necessary).
2. carefully scratch away the solder resist and acrylic coating (if used) from the end of the remaining copper pattern.
3. Bend a small "U" in one end of a small gauge jumper wire and carefully crimp it around the IC pin. Solder the IC connection.
4. Route the jumper wire along the path of the out-away copper pattern and let it overlap the previously scraped end of the good copper pattern. Solder the overlapped area and clip off any excess jumper wire.

At Other Connections

Use the following technique to repair the defective copper pattern at connections other than IC Pins. This technique involves the installation of a jumper wire on the component side of the circuit board.

1. Remove the defective copper pattern with a sharp knife. Remove at least 1/4 inch of copper, to ensure that a hazardous condition will not exist if the jumper wire opens.
2. Trace along the copper pattern from both sides of the pattern break and locate the nearest component that is directly connected to the affected copper pattern.
3. Connect insulated 20-gauge jumper wire from the lead of the nearest component on one side of the pattern break to the lead of the nearest component on the other side. Carefully crimp and solder the connections.

CAUTION: Be sure the insulated jumper wire is dressed so the it does not touch components or sharp edges.

SPECIFICATION

NOTE : Specifications and others are subject to change without notice for improvement.

1. Application range

This specification is applied to the LCD TV used LD23E chassis.

2. Requirement for Test

Each part is tested as below without special appointment.

- 1) Temperature: $25^{\circ}\text{C} \pm 5^{\circ}\text{C}$ ($77^{\circ}\text{F} \pm 9^{\circ}\text{F}$), CST: $40^{\circ}\text{C} \pm 5^{\circ}\text{C}$
- 2) Relative Humidity: $65\% \pm 10\%$
- 3) Power Voltage
 - : Standard input voltage (AC 100-240 V~, 50/60 Hz)
 - * Standard Voltage of each products is marked by models.
- 4) Specification and performance of each parts are followed each drawing and specification by part number in accordance with BOM.
- 5) The receiver must be operated for about 20 minutes prior to the adjustment.

4. Model General Specification

No.	Item	Specification	Remarks
1	Market	EU(PAL Market-36Countries)	DTV & Analog (Total 37 countries) DTV (MPEG2/4, DVB-T) : 30 countries Germany, Netherland, Switzerland, Hungary, Austria, Slovenia, Bulgaria, France, Spain, Italy, Belgium, Russia, Luxembourg, Greece, Czech, Croatia, Turkey, Morocco, Ireland, Latvia, Estonia, Lithuania, Poland, Portugal, Romania, Albania, Bosnia, Serbia, Slovakia, Beralus, DTV (MPEG2/4, DVB-T2) : 7 countries UK(Ireland), Sweden, Denmark, Finland, Norway, Ukraine, Kazakhstan DTV (MPEG2/4, DVB-C) : 37 countries Germany, Netherland, Switzerland, Hungary, Austria, Slovenia, Bulgaria, France, Spain, Italy, Belgium, Russia, Luxembourg, Greece, Czech, Croatia, Turkey, Morocco, Ireland, Latvia, Estonia, Lithuania, Poland, Portugal, Romania, Albania, Bosnia, Serbia, Slovakia, Beralus, UK, Sweden, Denmark, Finland, Norway, Ukraine, Kazakhstan DTV (MPEG2/4, DVB-S/S2) : 30 countries Germany, Netherland, Switzerland, Hungary, Austria, Slovenia, Bulgaria, France, Spain, Italy, Belgium, Russia, Luxembourg, Greece, Czech, Croatia, Turkey, Morocco, Ireland, Latvia, Estonia, Lithuania, Poland, Portugal, Romania, Albania, Bosnia, Serbia, Slovakia, Beralus, UK, Sweden, Denmark, Finland, Norway, Ukraine, Kazakhstan
2	Broadcasting system	1) PAL-BG/DK/I/I' 2) SECAM L/L', DK, BG, I 3) DVB-T/T2, C, S/S2	DVB-S: Satellite

No.	Item	Specification	Remarks
3	Receiving system	Analog : Upper Heterodyne Digital : COFDM, QAM	<ul style="list-style-type: none"> ► DVB-T <ul style="list-style-type: none"> - Guard Interval(Bitrate_Mbit/s) 1/4, 1/8, 1/16, 1/32 - Modulation : Code Rate QPSK : 1/2, 2/3, 3/4, 5/6, 7/8 16-QAM : 1/2, 2/3, 3/4, 5/6, 7/8 64-QAM : 1/2, 2/3, 3/4, 5/6, 7/8 ► DVB-T2 <ul style="list-style-type: none"> - Guard Interval(Bitrate_Mbit/s) 1/4, 1/8, 1/16, 1/32, 1/128, 19/128, 19/256, - Modulation : Code Rate QPSK : 1/2, 2/5, 2/3, 3/4, 5/6 16-QAM : 1/2, 2/5, 2/3, 3/4, 5/6 64-QAM : 1/2, 2/5, 2/3, 3/4, 5/6 256-QAM : 1/2, 2/5, 2/3, 3/4, 5/6 ► DVB-C <ul style="list-style-type: none"> - Symbolrate : 4.0Msymbols/s to 7.2Msymbols/s - Modulation : 16QAM, 64-QAM, 128-QAM and 256-QAM ► DVB-S/S2 <ul style="list-style-type: none"> - symbolrate DVB-S2 (8PSK / QPSK) : 2 ~ 45Msymbol/s DVB-S (QPSK) : 2 ~ 45Msymbol/s - viterbi DVB-S mode : 1/2, 2/3, 3/4, 5/6, 7/8 DVB-S2 mode : 1/2, 2/3, 3/4, 3/5, 4/5, 5/6, 8/9, 9/10
4	Input Voltage	AC 100 ~ 240V 50/60Hz	

5. Component Video Input (Y, C_B/P_B, C_R/P_R)

No.	Resolution	H-freq(kHz)	V-freq(Hz)	Pixel clock
1.	720×480	15.73	60.00	SDTV, DVD 480i
2.	720×480	15.63	59.94	SDTV, DVD 480i
3.	720×480	31.47	59.94	480p
4.	720×480	31.50	60.00	480p
5.	720×576	15.625	50.00	SDTV 576i
6.	720×576	31.25	50.00	SDTV 576p
7.	1280×720	45.00	50.00	HDTV 720p
8.	1280×720	44.96	59.94	HDTV 720p
9.	1280×720	45.00	60.00	HDTV 720p
10.	1920×1080	31.25	50.00	HDTV 1080i
11.	1920×1080	33.75	60.00	HDTV 1080i
12.	1920×1080	33.72	59.94	HDTV 1080i
13.	1920×1080	56.250	50	HDTV 1080p
14.	1920×1080	67.5	60	HDTV 1080p

6. RGB input (PC)

No.	Resolution	H-freq(kHz)	V-freq.(Hz)	Pixel clock(MHz)	Proposed	
					PC	DDC
1	640*350	31.468	70.09	25.17	EGA	X
2	720*400	31.469	70.08	28.32	DOS	O
3	640*480	31.469	59.94	25.17	VESA(VGA)	O
4	800*600	37.879	60.31	40.00	VESA(SVGA)	O
5	1024*768	48.363	60.00	65.00	VESA(XGA)	O
6	1152*864	54.348	60.053	80	VESA (WXGA)	
7	1360*768	47.712	60.015	85.5	WUXGA	O
8	1920*1080	67.5	60.00	148.5	WUXGA(CEA861D)	O

7. HDMI Input

No.	Resolution	H-freq(kHz)	V-freq.(Hz)	Pixel clock(MHz)	VIC	Proposed	
HDMI-PC							DDC
1	640*350	31.468	70.09	25.17		EGA	X
2	720*400	31.469	70.08	28.32		DOS	O
3	640*480	31.469	59.94	25.17		VESA(VGA)	O
4	800*600	37.879	60.31	40.00		VESA(SVGA)	O
5	1024*768	48.363	60.00	65.00		VESA(XGA)	O
6	1152*864	54.348	60.053	80		VESA	
7	1280*1024	63.981	60.020	108		VESA(SXGA)	O
8	1360*768	47.712	60.015	85.5		VESA(WXGA)	O
9	1920*1080	67.5	60.00	148.5		WUXGA(CEA861D)	O
10	3840*2160	67.5	30.00	297.00		UD	
11	3840*2160	56.25	25.00	297.00		UD	
12	3840*2160	54.0	24.00	297.00		UD	
HDMI-DTV							
1	640*480	31.469 / 31.5	59.94/ 60	25.125	1	SDTV 480P	
2	720*480	31.469 / 31.5	59.94 / 60	27.00/27.03	2,3	SDTV 480P	
3	720*576	31.25	50	27	17,18	SDTV 576P	
4	720*576	15.625	50	27	21	SDTV 576I	
5	1280*720	37.500	50	74.25	19	HDTV 720P	
6	1280*720	44.96 / 45	59.94 / 60	74.17/74.25	4	HDTV 720P	
7	1920*1080	33.72 / 33.75	59.94 / 60	74.17/74.25	5	HDTV 1080I	
8	1920*1080	28.125	50.00	74.25	20	HDTV 1080I	
9	1920*1080	26.97 / 27	23.97 / 24	74.17/74.25	32	HDTV 1080P	
10	1920*1080		25		33	HDTV 1080P	
11	1920*1080	33.716 / 33.75	29.976 / 30.00	74.25	34	HDTV 1080P	
12	1920*1080	56.250	50	148.5	31	HDTV 1080P	
13	1920*1080	67.43 / 67.5	59.94 / 60	148.35/148.50	16	HDTV 1080P	
14	3840*2160	67.5	30.00	297.00		UDTV 2160P	
15	3840*2160	56.25	25.00	297.00		UDTV 2160P	
16	3840*2160	54.0	24.00	297.00		UDTV 2160P	

8. 3D Mode

8.1. RF Input(3D supported mode manually)

No.	Resolution	Proposed	3D input proposed mode
1	HD	1080I 720P	2D to 3D Side by Side(Half) Top & Bottom
2	SD	576P 576I	2D to 3D

8.2. RF Input(3D supported mode automatically)

No.	Signal	3D input proposed mode
1	Frame Compatible	Side by Side(Half), Top & Bottom

8.3. HDMI Input

8.3.1. HDMI 1.3 (3D supported mode manually)

No.	Resolution	H-freq(kHz)	V-freq.(kHz)	Pixel clock(MHz)	Proposed	3D input proposed mode
1	1280*720	45.00	60.00	74.25	HDTV 720P	2D to 3D Side by Side(half), Top & Bottom, Single Frame Sequential
2	1280*720	37.500	50	74.25	HDTV 720P	2D to 3D Side by Side(half), Top & Bottom, Single Frame Sequential
3	1920*1080	33.75	60.00	74.25	HDTV 1080I	2D to 3D Side by Side(half), Top & Bottom
4	1920*1080	28.125	50.00	74.25	HDTV 1080I	2D to 3D Side by Side(half), Top & Bottom
5	1920*1080	27.00	24.00	74.25	HDTV 1080P	2D to 3D Side by Side(half), Top & Bottom, Checkerboard
6	1920*1080	28.12	25	74.25	HDTV 1080P	2D to 3D Side by Side(half), Top & Bottom, Checkerboard
7	1920*1080	33.75	30.00	74.25	HDTV 1080P	2D to 3D Side by Side(half), Top & Bottom, Checkerboard
8	1920*1080	56.25	50	148.5	HDTV 1080P	2D to 3D Side by Side(half), Top & Bottom, Checkerboard, Single Frame Sequential, Row Interleaving, Column Interleaving
9	1920*1080	67.50	60.00	148.5	HDTV 1080P	2D to 3D Side by Side(half), Top & Bottom, Checkerboard, Single Frame Sequential, Row Interleaving, Column Interleaving
10	3840*2160	67.5	30.00	297.00	UDTV 2160P	2D to 3D only
11	3840*2160	56.25	25.00	297.00	UDTV 2160P	2D to 3D only
12	3840*2160	54.0	24.00	297.00	UDTV 2160P	2D to 3D only

8.3.2. HDMI 1.4b (3D supported mode automatically)

No.	Resolution	H-freq(kHz)	V-freq.(Hz)	Pixel clock(MHz)	VIC	3D input proposed mode	Proposed
1	640*480	31.469 / 31.5	59.94 / 60	25.125	1	Top-and-Bottom Side-by-side(half)	Secondary(SDTV 480P) Secondary(SDTV 480P)
2		62.938/63	59.94 / 60	50.35/50.4	1	Frame packing Line alternative	Secondary(SDTV 480P) (SDTV 480P)
3		31.469 / 31.5	59.94 / 60	50.35/50.4	1	Side-by-side(Full)	(SDTV 480P)
4	720*480	31.469 / 31.5	59.94 / 60	27.00/27.03	2,3	Top-and-Bottom Side-by-side(half)	Secondary(SDTV 480P) Secondary(SDTV 480P)
5		62.938/63	59.94 / 60	54/54.06	2,3	Frame packing Line alternative	Secondary(SDTV 480P) (SDTV 480P)
6		31.469 / 31.5	59.94 / 60	54/54.06	2,3	Side-by-side(Full)	(SDTV 480P)
7	720*576	31.25	50	27	17,18	Top-and-Bottom Side-by-side(half)	Secondary(SDTV 576P) Secondary(SDTV 576P)
8		62.5	50	54	17,18	Frame packing Line alternative	Secondary(SDTV 576P) (SDTV 576P)
9		31.25	50	54	17,18	Side-by-side(Full)	(SDTV 576P)
10	720*576	15.625	50	27	21	Top-and-Bottom Side-by-side(half)	Secondary(SDTV 576I) Secondary(SDTV 576I)
11		31.25	50	54	21	Frame packing Field alternative	Secondary(SDTV 576I) (SDTV 576I)
12		15.625	50	54	21	Side-by-side(Full)	(SDTV 576I)
13	1280*720	37.500	50	74.25	19	Top-and-Bottom Side-by-side(half)	Primary(HDTV 720P) Primary(HDTV 720P)
14		75	50	148.5	19	Frame packing Line alternative	Primary(HDTV 720P) (HDTV 720P)
15		37.500	50	148.5	19	Side-by-side(Full)	(HDTV 720P)
16		44.96 / 45	59.94 / 60	74.18/74.25	4	Top-and-Bottom Side-by-side(half)	Primary(HDTV 720P) Primary(HDTV 720P)
17		89.91/90	59.94 / 60	148.35/148.5	4	Frame packing Line alternative	Primary(HDTV 720P) (HDTV 720P)
18		44.96 / 45	59.94 / 60	148.35/148.5	4	Side-by-side(Full)	(HDTV 720P)
19		33.72 / 33.75	59.94 / 60	74.17/74.25	5	Top-and-Bottom Side-by-side(half)	Secondary(HDTV 1080I) Primary(HDTV 1080I)
20		67.432/67.50	59.94 / 60	148.35/148.5	5	Frame packing Field alternative	Primary(HDTV 1080I) (HDTV 1080I)
21	1920*1080	33.72 / 33.75	59.94 / 60	148.35/148.5	5	Side-by-side(Full)	(HDTV 1080I)
22		28.125	50.00	74.25	20	Top-and-Bottom Side-by-side(half)	Secondary(HDTV 1080I) Primary(HDTV 1080I)
23		56.25	50.00	148.5	20	Frame packing Field alternative	Primary(HDTV 1080I) (HDTV 1080I)
24		28.125	50.00	74.25	20	Side-by-side(Full)	(HDTV 1080I)
25		26.97 / 27	23.97 / 24	74.18/74.25	32	Top-and-Bottom Side-by-side(half)	Primary(HDTV 1080P) Primary(HDTV 1080P)
26		43.94/54	23.97 / 24	148.35/148.5	32	Frame packing Line alternative	Primary(HDTV 1080P) (HDTV 1080P)
27		26.97 / 27	23.97 / 24	148.35/148.5	32	Side-by-side(Full)	(HDTV 1080P)
28		28.12	25	74.25	33	Top-and-Bottom Side-by-side(half)	Secondary(HDTV 1080P) Secondary(HDTV 1080P)
29	1920*1080	56.24	25	148.5	33	Frame packing Line alternative	Secondary(HDTV 1080P) (HDTV 1080P)
30		28.12	25	148.5	33	Side-by-side(Full)	(HDTV 1080P)
31		33.716 / 33.75	29.976 / 30.00	74.18/74.25	34	Top-and-Bottom Side-by-side(half)	Primary(HDTV 1080P) Secondary(HDTV 1080P)
32		67.432 / 67.5	29.976 / 30.00	148.35/148.5	34	Frame packing Line alternative	Primary(HDTV 1080P) (HDTV 1080P)
33		33.716 / 33.75	29.976 / 30.00	148.35/148.5	34	Side-by-side(Full)	(HDTV 1080P)
34		56.250	50	148.5	31	Top-and-Bottom Side-by-side(half)	Primary(HDTV 1080P) Secondary(HDTV 1080P)
35		67.43 / 67.5	59.94 / 60	148.35/148.50	16	Top-and-Bottom Side-by-side(half)	Primary(HDTV 1080P) Secondary(HDTV 1080P)

8.4. HDMI-PC Input (3D) (3D supported mode manually)

No.	Resolution	H-freq(kHz)	V-freq.(Hz)	Pixel clock(MHz)	3D input proposed mode	Proposed
1	1024*768	48.36	60	65	2D to 3D, Side by Side(half) Top & Bottom	HDTV 768P
2	1360*768	47.71	60	85.5	2D to 3D, Side by Side(half) Top & Bottom	HDTV 768P
3	1920*1080	67.500	60	148.50	2D to 3D, Side by Side(half) Top & Bottom, Checker Board, Single Frame Sequential, Row Interleaving, Column Interleaving	HDTV 1080P
4	Others	-	-	-	2D to 3D	640*350 720*400 640*480 800*600 1152*864

8.5. RGB-PC Input (3D) (3D supported mode manually)

No.	Resolution	H-freq(kHz)	V-freq.(Hz)	Pixel clock(MHz)	3D input proposed mode	Proposed
1	1024*768	48.36	60	65	2D to 3D, Side by Side(half) Top & Bottom	HDTV 768P
2	1360*768	47.71	60	85.5	2D to 3D, Side by Side(half) Top & Bottom	HDTV 768P
3	1920*1080	67.500	60	148.50	2D to 3D, Side by Side(half) Top & Bottom	HDTV 1080P
4	Others	-	-	-	2D to 3D	640*350 720*400 640*480 800*600 1152*864 1280*1024

8.6. Component Input(3D) (3D supported mode manually)

No.	Resolution	H-freq(kHz)	V-freq.(Hz)	Pixel clock	3D input proposed mode	Proposed
1	1280*720	37.5	50	74.25	2D to 3D, Side by Side(half), Top & Bottom	HDTV 720P
2	1280*720	45.00	60.00	74.25	2D to 3D, Side by Side(half), Top & Bottom	HDTV 720P
3	1280*720	44.96	59.94	74.176	2D to 3D, Side by Side(half), Top & Bottom	HDTV 720P
4	1920*1080	33.75	60.00	74.25	2D to 3D, Side by Side(half), Top & Bottom	HDTV 1080I
5	1920*1080	33.72	59.94	74.176	2D to 3D, Side by Side(half), Top & Bottom	HDTV 1080I
6	1920*1080	28.12	50	74.25	2D to 3D, Side by Side(half), Top & Bottom	HDTV 1080I
7	1920*1080	67.500	60	148.50	2D to 3D, Side by Side(half), Top & Bottom	HDTV 1080P
8	1920*1080	67.432	59.94	148.352	2D to 3D, Side by Side(half), Top & Bottom	HDTV 1080P
9	1920*1080	27.000	24.000	74.25	2D to 3D, Side by Side(half), Top & Bottom	HDTV 1080P
10	1920*1080	28.12	25	74.25	2D to 3D, Side by Side(half), Top & Bottom	HDTV 1080P
11	1920*1080	56.25	50	74.25	2D to 3D, Side by Side(half), Top & Bottom	HDTV 1080P
12	1920*1080	26.97	23.976	74.176	2D to 3D, Side by Side(half), Top & Bottom	HDTV 1080P
13	1920*1080	33.75	30.000	74.25	2D to 3D, Side by Side(half), Top & Bottom	HDTV 1080P
14	1920*1080	33.71	29.97	74.176	2D to 3D, Side by Side(half), Top & Bottom	HDTV 1080P

8.7. USB Input(3D) (3D supported mode manually)

No.	Resolution	H-freq(kHz)	V-freq.(Hz)	Pixel clock(MHz)	3D input proposed mode	Proposed
1	1920*1080	33.75	30	74.25	2D to 3D Side by Side(Half), Top & Bottom, Checkerboard, Row Interleaving, Column Interleaving (Photo : side by Side(half), Top & Bottom)	HDTV 1080P

8.8. USB Input(3D) (3D supported mode automatically)

No.	Resolution	H-freq(kHz)	V-freq.(Hz)	Pixel clock(MHz)	3D input proposed mode	Proposed
1	1920*1080	33.75	30	74.25	Side by Side(Half), Top & Bottom, Checkerboard, MPO(photo)	HDTV 1080P

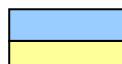
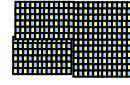
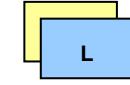
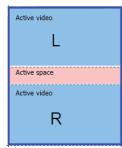
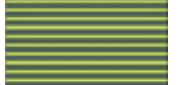
8.9. DLNA Input (3D) (3D supported mode manually)

No.	Resolution	H-freq(kHz)	V-freq.(Hz)	Pixel clock(MHz)	3D input proposed mode	Proposed
1	1920*1080	33.75	30	74.25	2D to 3D Side by Side(Half), Top & Bottom, Checkerboard, Row Interleaving, Column Interleaving (Photo : side by Side(half), Top & Bottom)	HDTV 1080P

8.10. DLNA Input (3D) (3D supported mode automatically)

No.	Resolution	H-freq(kHz)	V-freq.(Hz)	Pixel clock(MHz)	3D input proposed mode	Proposed
1	1920*1080	33.75	30	74.25	Side by Side(Half), Top & Bottom, Checkerboard, MPO(photo)	HDTV 1080P

■ Remark: 3D Input mode

No.	Side by Side	Top & Bottom	Checker board	Single Frame Sequential	Frame Packing	Line Interleaving	Column Interleaving
1							

ADJUSTMENT INSTRUCTION

1. Application Range

This specification sheet is applied to all of the LED LCD TV with LD23E chassis.

2. Designation

- (1) Because this is not a hot chassis, it is not necessary to use an isolation transformer. However, the use of isolation transformer will help protect test instrument.
 - (2) Adjustment must be done in the correct order.
 - (3) The adjustment must be performed in the circumstance of $25^{\circ}\text{C} \pm 5^{\circ}\text{C}$ of temperature and $65\% \pm 10\%$ of relative humidity if there is no specific designation.
 - (4) The input voltage of the receiver must keep AC 100-240 V~, 50/60 Hz.
 - (5) The receiver must be operated for about 5 minutes prior to the adjustment when module is in the circumstance of over 15.

In case of keeping module is in the circumstance of 0 °C, it should be placed in the circumstance of above 15 °C for 2 hours.

In case of keeping module is in the circumstance of below -20 °C, it should be placed in the circumstance of above 15 °C for 3 hours.

[Caution]

[REDACTED]
When still image is displayed for a period of 20 minutes or longer (Especially where W/B scale is strong. Digital pattern 13ch and/or Cross hatch pattern 09ch), there can some afterimage in the black level area.

3. Automatic Adjustment

3.1. ADC Adjustment

3.1.1. Overview

ADC adjustment is needed to find the optimum black level and gain in Analog-to-Digital device and to compensate RGB deviation.

3.1.2. Equipment & Condition

- (1) USB to RS-232C Jig
 - (2) MSPG-925 Series Pattern Generator(MSPG-925FA,
pattern - 65)
 - Resolution : 480i Comp1
1080P Comp1
1920*1080 RGB
 - Pattern : Horizontal 100% Color Bar Pattern
 - Pattern level : 0.7 ± 0.1 Vp-p
 - Image



3.1.3. Adjustment

(1) Adjustment method

- Using RS-232, adjust items in the other shown in "3.1.3.3)"

(2) Adj. protocol

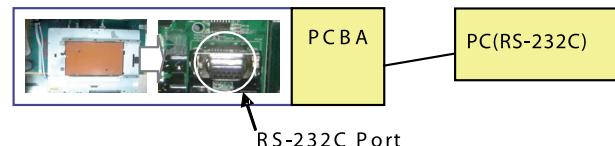
Ref.) ADC Adj. RS232C Protocol Ver1.0

(3) Adj. order

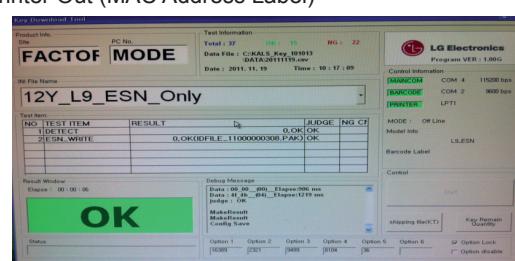
- aa 00 00 [Enter ADC adj. mode]
 - xb 00 04 [Change input source to Component1 (480i&1080p)]
 - ad 00 10 [Adjust 480i&1080p Comp1]
 - xb 00 06 [Change input source to RGB(1024*768)]
 - ad 00 10 [Adjust 1920*1080 RGB]
 - ad 00 90 End adj.

3.2. MAC address D/L, CI+ key D/L, Widevine key D/L

Connect: PCBA Jig → RS-232C Port == PC → RS-232C Port
Communication Prot connection



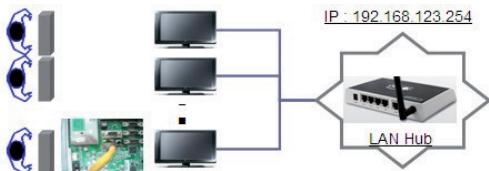
- Com 1,2,3,4 and 115200(Baudrate)
Mode check: Online Only
 - Check the test process: DETECT → MAC → CI → Widevine
→ ESN
 - Play: START
 - Result: Ready, Test, OK or NG
 - Printer Out (MAC Address Label)



3.3. LAN Inspection

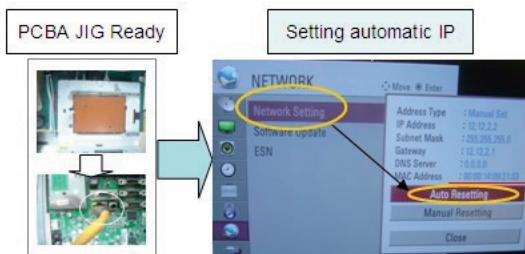
3.3.1. Equipment & Condition

- Each other connection to LAN Port of IP Hub and Jig



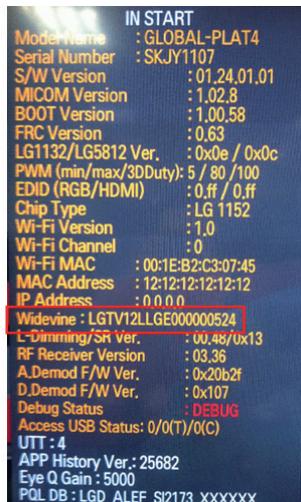
3.3.2. LAN inspection solution

- LAN Port connection with PCB
- Network setting at MENU Mode of TV
- Setting automatic IP
- Setting state confirmation
→ If automatic setting is finished, you confirm IP and MAC Address.



3.3.3. WIDEVINE key Inspection

- Confirm key input data at the "IN START" MENU Mode.



3.4. LAN PORT INSPECTION(PING TEST)

Connect SET → LAN port == PC → LAN Port

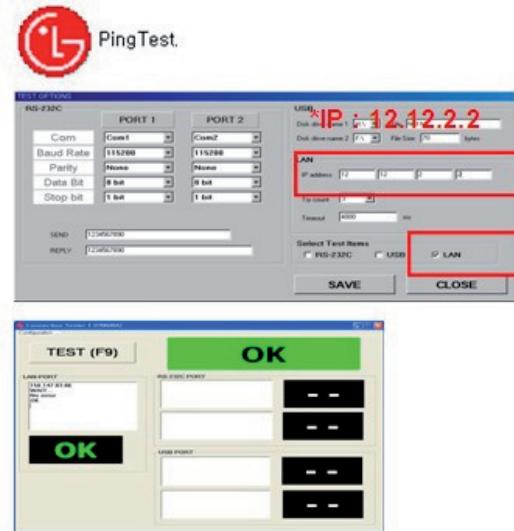


3.4.1. Equipment setting

- (1) Play the LAN Port Test PROGRAM.
- (2) Input IP set up for an inspection to Test Program.
*IP Number : 12.12.2.2

3.4.2. LAN PORT inspection(PING TEST)

- (1) Play the LAN Port Test Program.
- (2) Connect each other LAN Port Jack.
- (3) Play Test (F9) button and confirm OK Message.
- (4) Remove LAN cable.



3.5. Model name & Serial number Download

3.5.1. Model name & Serial number D/L

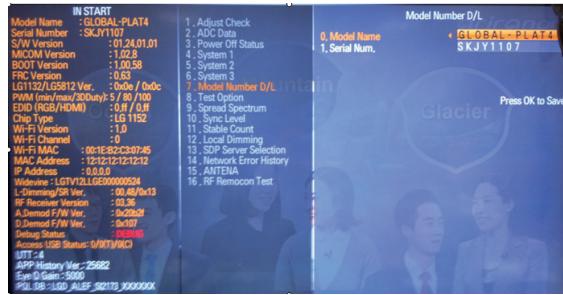
- Press "Power on" key of service remote control.
(Baud rate : 115200 bps)
- Connect RS232 Signal Cable to RS-232 Jack.
- Write Serial number by use RS-232.
- Must check the serial number at Instart menu.

3.5.2. Method & notice

- (1) Serial number D/L is using of scan equipment.
- (2) Setting of scan equipment operated by Manufacturing Technology Group.
- (3) Serial number D/L must be conformed when it is produced in production line, because serial number D/L is mandatory by D-book 4.0.

* Manual Download (Model Name and Serial Number)
If the TV set is downloaded by OTA or service man, sometimes model name or serial number is initialized.(Not always)
It is impossible to download by bar code scan, so It need Manual download.

- 1) Press the "Instart" key of Adjustment remote control.
- 2) Go to the menu "7.Model Number D/L" like below photo.
- 3) Input the Factory model name(ex 47LM960V-ZB) or Serial number like photo.



- 4) Check the model name Instart menu. → Factory name displayed. (ex 47LM960V-ZB)
- 5) Check the Diagnostics.(DTV country only) → Buyer model displayed. (ex 47LM960V-ZB)

3.6. CI+ Key checking method

- Check the Section 4.2

Check whether the key was downloaded or not at 'In Start' menu. (Refer to below).



=> Check the Download to CI+ Key value in LGset.

3.6.1. Check the method of CI+ Key value

- (1) Check the method on Instart menu
- (2) Check the method of RS232C Command

- 1) Into the main ass'y mode(RS232: aa 00 00)

CMD 1	CMD 2	Data 0	
A	A	0	0

- 2) Check the key download for transmitted command
(RS232: ci 00 10)

CMD 1	CMD 2	Data 0	
C	I	1	0

- 3) Result value

- Normally status for download : OKx
- Abnormally status for download : NGx

3.6.2. Check the method of CI+ key value(RS232)

- 1) Into the main ass'y mode(RS232: aa 00 00)

CMD 1	CMD 2	Data 0	
A	A	0	0

- 2) Check the mothod of CI+ key by command
(RS232: ci 00 20)

CMD 1	CMD 2	Data 0	
C	I	2	0

- 3) Result value

i 01 OK 1d1852d21c1ed5dcx

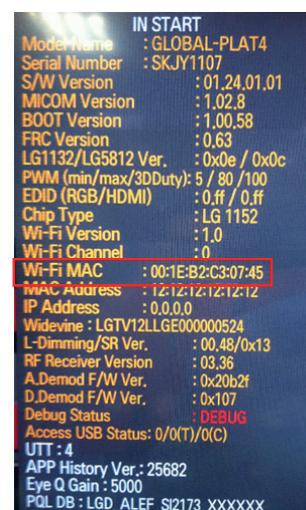
CI+ Key Value

3.7. WIFI MAC ADDRESS CHECK

(1) Using RS232 Command

	H-freq(kHz)	V-freq.(Hz)
Transmission	[A][I][][Set ID][][20][Cr]	[O][K][X] or [NG]

(2) Check the menu on in-start



4. Manual Adjustment

* ADC adjustment is not needed because of OTP(Auto ADC adjustment)

4.1 EDID(The Extended Display Identification Data)/DDC(Display Data Channel) download

4.1.1. Overview

It is a VESA regulation. A PC or a MNT will display an optimal resolution through information sharing without any necessity of user input. It is a realization of "Plug and Play".

4.1.2. Equipment

- Since embedded EDID data is used, EDID download JIG, HDMI cable and D-sub cable are not need.
- Adjustment remote control

4.1.3. Download method

- (1) Press "ADJ" key on the Adjustment remote control then select "10.EDID D/L", By pressing "Enter" key, enter EDID D/L menu.
- (2) Select "Start" button by pressing "Enter" key, HDMI1/ HDMI2/ HDMI3/ HDMI4/ RGB are writing and display OK or NG.

For Analog		For HDMI EDID	
D-sub to D-sub	DVI-D to HDMI or HDMI to HDMI		

4.1.4. EDID DATA

HDMI

0x00	0x01	0x02	0x03	0x04	0x05	0x06	0x07	0x08	0x09	0x0A	0x0B	0x0C	0x0D	0x0E	0x0F
0x00	00	FF	FF	FF	FF	FF	00	1E	6D	(a)	(d)	(b)			
0x01	(c)	01	03	80	A0	5A	78	0A	EE	91	A3	54	4C	99	26
0x02	0F	50	54	A1	08	00	71	40	81	C0	81	00	81	80	95
0x03	90	40	A9	C0	B3	00	02	3A	80	18	71	38	2D	40	58
0x04	45	00	A0	5A	00	00	00	1E	66	21	50	B0	51	00	1B
0x05	40	70	36	00	A0	5A	00	00	00	1E	00	00	00	FD	00
0x06	3F	1F	52	10	00	0A	20	20	20	20	20	20	20	20	(d)
0x07															01 (e)
0x00	02	03	37	F1	4E	90	1F	04	13	05	14	03	02	12	20
0x01	22	15	01	26	15	07	50	09	57	07					(f)
0x02															
0x03	(f)		E3	05	03	01	02	3A	80	18	71	1C	38	2D	40
0x04	2C	45	00	A0	5A	00	00	00	1E	01	1D	80	18	71	1C
0x05	20	58	2C	25	00	A0	5A	00	00	00	9E	01	1D	00	72
0x06	D0	1E	20	6E	28	55	00	A0	5A	00	00	00	1E	00	00
0x07	00	00	00	00	00	00	00	00	00	00	00	00	00	00	(g)

RGB

0x00	0x01	0x02	0x03	0x04	0x05	0x06	0x07	0x08	0x09	0x0A	0x0B	0x0C	0x0D	0x0E	0x0F
0x00	00	FF	FF	FF	FF	FF	00	1E	6D	(a)	(d)	(b)			
0x01	(c)	01	03	68	10	09	78	0A	EE	91	A3	54	4C	99	26
0x02	0F	50	54	A1	08	00	71	40	81	C0	81	00	81	80	95
0x03	90	40	A9	C0	B3	00	02	3A	80	18	71	38	2D	40	58
0x04	45	00	A0	5A	00	00	00	1E	66	21	50	B0	51	00	1B
0x05	40	70	36	00	A0	5A	00	00	00	1E	00	00	00	FD	00
0x06	3E	1E	53	10	00	0A	20	20	20	20	20	20	20	20	(d)
0x07															00 (e)

Reference

- HDMI1 ~ HDMI4 / RGB
- In the data of EDID, bellows may be different by S/W or Input mode.

(a) Product ID

(b) Serial No: Controlled on production line.

(c) Month, Year: Controlled on production line:

ex) Monthly : '01' → '01'

Year : '2012' → '16'

(d) Model Name(Hex): LGTV

(e) Checksum(LG TV): Changeable by total EDID data.

(f) Vendor Specific(HDMI)

HDMI 1(C/S : 43 96)

EDID Block 0, Bytes 0-127 [00H-7FH]

0	1	2	3	4	5	6	7	8	9	A	B	C	D	E	F
00	00	FF	FF	FF	FF	FF	00	1E	6D	01	00	01	01	01	01
10	01	16	01	03	80	A0	5A	78	0A	EE	91	A3	54	4C	99
20	0F	50	54	A1	08	00	31	40	45	40	61	40	71	40	81
30	01	01	01	01	01	01	02	3A	80	18	71	38	2D	40	58
40	45	00	A0	5A	00	00	00	1E	66	21	50	B0	51	00	1B
50	40	70	36	00	A0	5A	00	00	00	1E	00	00	00	FD	00
60	3E	1E	53	10	00	0A	20	20	20	20	20	20	20	20	00
70	00	4C	47	20	54	56	0A	20	20	20	20	20	20	20	43

EDID Block 1, Bytes 128-255 [80H-FFH]

0	1	2	3	4	5	6	7	8	9	A	B	C	D	E	F
00	02	03	3A	F1	4E	10	9F	04	13	05	14	03	02	12	21
10	22	15	01	26	15	07	50	09	57	07	7B	03	0C	00	10
20	B8	3C	20	C0	6E	01	02	03	01	4F	3F	FC	08	10	18
30	06	10	16	10	28	10	E3	05	03	01	02	3A	80	18	71
40	2D	40	58	2C	45	00	A0	5A	00	00	00	00	1E	01	1D
50	71	1C	16	20	58	2C	25	00	A0	5A	00	00	00	9E	01
60	00	72	51	D0	1E	20	6E	28	55	00	A0	5A	00	00	00
70	00	00	00	00	00	00	00	00	00	00	00	00	00	00	96

HDMI 2(C/S : 43 86)

EDID Block 0, Bytes 0-127 [00H-7FH]

0	1	2	3	4	5	6	7	8	9	A	B	C	D	E	F
00	00	FF	FF	FF	FF	FF	00	1E	6D	01	00	01	01	01	01
10	01	16	01	03	80	A0	5A	78	0A	EE	91	A3	54	4C	99
20	0F	50	54	A1	08	00	31	40	45	40	61	40	71	40	81
30	01	01	01	01	01	01	02	3A	80	18	71	38	2D	40	58
40	45	00	A0	5A	00	00	00	1E	66	21	50	B0	51	00	1B
50	40	70	36	00	A0	5A	00	00	00	1E	00	00	00	FD	00
60	3E	1E	53	10	00	0A	20	20	20	20	20	20	20	20	00
70	00	4C	47	20	54	56	0A	20	20	20	20	20	20	20	43

EDID Block 1, Bytes 128-255 [80H-FFH]

0	1	2	3	4	5	6	7	8	9	A	B	C	D	E	F
00	02	03	3A	F1	4E	10	9F	04	13	05	14	03	02	12	21
10	22	15	01	26	15	07	50	09	57	07	7B	03	0C	00	20
20	B8	3C	20	C0	6E	01	02	03	01	4F	3F	FC	08	10	18
30	06	10	16	10	28	10	E3	05	03	01	02	3A	80	18	71
40	2D	40	58	2C	45	00	A0	5A	00	00	00	00	1E	01	1D
50	71	1C	16	20	58	2C	25	00	A0	5A	00	00	00	9E	01
60	00	72	51	D0	1E	20	6E	28	55	00	A0	5A	00	00	00
70	00	00	00	00	00	00	00	00	00	00	00	00	00	00	86

HDMI 3(C/S : 43 76)
EDID Block 0, Bytes 0-127 [00H-7FH]

	0	1	2	3	4	5	6	7	8	9	A	B	C	D	E	F
00	00	FF	FF	FF	FF	FF	FF	00	1E	6D	01	00	01	01	01	01
10	01	16	01	03	80	A0	5A	78	0A	EE	91	A3	54	4C	99	26
20	0F	50	54	A1	08	00	31	40	45	40	61	40	71	40	81	80
30	01	01	01	01	01	01	02	3A	80	18	71	38	2D	40	58	2C
40	45	00	A0	5A	00	00	00	1E	66	21	50	B0	51	00	1B	30
50	40	70	36	00	A0	5A	00	00	00	1E	00	00	00	FD	00	3A
60	3E	1E	53	10	00	0A	20	20	20	20	20	20	20	00	00	FC
70	00	4C	47	20	54	56	0A	20	20	20	20	20	20	20	01	43

EDID Block 1, Bytes 128-255 [80H-FFH]

	0	1	2	3	4	5	6	7	8	9	A	B	C	D	E	F
00	02	03	3A	F1	4E	10	9F	04	13	05	14	03	02	12	20	21
10	22	15	01	26	15	07	50	09	57	07	7B	03	0C	00	30	00
20	B8	3C	20	C0	6E	01	02	03	01	4F	3F	FC	08	10	18	10
30	06	10	16	10	28	10	E3	05	03	01	02	3A	80	18	71	38
40	2D	40	58	2C	45	00	A0	5A	00	00	00	1E	01	1D	80	18
50	71	1C	16	20	58	2C	25	00	A0	5A	00	00	00	9E	01	1D
60	00	72	51	D0	1E	20	6E	28	55	00	A0	5A	00	00	00	1E
70	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	76

HDMI 4(C/S : 43 66)
EDID Block 0, Bytes 0-127 [00H-7FH]

	0	1	2	3	4	5	6	7	8	9	A	B	C	D	E	F
00	00	FF	FF	FF	FF	FF	FF	00	1E	6D	01	00	01	01	01	01
10	01	16	01	03	80	A0	5A	78	0A	EE	91	A3	54	4C	99	26
20	0F	50	54	A1	08	00	31	40	45	40	61	40	71	40	81	80
30	01	01	01	01	01	01	02	3A	80	18	71	38	2D	40	58	2C
40	45	00	A0	5A	00	00	00	1E	66	21	50	B0	51	00	1B	30
50	40	70	36	00	A0	5A	00	00	00	1E	00	00	00	FD	00	3A
60	3E	1E	53	10	00	0A	20	20	20	20	20	20	20	00	00	FC
70	00	4C	47	20	54	56	0A	20	20	20	20	20	20	20	01	43

EDID Block 1, Bytes 128-255 [80H-FFH]

	0	1	2	3	4	5	6	7	8	9	A	B	C	D	E	F
00	02	03	3A	F1	4E	10	9F	04	13	05	14	03	02	12	20	21
10	22	15	01	26	15	07	50	09	57	07	7B	03	0C	00	40	00
20	B8	3C	20	C0	6E	01	02	03	01	4F	3F	FC	08	10	18	10
30	06	10	16	10	28	10	E3	05	03	01	02	3A	80	18	71	38
40	2D	40	58	2C	45	00	A0	5A	00	00	00	1E	01	1D	80	18
50	71	1C	16	20	58	2C	25	00	A0	5A	00	00	00	9E	01	1D
60	00	72	51	D0	1E	20	6E	28	55	00	A0	5A	00	00	00	1E
70	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	66

RGB(C/S : 5C)

	0	1	2	3	4	5	6	7	8	9	A	B	C	D	E	F
00	00	FF	FF	FF	FF	FF	FF	00	1E	6D	01	00	01	01	01	01
10	01	16	01	03	68	A0	5A	78	0A	EE	91	A3	54	4C	99	26
20	0F	50	54	A1	08	00	31	40	45	40	61	40	71	40	81	80
30	01	01	01	01	01	01	02	3A	80	18	71	38	2D	40	58	2C
40	45	00	A0	5A	00	00	00	1E	66	21	50	B0	51	00	1B	30
50	40	70	36	00	A0	5A	00	00	00	1E	00	00	00	FD	00	3A
60	3E	1E	53	10	00	0A	20	20	20	20	20	20	20	00	00	FC
70	00	4C	47	20	54	56	0A	20	20	20	20	20	20	20	00	5C

4.2. White Balance Adjustment

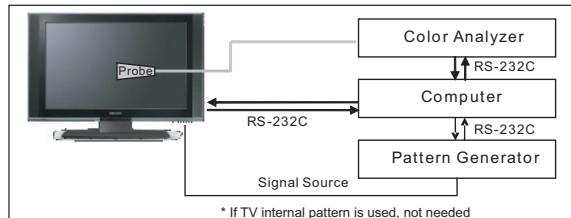
4.2.1. Overview

- W/B adj. Objective & How-it-works
 - (1) Objective: To reduce each Panel's W/B deviation
 - (2) How-it-works : When R/G/B gain in the OSD is at 192, it means the panel is at its Full Dynamic Range. In order to prevent saturation of Full Dynamic range and data, one of R/G/B is fixed at 192, and the other two is lowered to find the desired value.
 - (3) Adjustment condition : normal temperature
 - 1) Surrounding Temperature : $25^{\circ}\text{C} \pm 5^{\circ}\text{C}$
 - 2) Warm-up time: About 5 Min
 - 3) Surrounding Humidity : 20 % ~ 80 %

4.2.2. Equipment

- (1) Color Analyzer: CA-210 (LED Module : CH 14)
- (2) Adjustment Computer(During auto adj., RS-232C protocol is needed)
- (3) Adjustment Remote control
- (4) Video Signal Generator MSPG-925F 720p/216-Gray
(Model: 217, Pattern: 78)
 - Only when internal pattern is not available
- Color Analyzer Matrix should be calibrated using CS-1000.

4.2.3. Equipment connection MAP



4.2.4. Adj. Command (Protocol)

<Command Format>

START 6E | A | 50 | A | LEN | A | 03 | A | CMD | A | 00 | A | VAL | A | CS | STOP

- LEN: Number of Data Byte to be sent

- CMD: Command

- VAL: FOS Data value

- CS: Checksum of sent data

- A: Acknowledge

Ex) [Send: JA_00_DD] / [Ack: A_00_okDDX]

- RS-232C Command used during auto-adjustment.

RS-232C COMMAND ID	DATA	Explantion
wb	00	Begin White Balance adjustment
wb	10	Gain adjustment(internal white pattern)
wb	0f	Gain adjustment completed
wb	20	Offset adjustment(internal white pattern)
wb	2f	Offset adjustment completed
wb	ff	End White Balance adjustment (internal pattern disappears)

Ex) wb 00 00 → Begin white balance auto-adj.
 wb 00 10 → Gain adj.
 ja 00 ff → Adj. data
 jb 00 c0
 ...
 ...
 wb 00 1f → Gain adj. completed
 *(wb 00 20(Start), wb 00 2f(end)) → Off-set adj.
 wb 00 ff → End white balance auto-adj.

▪ Adj. Map

	Adj. item	Command (lower caseASCII)		Data Range (Hex.)		Default (Decimal)
		CMD1	CMD2	MIN	MAX	
Cool	R Gain	j	g	00	c0	
	G Gain	j	h	00	c0	
	B Gain	j	i	00	c0	
	R Cut					
	G Cut					
	B Cut					
Medium	R Gain	j	a	00	c0	
	G Gain	j	b	00	c0	
	B Gain	j	c	00	c0	
	R Cut					
	G Cut					
	B Cut					
Warm	R Gain	j	d	00	c0	
	G Gain	j	e	00	c0	
	B Gain	j	f	00	c0	
	R Cut					
	G Cut					

4.2.5. Adj. method

(1) Auto adj. method

- 1) Set TV in adj. mode using POWER ON key.
- 2) Zero calibrate probe then place it on the center of the Display.
- 3) Connect Cable.(RS-232C to USB)
- 4) Select mode in adj. Program and begin adj.
- 5) When adj. is complete (OK Sign), check adj. status pre mode. (Warm, Medium, Cool)
- 6) Remove probe and RS-232C cable to complete adj.
- W/B Adj. must begin as start command "wb 00 00" , and finish as end command "wb 00 ff", and Adj. offset if need.

(2) Manual adjustment. method

- 1) Set TV in Adj. mode using POWER ON.
- 2) Zero Calibrate the probe of Color Analyzer, then place it on the center of LCD module within 10 cm of the surface.
- 3) Press ADJ key → EZ adjust using adj. R/C → 7. White-Balance then press the cursor to the right(key ▶).
 (When right key(▶) is pressed 216 Gray internal pattern will be displayed)
- 4) One of R Gain / G Gain / B Gain should be fixed at 192, and the rest will be lowered to meet the desired value.
- 5) Adjustment is performed in COOL, MEDIUM, WARM 3 modes of color temperature.
- If internal pattern is not available, use RF input. In EZ Adj. menu 7.White Balance, you can select one of 2 Test-pattern: ON, OFF. Default is inner(ON). By selecting OFF, you can adjust using RF signal in 216 Gray pattern.

▪ Adjustment condition and cautionary items

- 1) Lighting condition in surrounding area
 Surrounding lighting should be lower 10 lux. Try to isolate adj. area into dark surrounding.
- 2) Probe location
 : Color Analyzer(CA-210) probe should be within 10 cm and perpendicular of the module surface ($80^\circ \sim 100^\circ$)
- 3) Aging time
 - After Aging Start, Keep the Power ON status during 5 Minutes.
 - In case of LCD, Back-light on should be checked using no signal or Full-white pattern.

4.2.6. Reference (White balance Adj. coordinate and color temperature)

- Luminance : 2066 Gray
- Standard color coordinate and temperature using CS-1000 (over 26 inch)

Mode	Coordinate		Temp	Δuv
	x	y		
Cool	0.269	0.273	13000 K	0.0000
Medium	0.285	0.293	9300 K	0.0000
Warm	0.313	0.329	6500 K	0.0000

- Standard color coordinate and temperature using CA-210(CH 18)

Mode	Coordinate		Temp	Δuv
	x	y		
Cool	0.269 ± 0.002	0.273 ± 0.002	13000 K	0.0000
Medium	0.285 ± 0.002	0.293 ± 0.002	9300 K	0.0000
Warm	0.313 ± 0.002	0.329 ± 0.002	6500K	0.0000

4.2.7. ALELF & EDGE LED White balance table

- EDGE LED module change color coordinate because of aging time.
- Apply under the color coordinate table, for compensated aging time.
- (Normal line)72LM95 , 84LM96

Net Cast 3.0	Aging time (Min)	Cool		Medium		Warm	
		X	y	x	y	x	y
		269	273	285	293	313	329
1	0-2	280	287	296	307	320	337
2	3-5	279	285	295	305	319	335
3	6-9	277	284	293	304	317	334
4	10-19	276	283	292	303	316	333
5	20-35	274	280	290	300	314	330
6	36-49	272	277	288	297	312	327
7	50-79	271	275	287	295	311	325
8	80-119	270	274	286	294	310	324
9	Over 120	269	273	285	293	309	323

- (Aging Chamber)72LM950 , 84LM96

Net Cast 3.0	Aging time (Min)	Cool		Medium		Warm	
		X	y	x	y	x	y
		269	273	285	293	313	329
1	0-2	276	282	292	302	316	332
2	3-5	274	280	290	300	314	330
3	6-9	273	278	289	298	313	328
4	10-19	272	276	288	296	312	326
5	20-35	271	274	287	294	311	324
6	36-49	270	272	286	292	310	322
7	50-79	266	269	282	289	306	319
8	80-119	264	267	280	287	304	317
9	Over 120	263	266	279	286	303	316

4.3. EYE-Q function check

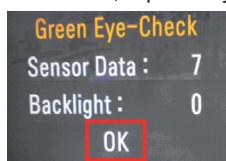
- (1) Turn on TV.
- (2) Press EYE key of Adjustment remote control.



- (3) Cover the Eye Q II sensor on the front of the using your hand and wait for 6 seconds.



- (4) Confirm that R/G/B value is lower than 10 of the "Raw Data (Sensor data, Back light)". If after 6 seconds, R/G/B value is not lower than 10, replace Eye Q II sensor.



- (5) Remove your hand from the Eye Q II sensor and wait for 6 seconds.

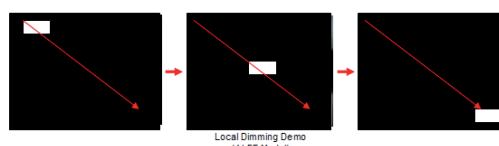


- (6) Confirm that "ok" pop up. If change is not seen, replace Eye Q II sensor.



4.4. Local Dimming Function Check

- Step 1) Turn on TV.
- Step 2) At the Local Dimming mode, module Edge Backlight moving right to left Back light of IOP module moving.
- Step 3) Confirm the Local Dimming mode.
- Step 4) Press "exit" key.



4.5. Magic Motion Remote control test

- (1) Equipment : RF Remote control for test, IR-KEY-Code Remote control for test
- (2) You must confirm the battery power of RF-Remote control before test(recommend that change the battery per every lot)
- (3) Sequence (test)
 - 1) if you select the "Start(Mute)" key on the Adjustment remote control, you can pairing with the TV SET.
 - 2) You can check the cursor on the TV Screen, when select the "OK" key on the Adjustment remote control.
 - 3) You must remove the pairing with the TV Set by select "OK" key + "Mute" key on the Adjustment remote control for 5 seconds.

4.6. 3D function test

(Pattern Generator MSHG-600, MSPG-6100[Support HDMI1.4])
* HDMI mode NO. 872 , pattern No.83

- (1) Please input 3D test pattern like below.



- (2) When 3D OSD appear automatically, then select green key.



- (3) Don't wear a 3D Glasses, check the picture like below.



4.7. Wi-Fi Test

- Step 1) Turn on TV
- Step 2) Select Network Connection option in Network Menu.



- Step 3) Select Start Connection button in Network Connection.



- Step 4) If the system finds any AP like blow PIC, it is working well.



4.8. LNB voltage and 22KHz tone check

(only for DVB-S/S2 model)

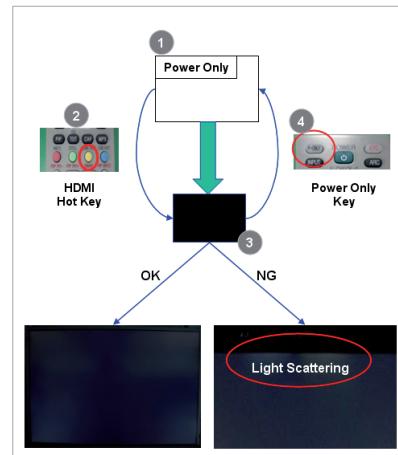
- Test method
 - (1) Set TV in Adj. mode using POWER ON.
 - (2) Connect cable between satellite ANT and test JIG.
 - (3) Press Yellow key(ETC+SWAP) in Adj Remote control to make LNB on.
 - (4) Check LED light 'ON' at 18 V menu.
 - (5) Check LED light 'ON' at 22 KHz tone menu.
 - (6) Press Blue key(ETC+PIP INPUT) in Adj Remote control to make LNB off.
 - (7) Check LED light 'OFF' at 18 V menu.
 - (8) Check LED light 'OFF' at 22 KHz tone menu.

- Test result

- (1) After press LNB On key, '18 V LED' and '22 KHz tone LED' should be ON.
- (2) After press LNB OFF key, '18 V LED' and '22 KHz tone LED' should be OFF.

4.9. Inspection of light scattering

- Test Method



- (1) Push "Power only" key.
- (2) Push "HDMI" hot key.
- (3) Inspect whether light scattering is occurred in internal black pattern or not.
- (4) Push "Power only" key.

4.10. Option selection per country

4.10.1. Overview

- Option selection is only done for models in Non-EU

4.10.2. Method

- (1) Press ADJ key on the Adj. R/C, then select Country Group Meun
- (2) Depending on destination, select Country Group Code 04 or Country Group EU then on the lower Country option, select US, CA, MX. Selection is done using +, - or ▶◀ key.

4.11. MHL Test

- (1) Turn on TV
- (2) Select HDMI4 mode using input Menu.
- (3) Set MHL Zig(M1S0D3617) using MHL input, output and power cord.
- (4) Connect HDMI cable between MHL Zig and HDMI4 port.
- (5) Check LED light of Zig and Module of Set.



Result) If, The LED light is green and The Module shows normal stream → OK, Else → NG

5. Tool Option selection

- Method : Press "ADJ" key on the Adjustment remote control, then select Tool option.

6. Ship-out mode check(In-stop)

- After final inspection, press "IN-STOP" key of the Adjustment remote control and check that the unit goes to Stand-by mode.

7. GND and Internal Pressure check

7.1. Method

- (1) GND & Internal Pressure auto-check preparation
 - Check that Power cord is fully inserted to the SET.
(If loose, re-insert)
- (2) Perform GND & Internal Pressure auto-check
 - Unit fully inserted Power cord, Antenna cable and A/V arrive to the auto-check process.
 - Connect D-terminal to AV JACK TESTER
 - Auto CONTROLLER(GWS103-4) ON
 - Perform GND TEST
 - If NG, Buzzer will sound to inform the operator.
 - If OK, changeover to I/P check automatically.
(Remove CORD, A/V from AV JACK BOX.)
 - Perform I/P test
 - If NG, Buzzer will sound to inform the operator.
 - If OK, Good lamp will lit up and the stopper will allow the pallet to move on to next process.

7.2. Checkpoint

- TEST voltage
 - GND: 1.5 KV / min at 100 mA
 - SIGNAL: 3 KV / min at 100 mA
- TEST time: 1 second
- TEST POINT
 - GND TEST = POWER CORD GND & SIGNAL CABLE METAL GND
 - Internal Pressure TEST = POWER CORD GND & LIVE & NEUTRAL
- LEAKAGE CURRENT: At 0.5 mArms

8. Audio

No.	Item	Min	Typ	Max	Unit	Remark
1.	Audio practical max Output, L/R (Distortion=10% max Output)	9.0	10.0	12.0	W	Measurement condition
		8.5	8.9	9.8	Vrms	Auto Volume :Off Audio EQ : Off Clear Voice : Off Virtual Surround:Off
2.	Speaker (8Ω Impedance)		10.0	15.0	W	

Measurement condition:

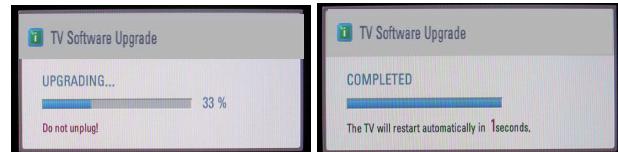
- (1) RF input: Mono, 1 KHz sine wave signal, 100 % Modulation
- (2) CVBS, Component: 1 KHz sine wave signal 0.5 Vrms
- (3) RGB PC: 1 KHz sine wave signal 0.7 Vrms

9. USB S/W Download(Service only)

- (1) Put the USB Stick to the USB socket.
- (2) Automatically detecting update file in USB Stick.
 - If your downloaded program version in USB Stick is Low, it didn't work. But your downloaded version is High, USB data is automatically detecting.(Download Version High & Power only mode, Set is automatically Download)
- (3) Show the message "Copying files from memory".



- (4) Updating is starting.
- (5) Updating Completed, The TV will restart automatically.



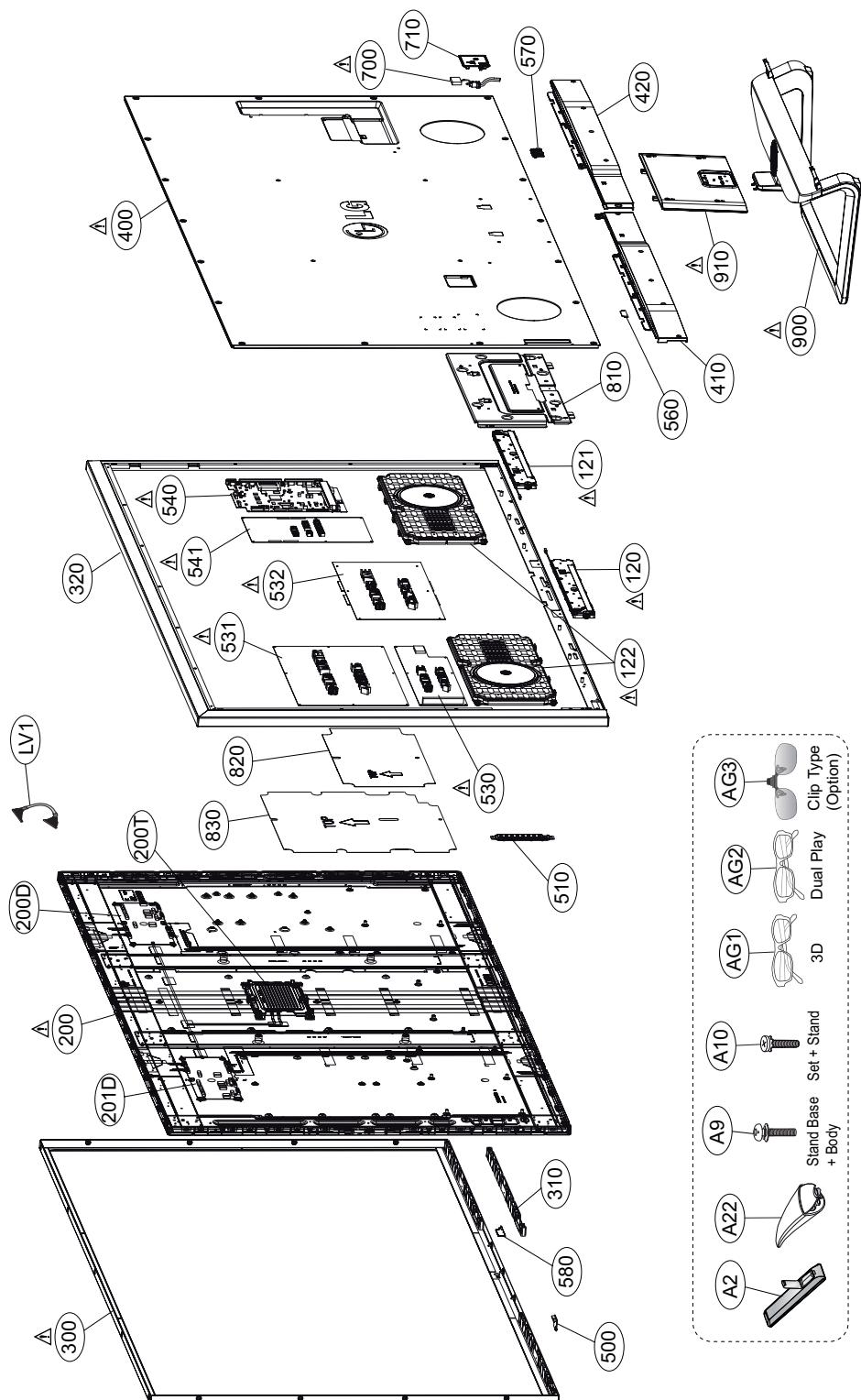
- (6) If your TV is turned on, check your updated version and Tool option. (explain the Tool option, next stage)
 - * If downloading version is more high than your TV have, TV can lost all channel data. In this case, you have to channel recover. if all channel data is cleared, you didn't have a DTV/ATV test on production line.

- * After downloading, have to adjust Tool Option again.
- (1) Push "IN-START" key in service remote control.
 - (2) Select "Tool Option 1" and push "OK" key.
 - (3) Punch in the number. (Each model has their number)

EXPLODED VIEW

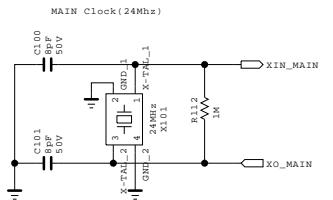
IMPORTANT SAFETY NOTICE

Many electrical and mechanical parts in this chassis have special safety-related characteristics. These parts are identified by \triangle in the Schematic Diagram and EXPLODED VIEW.
It is essential that these special safety parts should be replaced with the same components as recommended in this manual to prevent X-RADIATION, Shock, Fire, or other Hazards.
Do not modify the original design without permission of manufacturer.



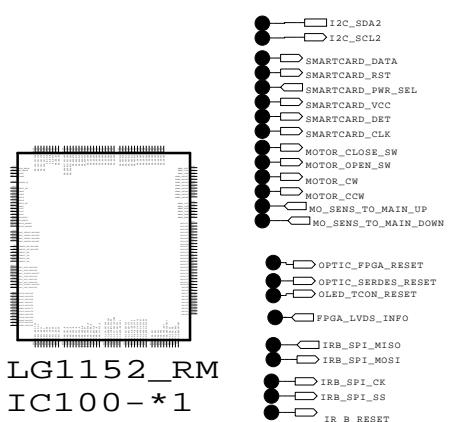
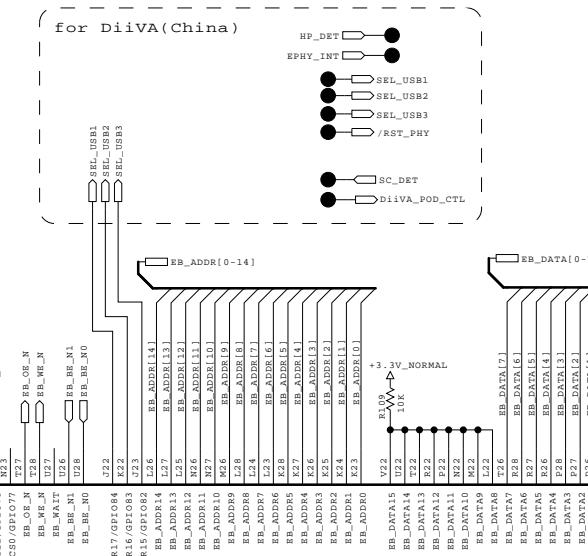
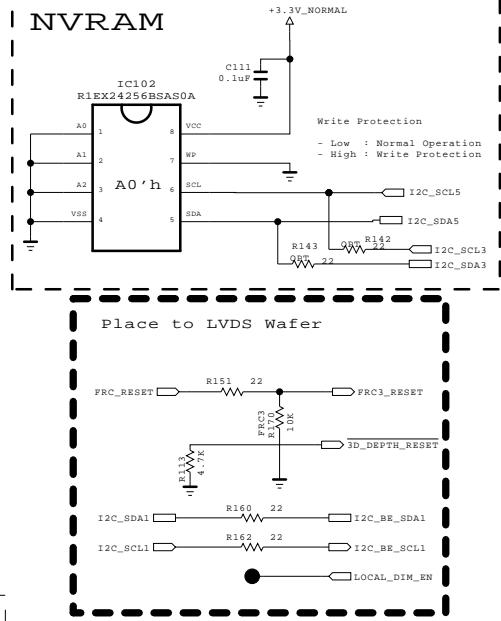
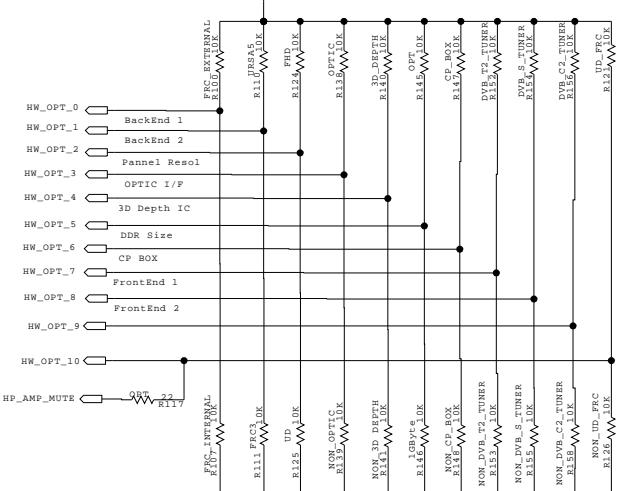
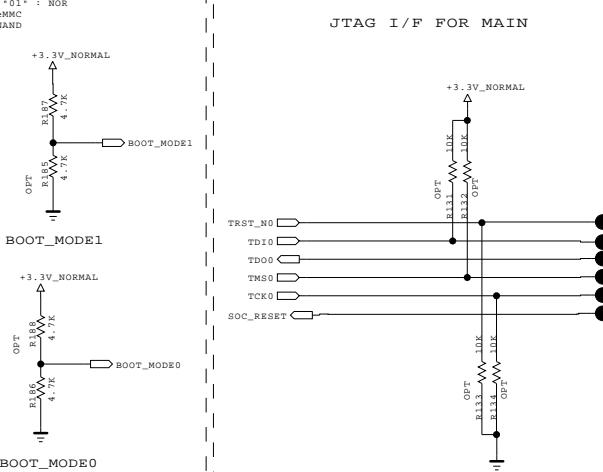
System Configuration

Clock for LG1152



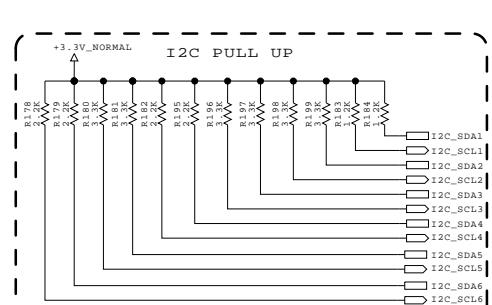
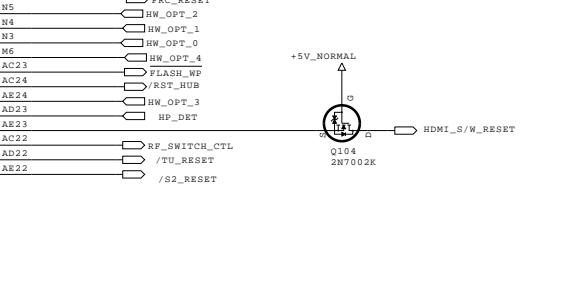
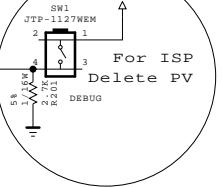
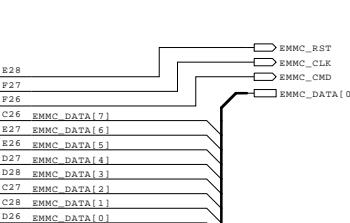
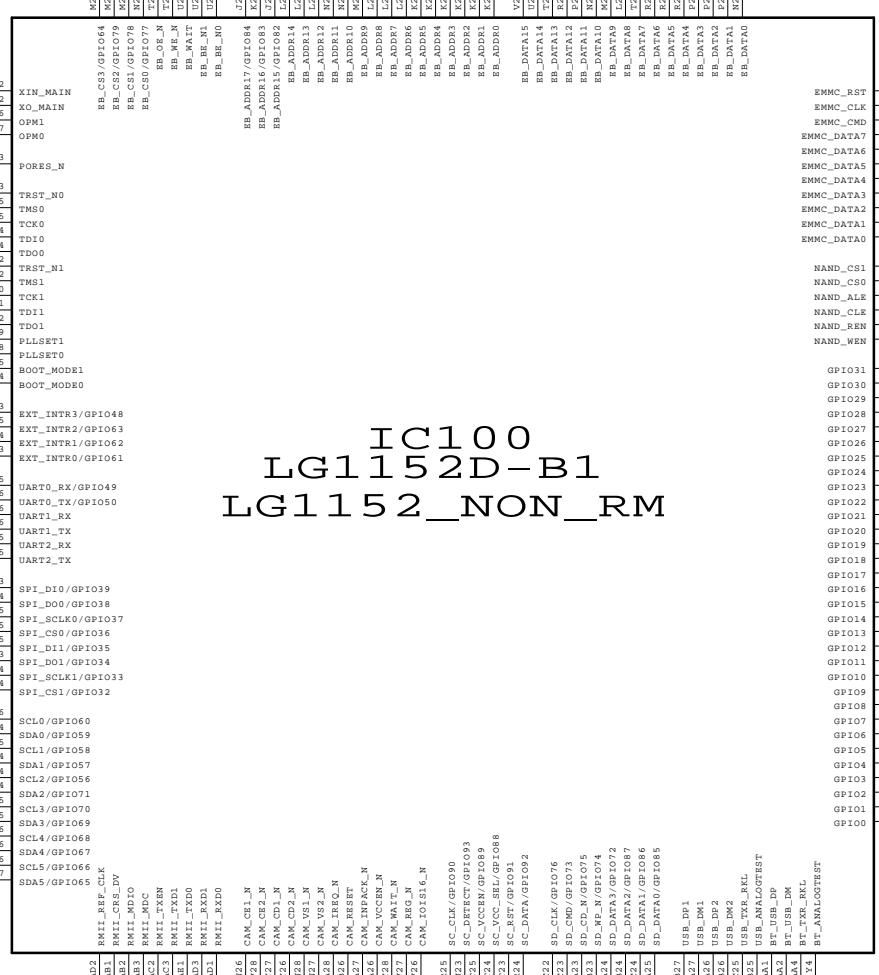
PLL SET[1:0] == Internal Pull-up, N.C is high
00 : CPU clock(1056Mhz), Main0.1/2 DDR (792/792 Mhz)
01 : CPU clock(1056Mhz), Main0.1/2 DDR (792/792 Mhz)
10 : CPU clock(1152Mhz), Main0.1/2 DDR (792/792 Mhz)
11 : CPU clock(984Mhz), Main0.1/2 DDR (792/792 Mhz)

BOOT MODE
"11" or "01" : NOR
"10" : eMMC
"00" : NAND



LG1152_RM
IC100-*1

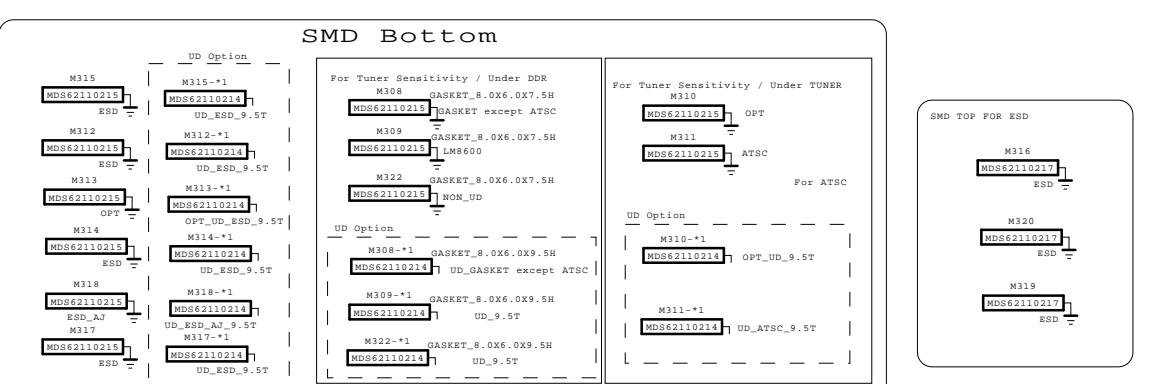
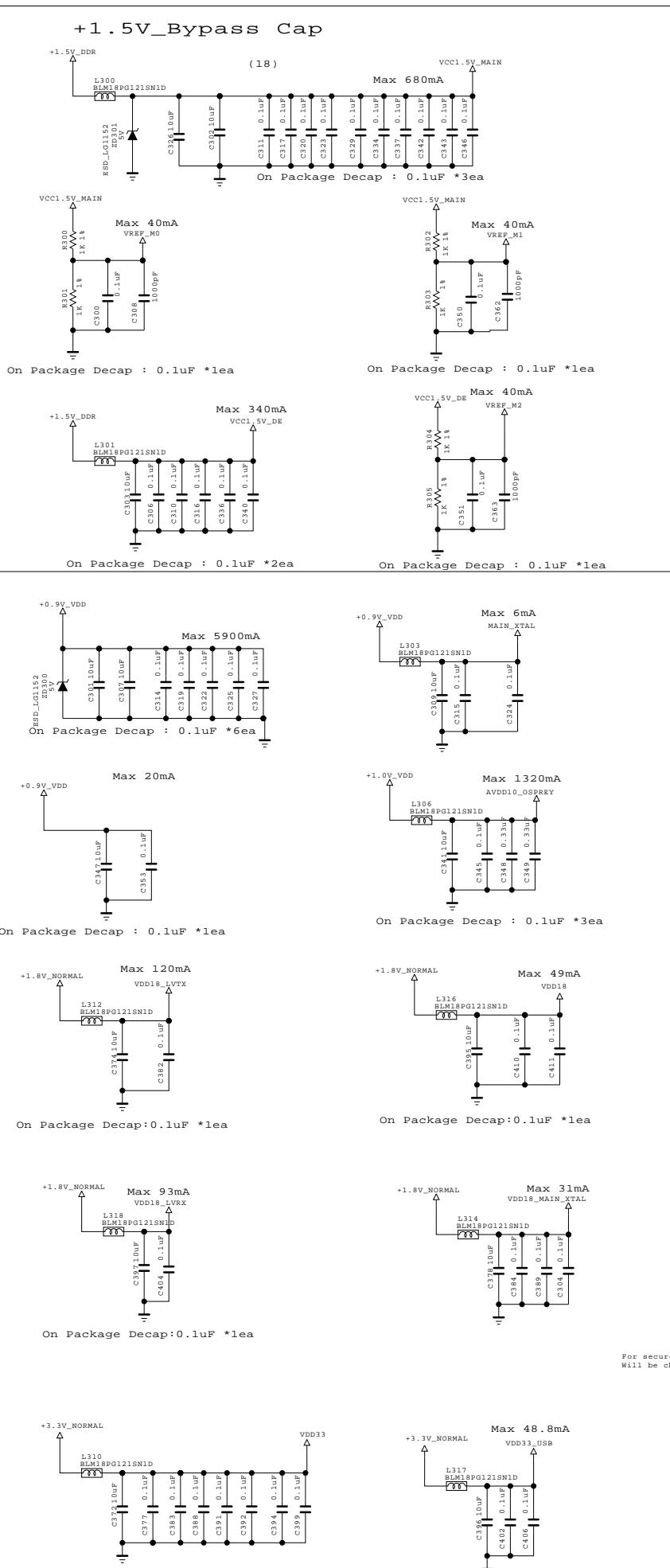
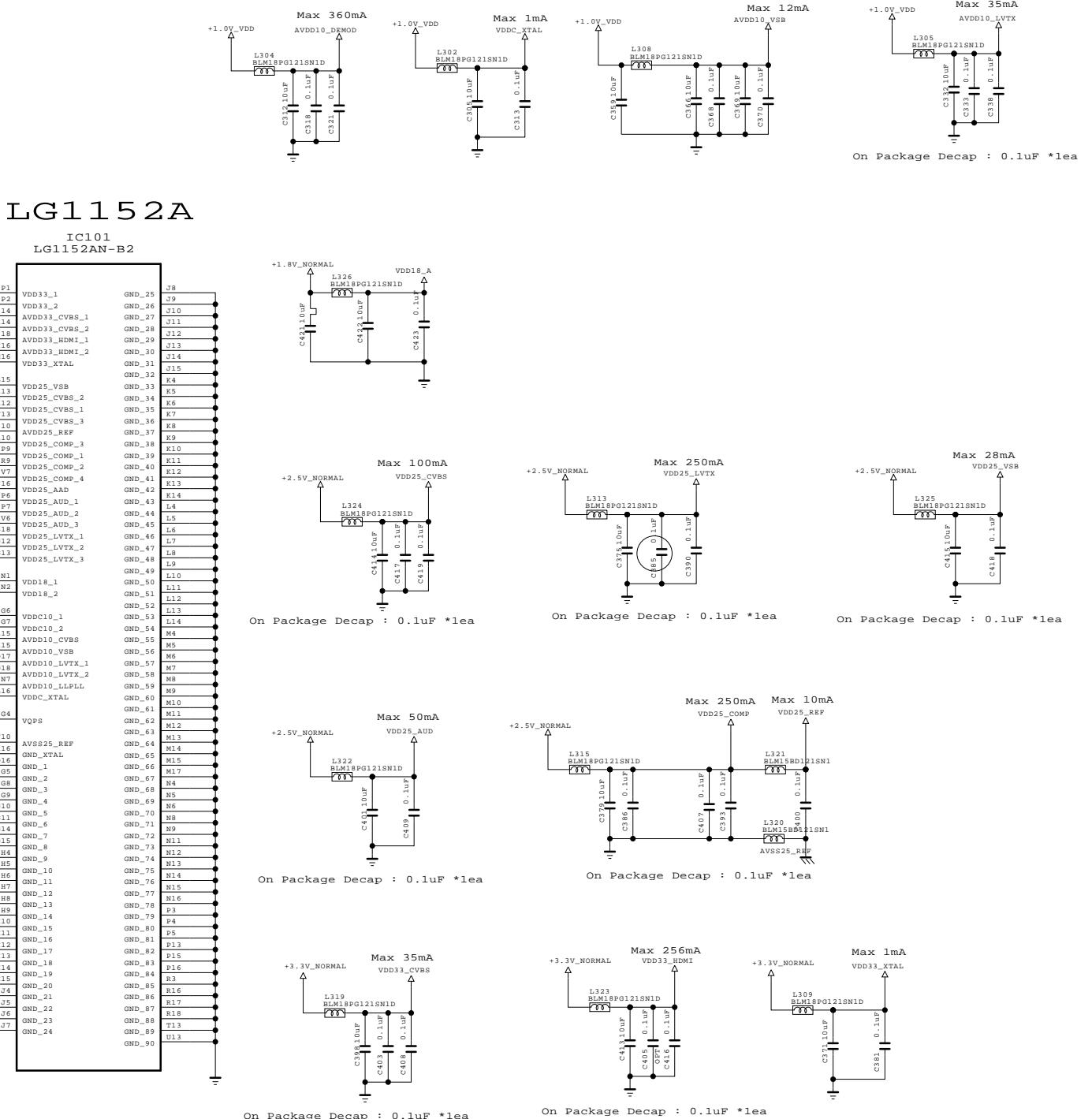
IC100
LG1152D-B1
LG1152_NON_RM



MODEL BLOCK	LG1152_B1	DATE SHEET
SECRET		
LG Electronics		
MAIN & GPIO		1

THE SYMBOL MARK OF THIS SCHEMATIC DIAGRAM INCORPORATES SPECIAL FEATURES IMPORTANT FOR PROTECTION FROM X-RADIATION. FILRE AND ELECTRICAL SHOCK HAZARDS, WHEN SERVICING IF IS ESSENTIAL THAT ONLY MANUFACTURES SPECIFIED PARTS BE USED FOR THE CRITICAL COMPONENTS IN THE SYMBOL MARK OF THE SCHEMATIC.

LG1152D

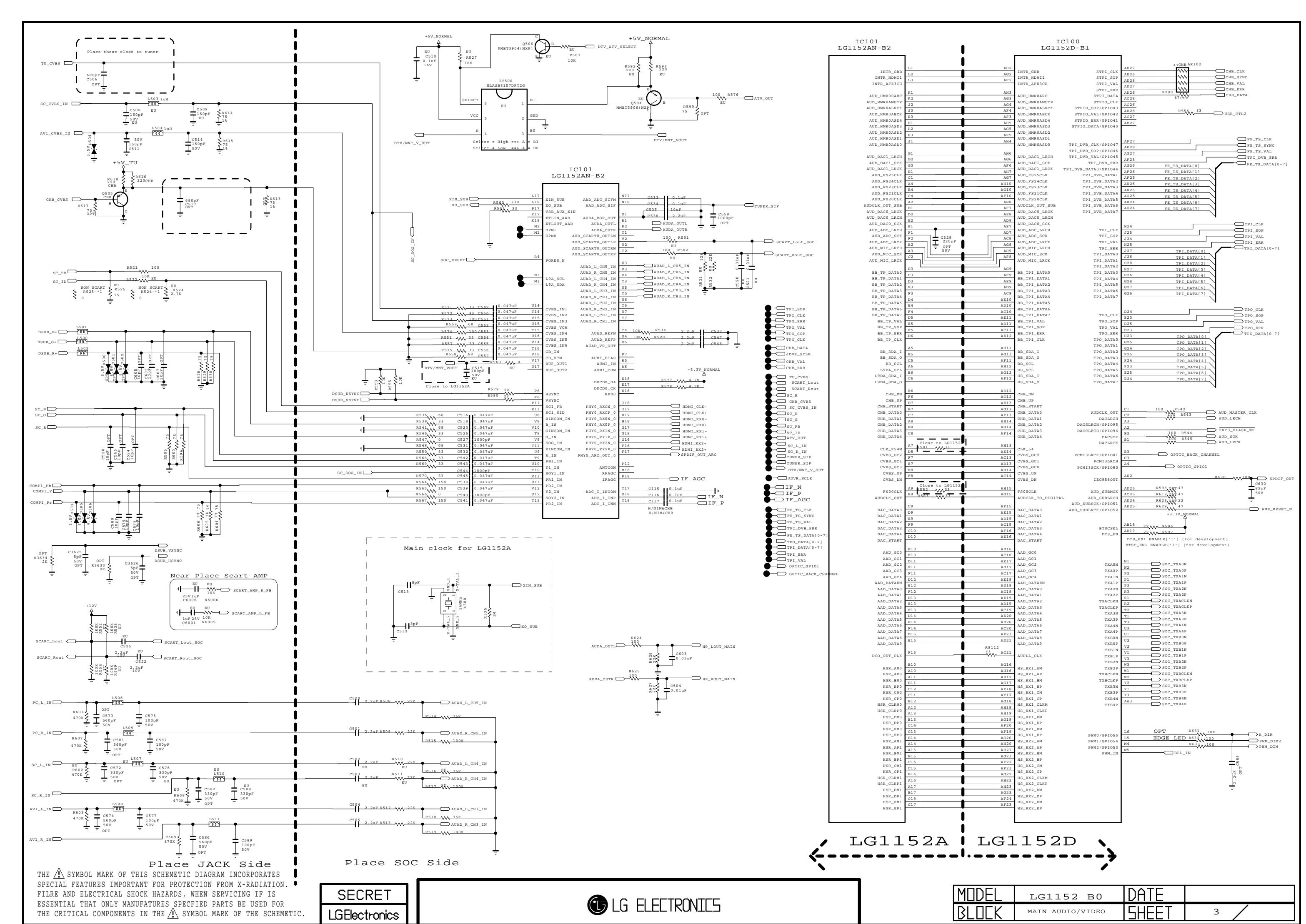


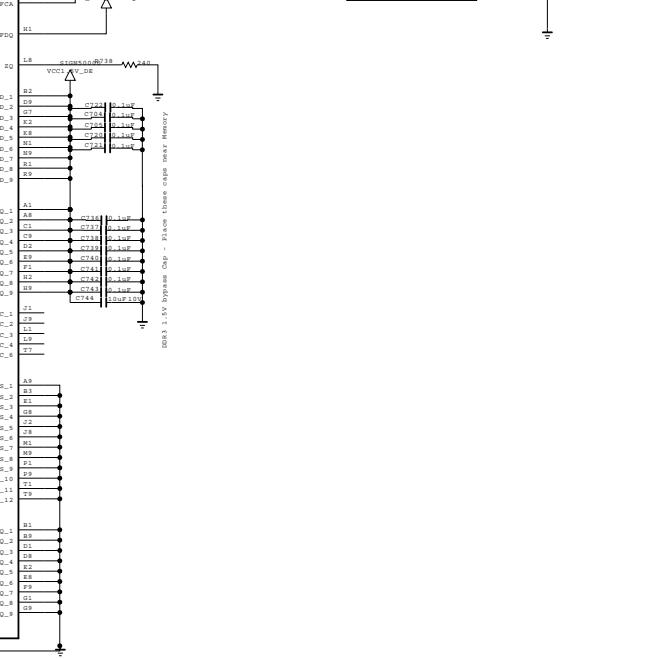
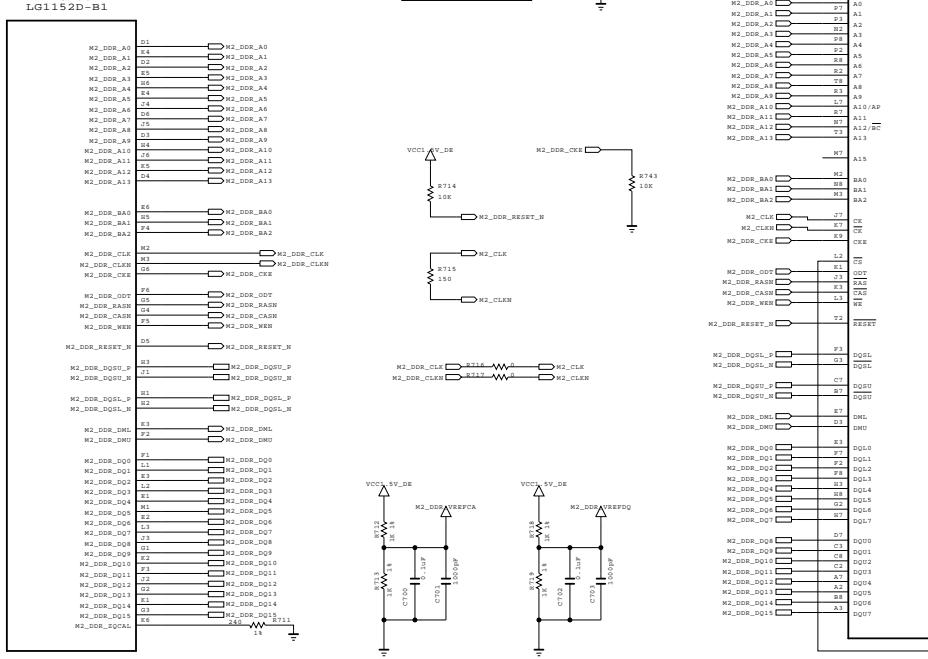
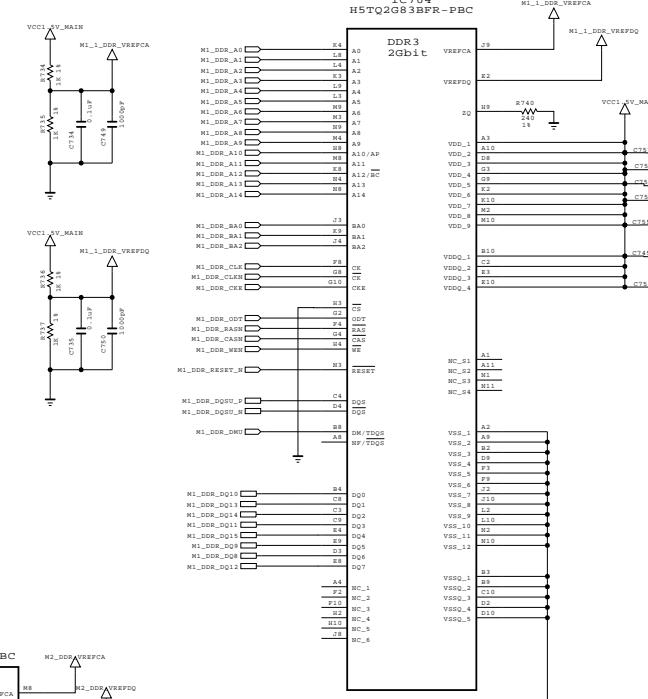
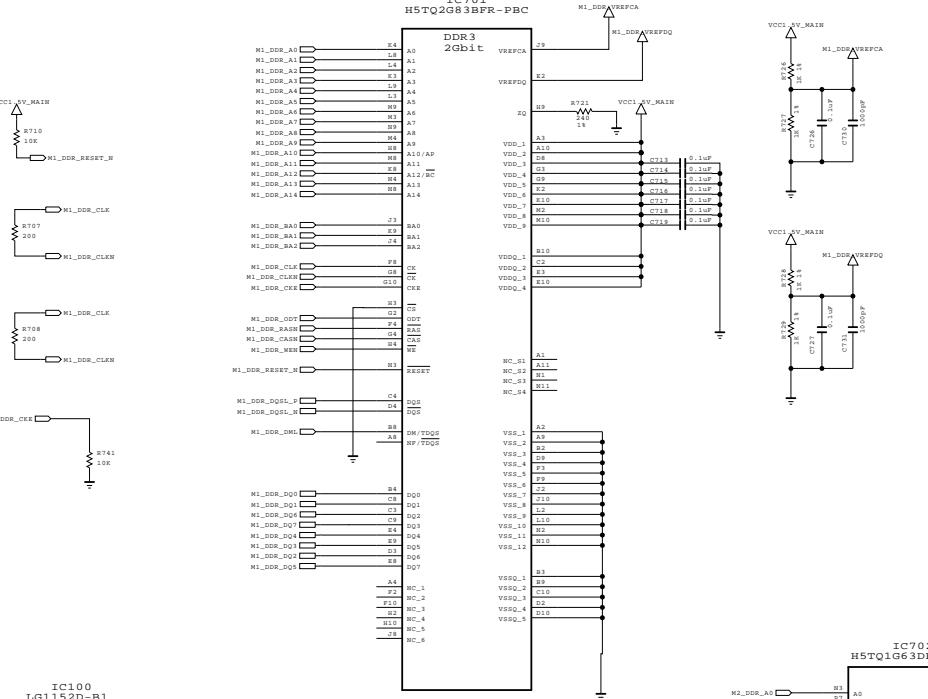
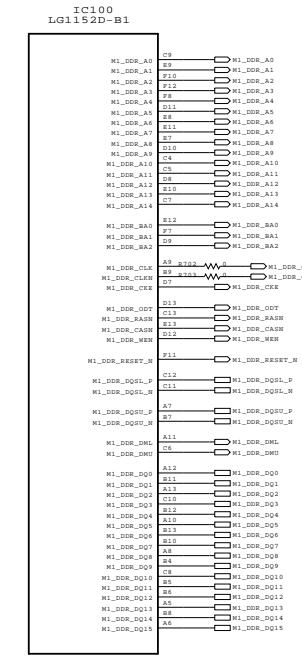
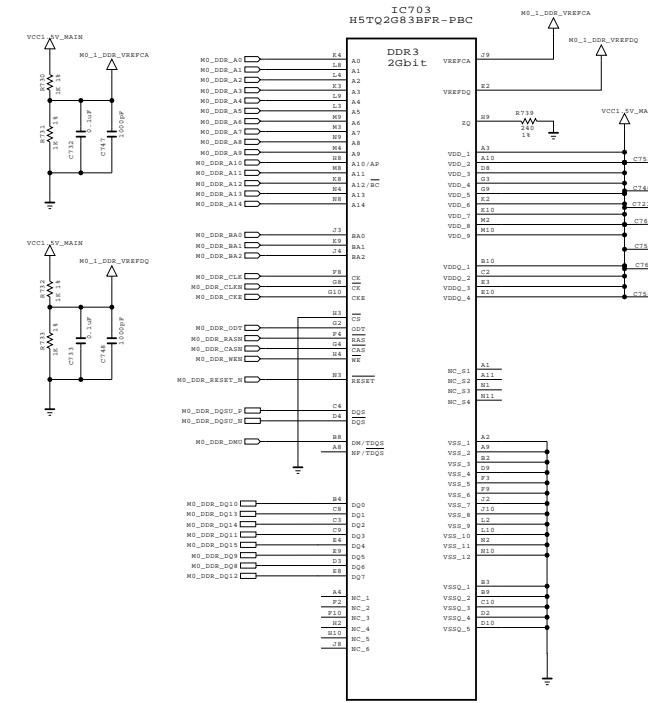
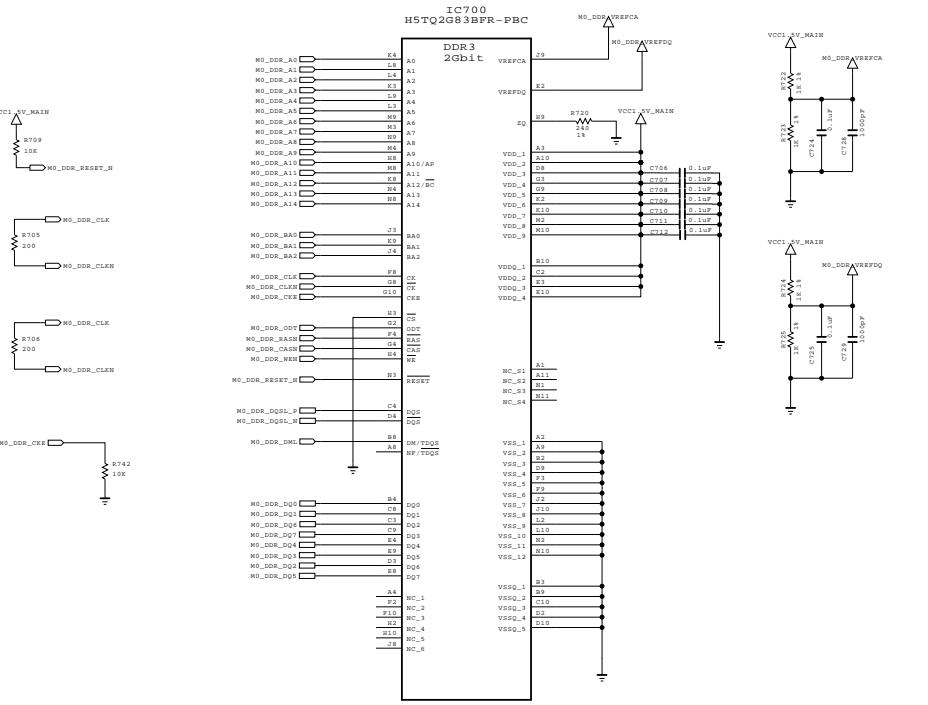
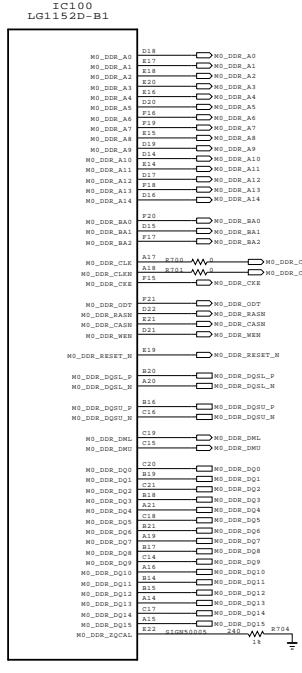
THE  SYMBOL MARK OF THIS SCHEMATIC DIAGRAM INCORPORATES SPECIAL FEATURES IMPORTANT FOR PROTECTION FROM X-RADIATION. FIRE AND ELECTRICAL SHOCK HAZARDS, WHEN SERVICING IT IS ESSENTIAL THAT ONLY MANUFACTURES SPECIFIED PARTS BE USED FOR THE CRITICAL COMPONENTS IN THE  SYMBOL MARK OF THE SCHEMATIC

SECRET



MODEL	LG1152	DATE	
BLOCK	MAIN POWER	SHEET	3 /



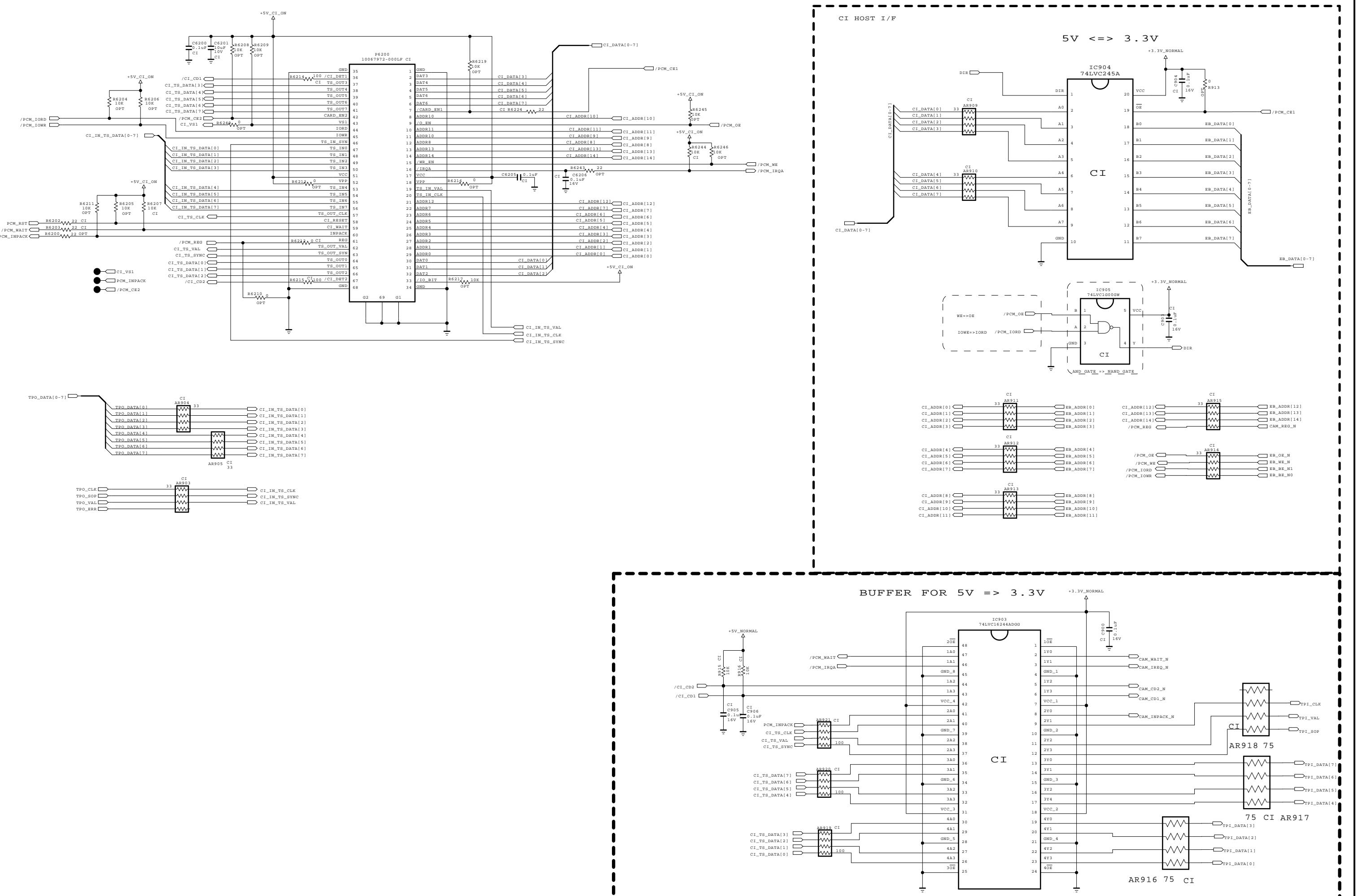


THE SYMBOL MARK OF THIS SCHEMATIC DIAGRAM INCORPORATES SPECIAL FEATURES IMPORTANT FOR PROTECTION FROM X-RADIATION. FIRE AND ELECTRICAL SHOCK HAZARDS, WHEN SERVICING IT IS ESSENTIAL THAT ONLY MANUFACTURES SPECIFIED PARTS BE USED FOR THE CRITICAL COMPONENTS IN THE SYMBOL MARK OF THE SCHEMATIC.

SECRET
LG Electronics

LG ELECTRONICS

MODEL	LG1152 BO	DATE	
BLOCK	MAIN DDR	SHEET	4 / 50

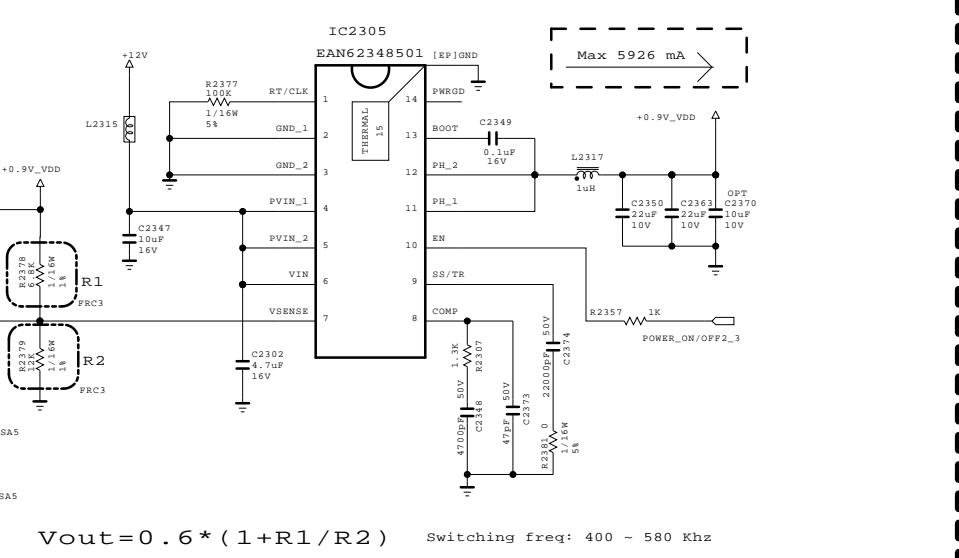
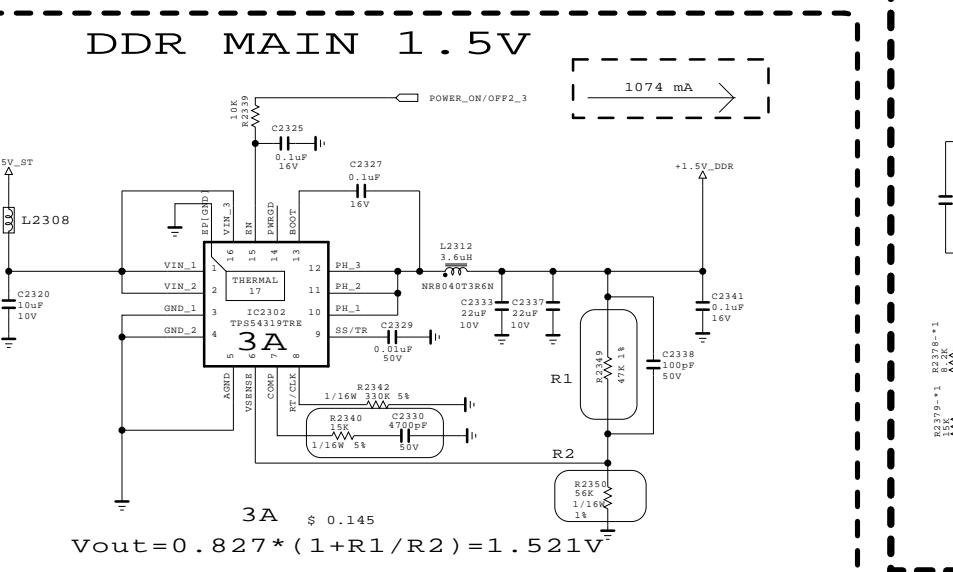
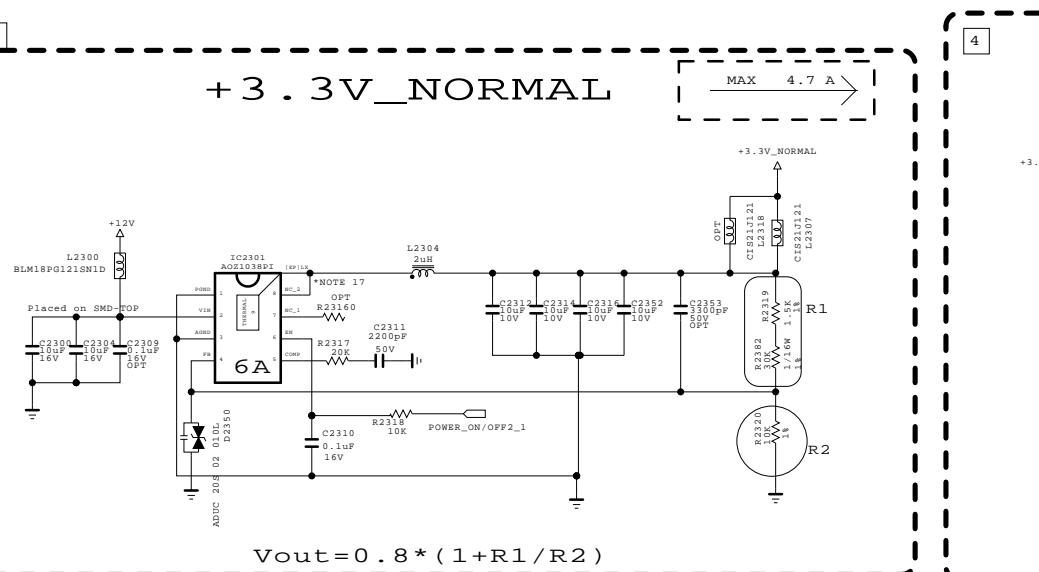
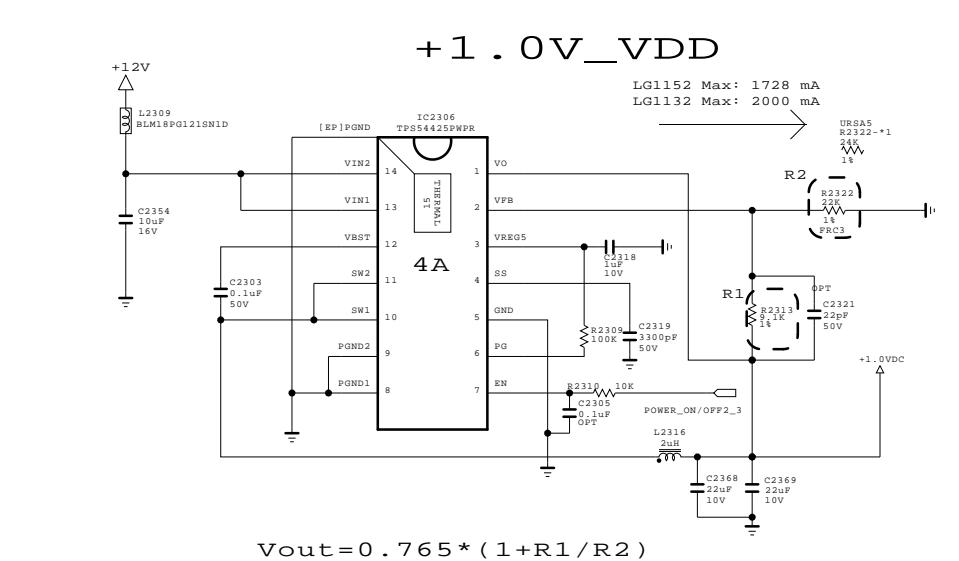
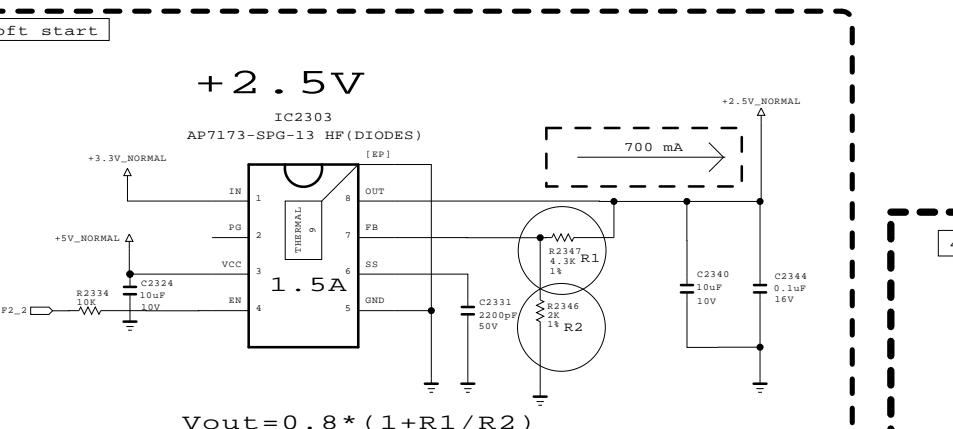
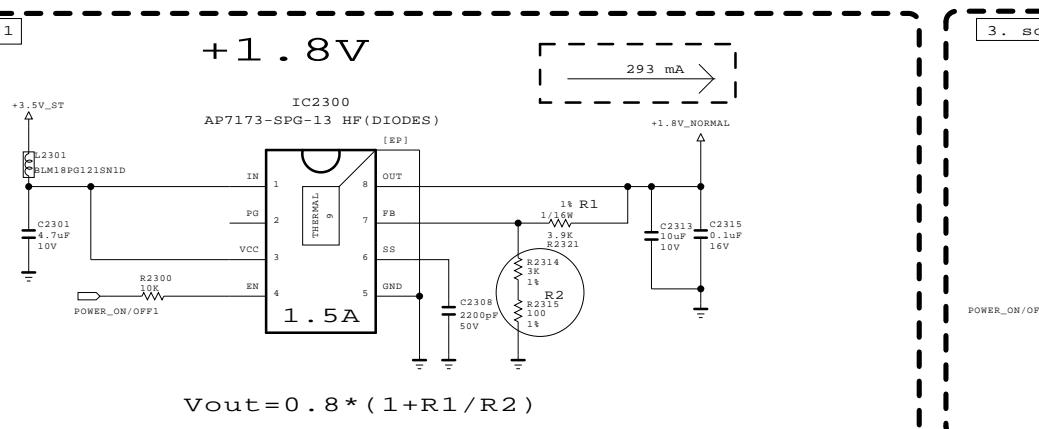
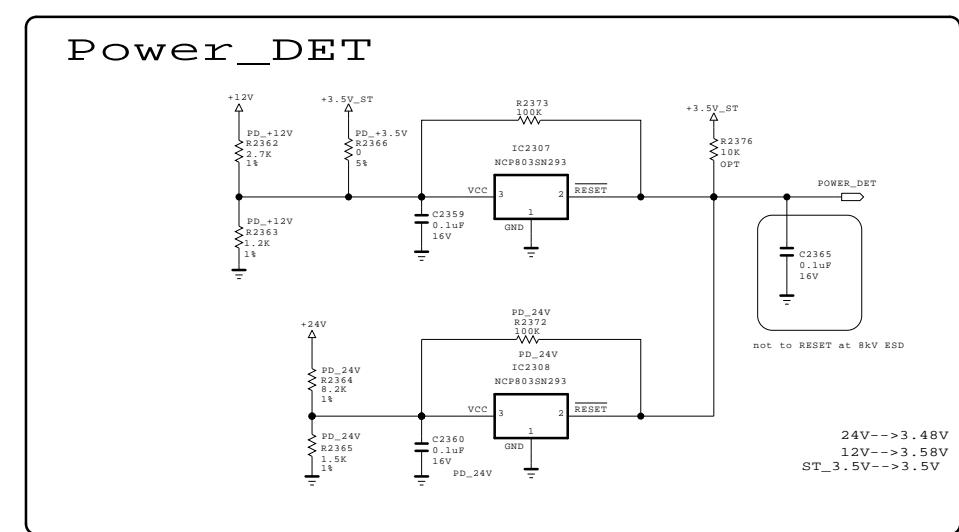
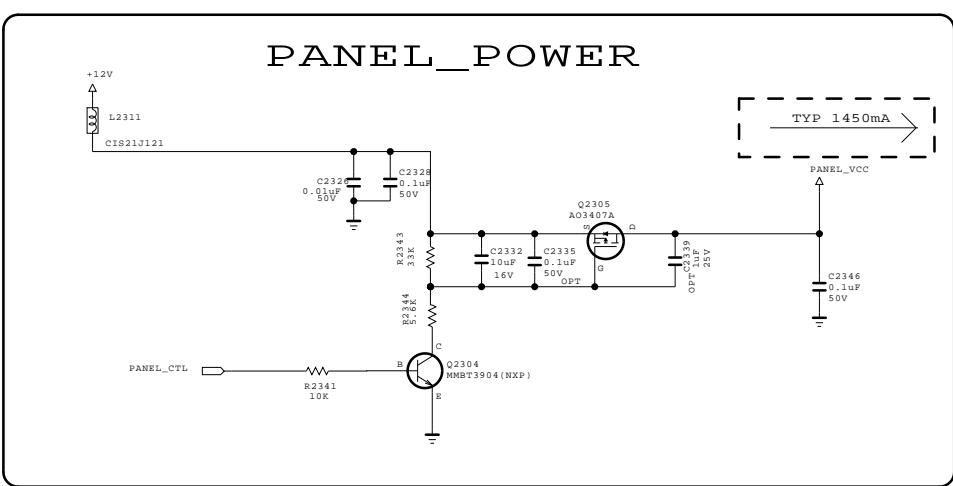
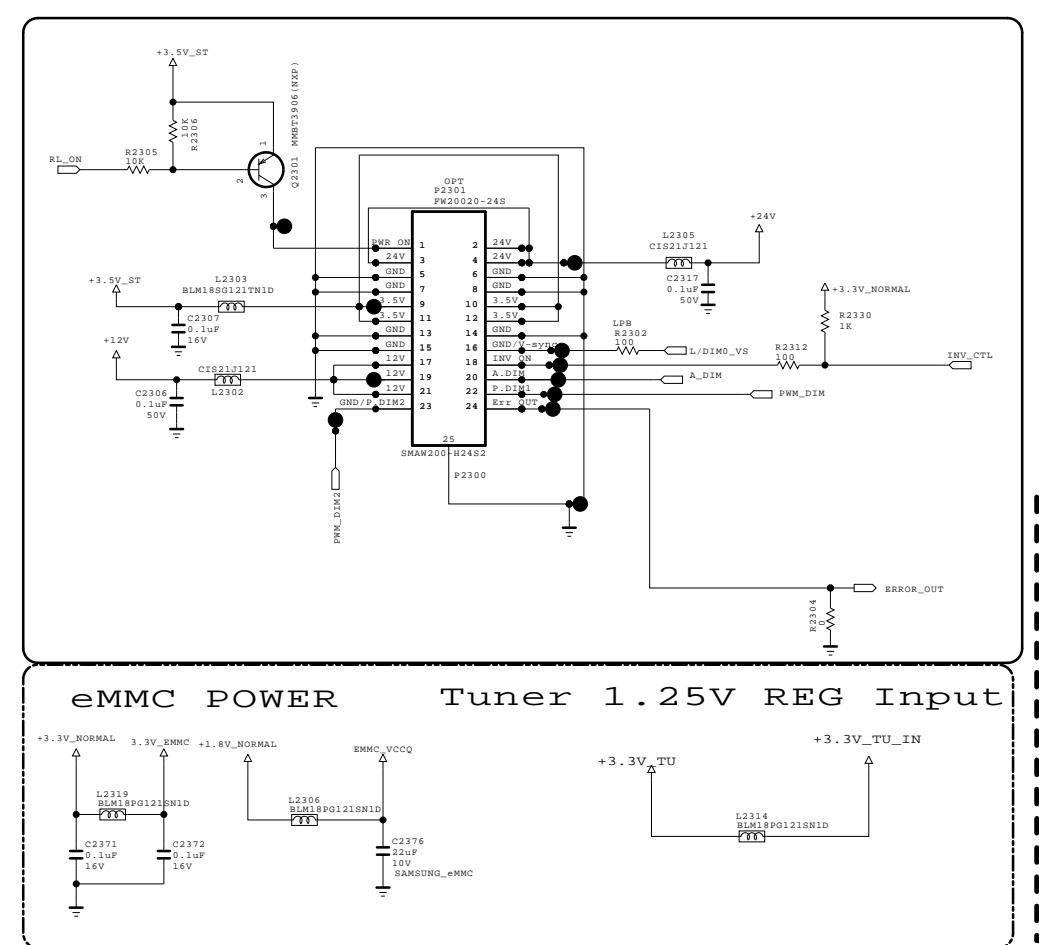


THE A SYMBOL MARK OF THIS SCHEMATIC DIAGRAM INCORPORATES SPECIAL FEATURES IMPORTANT FOR PROTECTION FROM X-RADIATION. FIRE AND ELECTRICAL SHOCK HAZARDS, WHEN SERVICING IF IS ESSENTIAL THAT ONLY MANUFACTURES SPECIFIED PARTS BE USED FOR THE CRITICAL COMPONENTS IN THE A SYMBOL MARK OF THE SCHEMATIC.

SECRET



MODEL		DATE	
BLOCK		SHEET	/



THE  SYMBOL MARK OF THIS SCHEMATIC DIAGRAM INCORPORATES SPECIAL FEATURES IMPORTANT FOR PROTECTION FROM X-RADIATION. FIRE AND ELECTRICAL SHOCK HAZARDS, WHEN SERVICING IF IS ESSENTIAL THAT ONLY MANUFACTURES SPECIFIED PARTS BE USED FOR THE CRITICAL COMPONENTS IN THE  SYMBOL MARK OF THE SCHEMATIC.

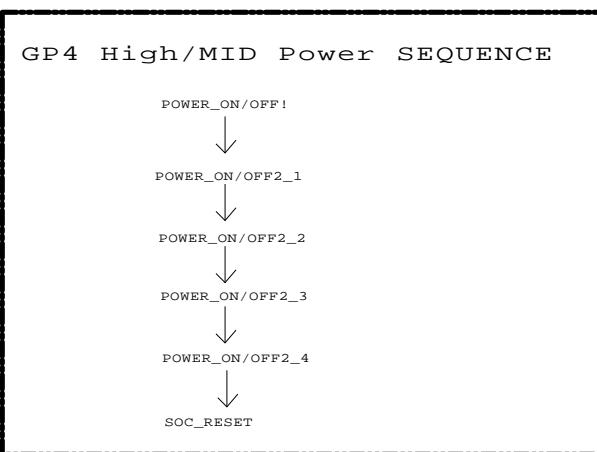
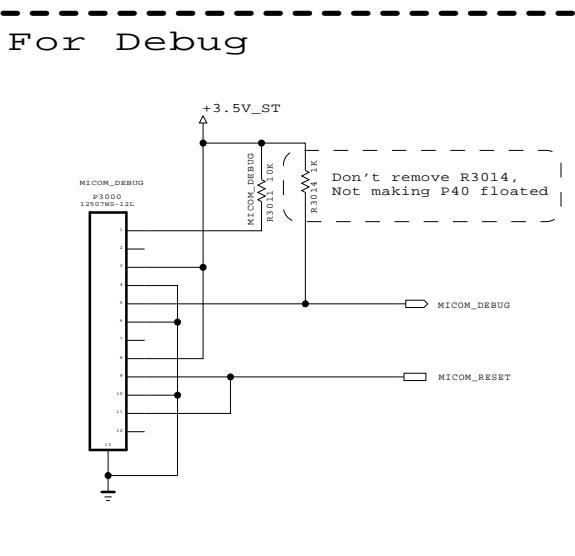
SECRET
LG Electronics



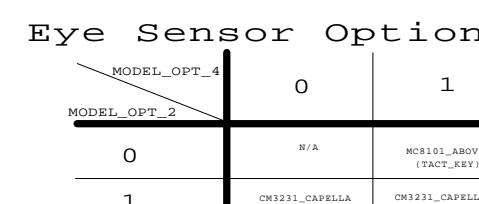
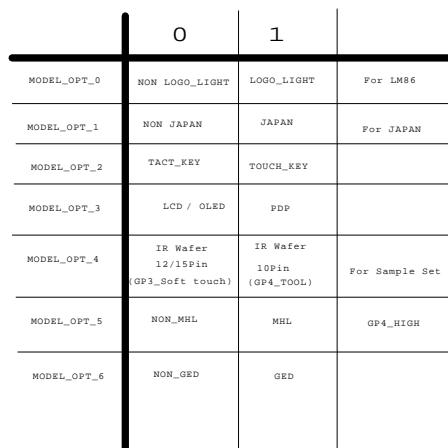
MODEL	LG1152	DATE	
BLOCK	POWER	SHEET	/

Renesas MICOM

For Debug



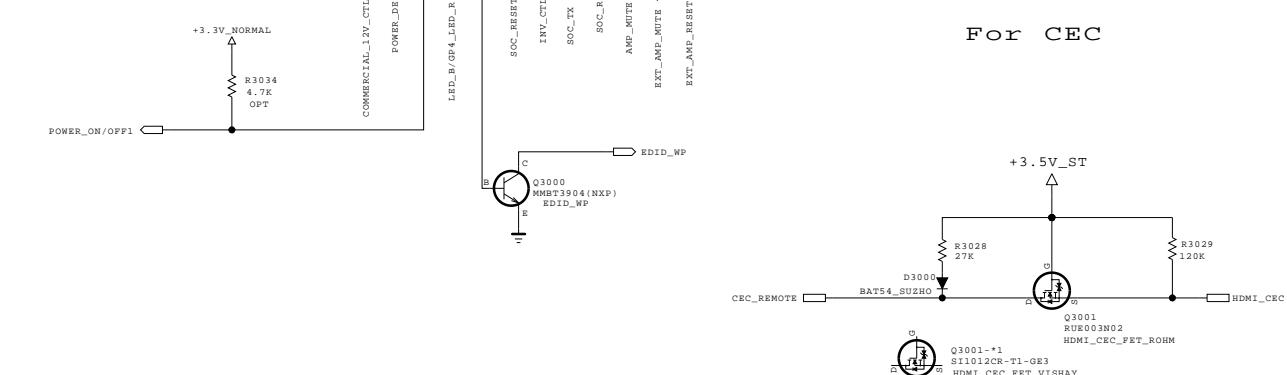
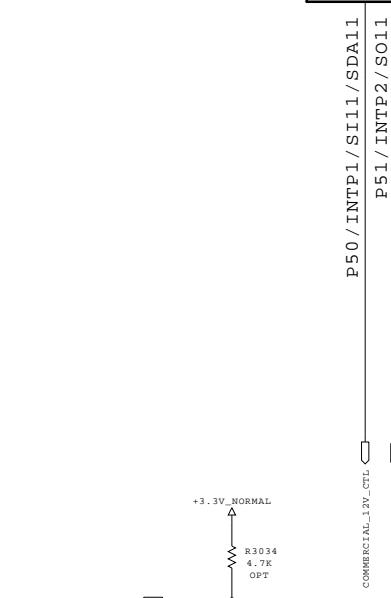
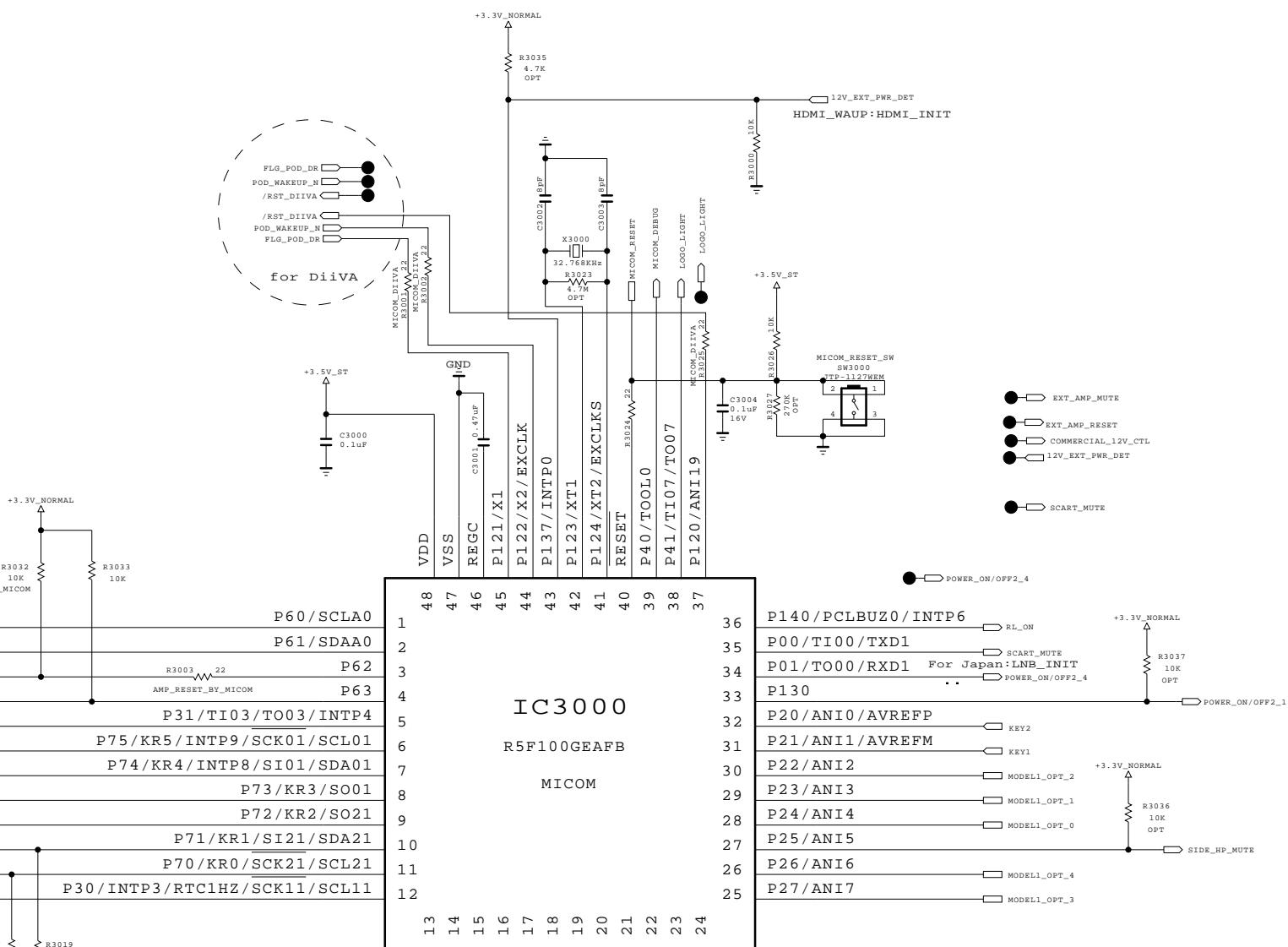
MICOM MODEL OPTION



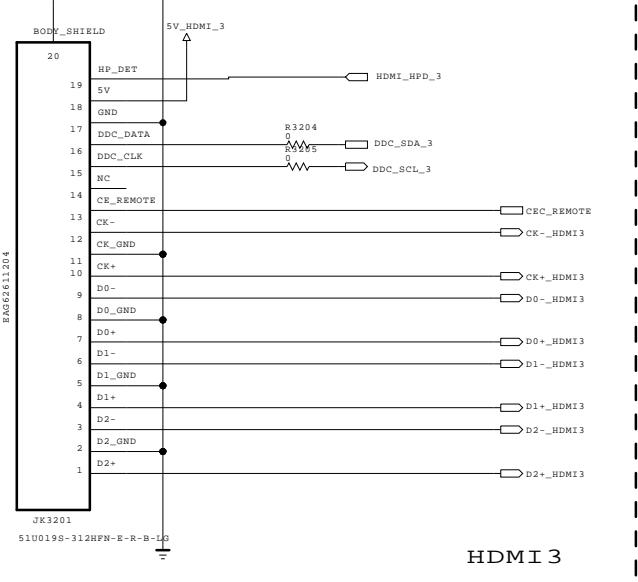
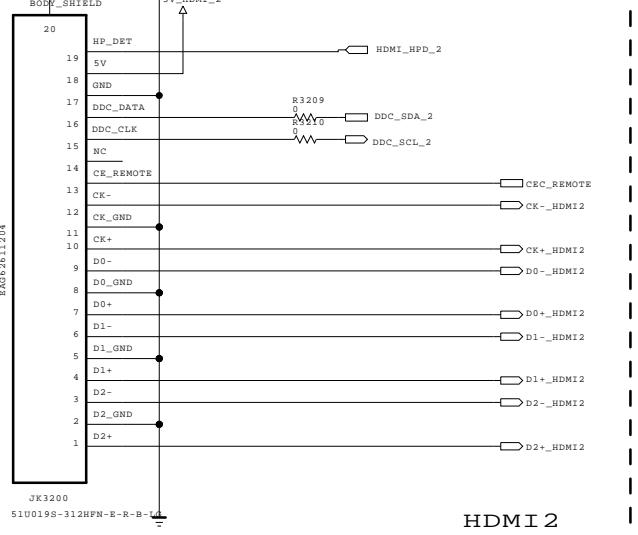
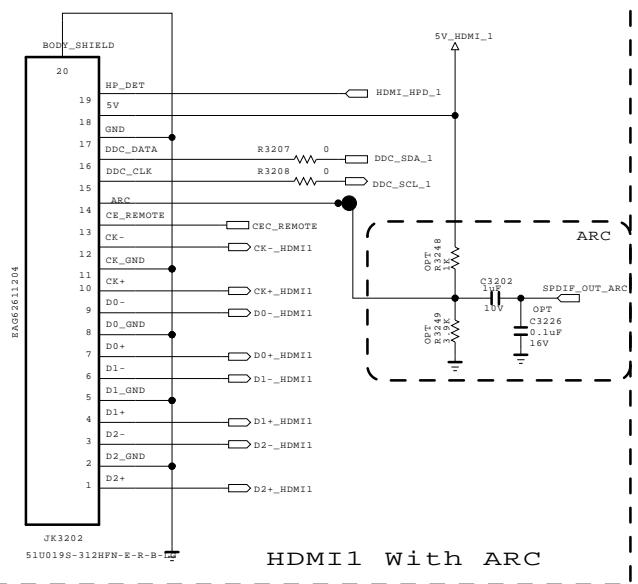
THE  SYMBOL MARK OF THIS SCHEMATIC DIAGRAM INCORPORATES SPECIAL FEATURES IMPORTANT FOR PROTECTION FROM X-RADIATION. FIRE AND ELECTRICAL SHOCK HAZARDS, WHEN SERVICING IT IS ESSENTIAL THAT ONLY MANUFACTURES SPECIFIED PARTS BE USED FOR THE CRITICAL COMPONENTS IN THE  SYMBOL MARK OF THE SCHEMATIC

SECRET

LG ELECTRONICS



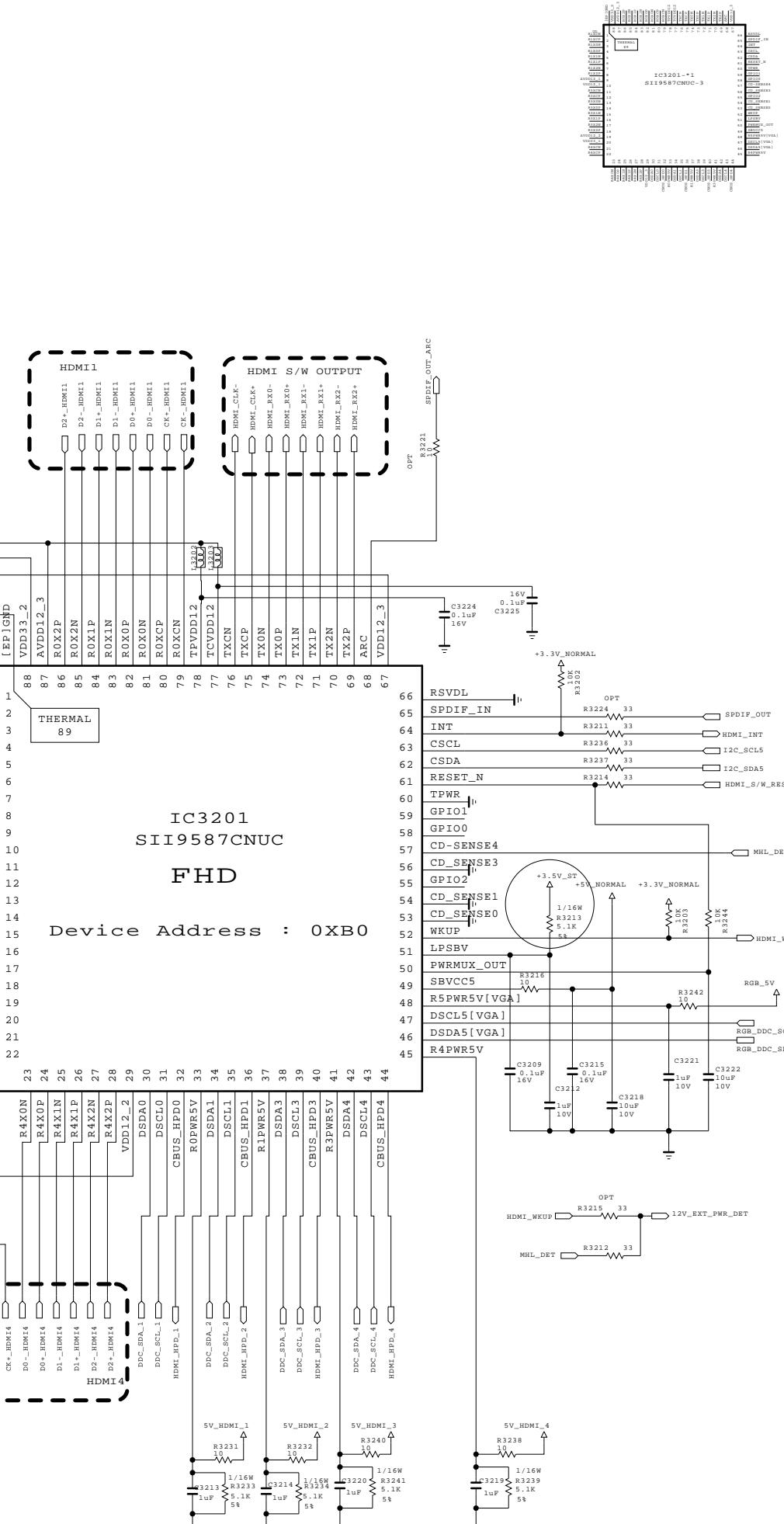
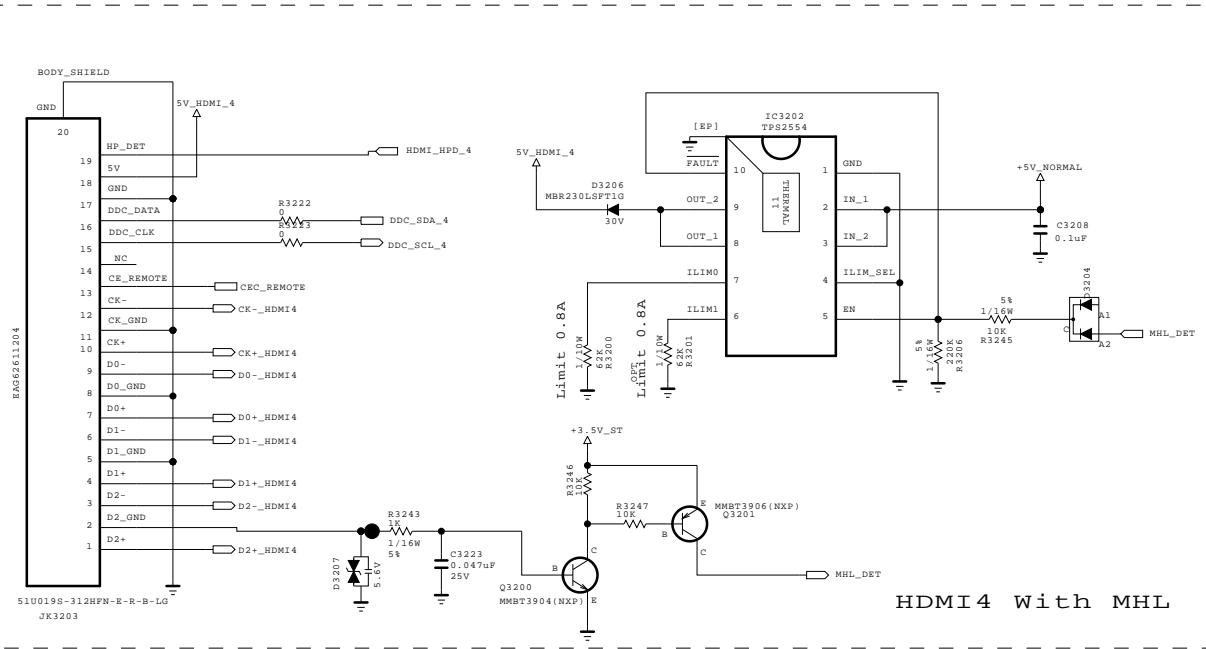
MODEL		DATE	2011.12.12
BLOCK	MICOM	SHEET	30



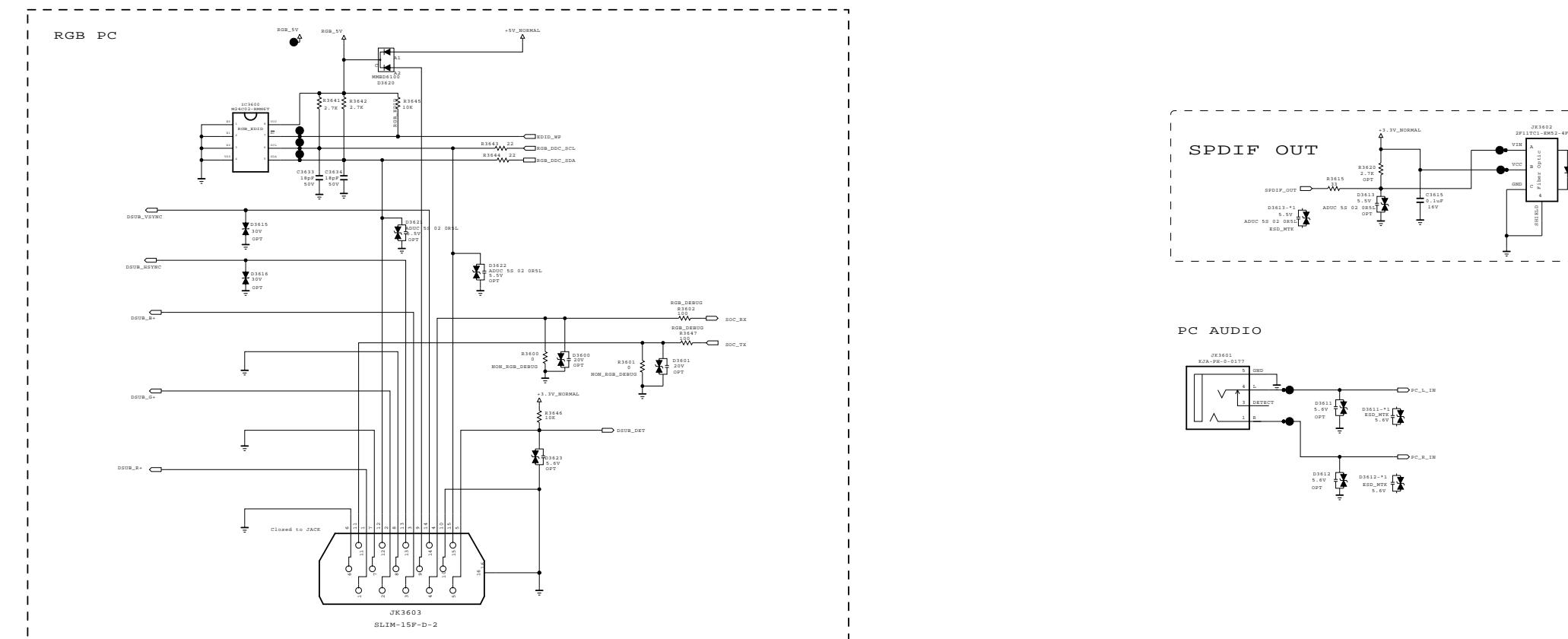
SYMBOL MARK OF THIS SCHEMATIC DIAGRAM INCORPORATES SPECIAL FEATURES IMPORTANT FOR PROTECTION FROM X-RADIATION. FILRE AND ELECTRICAL SHOCK HAZARDS, WHEN SERVICING IF IS ESSENTIAL THAT ONLY MANUFACTURES SPECIFIED PARTS BE USED FOR THE CRITICAL COMPONENTS IN THE SYMBOL MARK OF THE SCHEMATIC.

SECRET
LG Electronics

LG ELECTRONICS



RGB / PC AUDIO / SPDIF

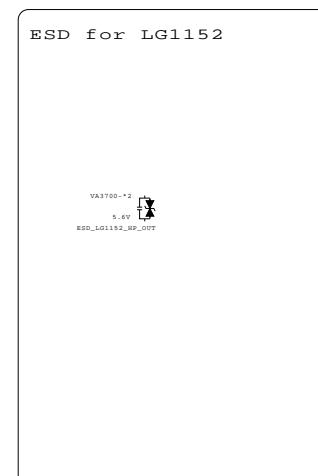
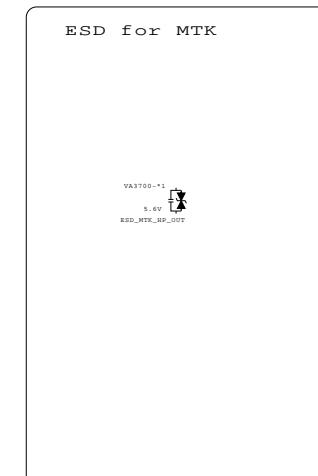
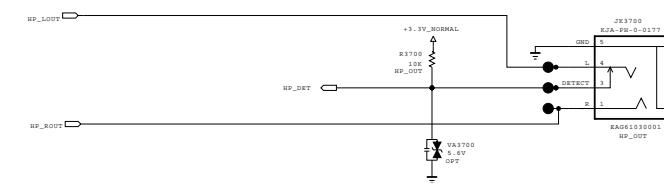


The  symbol mark of this schematic diagram incorporates special features important for protection from X-radiation. Fire and electrical shock hazards, when servicing it is essential that only manufacturers specified parts be used for the critical components in the  symbol mark of the schematic.

SECRET
LG Electronics

LG ELECTRONICS

MODEL	JACK HIGH / MID	DATE	2011.11.21
BLOCK	SHEET		36

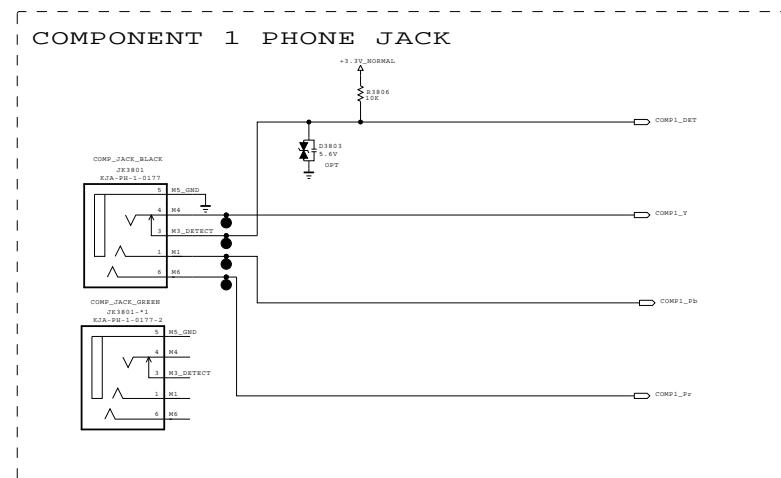
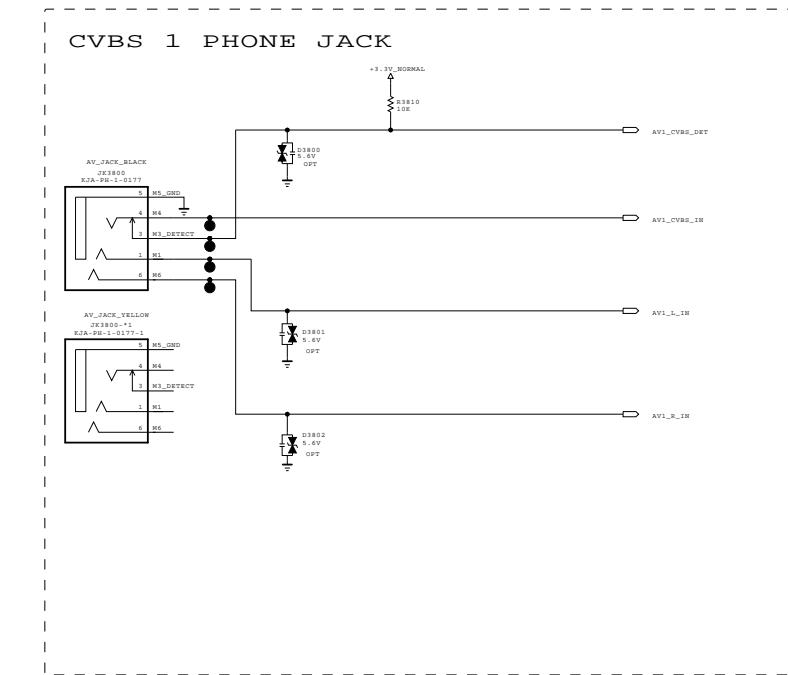
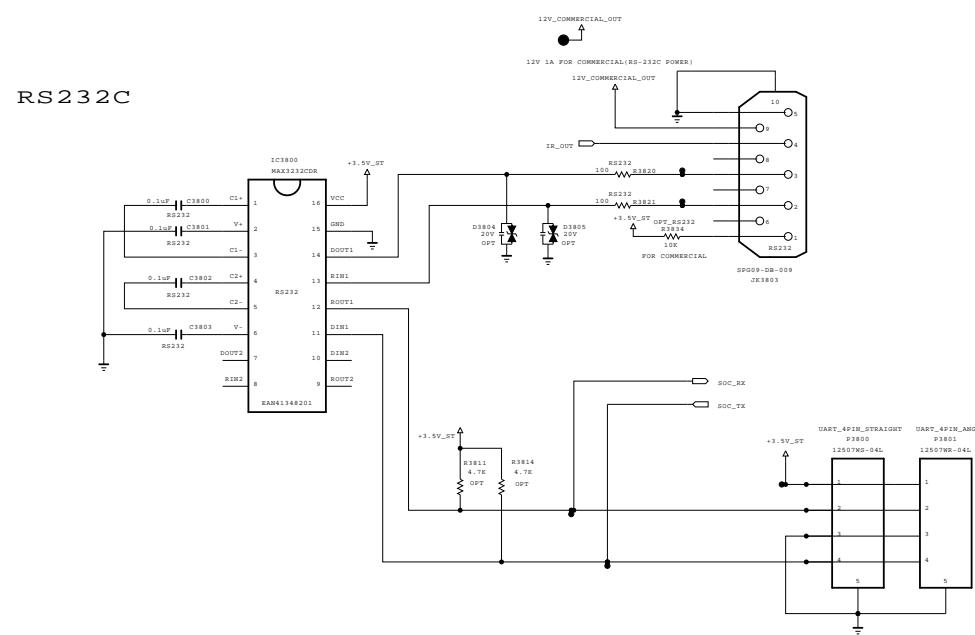


THE  SYMBOL MARK OF THIS SCHEMATIC DIAGRAM INCORPORATES SPECIAL FEATURES IMPORTANT FOR PROTECTION FROM X-RADIATION. FIRE AND ELECTRICAL SHOCK HAZARDS, WHEN SERVICING IT IS ESSENTIAL THAT ONLY MANUFACTURES SPECIFIED PARTS BE USED FOR THE CRITICAL COMPONENTS IN THE  SYMBOL MARK OF THE SCHEMATIC.

SECRET
LGElectronics

 LG ELECTRONICS

MODEL	JACK_COMMON	DATE	2011.11.21
BLOCK		SHEET	37



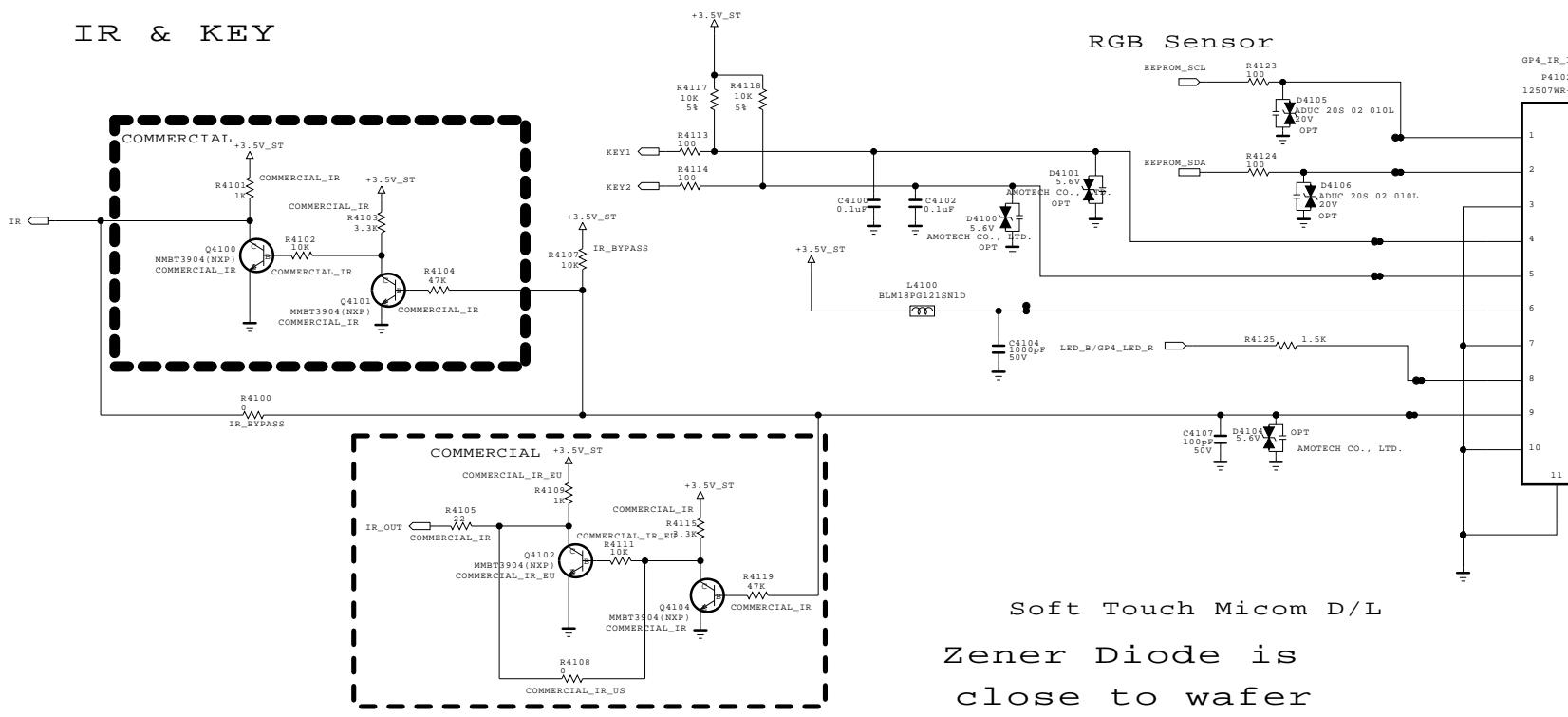
THE SYMBOL MARK OF THIS SCHEMATIC DIAGRAM INCORPORATES SPECIAL FEATURES IMPORTANT FOR PROTECTION FROM X-RADIATION. FIRE AND ELECTRICAL SHOCK HAZARDS, WHEN SERVICING IF IS ESSENTIAL THAT ONLY MANUFACTURES SPECIFIED PARTS BE USED FOR THE CRITICAL COMPONENTS IN THE SYMBOL MARK OF THE SCHEMATIC.

SECRET
LG Electronics

LG ELECTRONICS

MODEL	JACK_COMMON	DATE
BLOCK	SHEET	2011.11.21

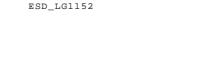
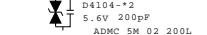
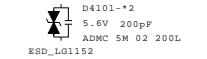
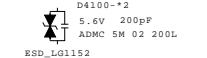
IR & KEY



ESD for MTK



ESD for LG1152

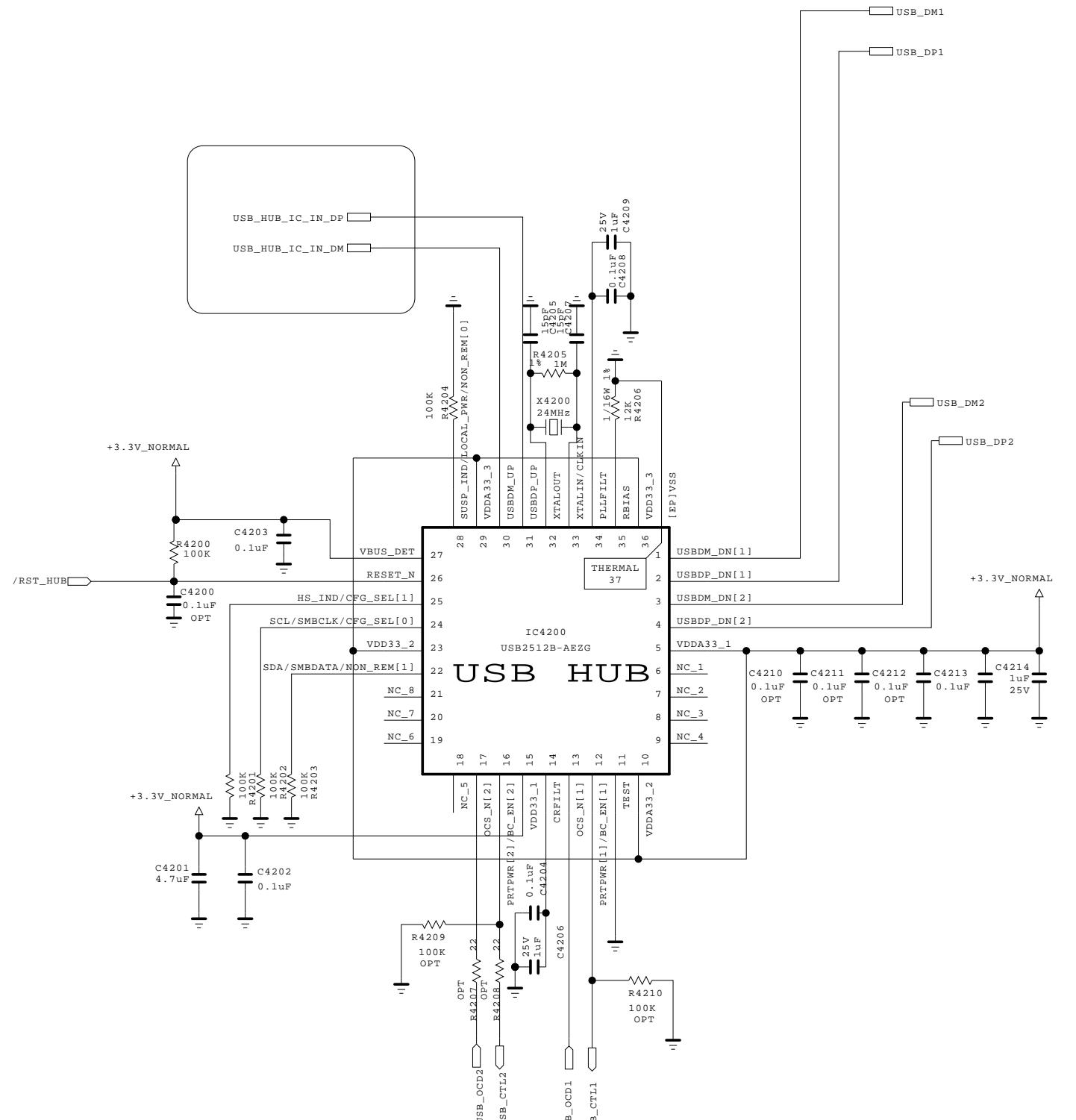


The symbol mark of this schematic diagram incorporates special features important for protection from X-radiation. Filre and electrical shock hazards, when servicing if is essential that only manufacturers specified parts be used for the critical components in the symbol mark of the schematic.

SECRET
LG Electronics

LG ELECTRONICS

MODEL	IR / KEY	DATE	
BLOCK		SHEET	41

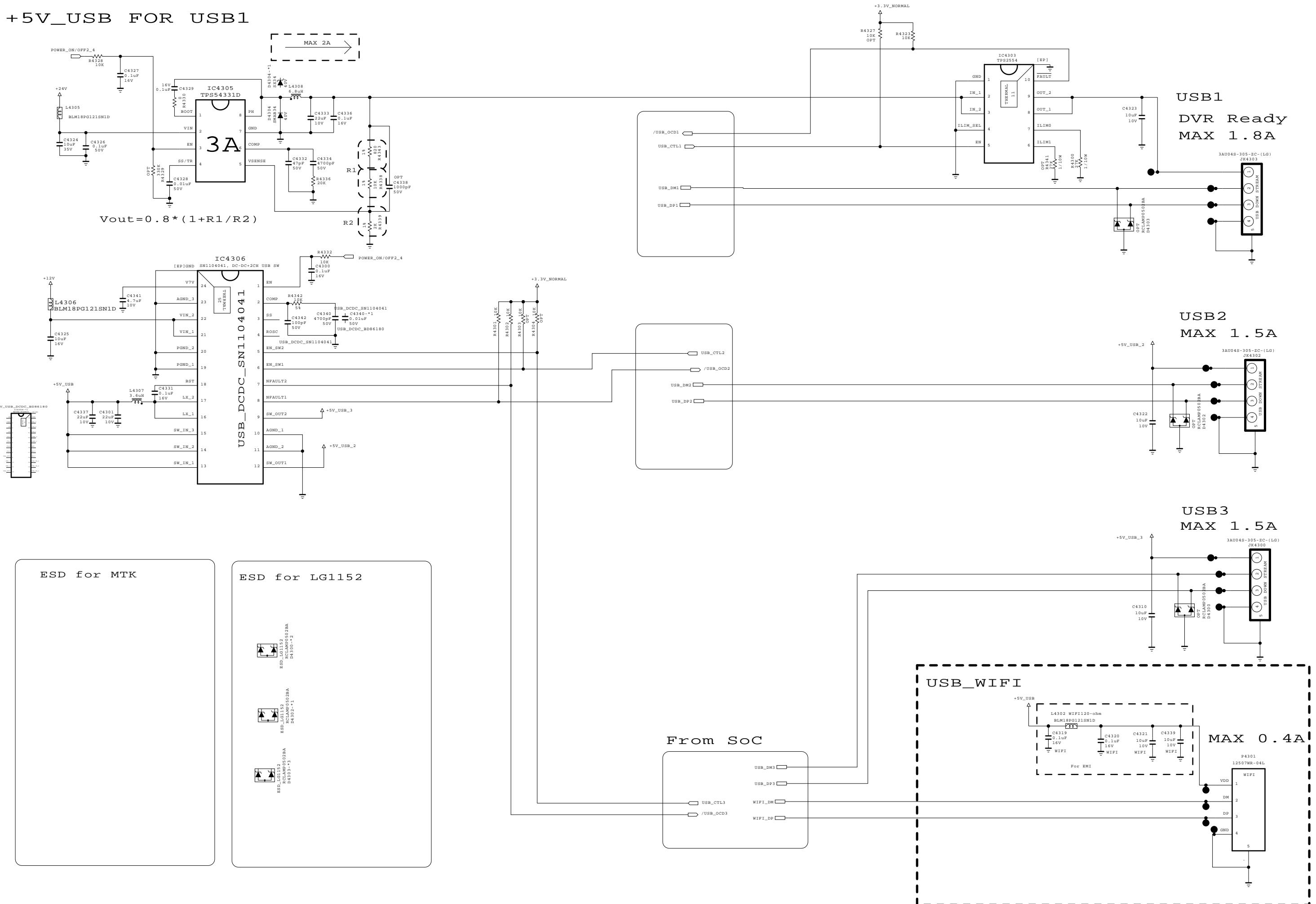


THE SYMBOL MARK OF THIS SCHEMATIC DIAGRAM INCORPORATES SPECIAL FEATURES IMPORTANT FOR PROTECTION FROM X-RADIATION. IT IS ESSENTIAL THAT ONLY MANUFACTURED SPECIFIED PARTS BE USED FOR THE CRITICAL COMPONENTS IN THE SYMBOL MARK OF THE SCHEMATIC.

SECRET
LG Electronics

LG ELECTRONICS

MODEL BLOCK	USB3_HUB	DATE SHEET	2011.06.13
----------------	----------	---------------	------------

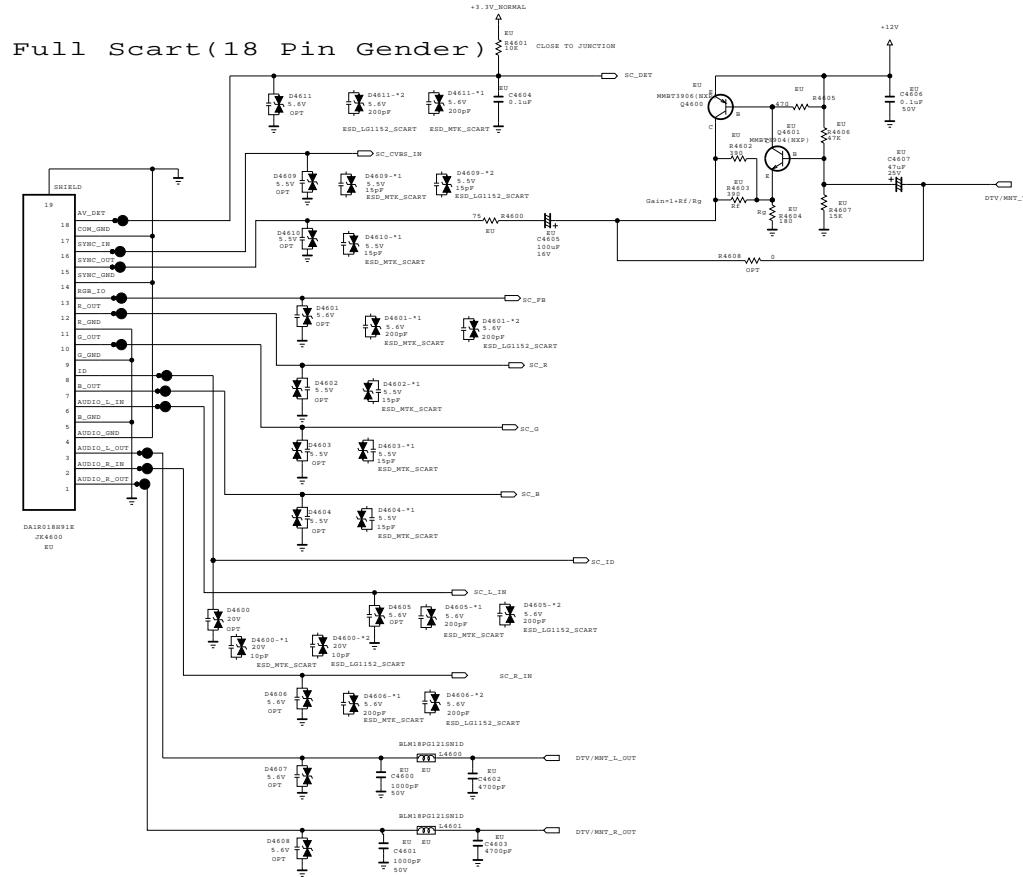


THE  SYMBOL MARK OF THIS SCHEMATIC DIAGRAM INCORPORATES SPECIAL FEATURES IMPORTANT FOR PROTECTION FROM X-RADIATION. FIRE AND ELECTRICAL SHOCK HAZARDS, WHEN SERVICING IF IS ESSENTIAL THAT ONLY MANUFACTURES SPECIFIED PARTS BE USED FOR THE CRITICAL COMPONENTS IN THE  SYMBOL MARK OF THE SCHEMATIC

SECRET



MODEL	USB3_HUB_Wifi	DATE	2011.10.26
BLOCK		SHEET	43 /



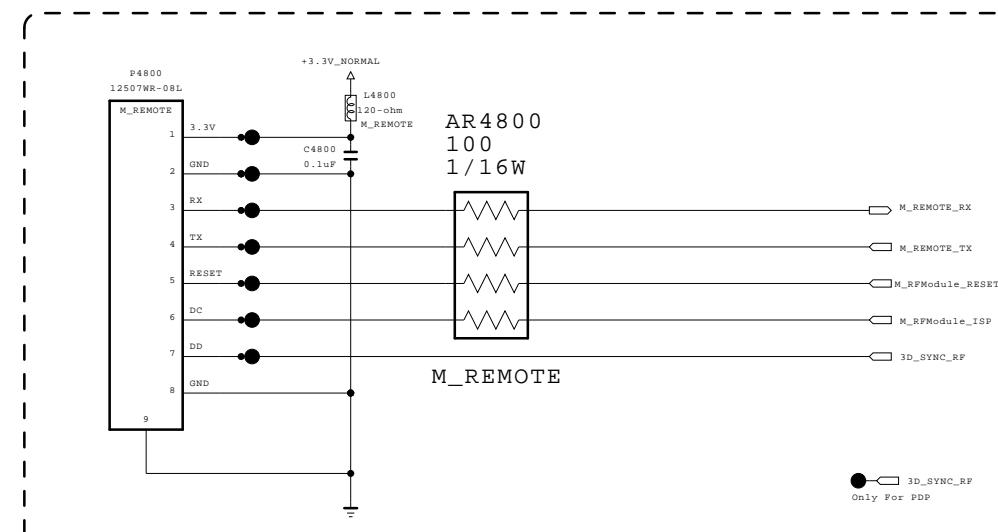
THE  SYMBOL MARK OF THIS SCHEMATIC DIAGRAM INCORPORATES SPECIAL FEATURES IMPORTANT FOR PROTECTION FROM X-RADIATION. FIRE AND ELECTRICAL SHOCK HAZARDS, WHEN SERVICING IT IS ESSENTIAL THAT ONLY MANUFACTURES SPECIFIED PARTS BE USED FOR THE CRITICAL COMPONENTS IN THE  SYMBOL MARK OF THE SCHEMATIC.

SECRET
LG Electronics

LG ELECTRONICS

MODEL	SCART GENDER	DATE	2011.10.26
BLOCK	SHEET	46	/

ZigBee_Radio Pulse M_REMOTE OPTION



ALL M_REMOTE OPTION

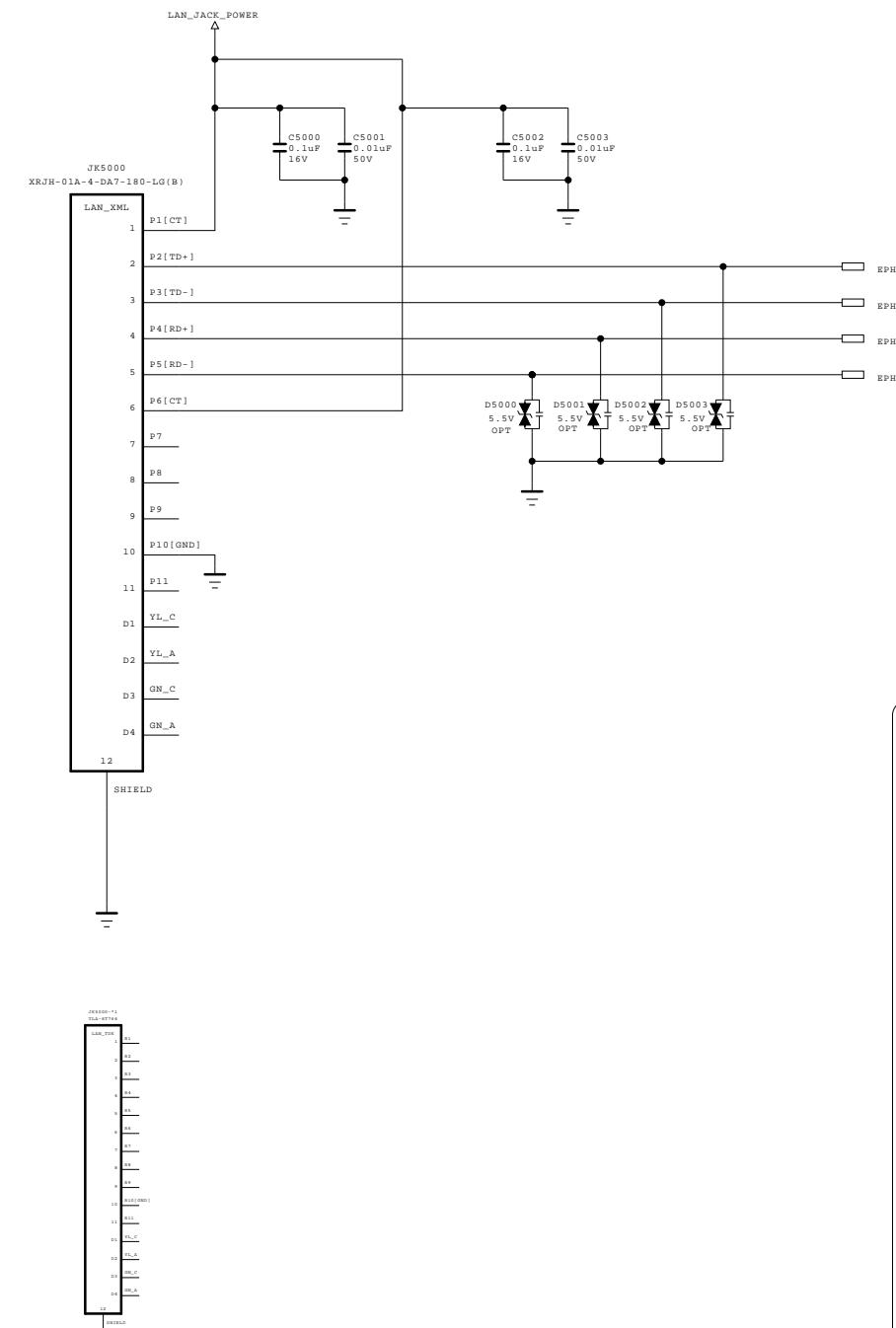
THE  SYMBOL MARK OF THIS SCHEMATIC DIAGRAM INCORPORATES SPECIAL FEATURES IMPORTANT FOR PROTECTION FROM X-RADIATION. FILRE AND ELECTRICAL SHOCK HAZARDS, WHEN SERVICING IF IS ESSENTIAL THAT ONLY MANUFACTURES SPECIFIED PARTS BE USED FOR THE CRITICAL COMPONENTS IN THE  SYMBOL MARK OF THE SCHEMATIC.

SECRET
LGElectronics

 LG ELECTRONICS

MODEL BLOCK	MOTION_REMOTE	DATE 2011.11.21
		SHEET 48

Ethernet Block



ESD for MTK

D5000-*1
ESD_MTK
ADUC 5S 02 OR5L

D5001-*1
ESD_MTK
ADUC 5S 02 OR5L

D5002-*1
ESD_MTK
ADUC 5S 02 OR5L

D5003-*1
ESD_MTK
ADUC 5S 02 OR5L

ESD for LG1152

ESD_LG1152
D5000-*2
5.5V
ADUC 5S 02 OR5L

ESD_LG1152
D5001-*2
5.5V
ADUC 5S 02 OR5L

ESD_LG1152
D5002-*2
5.5V
ADUC 5S 02 OR5L

ESD_LG1152
D5003-*2
5.5V
ADUC 5S 02 OR5L

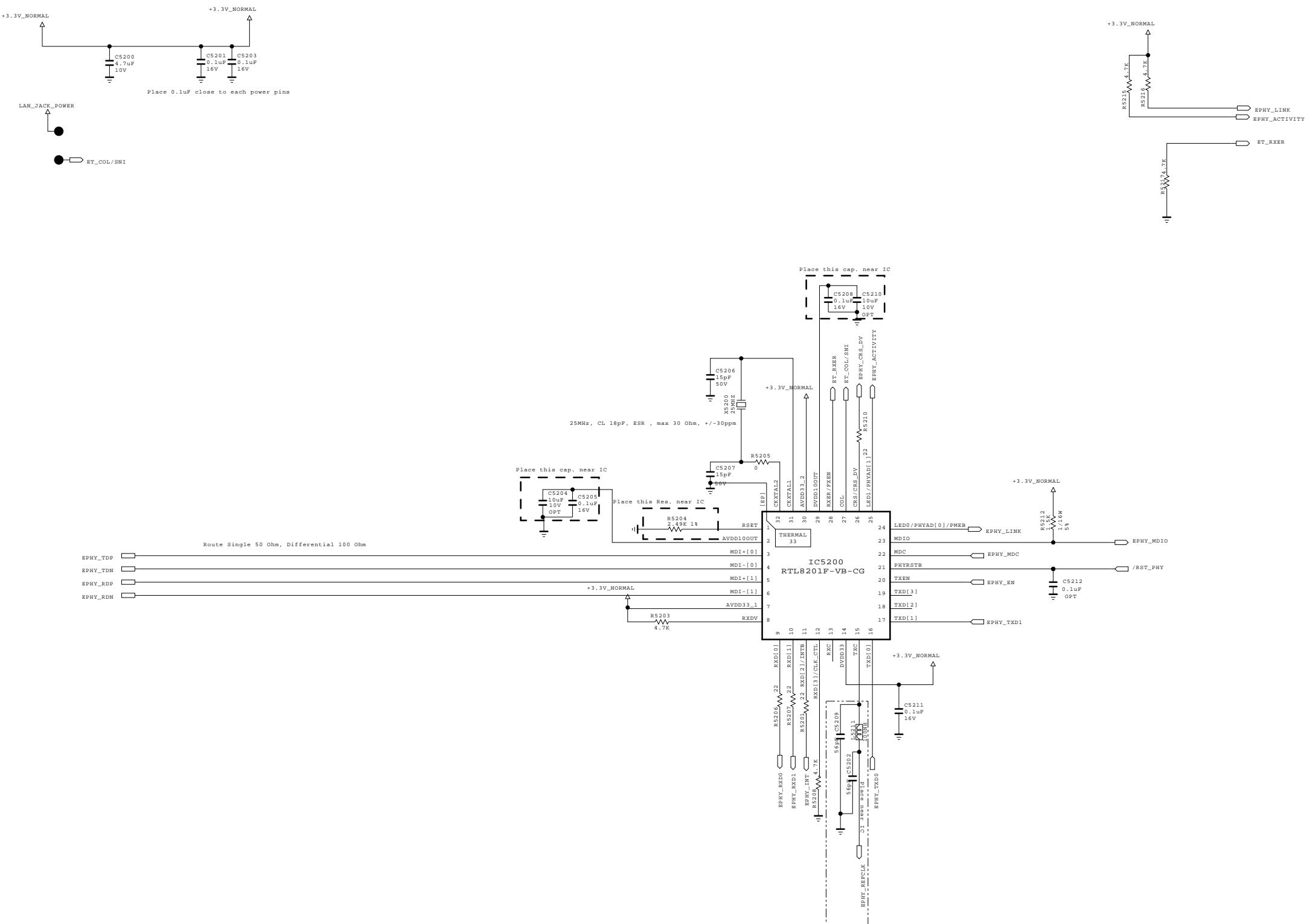
THE SYMBOL MARK OF THIS SCHEMATIC DIAGRAM INCORPORATES SPECIAL FEATURES IMPORTANT FOR PROTECTION FROM X-RADIATION. IT IS ESSENTIAL THAT ONLY MANUFACTURED SPECIFIED PARTS BE USED FOR THE CRITICAL COMPONENTS IN THE SYMBOL MARK OF THE SCHEMATIC.

SECRET
LG Electronics

LG ELECTRONICS

MODEL	LAN_VERTICAL	DATE	2011.12.09
BLOCK		SHEET	50

Ethernet Block



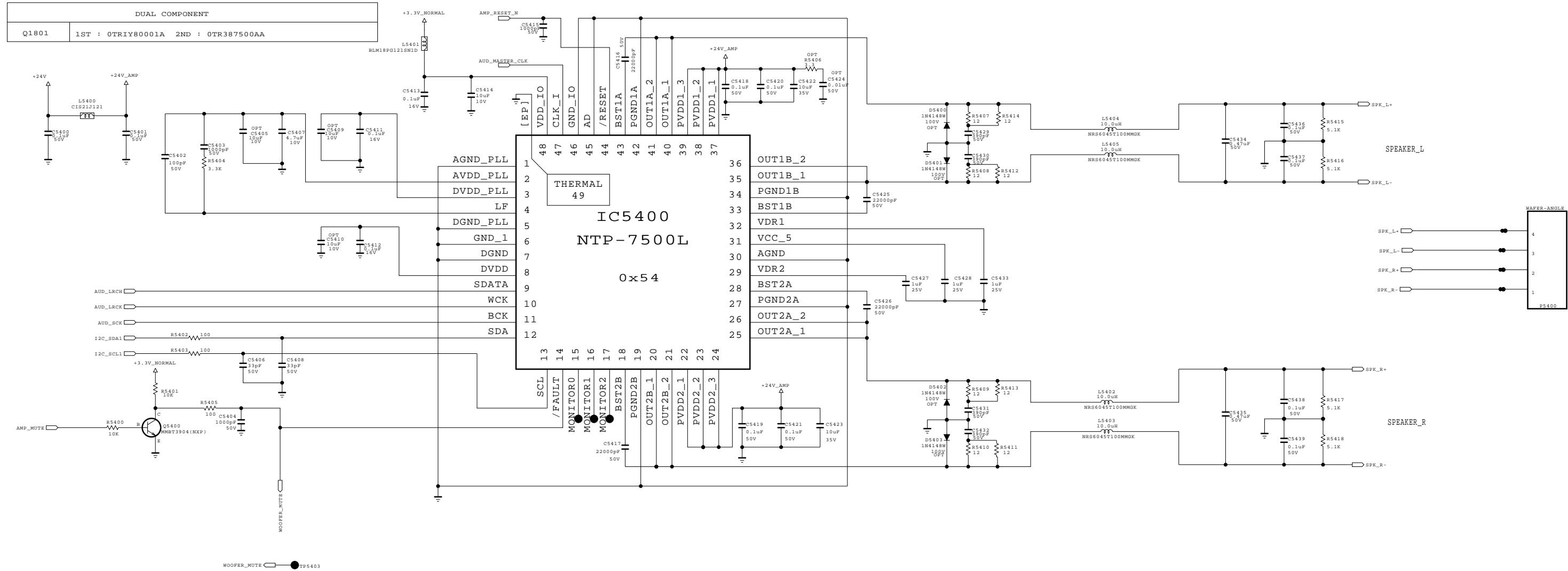
THE  SYMBOL MARK OF THIS SCHEMATIC DIAGRAM INCORPORATES SPECIAL FEATURES IMPORTANT FOR PROTECTION FROM X-RADIATION. FIRE AND ELECTRICAL SHOCK HAZARDS, WHEN SERVICING IT IS ESSENTIAL THAT ONLY MANUFACTURES SPECIFIED PARTS BE USED FOR THE CRITICAL COMPONENTS IN THE  SYMBOL MARK OF THE SCHEMATIC

SECRET



LG ELECTRONICS

MODEL	LG1152 A0	DATE	
BLOCK	ETHERNET	SHEET	14 / 50

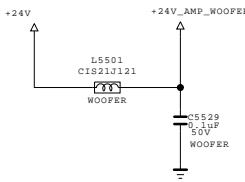


THE SYMBOL MARK OF THIS SCHEMATIC DIAGRAM INCORPORATES SPECIAL FEATURES IMPORTANT FOR PROTECTION FROM X-RADIATION. FILRE AND ELECTRICAL SHOCK HAZARDS, WHEN SERVICING IF IS ESSENTIAL THAT ONLY MANUFACTURES SPECIFIED PARTS BE USED FOR THE CRITICAL COMPONENTS IN THE SYMBOL MARK OF THE SCHEMATIC.

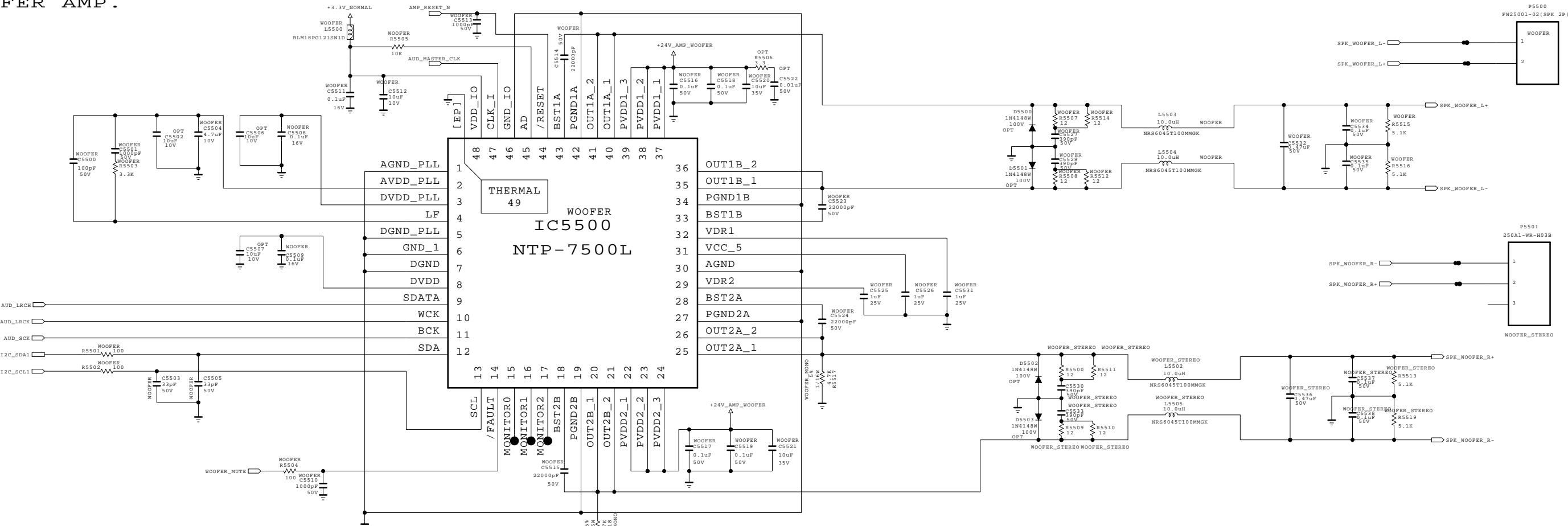
SECRET
LG Electronics

LG ELECTRONICS

MODEL	AMP_NEO	DATE	2011.11.21
BLOCK		SHEET	54



WOOFER AMP.

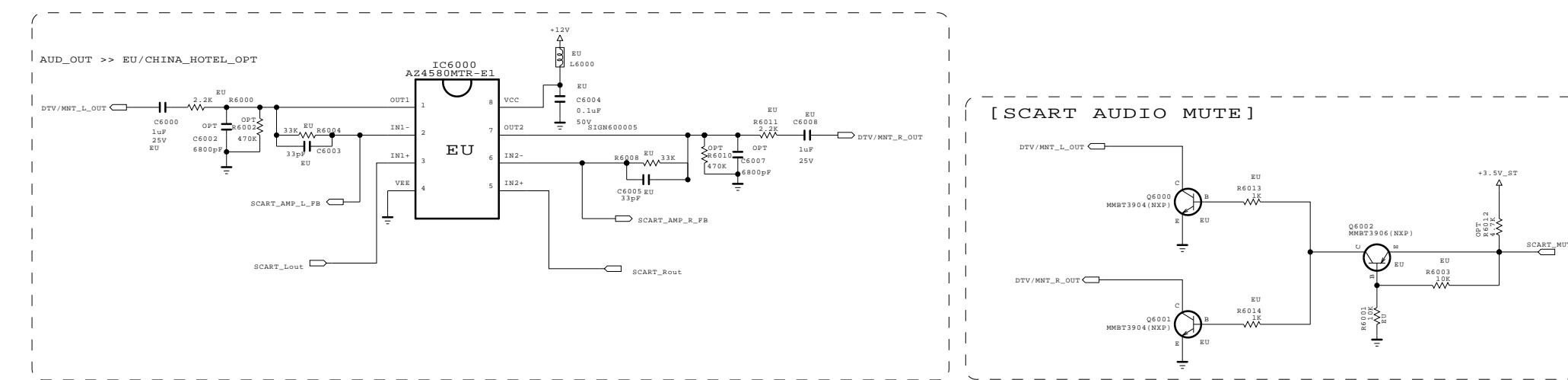


THE SYMBOL MARK OF THIS SCHEMATIC DIAGRAM INCORPORATES SPECIAL FEATURES IMPORTANT FOR PROTECTION FROM X-RADIATION. FILRE AND ELECTRICAL SHOCK HAZARDS, WHEN SERVICING IF IS ESSENTIAL THAT ONLY MANUFACTURES SPECIFIED PARTS BE USED FOR THE CRITICAL COMPONENTS IN THE SYMBOL MARK OF THE SCHEMATIC.

SECRET
LG Electronics

LG ELECTRONICS

MODEL BLOCK	DATE SHEET
----------------	---------------

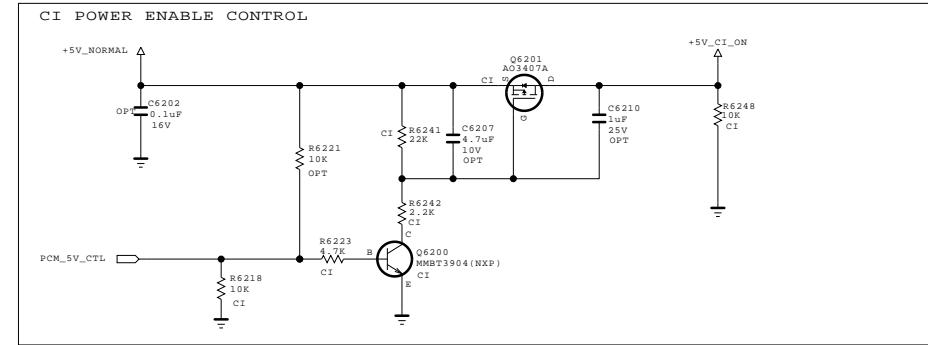


THE  SYMBOL MARK OF THIS SCHEMATIC DIAGRAM INCORPORATES SPECIAL FEATURES IMPORTANT FOR PROTECTION FROM X-RADIATION. FILRE AND ELECTRICAL SHOCK HAZARDS, WHEN SERVICING IF IS ESSENTIAL THAT ONLY MANUFACTURES SPECIFIED PARTS BE USED FOR THE CRITICAL COMPONENTS IN THE  SYMBOL MARK OF THE SCHEMATIC.

SECRET
LG Electronics

 LG ELECTRONICS

MODEL BLOCK	SCART AUDIO AMP	DATE SHEET	2011.11.21
			60



Option FOR MTK

C6210-*1
1uF
25V
CI_MTK

Option FOR LG1152

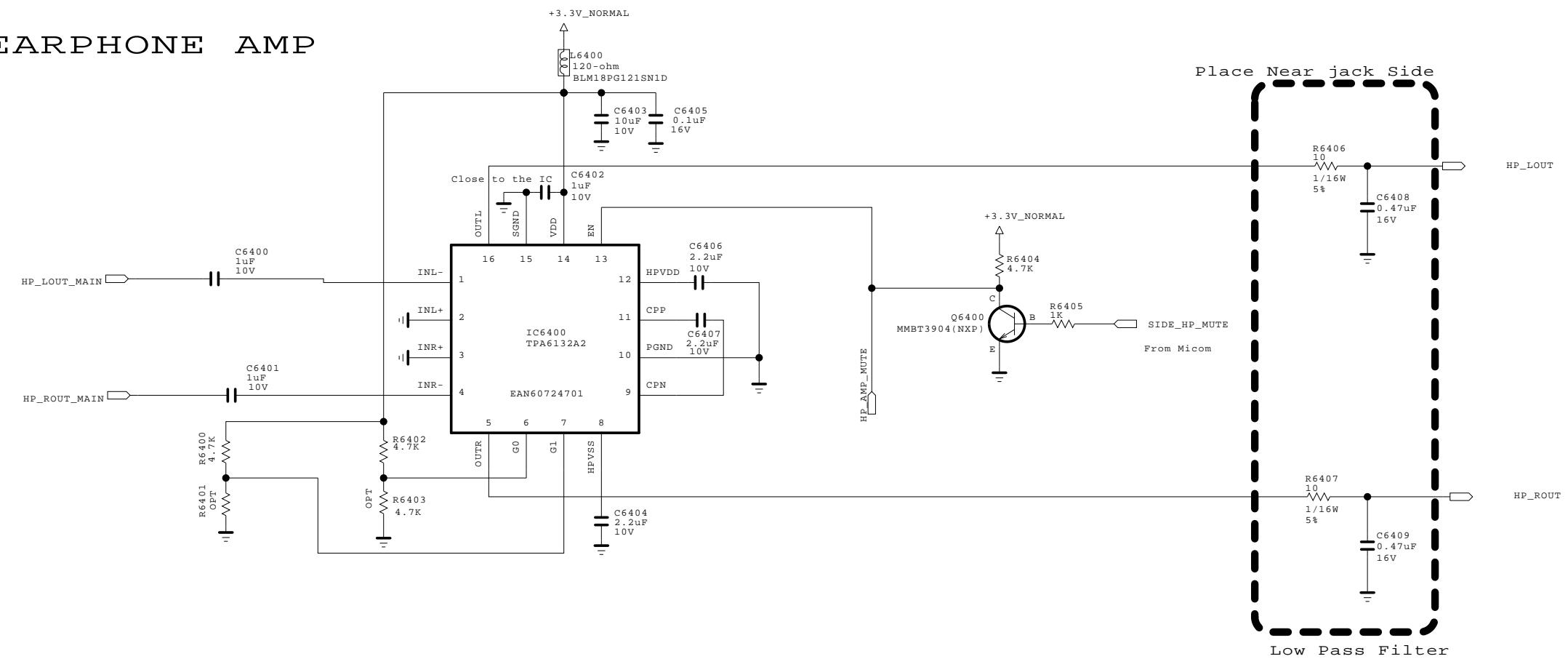
THE SYMBOL MARK OF THIS SCHEMATIC DIAGRAM INCORPORATES SPECIAL FEATURES IMPORTANT FOR PROTECTION FROM X-RADIATION. FILRE AND ELECTRICAL SHOCK HAZARDS, WHEN SERVICING IF IS ESSENTIAL THAT ONLY MANUFACTURES SPECIFIED PARTS BE USED FOR THE CRITICAL COMPONENTS IN THE SYMBOL MARK OF THE SCHEMATIC.

SECRET
LGElectronics

LG ELECTRONICS

MODEL BLOCK	CI SLOT	DATE SHEET	2011.10.31
			62

EARPHONE AMP



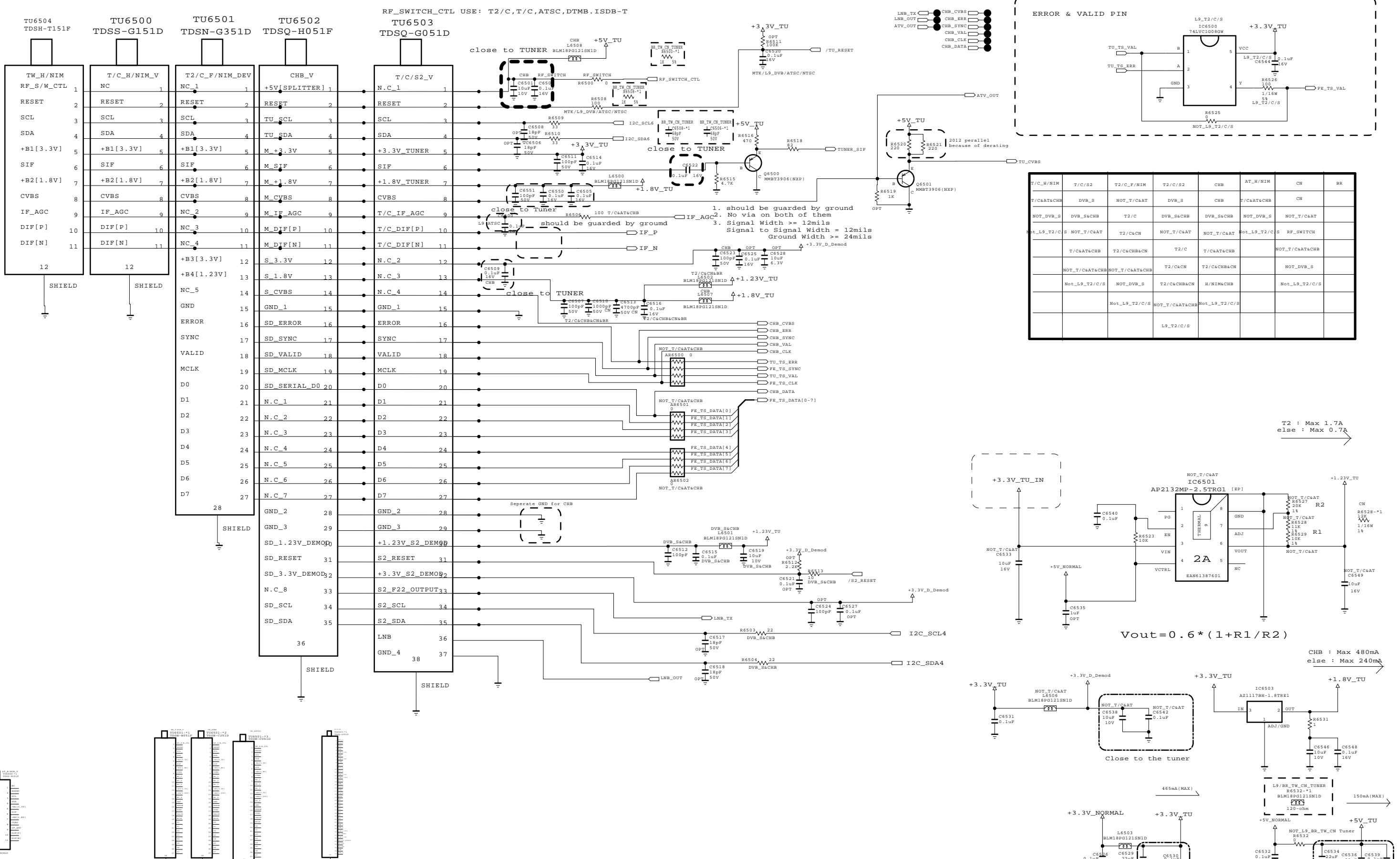
THE SYMBOL MARK OF THIS SCHEMATIC DIAGRAM INCORPORATES SPECIAL FEATURES IMPORTANT FOR PROTECTION FROM X-RADIATION. FIRE AND ELECTRICAL SHOCK HAZARDS, WHEN SERVICING IF IS ESSENTIAL THAT ONLY MANUFACTURES SPECIFIED PARTS BE USED FOR THE CRITICAL COMPONENTS IN THE SYMBOL MARK OF THE SCHEMATIC.

SECRET
LG Electronics

LG ELECTRONICS

MODEL BLOCK	HEADPHONE AMP	DATE SHEET
		2011.06.29 61

T/C/S & H/NIM & T2/C TUNER (EU & CHINA)



THE **△** SYMBOL MARK OF THIS SCHEMATIC DIAGRAM INCORPORATES SPECIAL FEATURES IMPORTANT FOR PROTECTION FROM X-RADIATION.
FILRE AND ELECTRICAL SHOCK HAZARDS, WHEN SERVICING IF IS ESSENTIAL THAT ONLY MANUFACTURES SPECIFIED PARTS BE USED FOR THE CRITICAL COMPONENTS IN THE **△** SYMBOL MARK OF THE SCHEMATIC.

SECRET
LG Electronics

LG ELECTRONICS

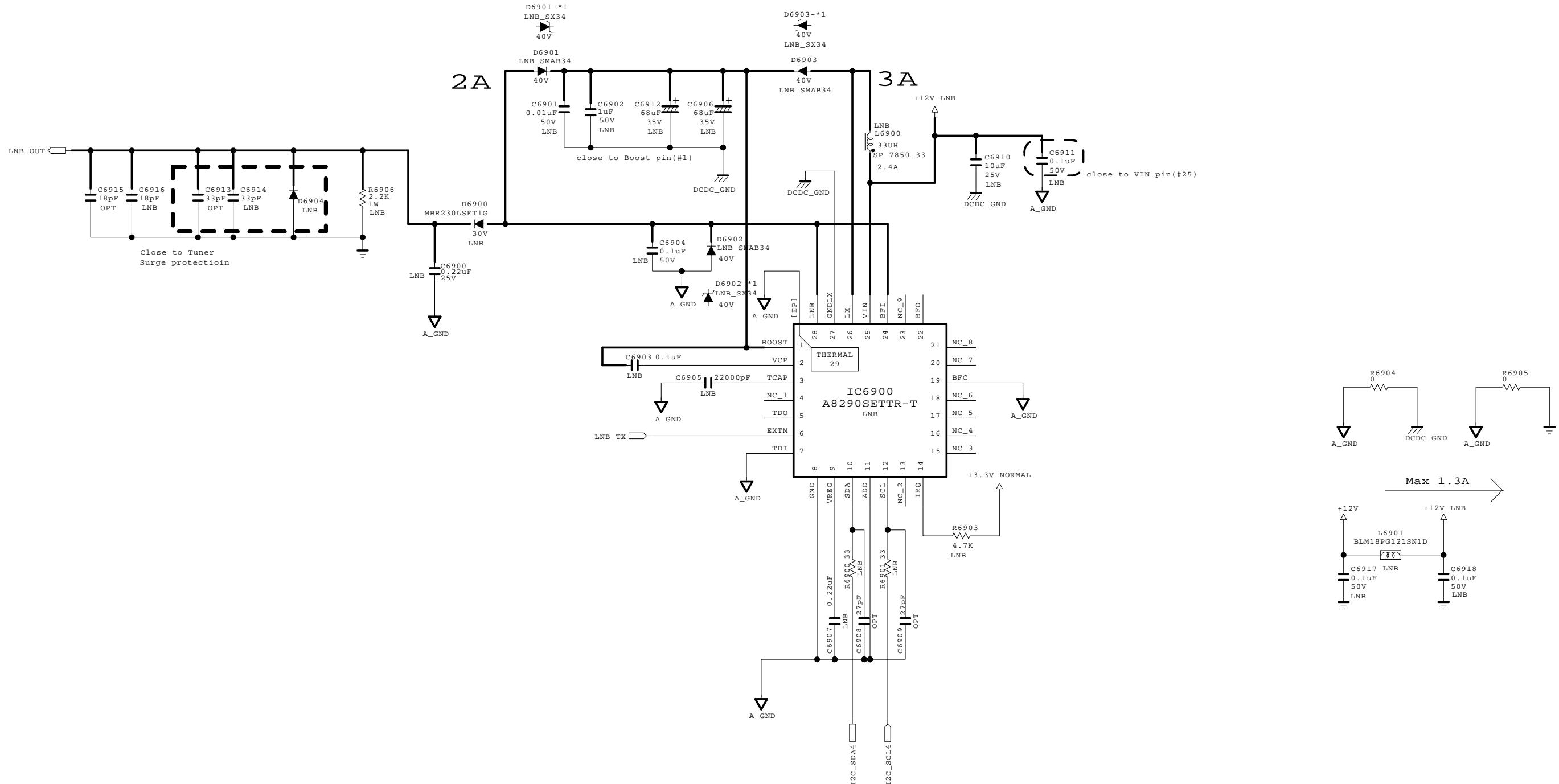
MODEL	TUNER	DATE	2011.11.21
BLOCK		SHEET	65

DVB-S2 LNB Part Allegro

(Option:LNB)

DCDC_GND and A_GND are connected
DCDC_GND and A_GND are connected in pin#27
PCB_GND and A_GND are connected

Input trace widths should be sized to conduct at least 3A
Output trace widths should be sized to conduct at least 2A

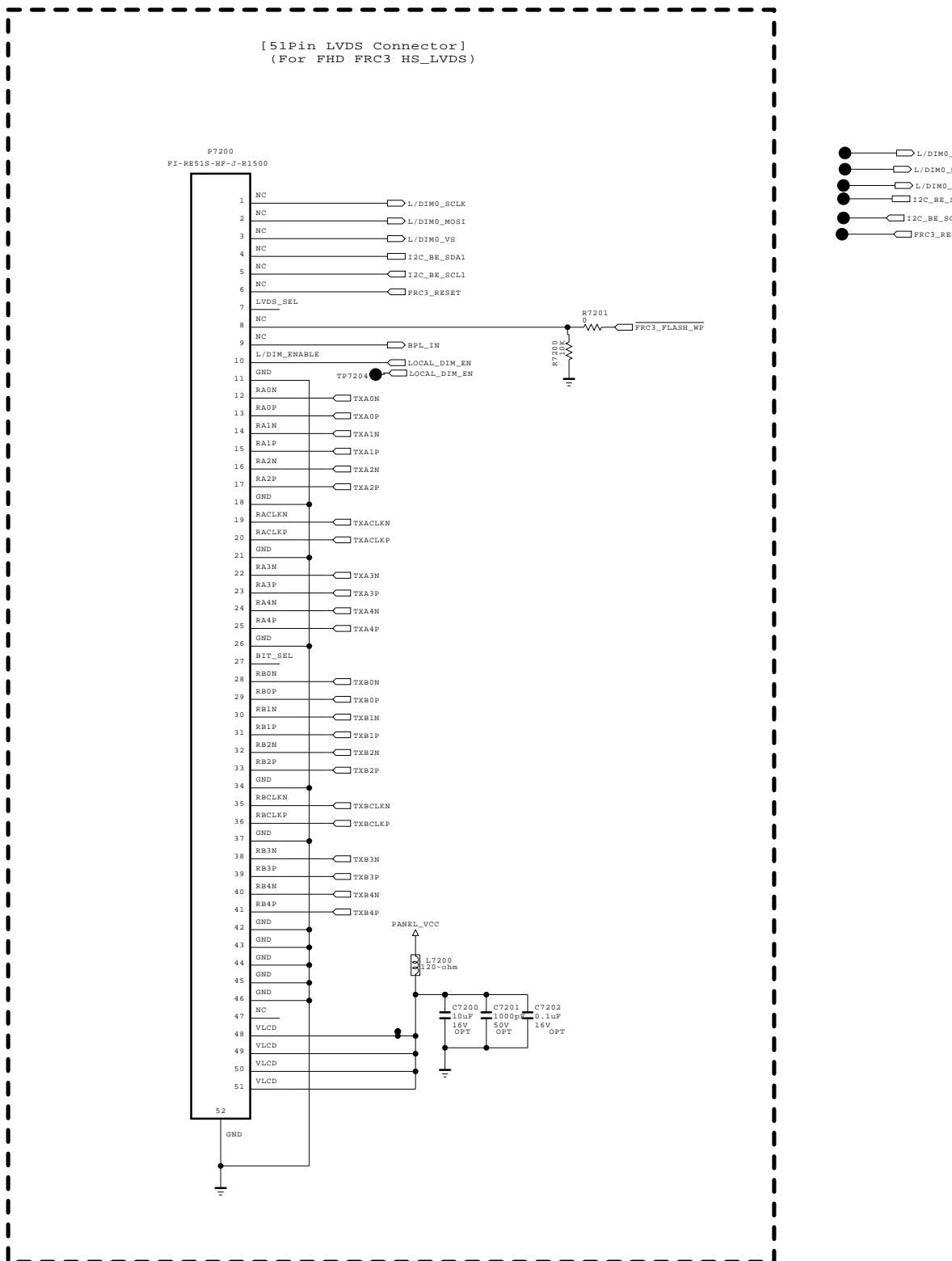


THE ! SYMBOL MARK OF THIS SCHEMATIC DIAGRAM INCORPORATES
SPECIAL FEATURES IMPORTANT FOR PROTECTION FROM X-RADIATION.
FIRE AND ELECTRICAL SHOCK HAZARDS, WHEN SERVICING IF IS
ESSENTIAL THAT ONLY MANUFACTURES SPECIFIED PARTS BE USED FOR
THE CRITICAL COMPONENTS IN THE ! SYMBOL MARK OF THE SCHEMATIC.

SECRET
LG Electronics

LG ELECTRONICS

MODEL BLOCK	LNB	DATE 2011.11.21
SHEET		69

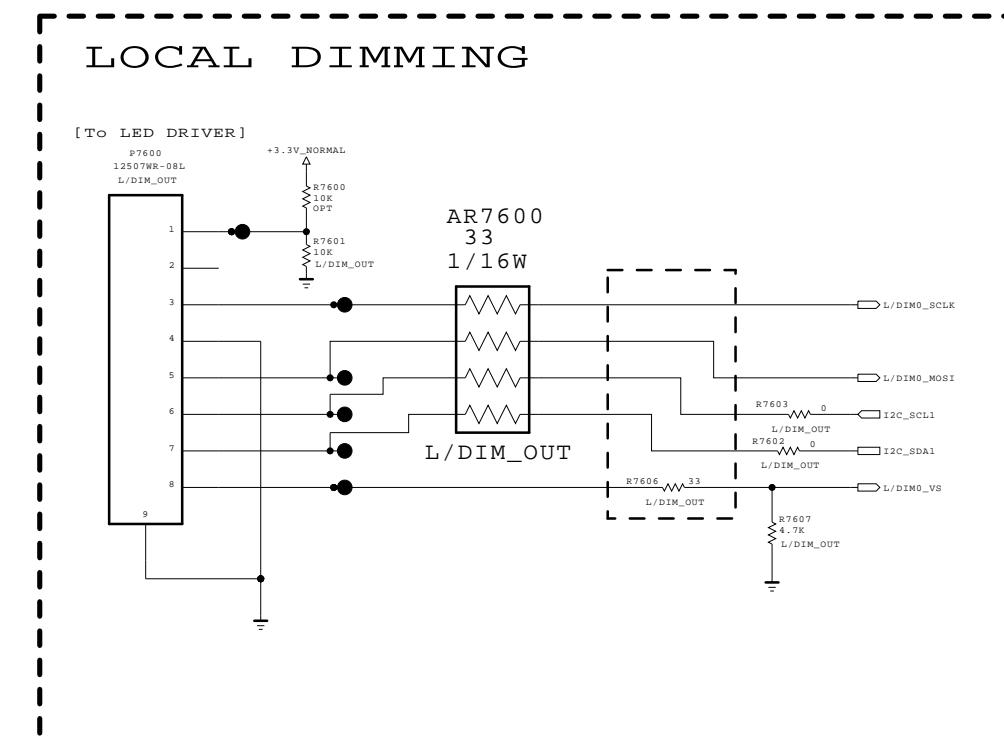


THE SYMBOL MARK OF THIS SCHEMATIC DIAGRAM INCORPORATES SPECIAL FEATURES IMPORTANT FOR PROTECTION FROM X-RADIATION. FILRE AND ELECTRICAL SHOCK HAZARDS, WHEN SERVICING IF IS ESSENTIAL THAT ONLY MANUFACTURES SPECIFIED PARTS BE USED FOR THE CRITICAL COMPONENTS IN THE SYMBOL MARK OF THE SCHEMATIC.

SECRET
LG Electronics

LG ELECTRONICS

MODEL	LG1152 AO	DATE	
BLOCK	Interface block	SHEET	72 / 100



THE  SYMBOL MARK OF THIS SCHEMATIC DIAGRAM INCORPORATES SPECIAL FEATURES IMPORTANT FOR PROTECTION FROM X-RADIATION. FILRE AND ELECTRICAL SHOCK HAZARDS, WHEN SERVICING IF IS ESSENTIAL THAT ONLY MANUFACTURES SPECIFIED PARTS BE USED FOR THE CRITICAL COMPONENTS IN THE  SYMBOL MARK OF THE SCHEMATIC.

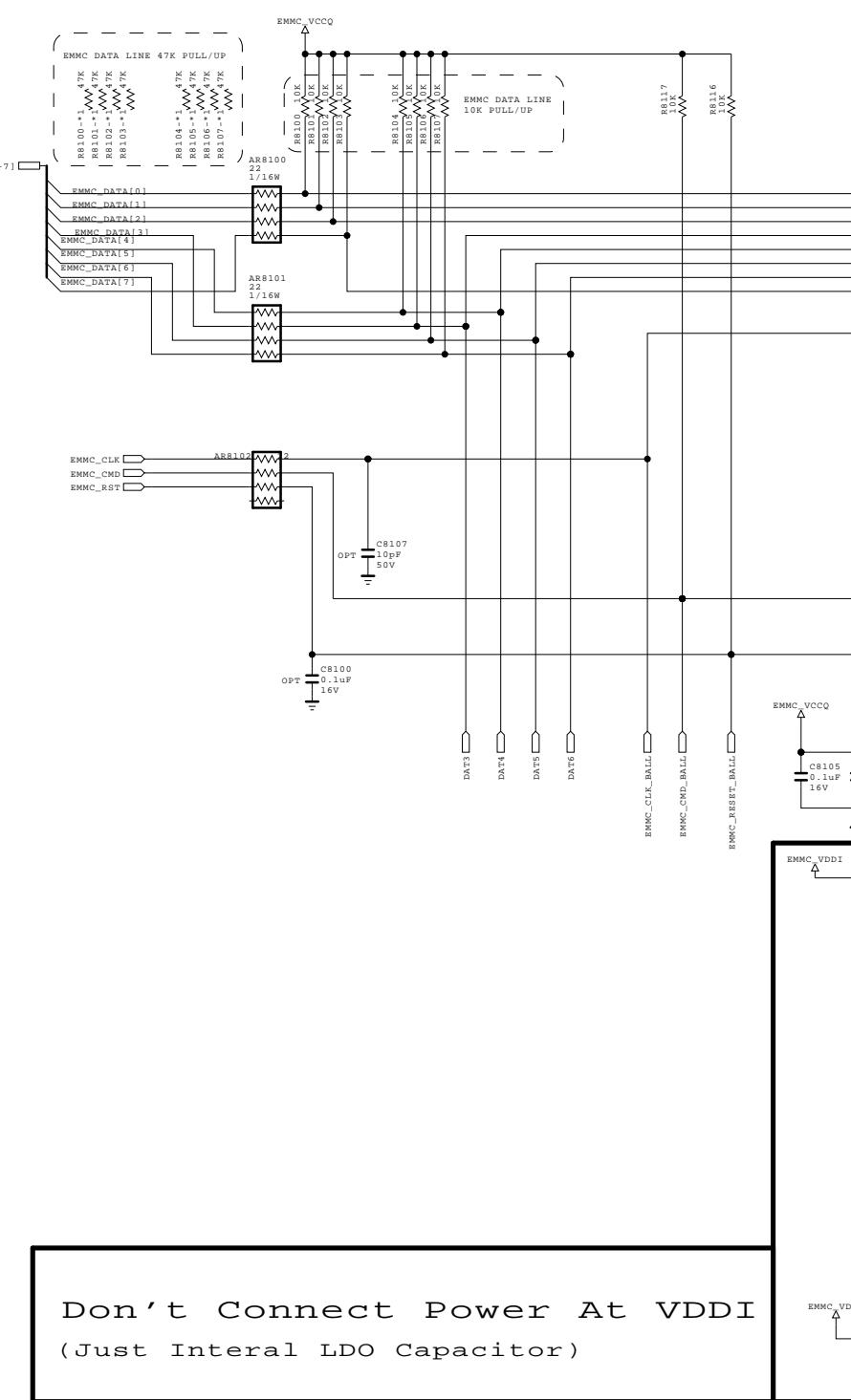
SECRET
LG Electronics

 LG ELECTRONICS

MODEL BLOCK	LOCAL DIMMING	DATE 2012.02.22
		SHEET

eMMC I / F

EMMC DATA[0-7]

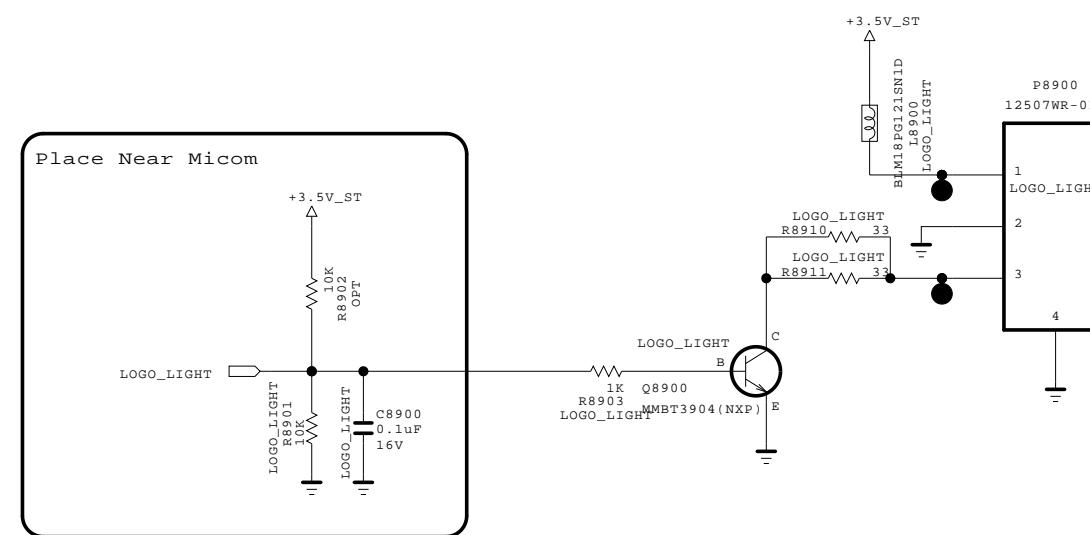


The SYMBOL MARK OF THIS SCHEMATIC DIAGRAM INCORPORATES SPECIAL FEATURES IMPORTANT FOR PROTECTION FROM X-RADIATION. FIRE AND ELECTRICAL SHOCK HAZARDS, WHEN SERVICING IF IS ESSENTIAL THAT ONLY MANUFACTURES SPECIFIED PARTS BE USED FOR THE CRITICAL COMPONENTS IN THE SYMBOL MARK OF THE SCHEMATIC.

SECRET
LG Electronics

LG ELECTRONICS

MODEL	eMMC	DATE
		11.09.29
BLOCK		SHEET
		81

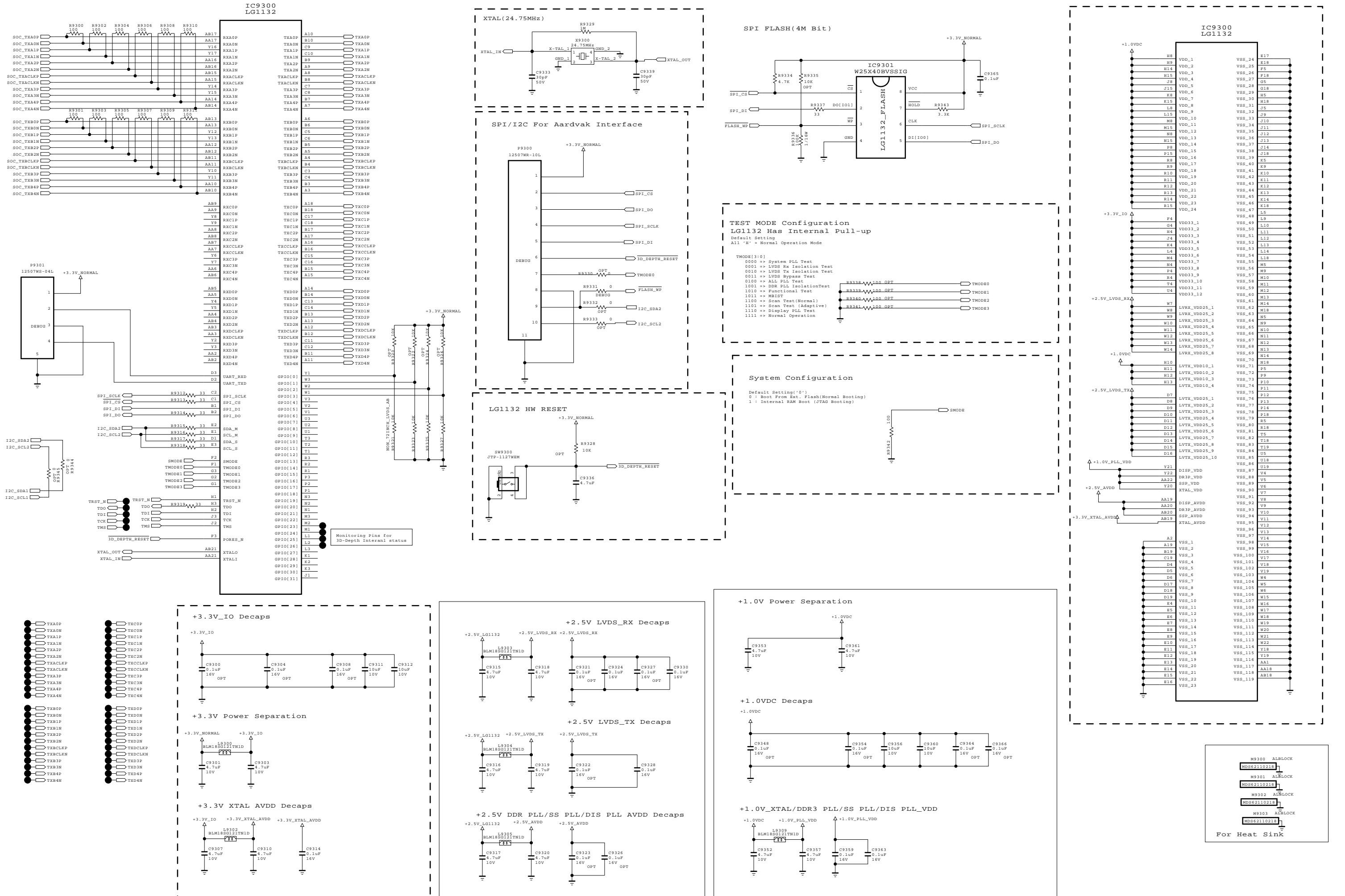


THE  SYMBOL MARK OF THIS SCHEMATIC DIAGRAM INCORPORATES SPECIAL FEATURES IMPORTANT FOR PROTECTION FROM X-RADIATION. IT IS ESSENTIAL THAT ONLY MANUFACTURED SPECIFIED PARTS BE USED FOR THE CRITICAL COMPONENTS IN THE  SYMBOL MARK OF THE SCHEMATIC.

SECRET
LG Electronics

 LG ELECTRONICS

MODEL		DATE	
BLOCK		SHEET	/

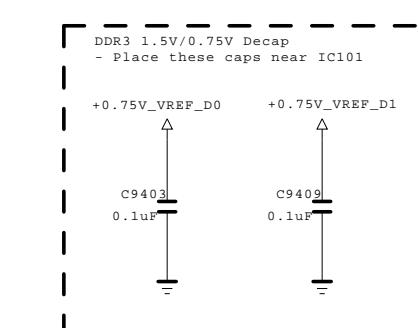
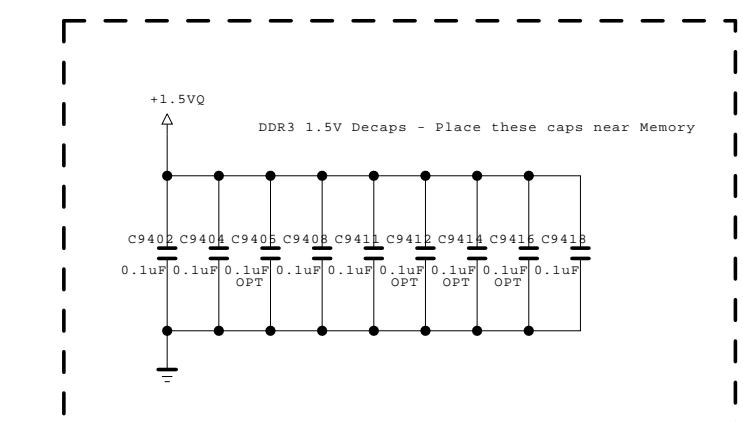
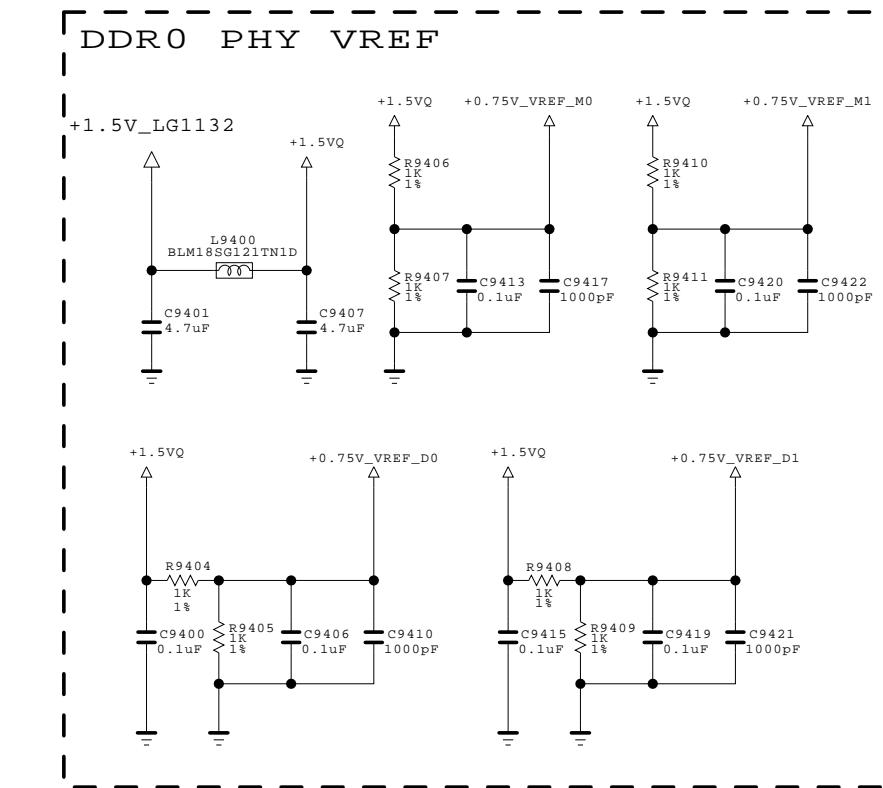
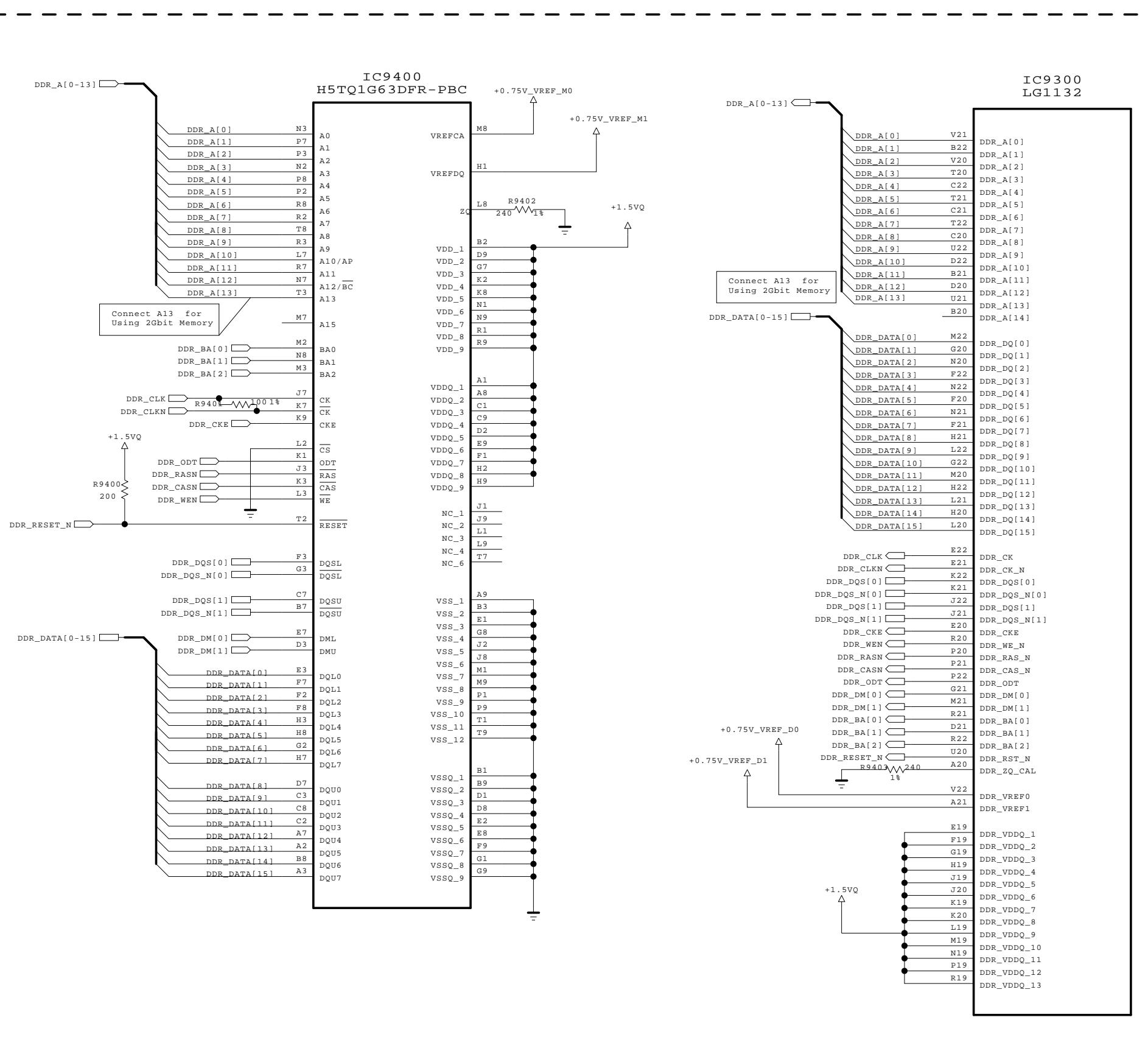


The SYMBOL MARK OF THIS SCHEMATIC DIAGRAM INCORPORATES SPECIAL FEATURES IMPORTANT FOR PROTECTION FROM X-RADIATION. FIRE AND ELECTRICAL SHOCK HAZARDS, WHEN SERVICING IF IS ESSENTIAL THAT ONLY MANUFACTURES SPECIFIED PARTS BE USED FOR THE CRITICAL COMPONENTS IN THE SYMBOL MARK OF THE SCHEMATIC.

SECRET
LG Electronics

LG ELECTRONICS

MODEL	LG1152 BO	DATE	2011. 11. 28
BLOCK	3D Depth	SHEET	/



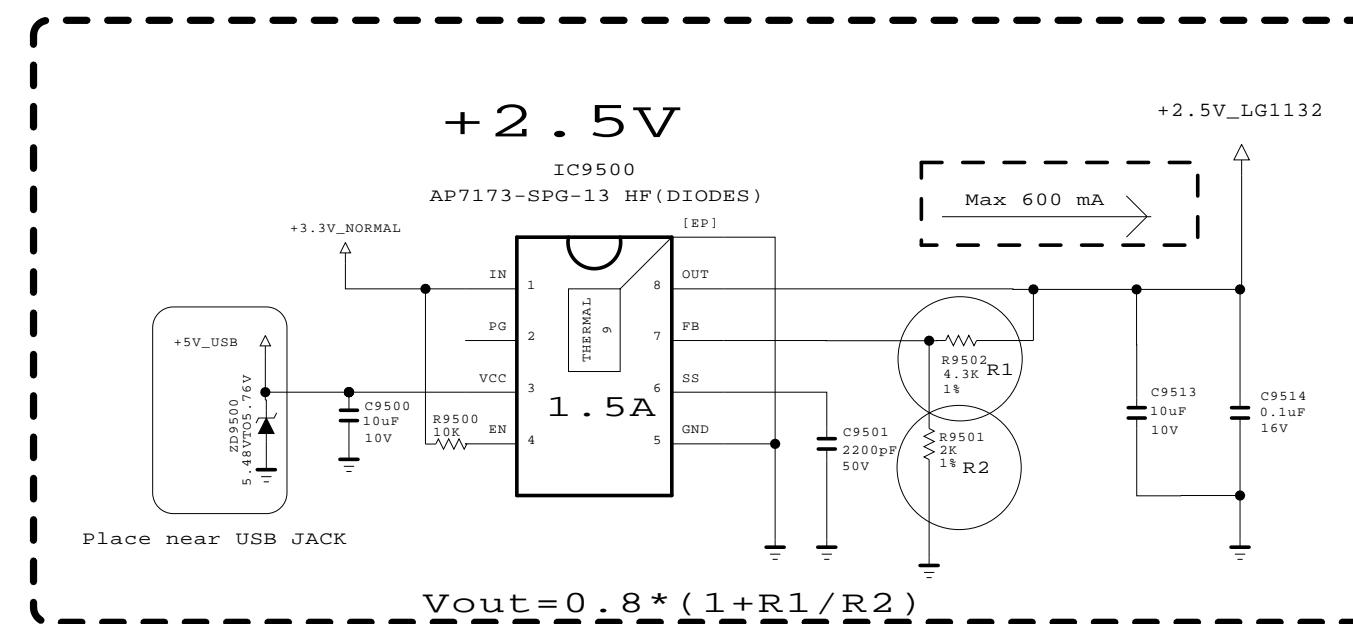
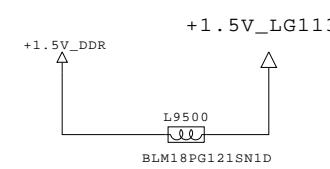
THE ! SYMBOL MARK OF THIS SCHEMATIC DIAGRAM INCORPORATES
SPECIAL FEATURES IMPORTANT FOR PROTECTION FROM X-RADIATION.
FIRE AND ELECTRICAL SHOCK HAZARDS, WHEN SERVICING IF IS
ESSENTIAL THAT ONLY MANUFACTURES SPECIFIED PARTS BE USED FOR
THE CRITICAL COMPONENTS IN THE ! SYMBOL MARK OF THE SCHEMATIC.

SECRET
LG Electronics

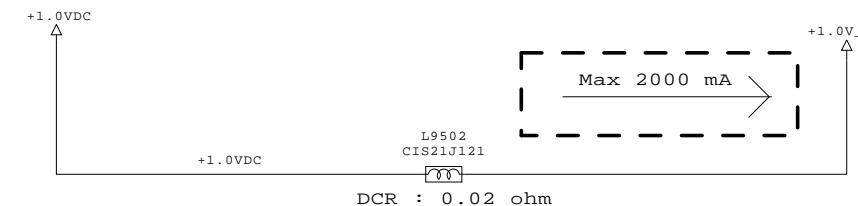
LG ELECTRONICS

MODEL	LG1132 DDR3	DATE	2011. 06 .28
BLOCK	LG1132 DDR3	SHEET	/

3D-Depth Analog for 2.5V



LG1132 for 1.0V



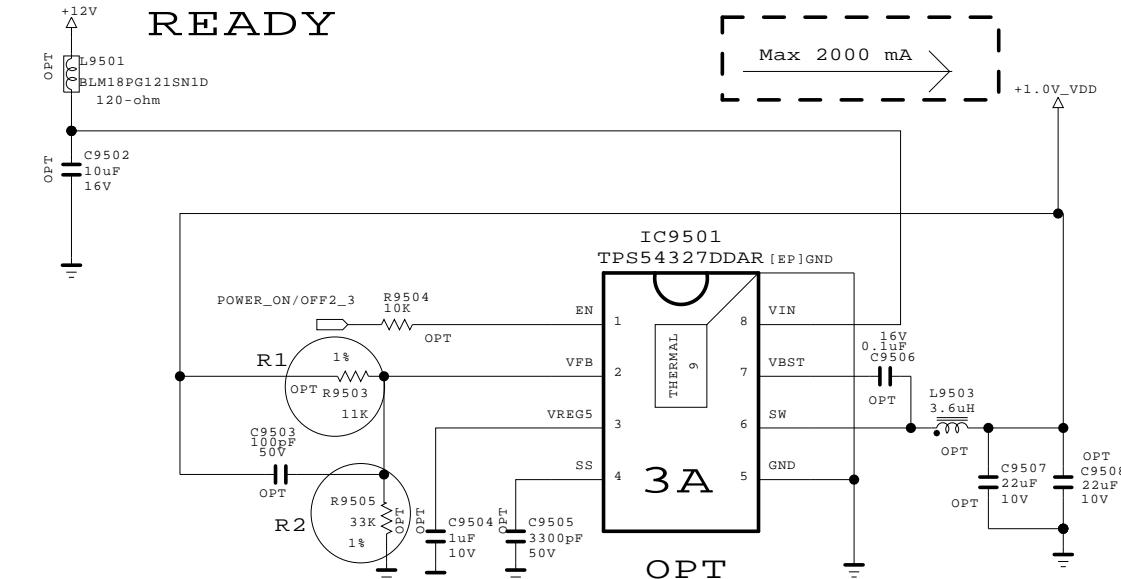
**NON UD Model

LG1132 DDR = 668Mhz
LG1152 1.0V ==> IC2306
LG1132 1.0V ==> IC2306

**UD Model

LG1132 DDR = 792Mhz
LG1152 1.0V ==> IC2501
LG1132 1.1V ==> IC2306

L9 CORE for 1.0V
(UD Model only / LG1132 DDR=792Mhz)

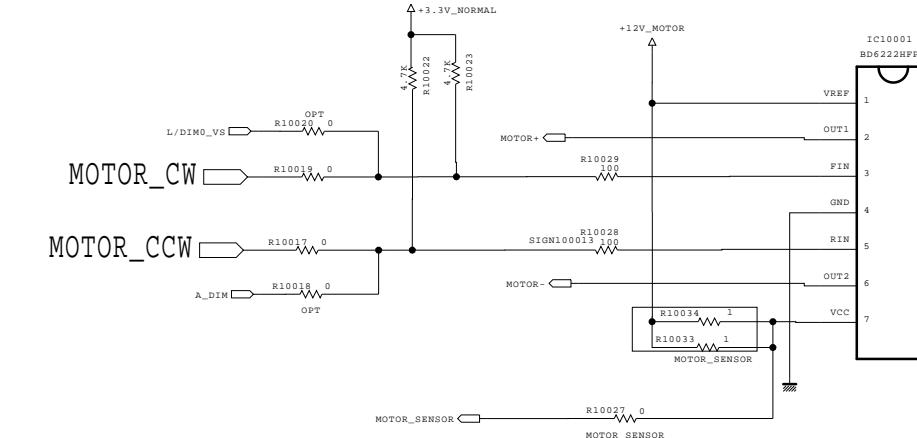
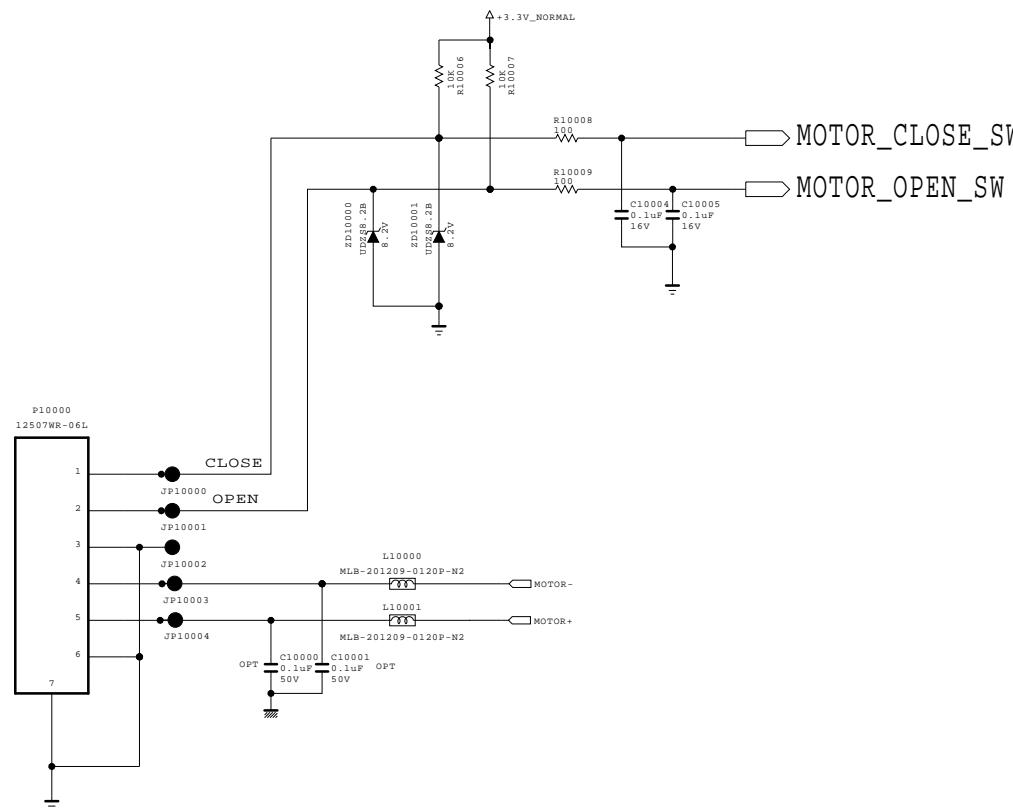


THE ! SYMBOL MARK OF THIS SCHEMATIC DIAGRAM INCORPORATES SPECIAL FEATURES IMPORTANT FOR PROTECTION FROM X-RADIATION. FILRE AND ELECTRICAL SHOCK HAZARDS, WHEN SERVICING IF IS ESSENTIAL THAT ONLY MANUFACTURES SPECIFIED PARTS BE USED FOR THE CRITICAL COMPONENTS IN THE ! SYMBOL MARK OF THE SCHEMATIC.

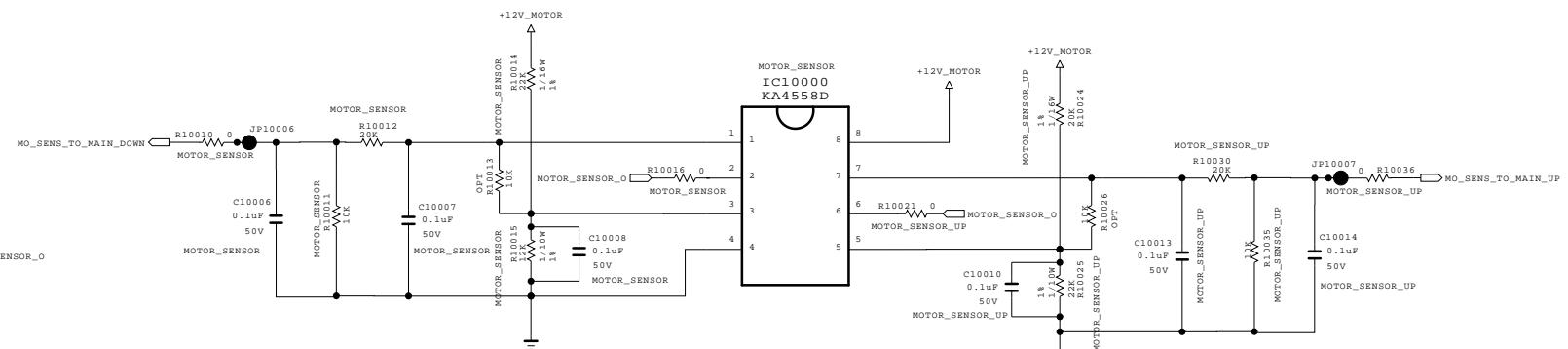
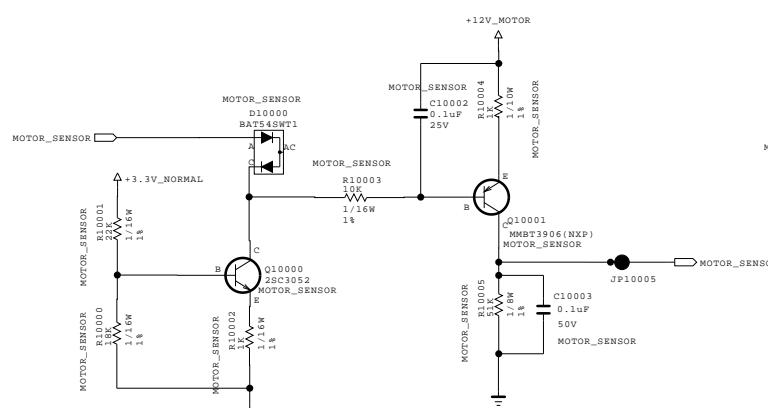
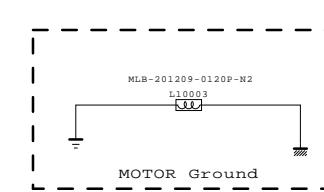
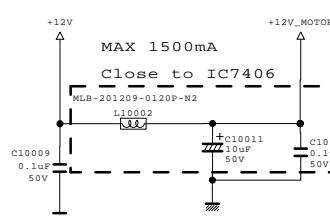
SECRET
LG Electronics

LG ELECTRONICS

MODEL BLOCK	LG1132 Power	DATE	2011. 06. 28
	LG1132 POWER	SHEET	/



MOTOR DRIVER



MOTOR SENSOR OPTION

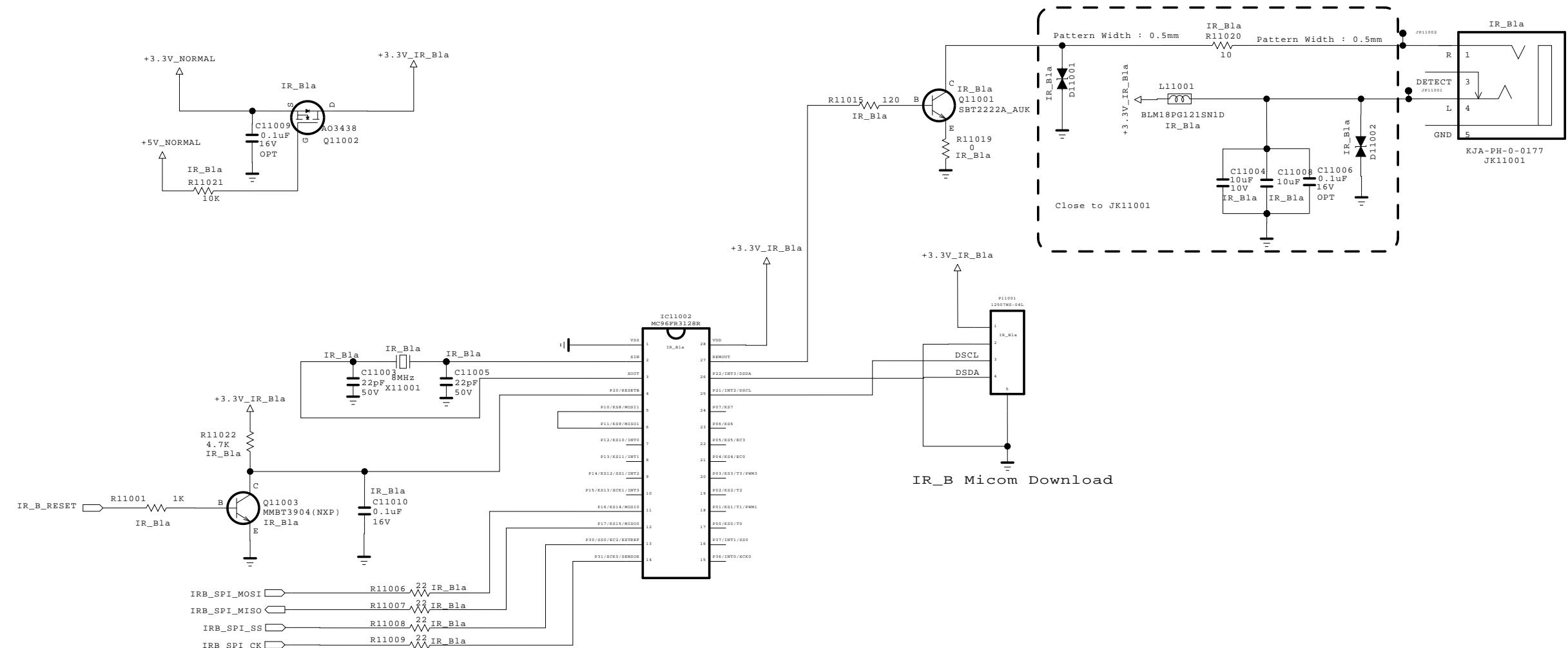
THE  SYMBOL MARK OF THIS SCHEMATIC DIAGRAM INCORPORATES SPECIAL FEATURES IMPORTANT FOR PROTECTION FROM X-RADIATION. FIRE AND ELECTRICAL SHOCK HAZARDS, WHEN SERVICING IF IS ESSENTIAL THAT ONLY MANUFACTURES SPECIFIED PARTS BE USED FOR THE CRITICAL COMPONENTS IN THE  SYMBOL MARK OF THE SCHEMATIC

SECRET



MODEL	GP4	DATE	2011.07.01
BLOCK	MOTOR CONTROL	SHEET	/

IR BLASTER



The  symbol mark of this schematic diagram incorporates special features important for protection from X-radiation. Filre and electrical shock hazards, when servicing if is essential that only manufatures specified parts be used for the critical components in the  symbol mark of the schematic.

SECRET
LG Electronics

 LG ELECTRONICS

MODEL BLOCK	LG1152 A1	DATE SHEET
	IR Blaster/Boost	2011. 06. 02 94



2012 LED/LCD TV Engineering guide

< Applicable Model : High-end Platform >
XXLM960V-ZB
XXLM860V-ZB
XXLM950V-ZA

EPI Interface

- EPI(Embedded Point-Point Interface)
- Features
 - Point-Point topology (support 2 Pair option)
 - CDR (Clock Data Recovery)
 - Bandwidth up to 1.85Gbps/pair at FHD 120Hz 10 bit application
 - Lock signal cascading and feedback to T-Con
 - Embedded Control Data

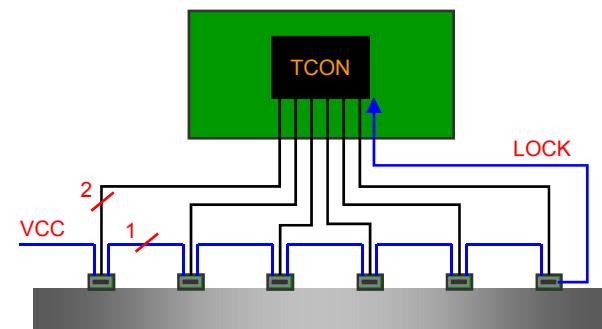


Figure1. Topology

● Merits

- Better reliability on common noise
- No data skew and better EMI margin
- Fewer lines than mini-LVDS
- Slim PCB design

Table 1. Example of FHD 120Hz TV

EPI	FHD (10bit) @ 960Ch		
	60Hz	120Hz	240Hz
Transmission Line	12	12	24
Bandwidth	0.84Gbps	1.68Gbps	1.68Gbps

EPI Interface (mini-LVDS vs. EPI)

Comparison

HF mini-LVDS

HF mini-LVDS	FHD (10bit)		
	60Hz	120Hz	240Hz
No. of Signal	36	36	72
Connector	60pin (2ea)	60pin (2ea)	80pin (2ea)

- Difficult to upgrade bandwidth limit
- Multiple number of wires needed for higher bandwidth

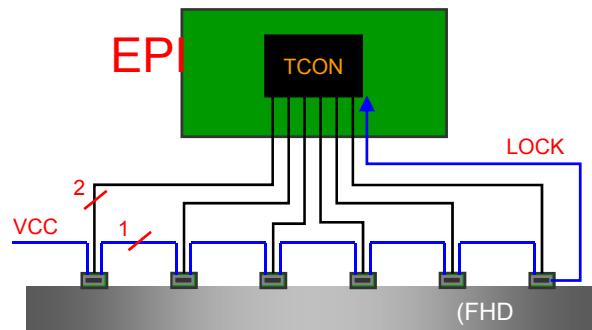
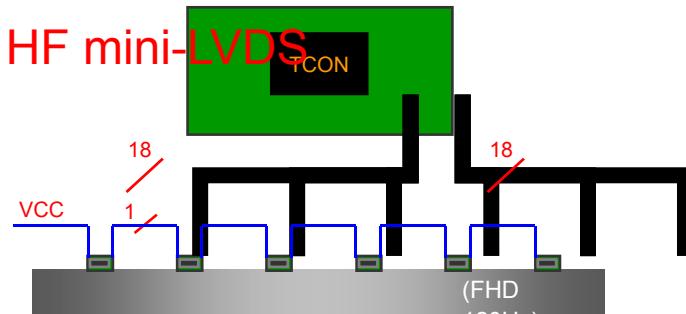
EPI (Embedded clock P-to-P Interface)

EPI	FHD (10bit)		
	60Hz	120Hz	240Hz
	960ch	960ch	720ch
No. of Signal	12	12	32
Connector	-	50 pin (2ea)	70pin (2ea)

- Better reliability on common noise
- No data skew. Better EMI margin
- Lower cost (Cable, Connector)
- Slim S-PCB design (14mm → 10mm) helps slimmer TV

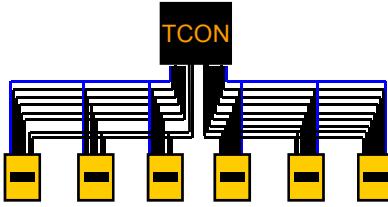
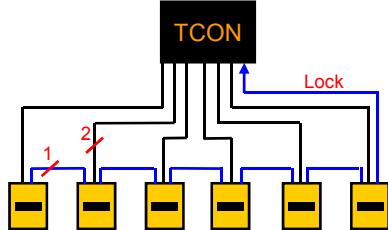
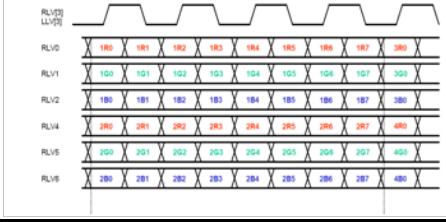
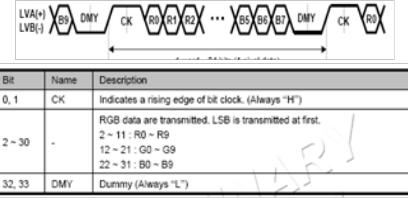
What to change

LCM (T-con to S-Driver IC)



- * Bandwidth Capability
 - FHD 120Hz 10Bit : 594Mbps@36Lines → 1.65Gbps@12Lines
 - FHD 240Hz 10Bit : 594Mbps@72Lines → 1.25Gbps@32Lines

EPI Interface (mini-LVDS vs. EPI)

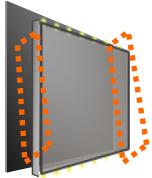
	HF mini-LVDS	EPI												
Topology														
Protocol		 <table border="1"> <thead> <tr> <th>Bit</th> <th>Name</th> <th>Description</th> </tr> </thead> <tbody> <tr> <td>0, 1</td> <td>CK</td> <td>Indicates a rising edge of bit clock. (Always 'H')</td> </tr> <tr> <td>2 ~ 30</td> <td>-</td> <td>RGB data are transmitted. LSB is transmitted at first. 2 ~ 11 : R0 ~ R9 12 ~ 21 : G0 ~ G9 22 ~ 31 : B0 ~ B9</td> </tr> <tr> <td>32, 33</td> <td>DMY</td> <td>Dummy (Always "L")</td> </tr> </tbody> </table>	Bit	Name	Description	0, 1	CK	Indicates a rising edge of bit clock. (Always 'H')	2 ~ 30	-	RGB data are transmitted. LSB is transmitted at first. 2 ~ 11 : R0 ~ R9 12 ~ 21 : G0 ~ G9 22 ~ 31 : B0 ~ B9	32, 33	DMY	Dummy (Always "L")
Bit	Name	Description												
0, 1	CK	Indicates a rising edge of bit clock. (Always 'H')												
2 ~ 30	-	RGB data are transmitted. LSB is transmitted at first. 2 ~ 11 : R0 ~ R9 12 ~ 21 : G0 ~ G9 22 ~ 31 : B0 ~ B9												
32, 33	DMY	Dummy (Always "L")												
Features @10bit, FHD120	<ul style="list-style-type: none"> Multi Drop Data rate: 660Mbps External clock 	<ul style="list-style-type: none"> Point to Point Data rate : 1.8Gbps Embedded clock, Control 												
Merit	<ul style="list-style-type: none"> Simple structure Standardization 	<ul style="list-style-type: none"> Fewer Lines : 12 Embedded clock : low EMI, Clock skew free Easy to PCB design 												
Demerit	<ul style="list-style-type: none"> Too many lines : 36 Clock skew EMI due to clock lines Bandwidth limit 	<ul style="list-style-type: none"> Transmission Overhead : 4bit delimiter 												

Types of LED - Edge



Benefit: More Clear More Real

LED

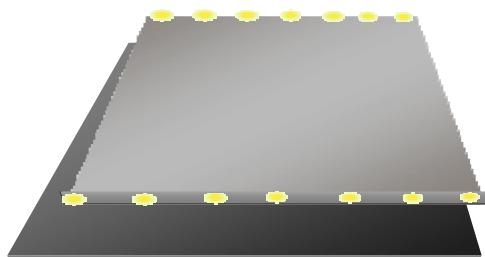
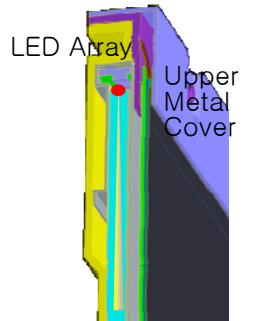


Edge Type w/ Local Dimming

Feature

Edge LED	Best picture quality + thin TV
Local Dimming	Local dimming depicts more deep black.

BLU
structure

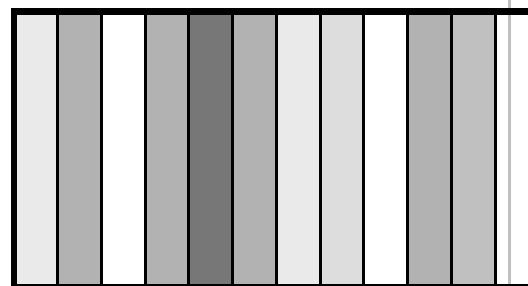


LED Array is on the bottom of Module

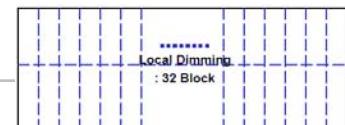
Model

XXLM860V-ZB

Local
Dimming



42inch : H(12) = 12Block
47inch : H(12) = 12Block
55inch : H(12) = 12Block
84inch : H(16)*V(2) = 32Block

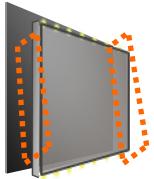


Types of LED - IOL



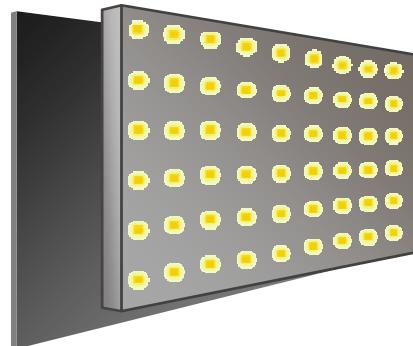
Benefit: More Clear More Real

LED



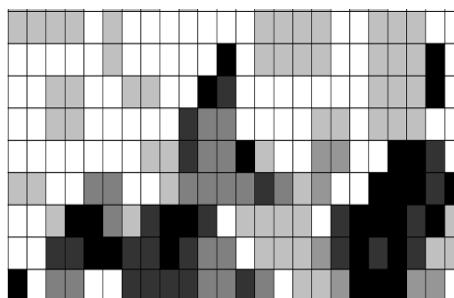
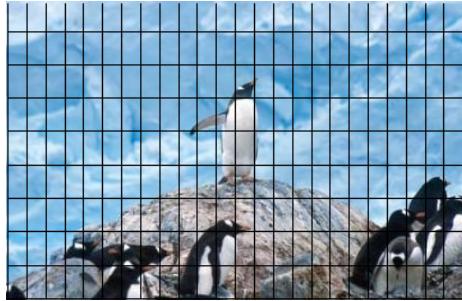
IOL Direct LED w/ Local Dimming

BLU
structure



LED Array is on the back of Module

Local
Dimming



Feature

<i>LED</i>	Low Power Consumption, Various Color
<i>Local Dimming</i>	Partition picture control depicts more deep black.

Model

XXLM950V-ZA

72inch : H(32)*V(15) = 480Block

Types of LED - ALEF



Benefit: More Clear More Real

LED



ALEF Type Local Dimming

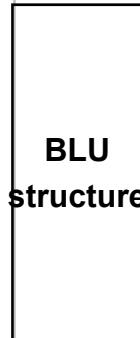
Feature

ALEF LED

Best picture quality + thin TV
Slimmer depth
better picture quality

Local Dimming

Local dimming depicts more deep black.



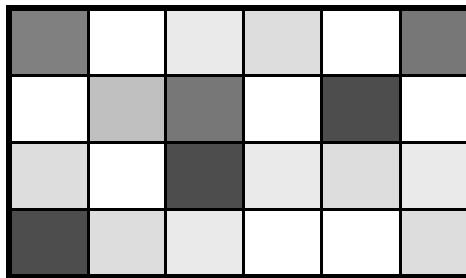
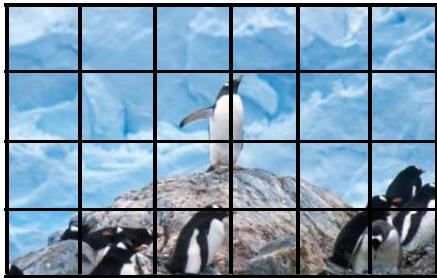
- DBEF
- Prism sheets
- Diffuser plate
- Light Blocking Pattern
- Guiding Layer
- Reflecting coating w/patterns
- PCB



LED Array is on the back of Module



Local Dimming



Model

XXLM960V
47inch : H(6) * V(4) = 24Block
55inch : H(6) * V(4) = 24Block

Main PCB

47/55LM960V-ZB

Local Dim. Woofer Spk

To PSU ←

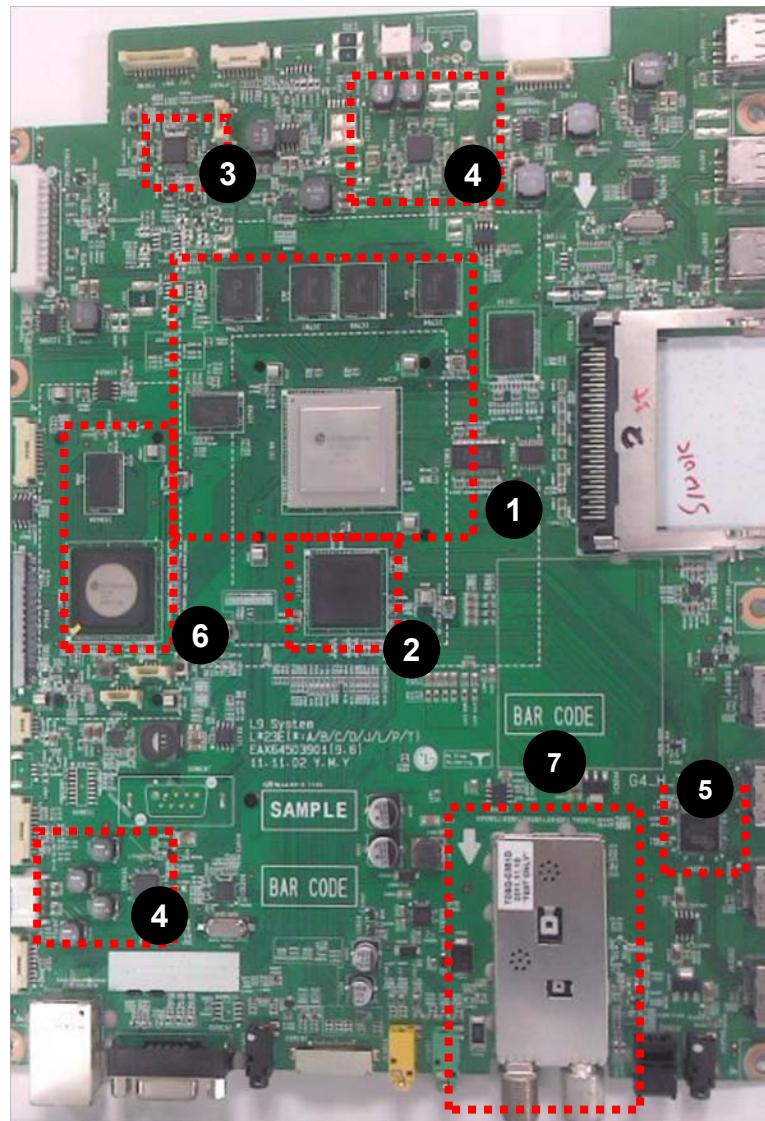
To FRC BOARD ←

wifi ←

Local Key +IR ←

Front Spk ←

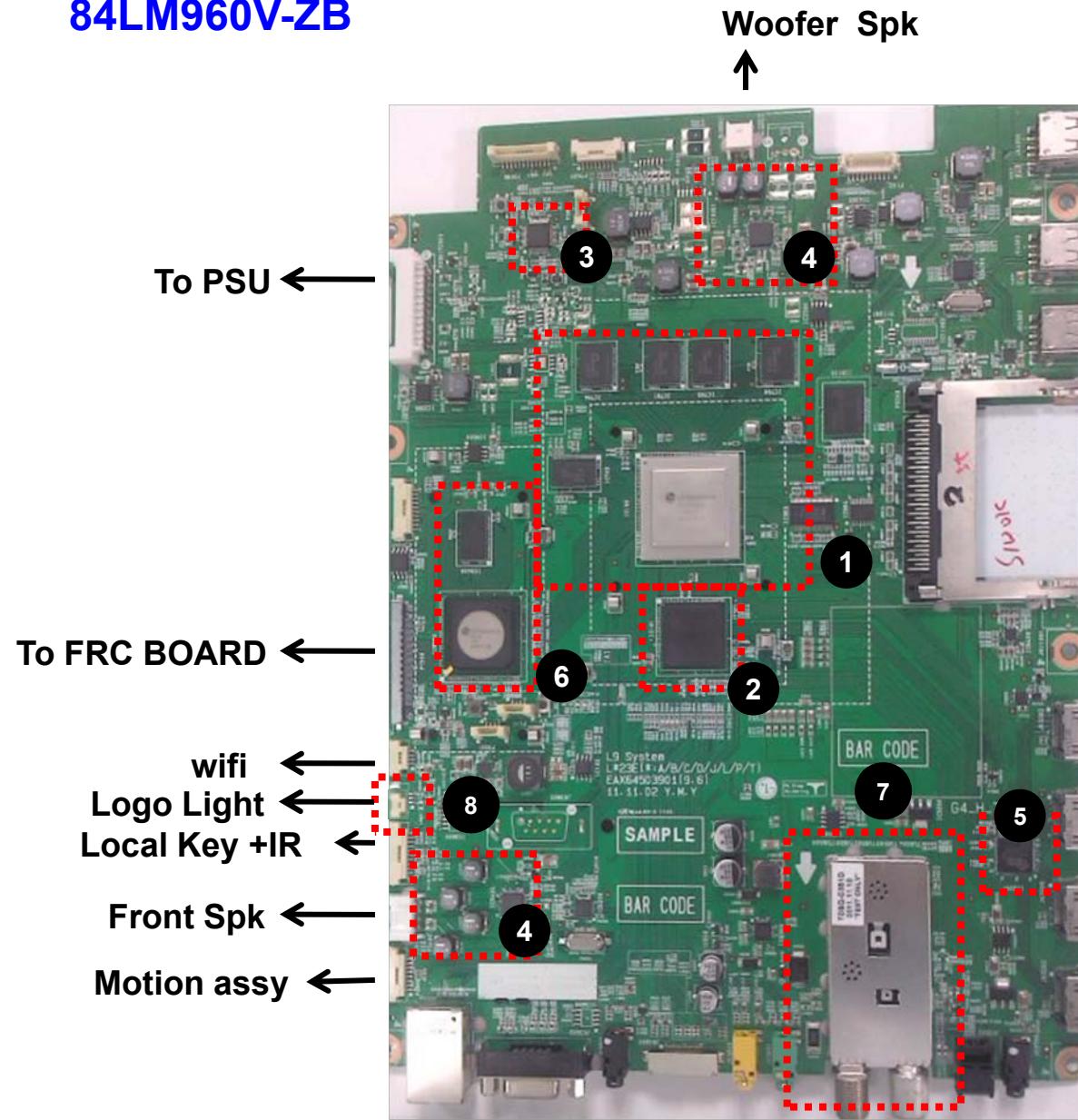
Motion assy ←



- ① Main processor_Digital(LG1152D),
DDR Memory
Flash Memory
- ② Main processor_analog(LG1152A)
- ③ Micom for Key/IR sensing
- ④ Audio AMP (10W+10W)
- ⑤ HDMI switch (4:1)
- ⑥ 3D Depth Control IC,
DDR Memory
- ⑦ Tuner (T2/C/S2)

Main PCB

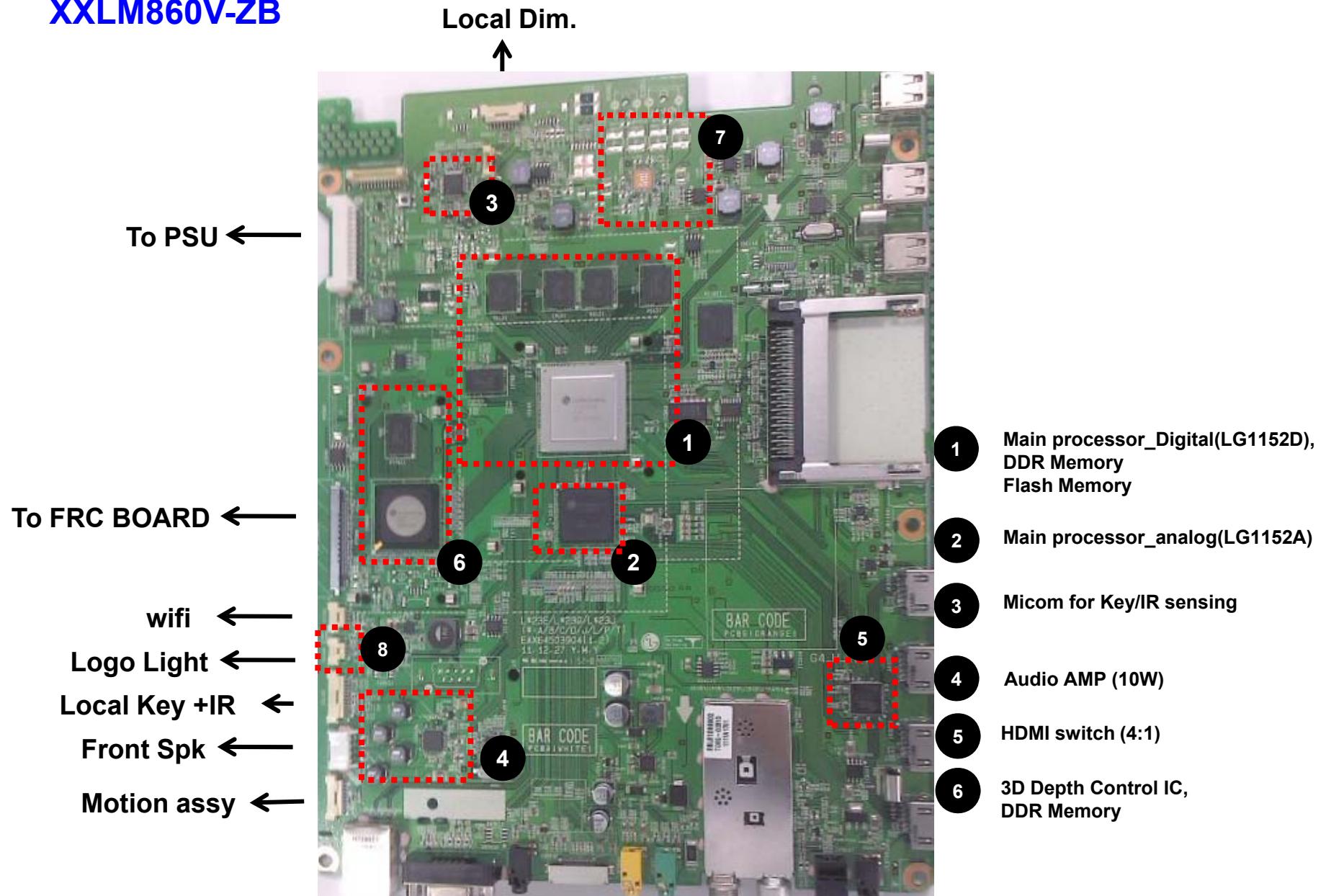
84LM960V-ZB



- 1 Main processor_Digital(LG1152D),
DDR Memory
Flash Memory
- 2 Main processor_analog(LG1152A)
- 3 Micom for Key/IR sensing
- 4 Audio AMP (10W+10W)
- 5 HDMI switch for UD(4:1)
- 6 3D Depth Control IC,
DDR Memory
- 7 Tuner (T2/C/S2)
- 8 Logo Light

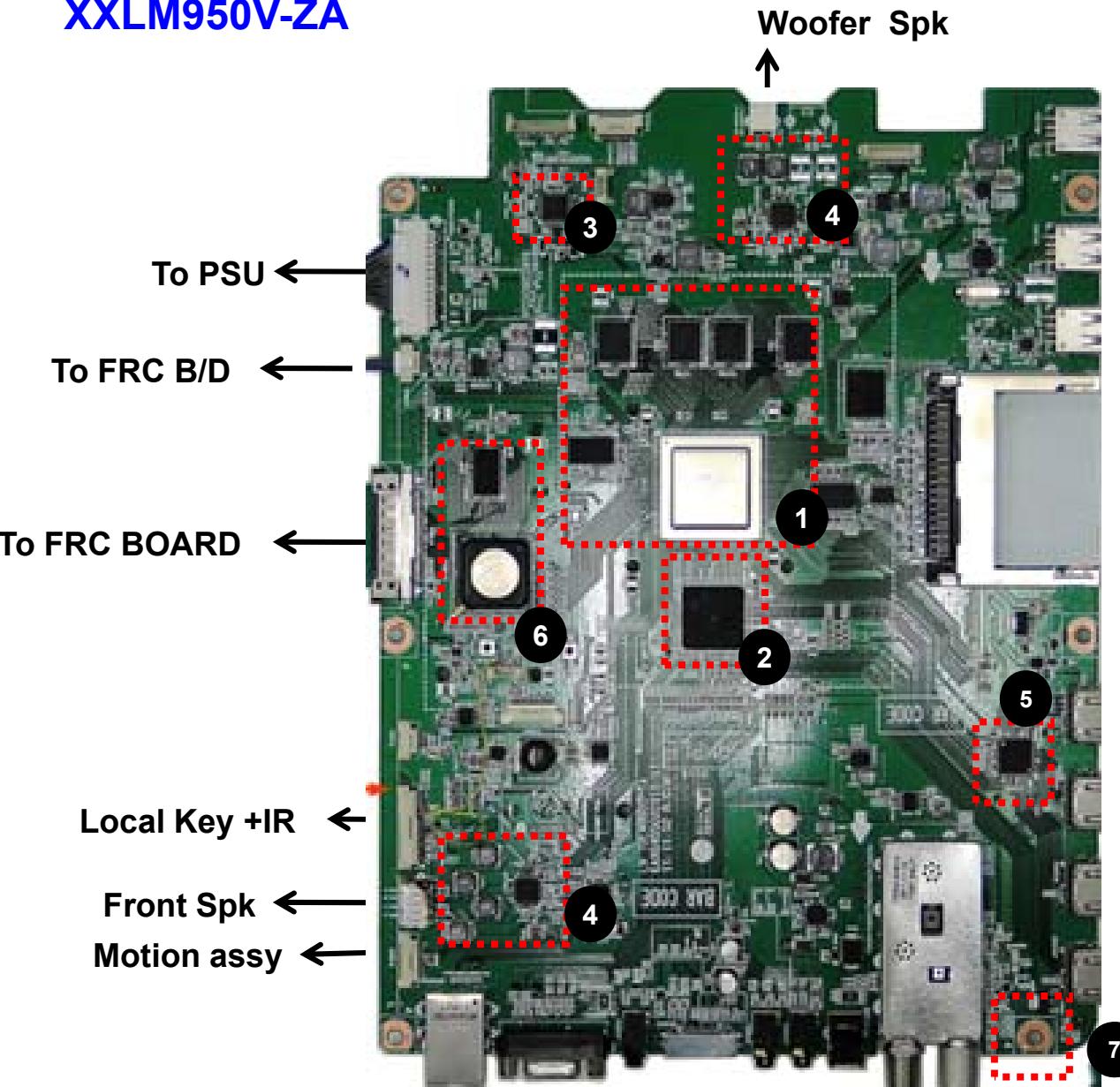
Main PCB

XXLM860V-ZB



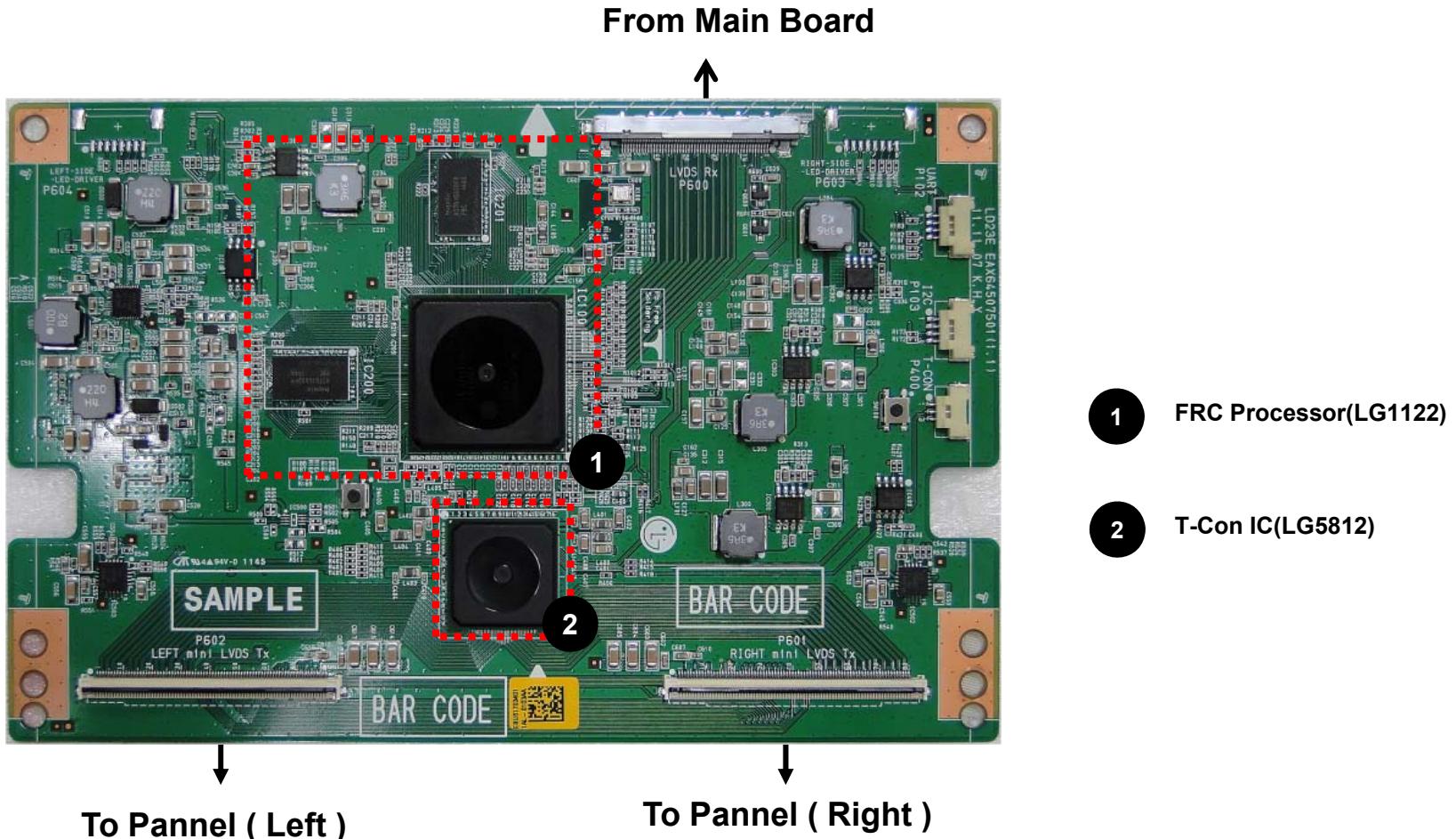
Main PCB

XXLM950V-ZA



FRC Board

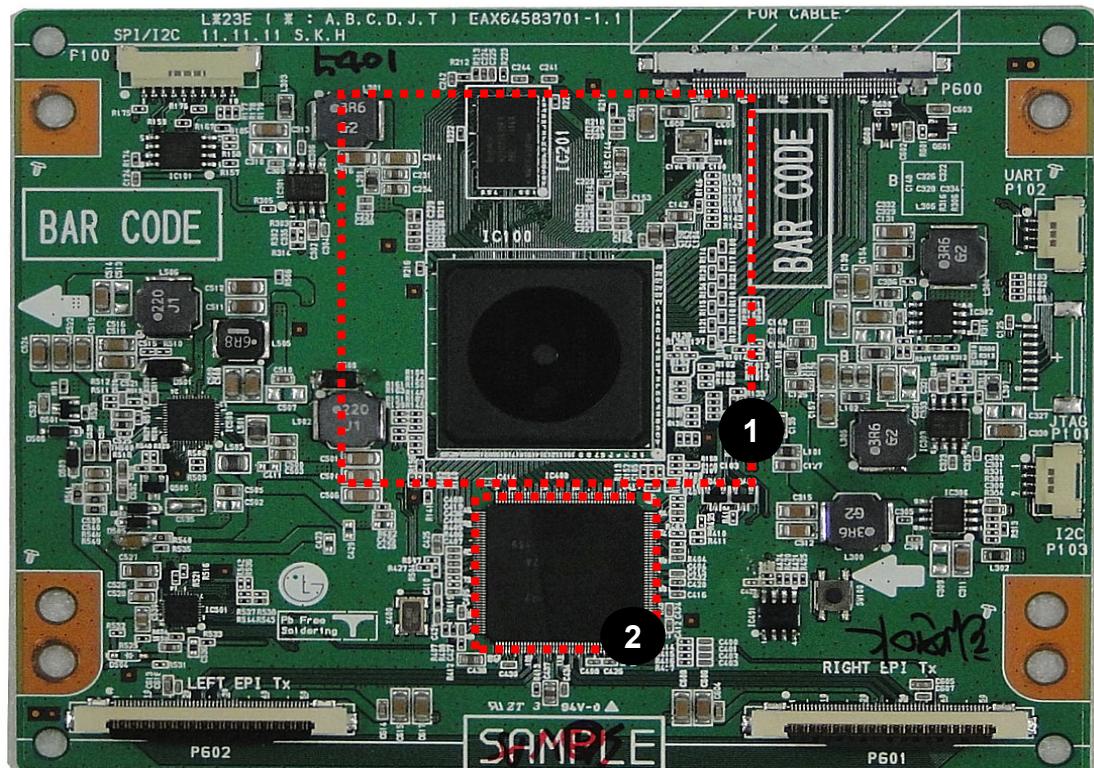
47/55LM960V-ZB



FRC Board

XXLM860V-ZB

From Main Board



To Pannel (Left)



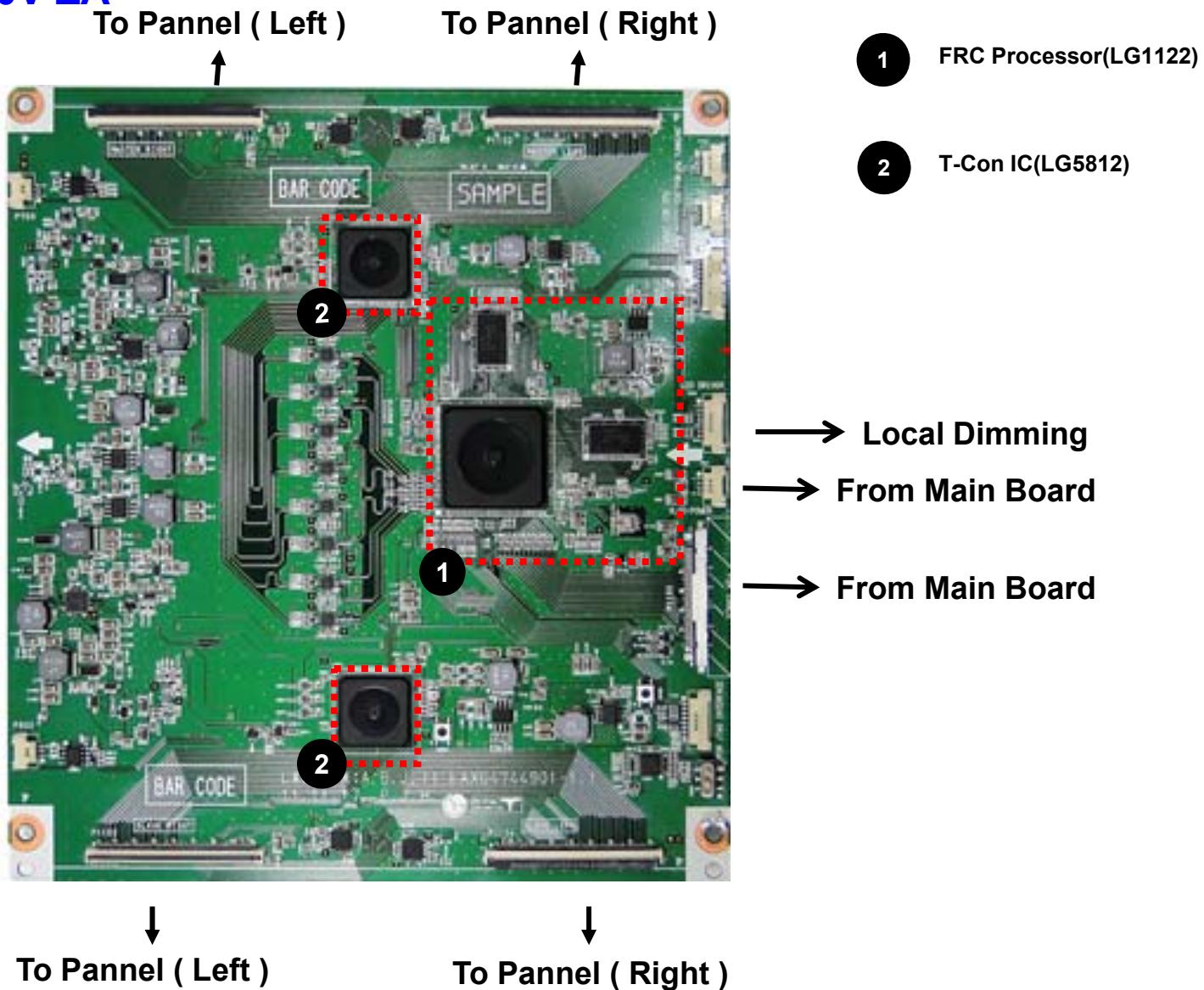
To Pannel (Right)

1 FRC Processor(LG1122)

2 T-Con IC(LG5822)

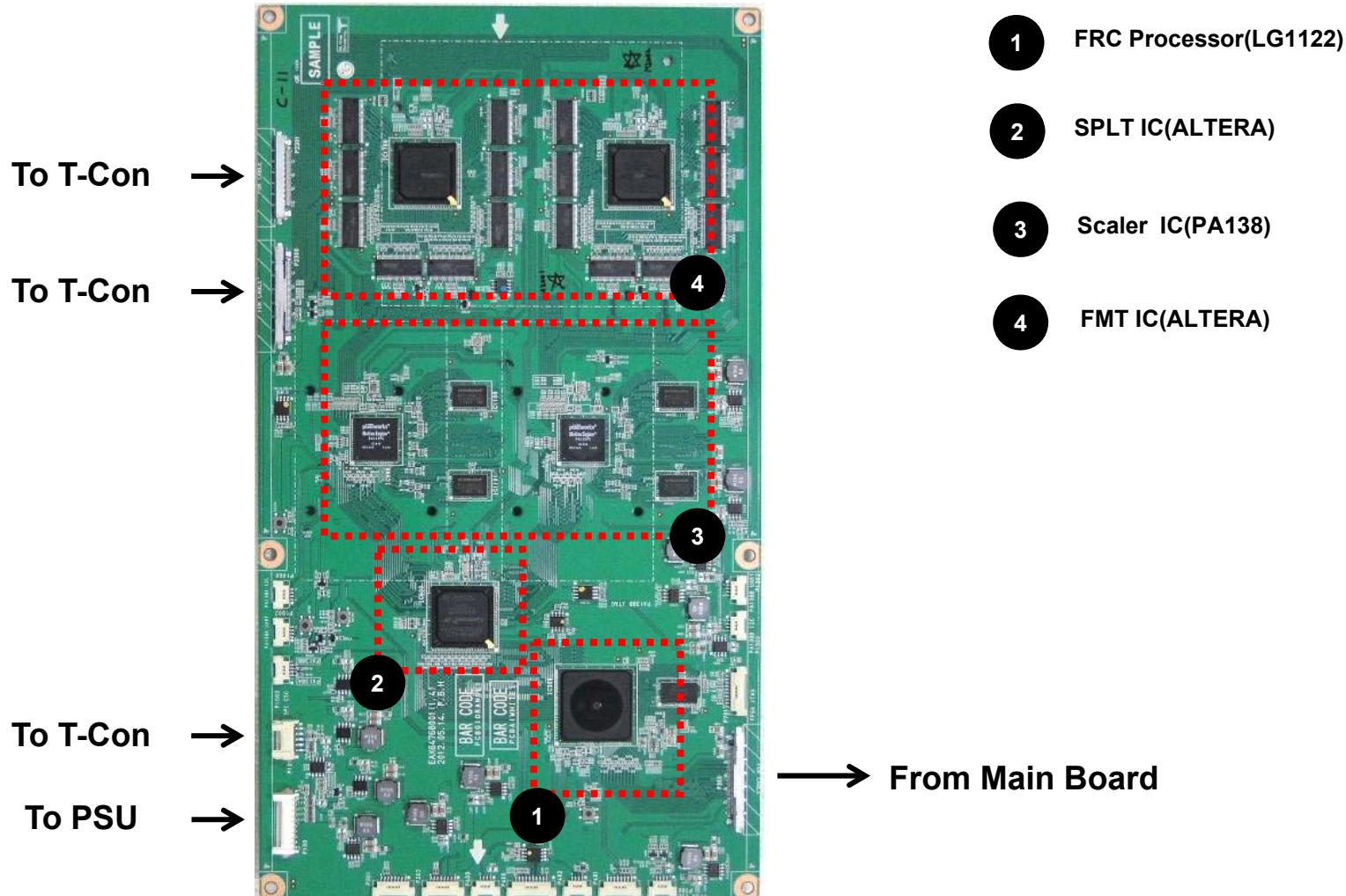
FRC Board

XXLM950V-ZA

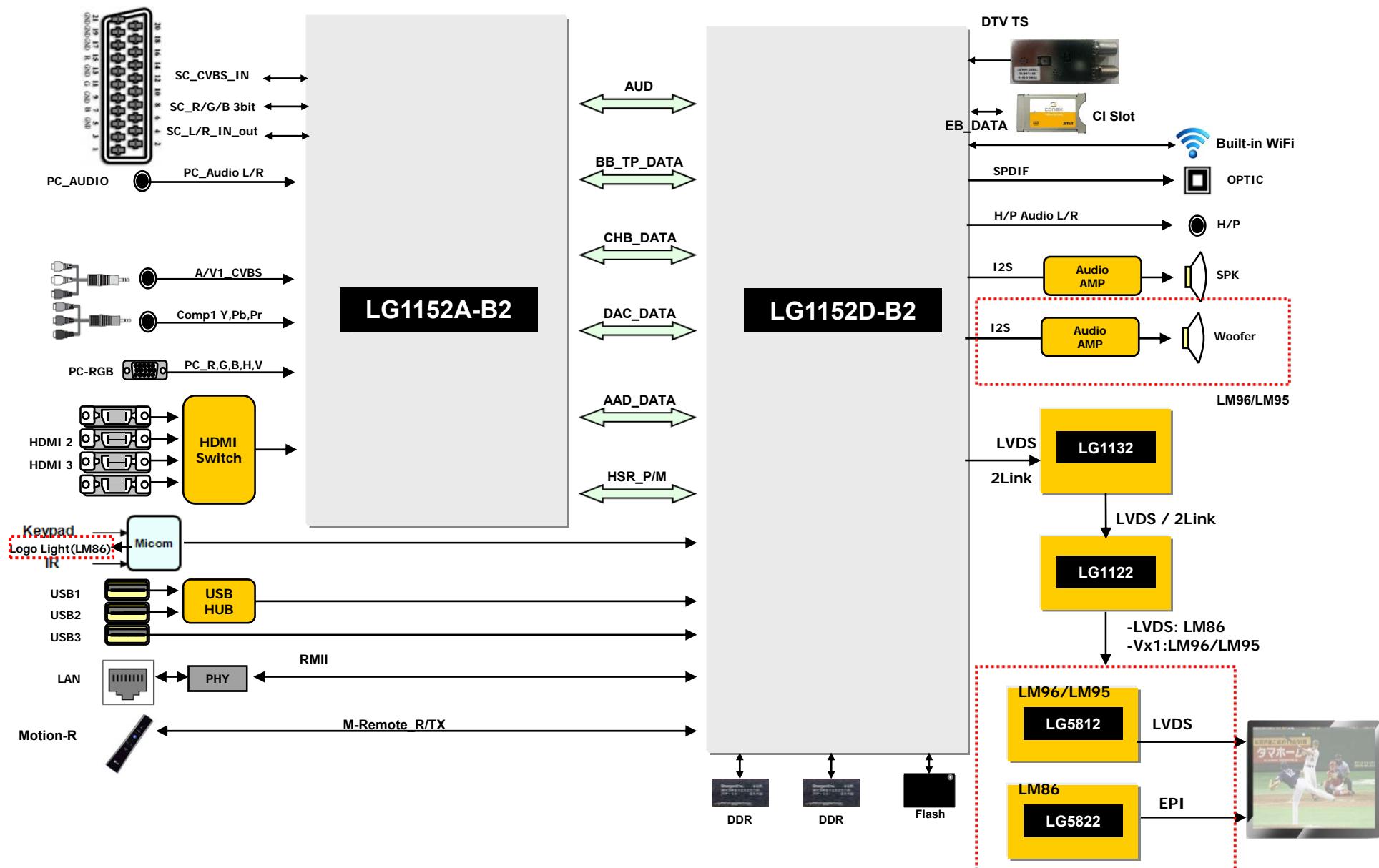


FRC Board

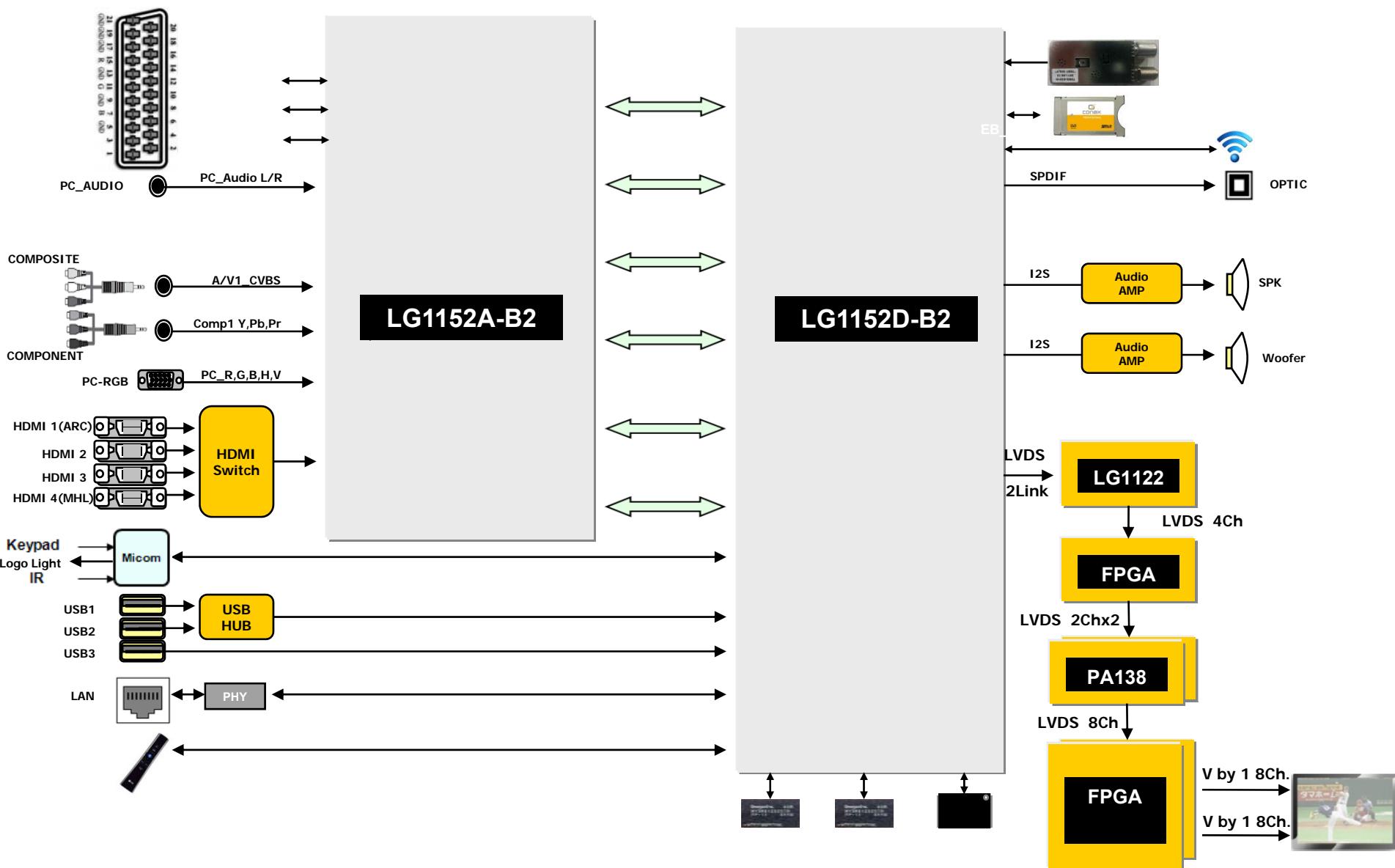
84LM960V-ZB



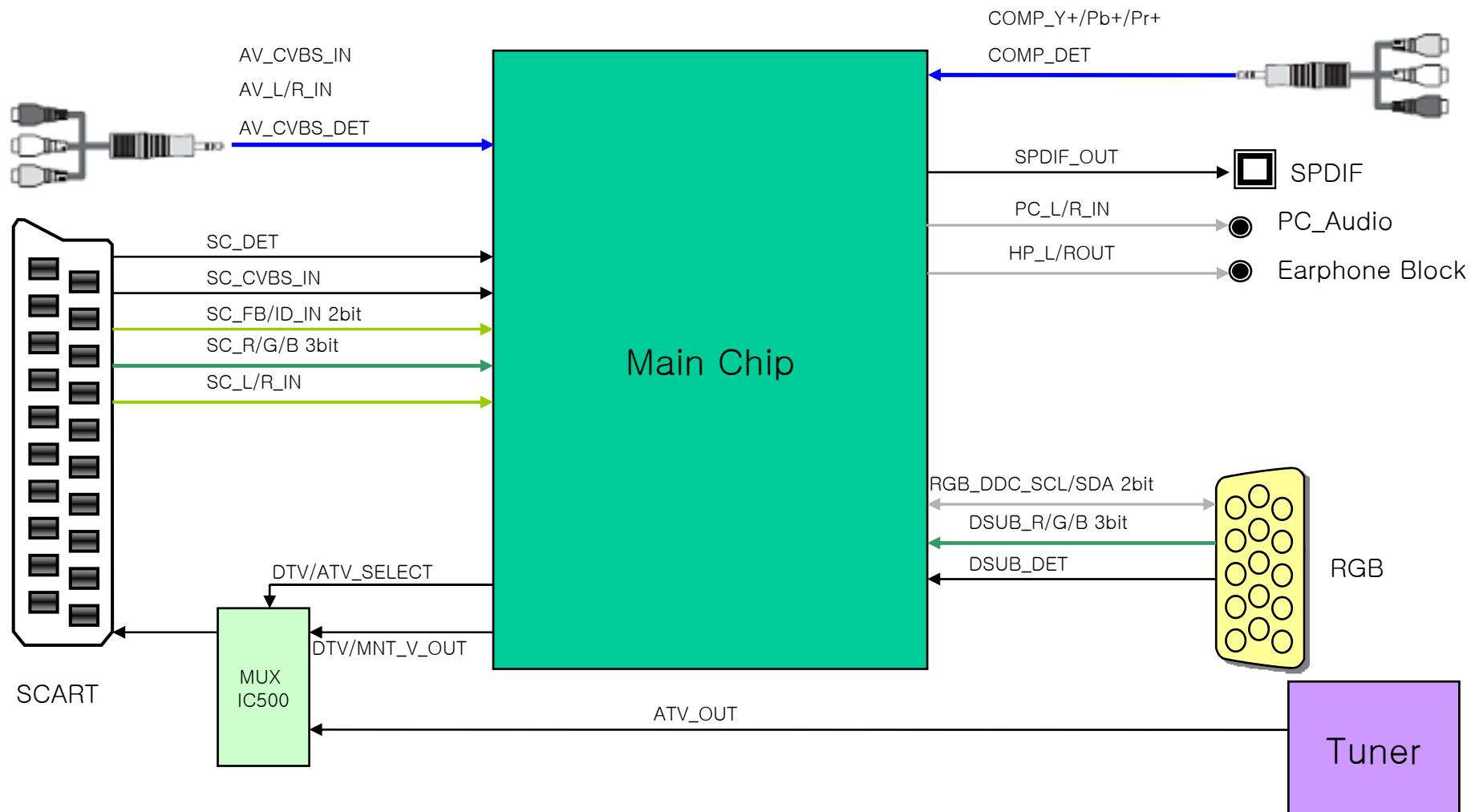
Block Diagram



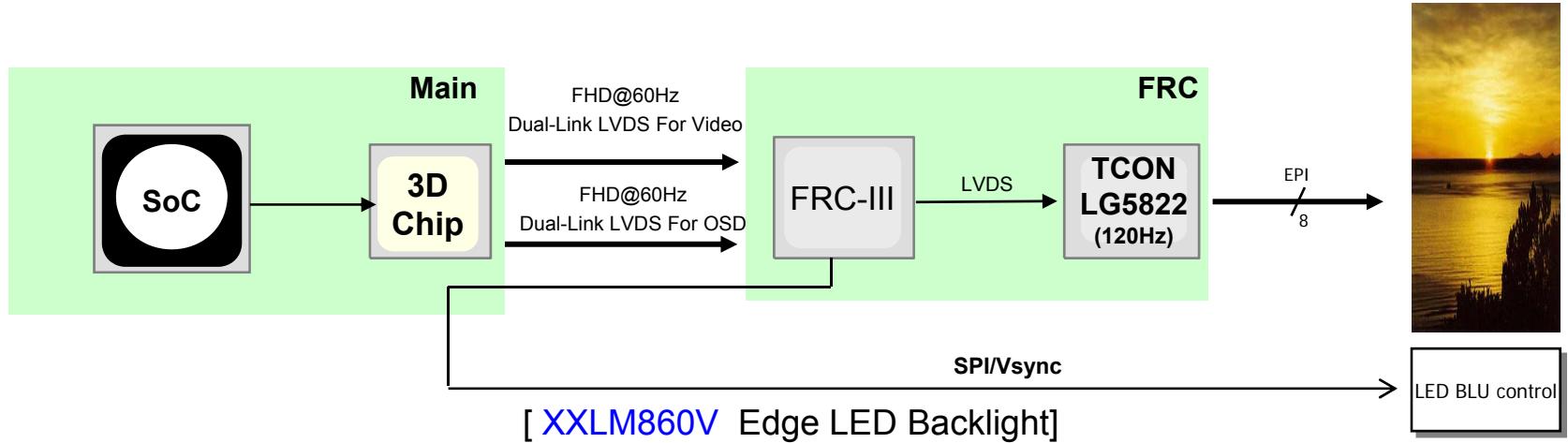
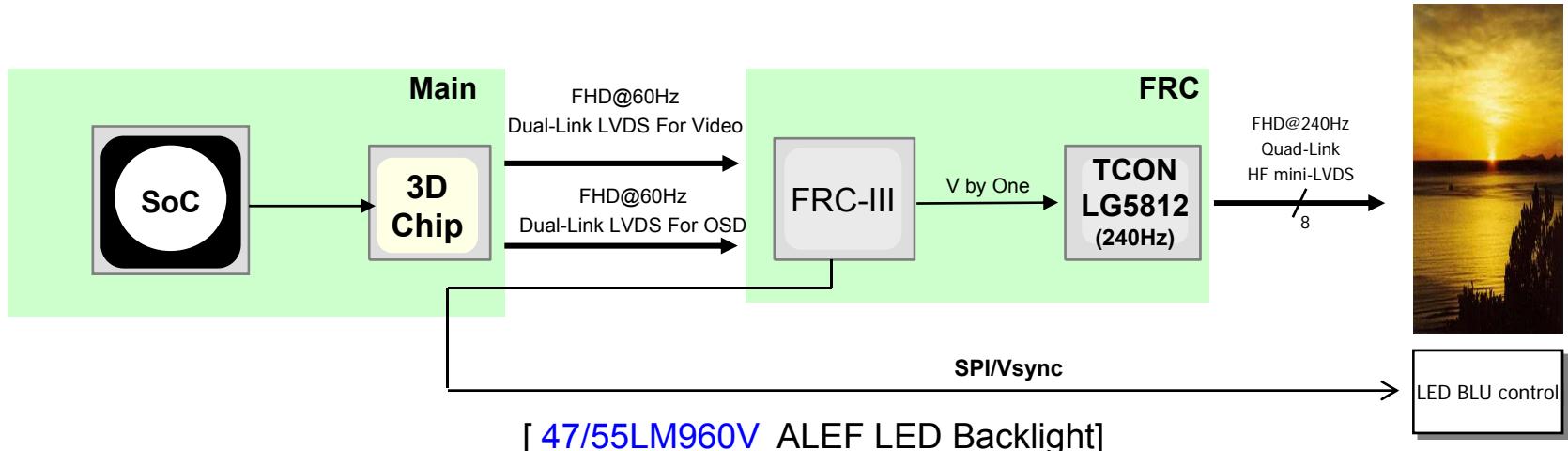
Block Diagram (84LM960V-ZB)



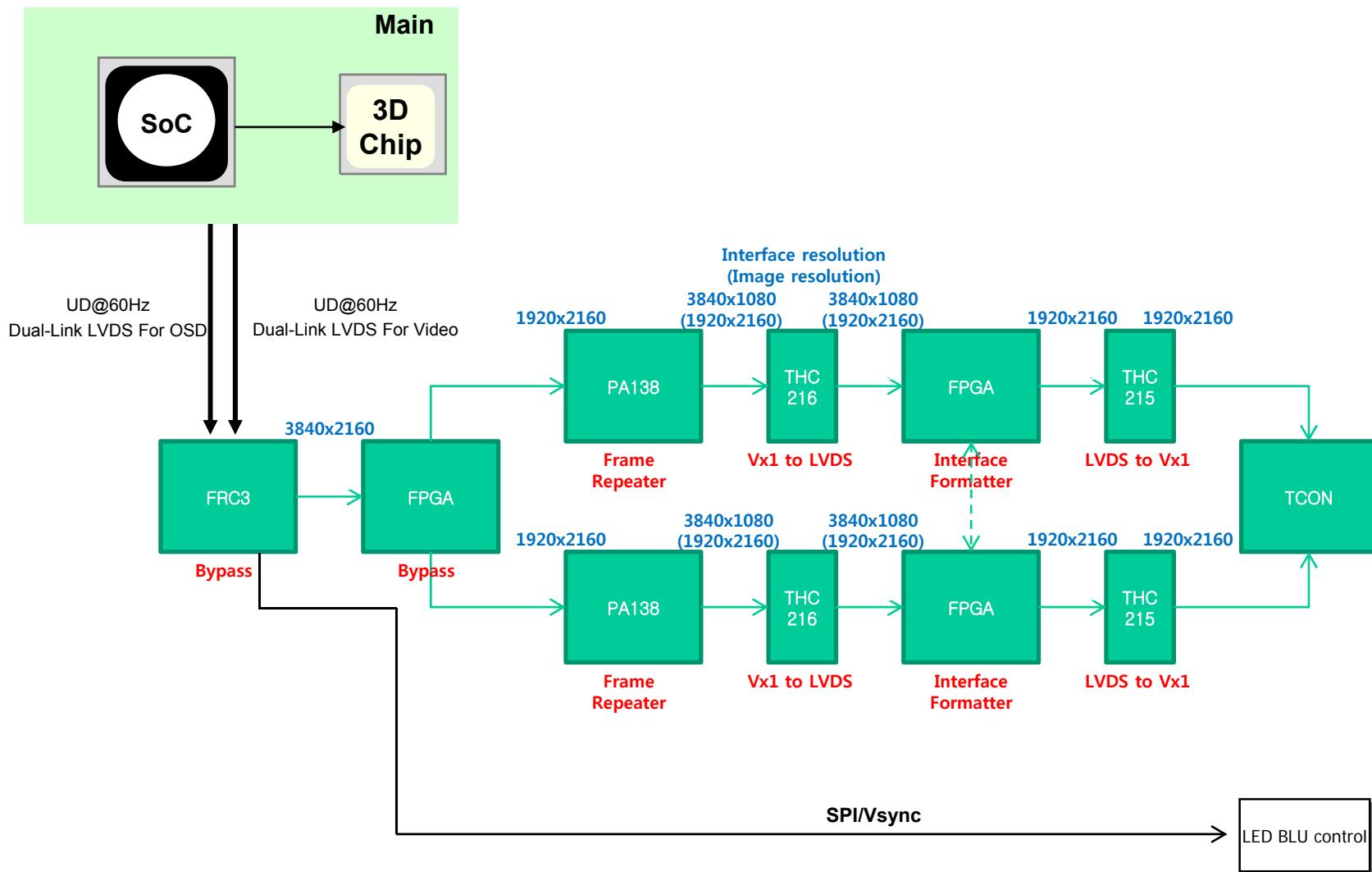
Block Diagram for Jack Interface



Block Diagram for Backlight

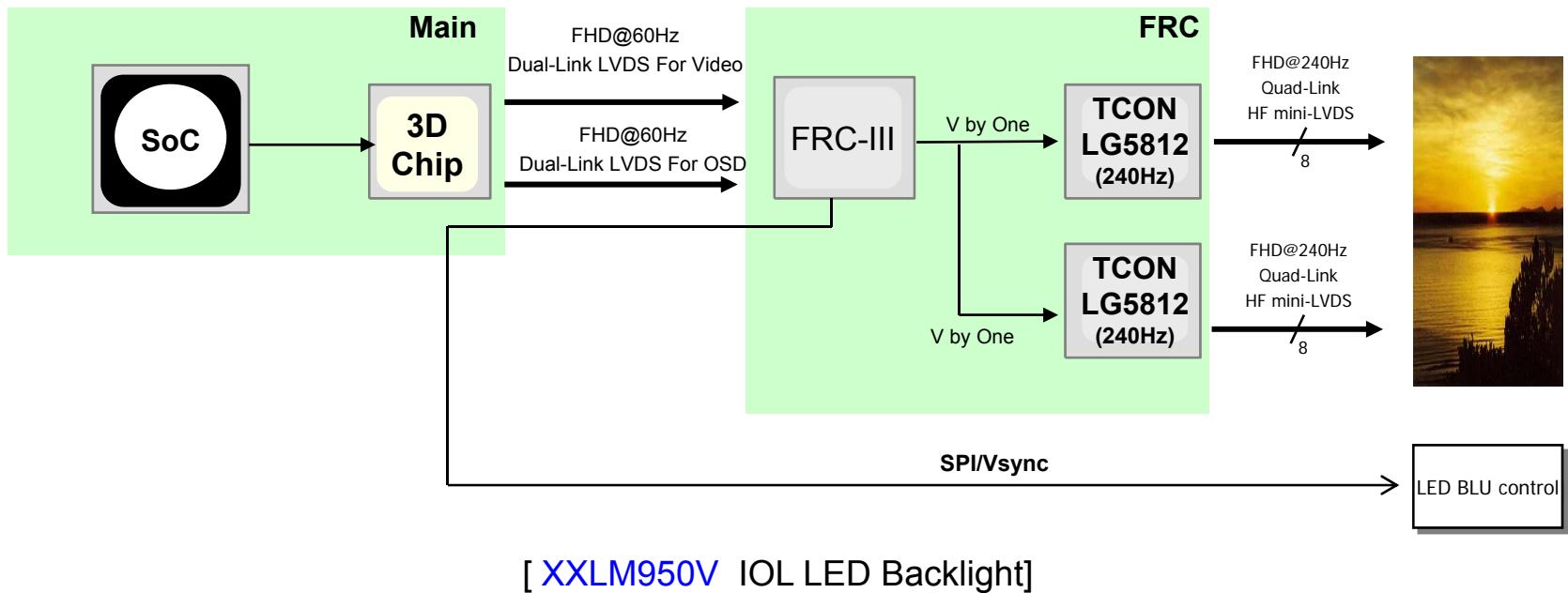


Block Diagram for Backlight



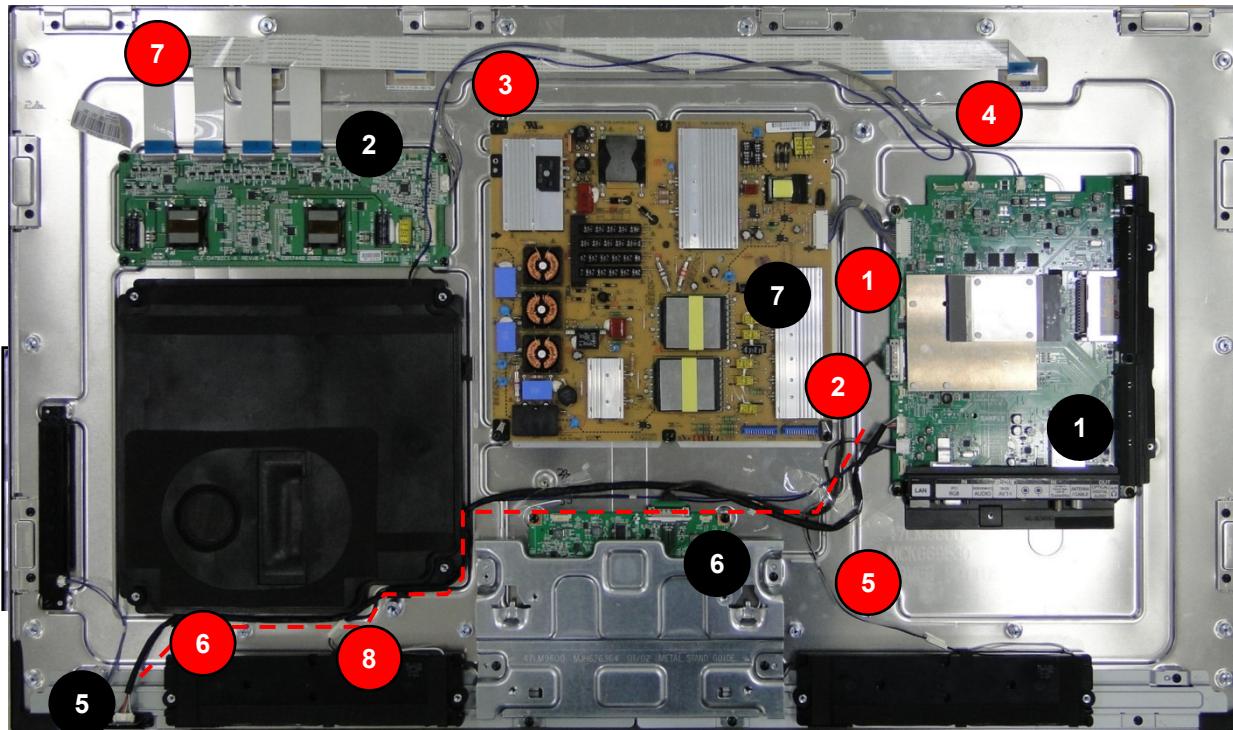
[84LM960V Edge LED Backlight]

Appendix. Block Diagram for IOL LED Backlight



Interconnection - ALEF

47/55LM960V-ZB



[PCBs]

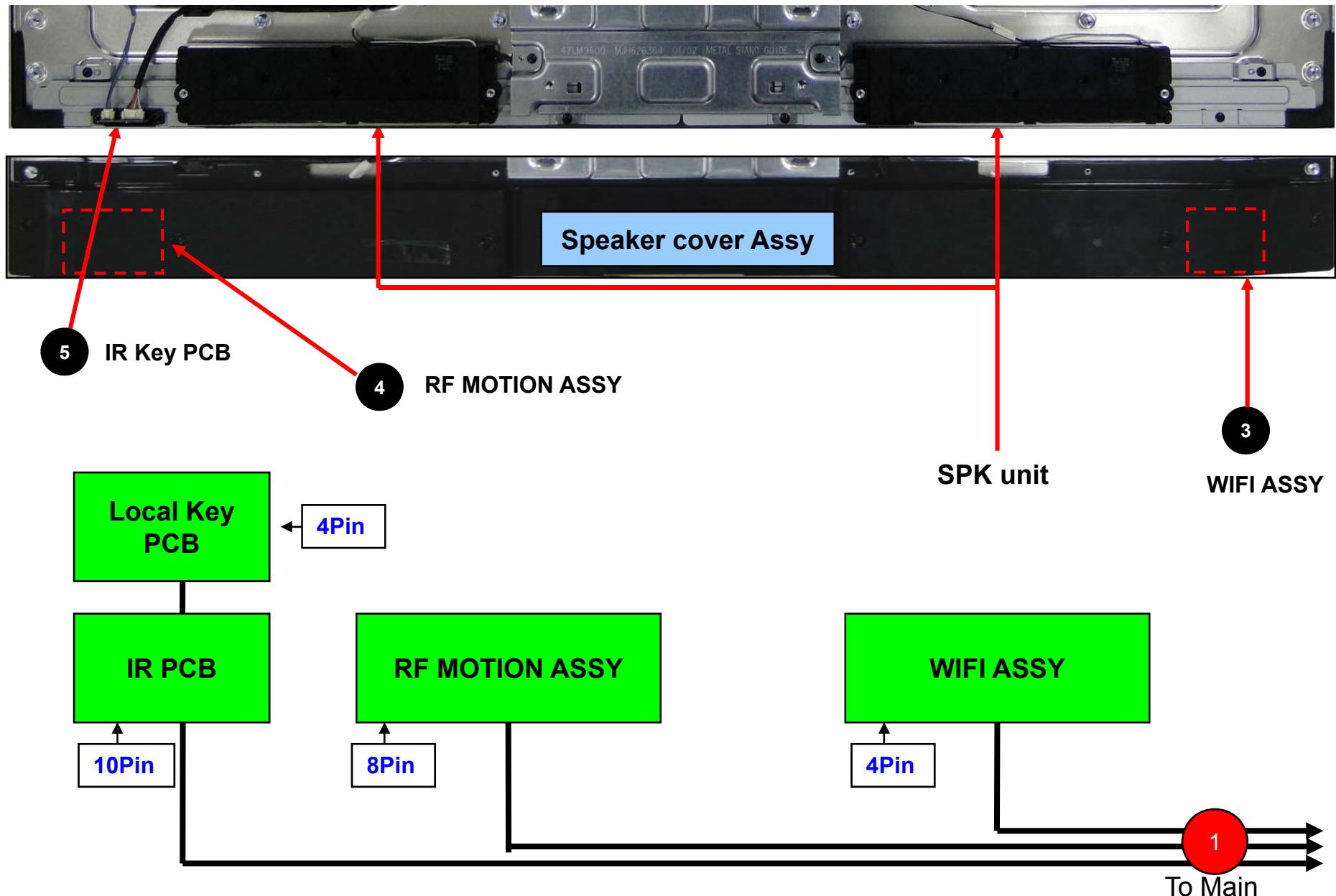
- 1 Main PCB
- 2 LED driver
- 3 WIFI ASSY
- 4 RF MOTION ASSY
- 5 IR Key PCB
- 6 FRC ASSY
- 7 PSU

[Cables]



- 1 Main / PSU 24Pin cable
- 2 LVDS-MCX-51Pin
- 3 Local Dimming Cable
- 4 Woofer Cable
- 5 Wifi Assy Cable
- 6 IR + RF Assy Cable
- 7 LED driver / Module
- 8 SPK Cable

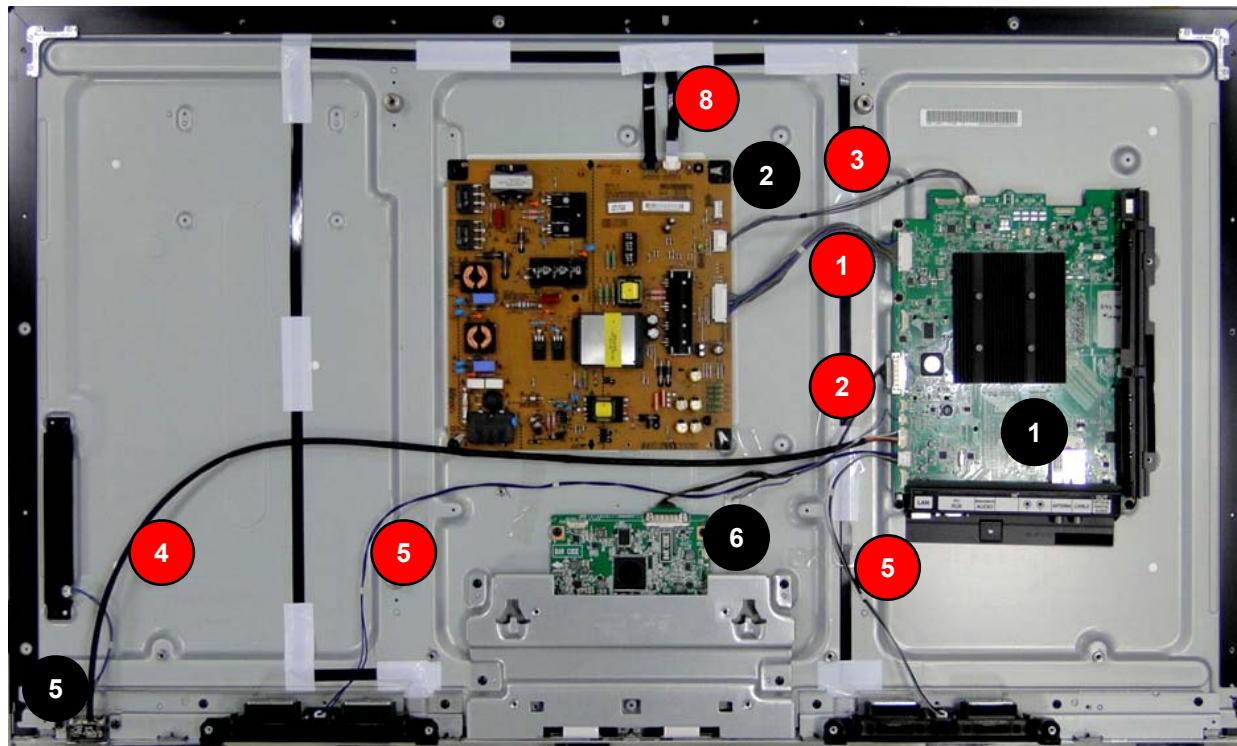
Interconnection – sub PCB(XXLM960V Series)



Interconnection - Edge

XXLM860V-ZB

[PCBs]



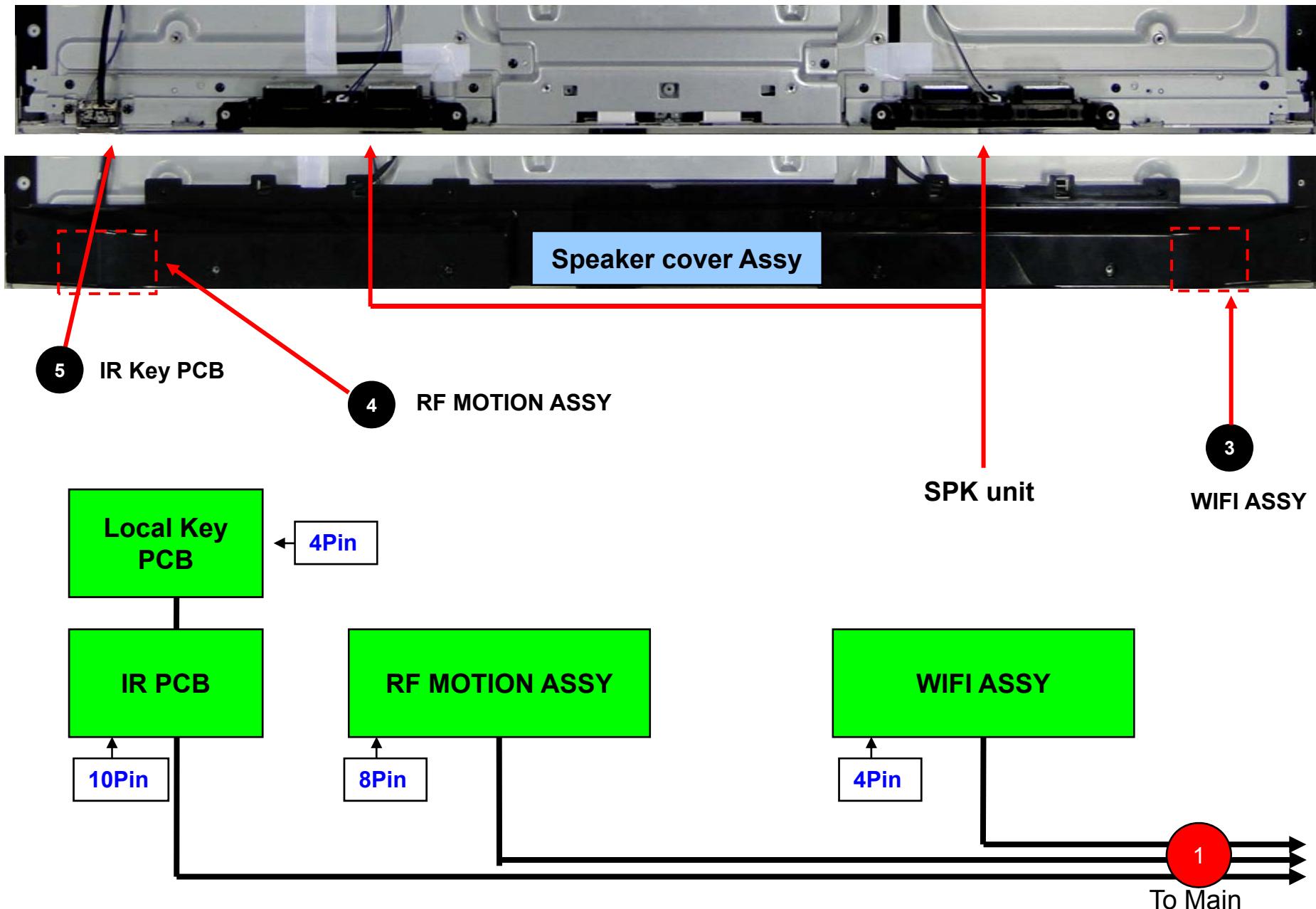
[Cables]



- 1 Main PCB
- 2 LPB
- 3 WIFI ASSY
- 4 RF MOTION ASSY
- 5 IR Key PCB
- 6 FRC ASSY

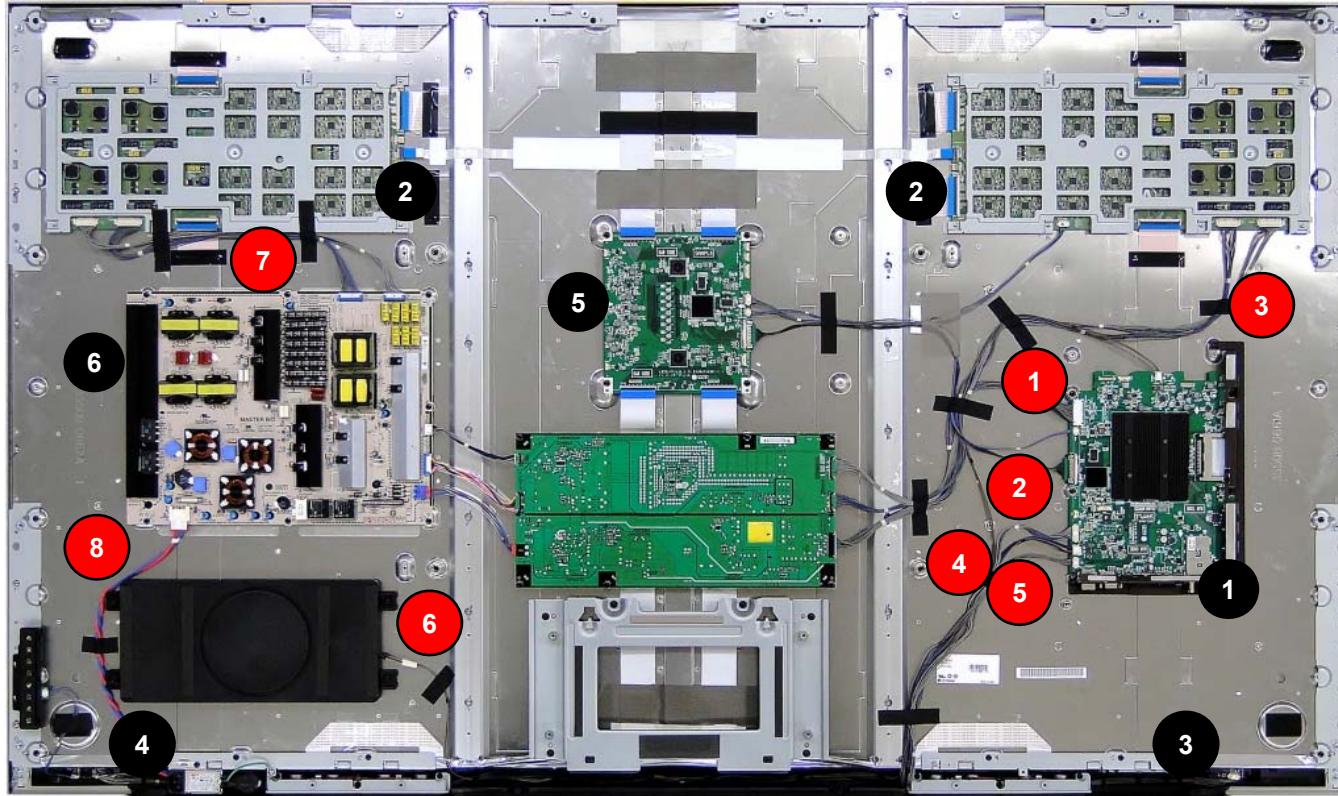
- 1 Main / LPB 24Pin cable
- 2 LVDS-MCX-51Pin
- 3 Local Dimming Cable
- 4 IR Cable
- 5 SPK Cable
- 6 Wifi Assy Cable
- 7 RF Assy Cable
- 8 LED Driver / LPB

Interconnection – sub PCB(XXLM860V Series)



Interconnection – IOL

XXLM950V-ZA



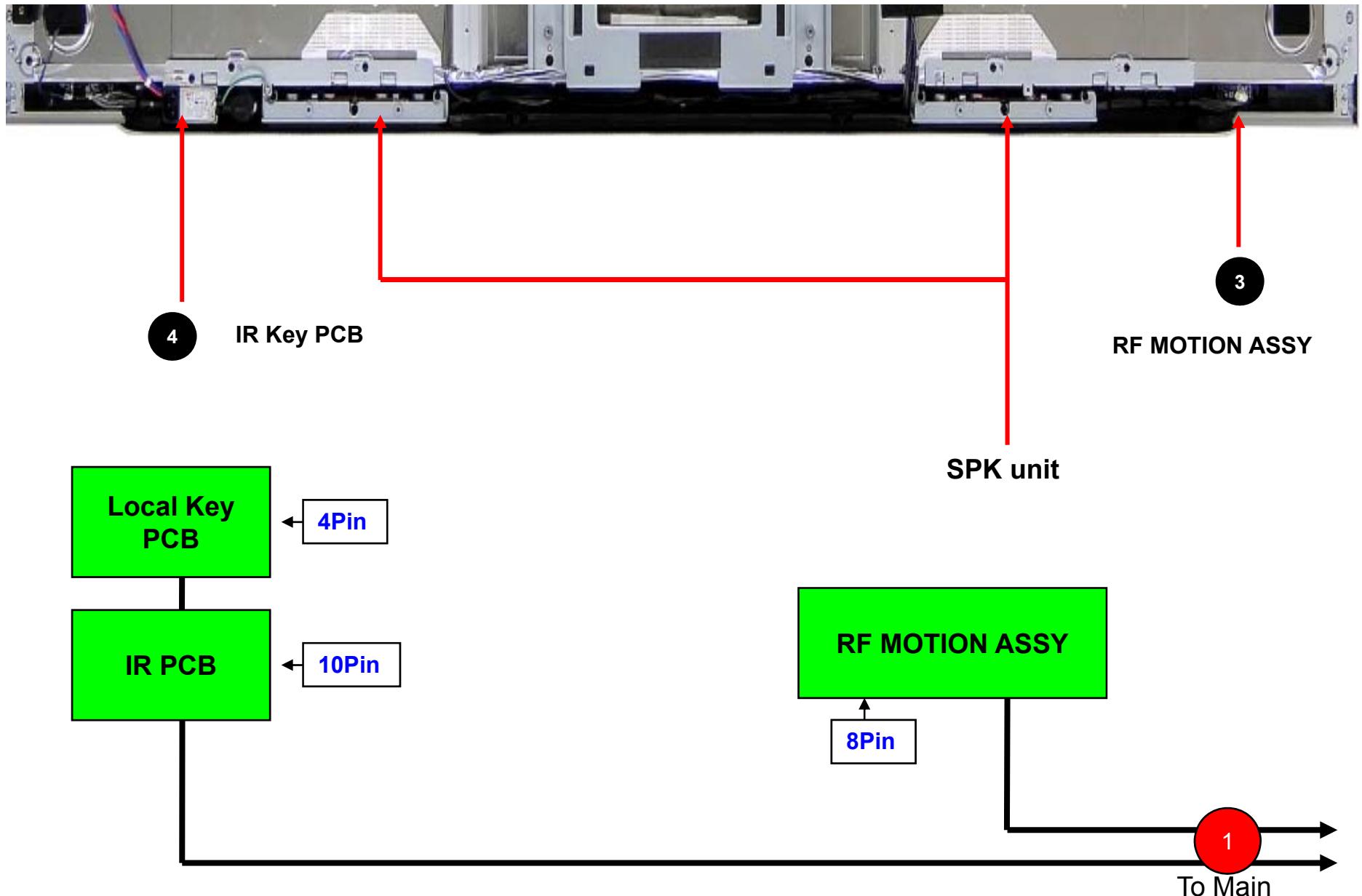
[PCBs]

- 1 Main PCB
- 2 LED driver
- 3 RF MOTION ASSY
- 4 IR Key PCB
- 5 FRC ASSY
- 6 PSU

[Cables]

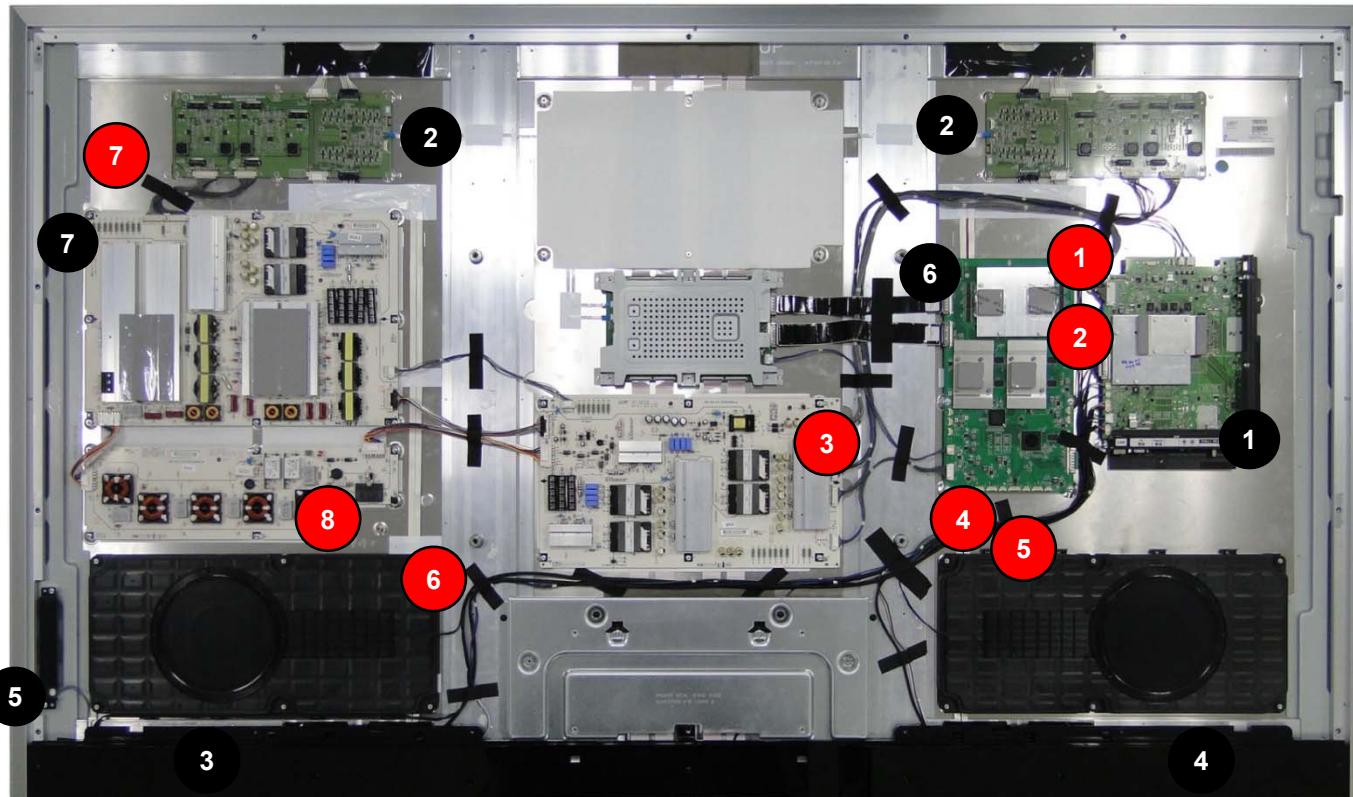
- 1 Main / LPB 24Pin cable
- 2 LVDS-MCX-51Pin
- 3 PSU / LED Driver
- 4 IR Cable
- 5 SPK +Motion Cable
- 6 Woofer Cable
- 7 14Pin Inverter Cable
- 8 AC Innet

Interconnection – sub PCB(XXLM950V Series)



Interconnection – Edge

84LM960V-ZB



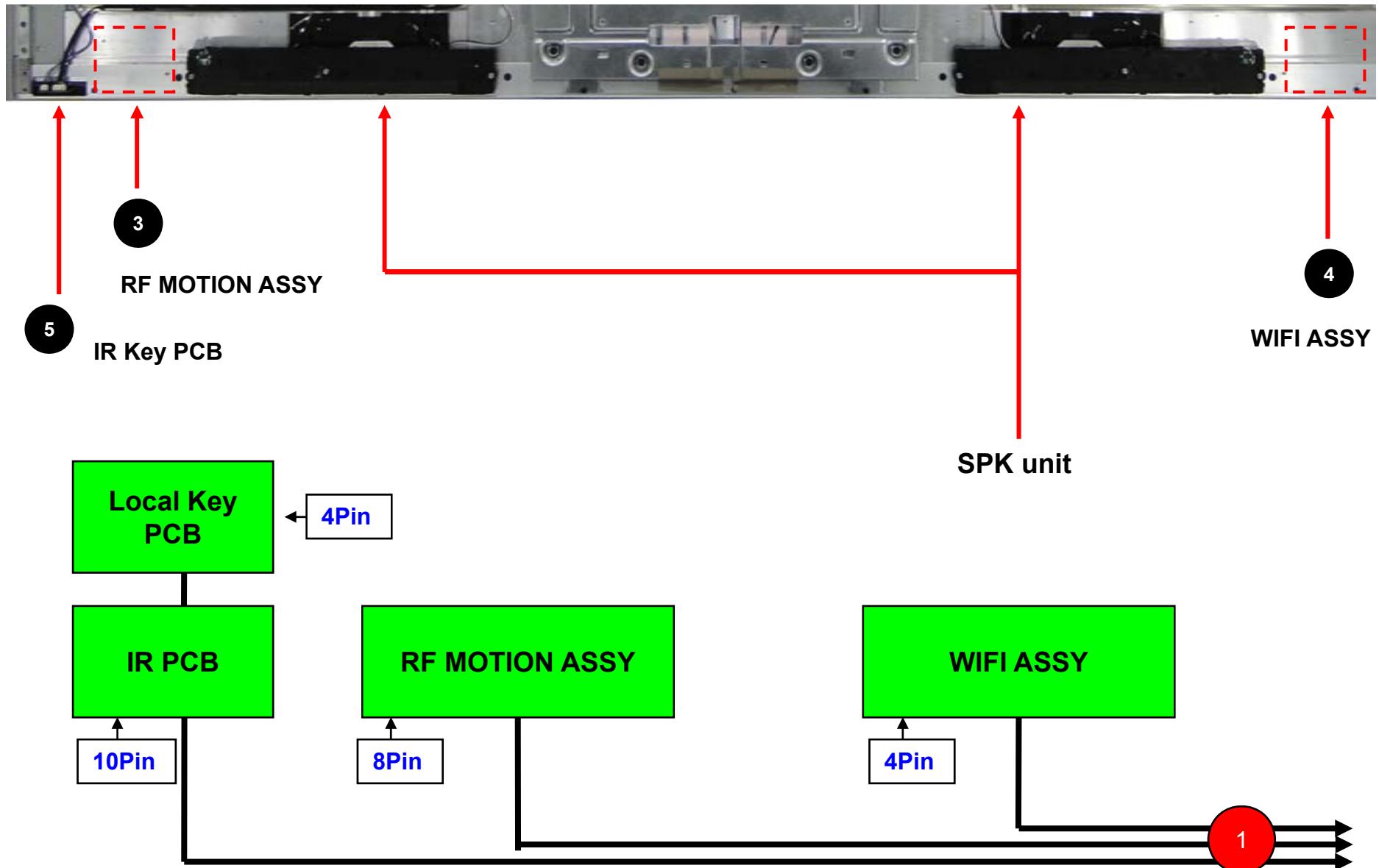
[PCBs]

- 1 Main PCB
- 2 LED driver
- 3 RF MOTION ASSY
- 4 WIFI ASSY
- 5 IR Key PCB
- 6 FRC ASSY
- 7 PSU

[Cables]

- 1 Main / LPB 24Pin cable
- 2 LVDS-MCX-51Pin
- 3 PSU / LED Driver
- 4 IR Cable
- 5 RF MOTION + WIFI Cable
- 6 SPK + Woofer Cable
- 7 Inverter Cable
- 8 AC Innet

Interconnection – sub PCB(84LM960V-ZB)

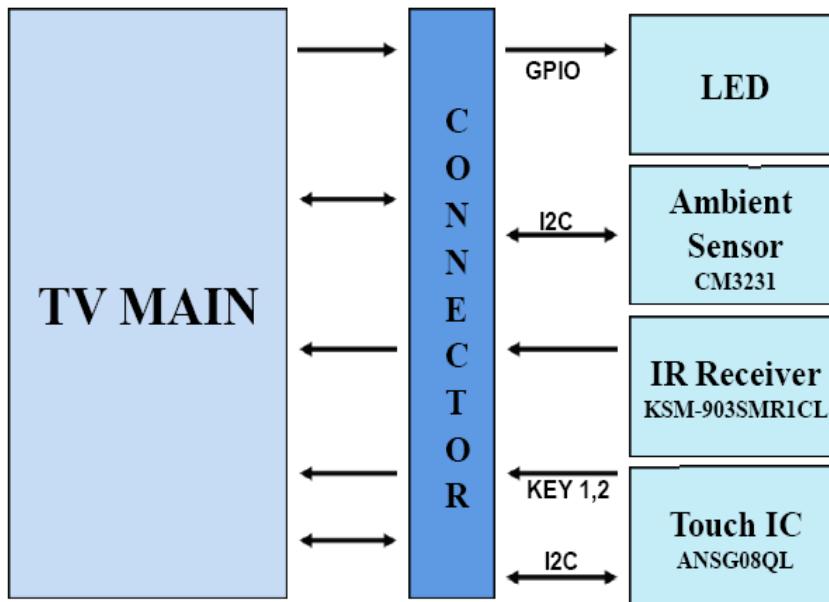


Introductions of 12Y Model Soft-touch Ass'y

- Introductions of soft-touch

2012Y IR + Soft touch PCB Pinmap & Applied Model List

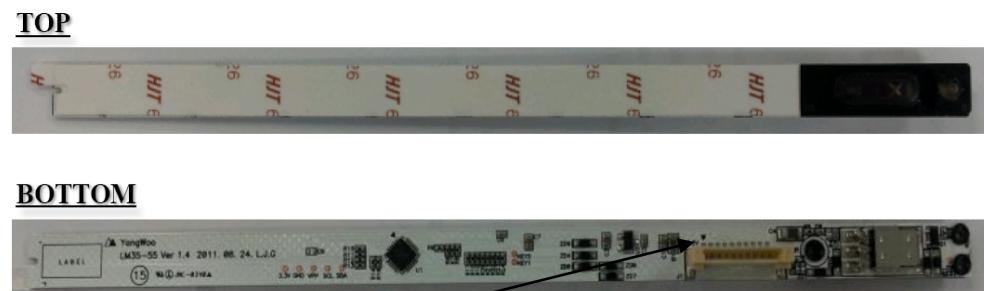
Circuit Block Diagram



**KEY1, KEY2 Voltage
(Tolerance of voltage $\pm 0.2V$)**

Parameter	POWER	INPUT	MENU	ENTER	VOL+	VOL-	CH+	CH-
KEY1			0.58V	0.09V	1.75V	1.18V		
KEY2	0.58V	0.09V					1.75V	1.18V

Ass'y Picture



Pin Configuration

1	SCL	6	3.5V_ST
2	SDA	7	GND
3	GND	8	RED_LED
4	KEY1	9	IR
5	KEY2	10	GND

Applied Model List

- 32LM62**
- 37LM62**
- 42LM62**
- 47LM62**
- 55LM62**
- 65LM62**
- 32LS57**
- 37LS57**
- 42LS57**

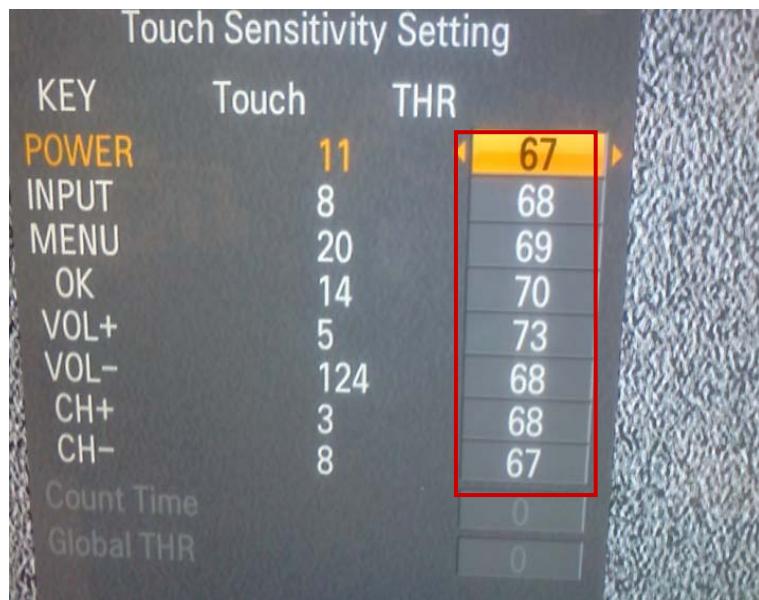
2012Y IR + Soft Touch LED Lighting Scenario

Power LED Scenario

구분	Spec 내용		비고
Power Indicator UI		<ul style="list-style-type: none"> - 12Y GP4 High(L9), GP4 Mid(MTK), GP4 Low(S7LR2) → “Power Light” UI Delete compared with 11Y(GP3 model) - 11Y Carry Over Model : 12Y same Power LED scenario process → “Power Light” UI Delete, The way of 11Y Soft Touch Ass'y is used. White LED Disable 	
GP4 (High/Mid/Low) Power LED 시나리오	User Condition	Power On	<ul style="list-style-type: none"> - Stand-By condition to Red LED On : After DC ON, Red LED light Blinks twice and then Red LED is Off - Stand-By condition to Red LED Off : After DC ON, Red LED light Blinks three times and then Red LED is Off
		Power Off	<ul style="list-style-type: none"> - Without Blink, Red LED On immediately But, If the mode of Power Indicator UI is Stand-By, keep staying Red LED Off status
		Remote Key input	<ul style="list-style-type: none"> - When you put the remote Control button, Red LED Blinks once
		Warm Stand-by	<ul style="list-style-type: none"> - Red LED On stays and In the case of Set On, Red LED turns Off → Including DVR Ready model, Japanese model
		3D mode	<ul style="list-style-type: none"> - Red LED Off (Power On condition is identical)
	Factory Condition	Factory Default Mode (In-Stop)	<ul style="list-style-type: none"> - 12Y LED Model : Stand-By On (Red LED On) - 12Y CCFL Model : Stand-By On (Red LED On) - 11Y Carry Over Model (CS5XX/CM5XX) : Stand-By On (Red LED On) - After In-Stop, Red LED On is processed and after In-Stop, Red LED turns on within 3 sec
		Power Only Mode	<ul style="list-style-type: none"> - In the case of Power Only On, Red LED turns Off - In the case of DC Off, Red LED turns On

Introductions of GP4 Sensor (Touch IC)

Manual of Touch Sensitivity



1. Verify the number of THR at first.
2. Once you correctly touch Touch button for more than 1 sec, you can see a Touch data while you keep touching the button.
3. Keep in mind that you can only read the Touch data during touch status.
4. It doesn't matter that Touch data gets low value after taking off your finger.

Touch Key Threshold Level (Ta = 25°C)

Parameter	POWER	INPUT	MENU	ENTER	VOL+	VOL-	CH+	CH-
Sensitivity	67	68	69	70	73	68	68	71

Introductions of GP4 Sensor (Touch IC)

Touch EEPROM Register change with USB port

Addr	Value	Addr	Value	Addr	Value	Addr	Value
01	FF	1E	FF	3F	44	7A	00
05	80	1F	FD	40	43	7B	00
06	48	20	7F	41	66	7C	00
08	11	21	00	42	66	7D	00
09	11	22	C0	43	00	7E	00
0A	11	23	00	44	00		
0B	11	24	C0	45	00		
0C	11	25	00	46	00		
0D	11	26	FF	47	0D		
0E	A1	27	FF	48	00		
0F	10	28	FF	4B	00		
10	F5	29	FF	4C	00		
11	20	2B	00	4F	00		
12	FF	2C	00	62	00		
13	92	34	06	6F	00		
14	83	35	C0	70	B0		
15	73	36	4C	71	06		
16	64	37	FF	72	30		
17	FF	38	BC	73	00		
18	2B	39	43	74	00		
19	11	3A	44	75	00		
1A	00	3B	45	76	00		
1B	FF	3C	46	77	00		
1C	10	3D	49	78	00		
1D	FF	3E	44	79	00		

 : Threshold address : Register Version
 : Company name : Model Information

1. Write all of the address, value (**Hex**) as a below, capable of only Touch.txt file based on the left picture



2. Make the file [**Filename : 'Touch.txt'**] and move it to USB (The outermost area, Don't move it to any folder)

3. Connect USB to TV and press button 'ADJ menu' and then choose the 'touch sensitivity setting'

4. Press button 'SIMPLINK (Simply Link key)' and then you can see the OK Pop up.

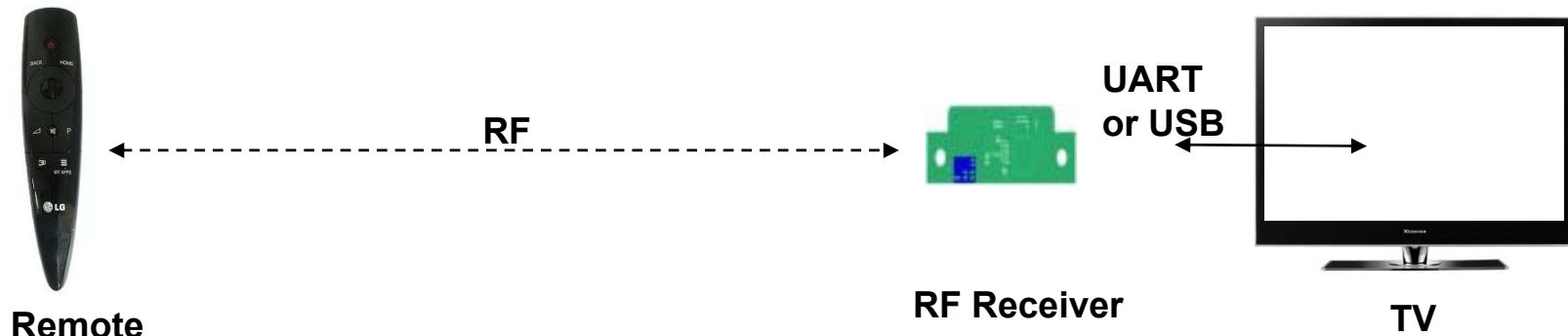
5. After that, you check it the IR LED version on In-start menu and verify it that the number of version is changed to what you want.

Add	Value
1 FF	
5 80	
6 48	
8 11	
9 11	
0A 11	
0B 11	
0C 11	
0D 11	
0E A1	
0F 10	
10 F5	
11 28	
12 FF	
13 92	
14 83	
15 73	
16 64	
17 FF	
18 28	
19 11	
1A 00	
1B FF	
1C 10	
1D FF	
1E FF	
1F FD	
20 7F	
21 00	
22 C0	
23 00	
24 C0	
25 00	
26 FF	
27 FF	
28 FF	
29 FF	
2B 00	
2C 00	
34 06	
35 C0	
36 4C	
37 FF	
38 BC	
39 43	

Introductions of 12Y RF ass'y + Magic Remote control

**- Introductions of 12Y RF ass'y
+ Magic Remote control**

1. System



❖ **Pairing Information Transmission (Send to TV after Paired)**

- Static Calibration Data (Bypass only)
- Remote FW ver. (Save also in Receiver)
- BD_ADDR (Save also in Receiver)

• **Pairing Information Transmission Sequence**

- When it is paired, the remote sends packets(pairing success, F/W version, BD_ADDR) to the receiver.
- The receiver sends the pairing success packet to TV directly.
- F/W version and BD_ADDR packets are just saved on the receiver.
- The receiver sends F/W version or BD_ADDR packet to TV when it is required.

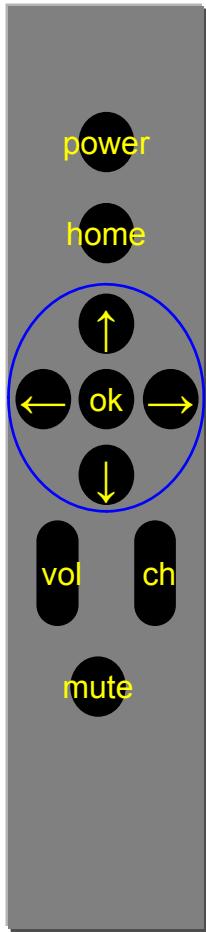
❖ **Motion Data Transmission**

- Period : 7.5msec
- Motion Data : gyro, accelerometer

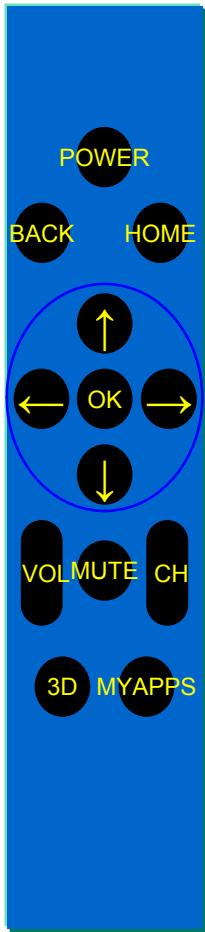
❖ **Voice Data Transmission**

- Period : 10msec
- Voice sampling : 16khz 16bit

2. Remote Buttons (M3 vs. M4)



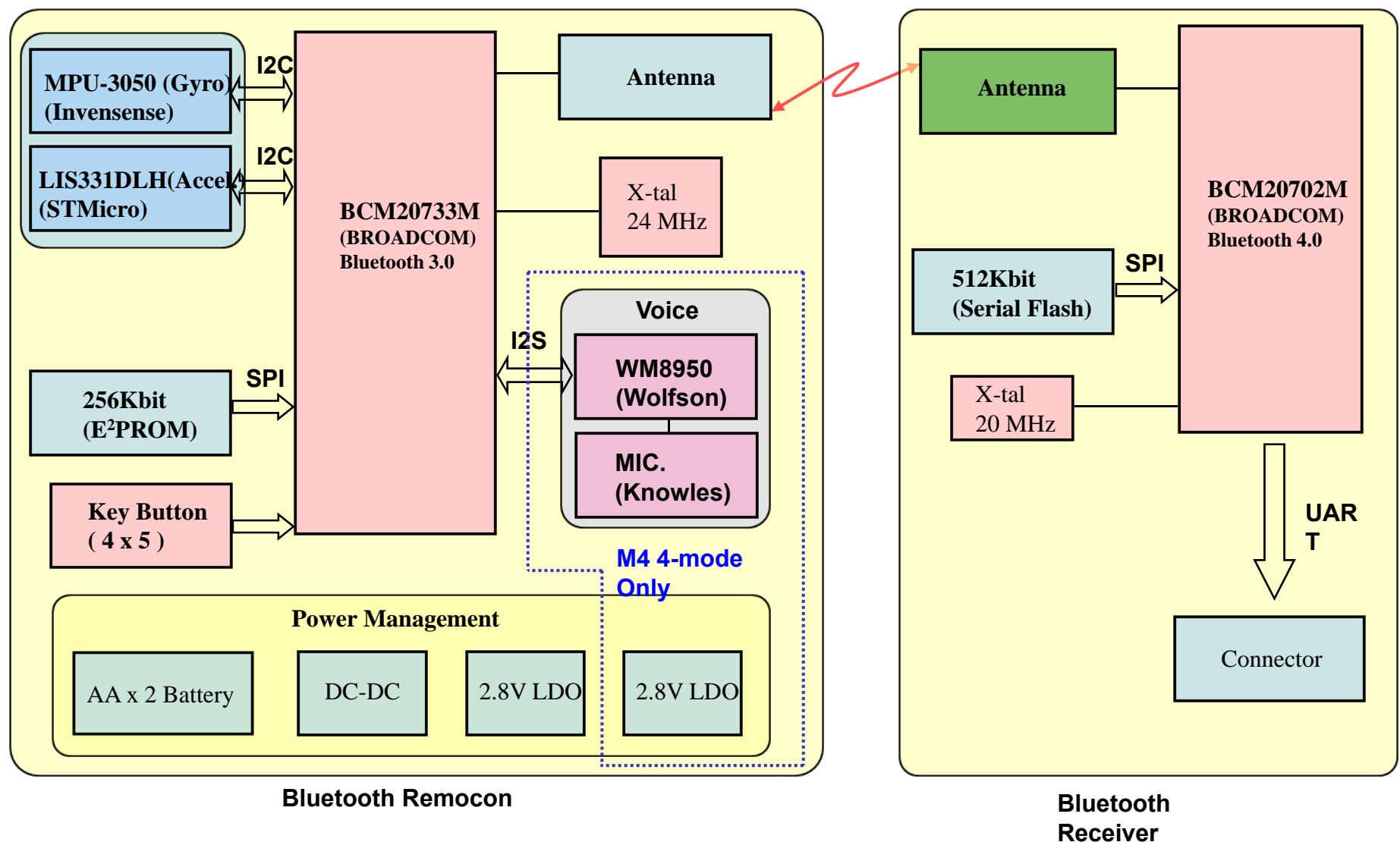
M3 Remote



M4 Remote

BUTTON	RF Unpaired IR_CODE	RF Paired RF_CODE	IR continuous repeat	ETC.
Physical Buttons	POWER	0x08	Y	IR only
	BACK	0x28	Y	
	HOME	0x7C	Y	
	←	0x07	Y	
	→	0x06	Y	
	↑	0x40	Y	
	↓	0x41	Y	
	OK	0x75	Y	
	CH +	0x00	Y	
	CH -	0x01	Y	
	VOL +	0x02	Y	
	VOL -	0x03	Y	
	MUTE	0x09	Y	.
	3D	0xDC	Y	
	MYAPPS	0x42	Y	
	VOICE	0x800A	Y	= VOICE_START
Logical Buttons	AUTO_WAKEUP	X	0x800C	
	VOICE_START	X	0x800A	
	VOICE_STOP	X	0x800D	
	POINT_START	X	0x803E	
	POINT_STOP	X	0x803F	

3. M4 Block Diagram



4. Function list

Main Item		IC	Manufacturer	Function
Remocon	Voice	Voice Codec	WM8950	Wolfson 16KHz Sampling of Audio data
		MEMS Mic.	SPU0414HR5H	Knowles Sensing Voice
	Motion Sensor	Gyro Sensor	ITG3050	Invensense Sensing angular velocity of X, Y, Z-axis
		Accelerometer	MMA8452	Stmicro Sensing device tilt (Pitch & Roll angle)
	RF + Micom	RF Antenna	SDBTPTR3015	Partron
		X-tal	24MHz	Partron
		RF + Micom	BCM20733	Broadcom
	DC-DC Converter		TPS61097	TI Battery Boost up Regulator
	LDO1		uPI7716	uPI RF, Gyro, Accelerometer Power Supply
	LDO2		uPI7716	uPI Audio Codec, Mic. Power Supply

5. RF Pairing / Un-pairing Method

	Method	Description
RF Pairing	<ul style="list-style-type: none">❖ Method1<ul style="list-style-type: none">– If unpaired, just press "OK" button.– If paired, press "OK" button after unpairing.❖ Method 2 (Repairing)<ul style="list-style-type: none">– Press "BACK" button for 5 sec.	<ul style="list-style-type: none">• When do pairing, the remote should make pairing request IR signal(0x75) to TV.• When TV receive the IR signal, it should send "pairing request packet" to the RF receiver.• After pairing success, the remote should blink LED for some time and TV send "pairing success packet" back to TV.• When remote try to unpairing, it doesn't care about state of receiver(stand alone).
RF Unpairing	Press "HOME" button and "BACK" button at the same time for 5 sec.	<ul style="list-style-type: none">• When remote try to unpairing, it doesn't care about state of receiver(stand alone).• After unpairing, all pairing information should be erased.• After unpairing, LED should be blinked for 3sec.• The remote just becomes to IR mode.

Introductions of 12Y WIFI built in ass'y

**-Introductions of WIFI built
in ass'y**

Built In Model

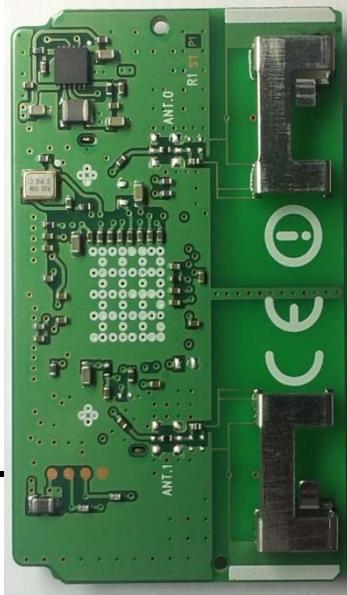
- EM960
- LM960/860/760/670/660/661 (except 72")

Dongle Model

- LM620
- LS570

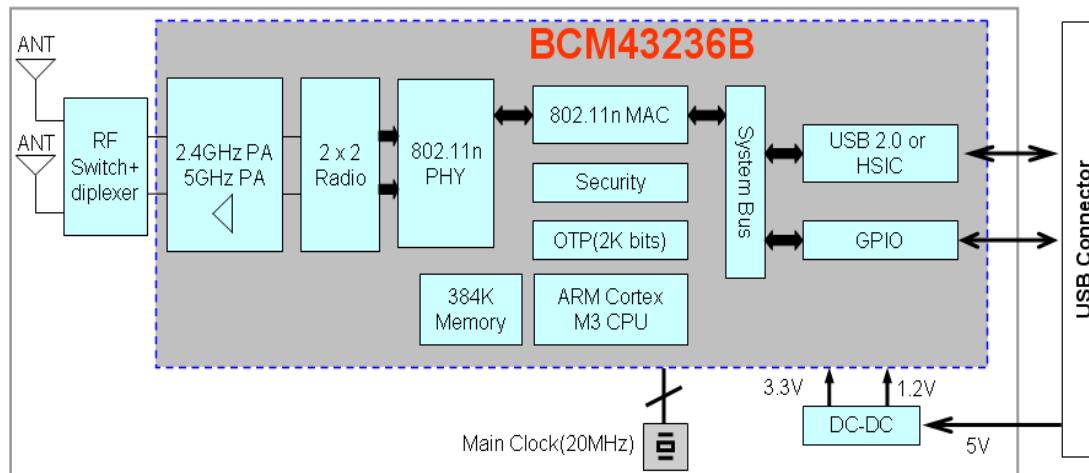
WIFI Built in ass'y feature(LGIT)

WIFI built in feature



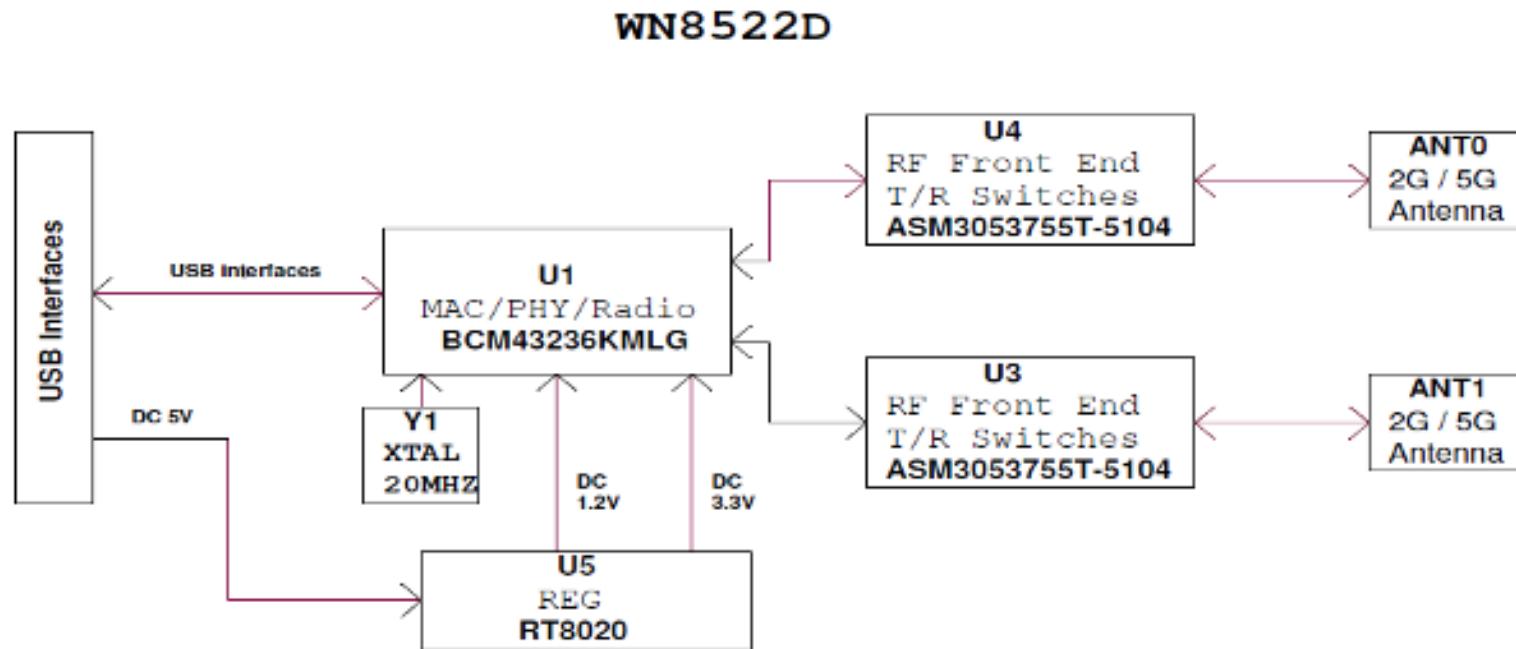
- Pin map

PIN	USB interface
1	5V
2	DM
3	DP
4	GND



- Block diagram

WIFI Built in Block-diagram(Arcadyan)



Power Table

Chip	5V	3.3V	1.2V
RT8020	315.7mA		
BCM43236KMLG ASM3053755T-5104 Serial FLASH		321.4mA	375.2mA
Total power	1.5785W		

arcadyan

Arcadyan Technology Corporation
<http://www.arcadyan.com>

Title		Model
BLOCK DIAGRAM		WN8522D 1-19
Size: Custom	Document Number: 1650000057300J	Drawn By: Wing Chon
Date: Thursday, July 22, 2010		Sheet 1 of 5

WIFI Built in ass'y Specification

- ♦ Frequency Band:

Draft 802.11n Radio: 2.4 GHz

802.11g Radio: 2.4 GHz

802.11b Radio: 2.4 GHz

USA – FCC

2412~2462MHz (Ch1~Ch11)

Canada – IC

2412~2462MHz (Ch1~Ch11)

Europe – ETSI

2412~2472MHz (Ch1~Ch13)

Japan – STD-T66/STD-33

2412~2484MHz (Ch1~Ch14)

802.11a Radio : 5 GHz

5.150~5.250GHz

5.725~5.850GHz

- ♦ Operating Channels:

IEEE 802.11b/g/n compliant:

11 channels (US, Canada)

13 channels (ETSI)

14 channels (Japan)

- ♦ Transmit Power and Sensitivity:

TX Output Power:(Typical) (Meet emission standard)

11b 17 +/- 2 dBm

11g 14 +/- 2 dBm@54Mbps (Each chain)

11n 13 +/- 2 dBm (Each chain)

Rx Sensitivity:(Typical)

-69dBm at HT20 m7 2.4GHz

-87dBm at HT20 m0 2.4GHz

-69dBm at HT20 m7 5.0GHz

-87dBm at IIT20 m0 5.0GHz

- ♦ Modulation

DBPSK @1Mbps

DQPSK@2Mbps

CCK@5.5/11Mbps

BPSK@6/9 Mbps

QPSK@12/18Mbps

16-QAM@24Mbps

64-QAM@48/54Mbps and above

- Current consumption(5V DC):

Full load: 430mA

- Operating Temperature: 0 ~ 60 °C ambient

- Storage Temperature: -20 ~ 60 °C ambient

- Humidity: under 85% and must be non-condensing

- Regulation and certification compliance available:

- CE

- FCC

- WiFi



- WPS



12Y Widevine & HDCP 2.0 & NETFLX

Contents

- 1. Widevine?**
- 2. HDCP 2.0 & NETFLIX?**
- 3. DTCP?**
- 4. Changed BOM**

1. Widevine?

[Widevine]

Widevine is the Solution(Library) offering Adaptive Streaming and DRM.
In BBTV, when special CP do service, this module is required key.
Currently CP which is requested to widevine, is typically Australian Bigpond Live and North American CinemaNow.
Furthermore, because the future will be the spread of CP, widevine key download for the global model should be applied to production.
(Because operation unique key should be downloaded for Widevine , Widevine key download by NSU is impossible.)

[Widevine Key]

Widevine Key is unique data stored TV for using Widevine.

2. HDCP 2.0 & NETFLIX?

❑ HDCP

- ✓ High-bandwidth Digital Content Protection
- ✓ Protect high-value digital motion pictures, television programs and audio against unauthorized interception and copying between a digital set top box or digital video recorder and a digital TV or PC.
- ✓ Specification developed by Intel Corporation to protect digital entertainment across the DVI/HDMI interface.



❑ Why HDCP2.0?

- ✓ HDCP revision 2.0 supports a broader range of wired and wireless interfaces.

❑ Netflix

- ✓ the services maintain a huge selection of movies and latest releases and offer DVD rentals via mail & online streaming.

3. DTCP?

[DTCP]

The Digital Transmission Content Protection Specification defines a cryptographic protocol for protecting audio/video entertainment content from unauthorized copying, intercepting, and tampering as it traverses digital transmission mechanisms such as a high-performance serial bus that conforms to the IEEE 1394-1995 standard. Only legitimate entertainment content delivered to a source device via another approved copy protection system (such as the DVD Content Scrambling System) will be protected by this protection system.

[Three cryptographic Keys]

- Authentication Key which is formed as a result of authentication and used to protect the exchange keys.
- Exchange Key which is used to set up and protect content streams.
- Content Key which is used to encrypt the content being exchanged.

4. Changed BOM

As-Was

Input Format

Model Info			
Platform	GP2	Ex) GP1R / GP2 / Startrek	
Main IC	BCM3549	Ex) BCM3549	
Model Data			
Tool Option1	1	Area Code	6
Tool Option2	2	Country Group	A-ASIA
Tool Option3	3	Country	
Tool Option4	4	Area Option	1233
Tool Option5	5		
Tool Option6	6		
Function			
Model/SN Write	Yes	Widevine	Yes
CI + Download ¹	No	Built-In Wifi	Yes
MAC Address	Yes	DVB-S	Yes
ESN Download	No	Wasu ²	Yes
주 ¹) CI + [Yes] : EU Model Only(해당 모델만 반영) 주 ²) Wasu [Yes] : China Smart TV Only(해당 모델만 반영)			
ETC		Additional Info TEST	
		OK	Cancel

Current

Model Info			
Platform	GP4	Ex) GP1R / GP2 / GP4 / Startrek	
Main IC	MT5369	Ex) BCM3549 / L9 / MTK / LM1	
Model Data			
Tool Option1	32967	Country Group	EU
Tool Option2	41027	Country	
Tool Option3	17245	Area Code or Option	162
Tool Option4	37481		
Tool Option5	23191		
Tool Option6	1323		
Tool Option7	13615		
Commercial Tool Option			
Function			
Model/SN Write	Yes	Widevine	Yes
CI + Download	Yes	Built-In Wifi	Yes
MAC Address	Yes	DVB-S	Yes
ESN Download	Yes	Wasu	No
Marlin	No	CNTV	No
HDCP Tx	No	DTCP Rx	No
HDCP Rx	Yes		

→ Add

○ Add Item

1. Marlin (Yes/No)
 2. CNTV (Yes/No)
 3. HDCP Tx (Yes/No)
 4. DTCP Rx (Yes/No)
 5. HDCP Rx (Yes/No)
- * CNTV [Yes] : China Smart TV Only

4. Changed BOM

	Tool Option	bits	Range	Remark	Guide
Tool OPT7 (Automation Checkup)	Mac_AP Key	1	0/1 0:off 1:on	Automation checkup	Check whether or not key write
	ESN_AP Key	1	0/1 0:off 1:on	Automation checkup for Netflix Service	MAC_AP:Global
	CI_AP Key	1	0/1 0:off 1:on	Automation checkup	ESN_AP:Global(Except China)
	WIDEVINE_AP Key	1	0/1 0:off 1:on	Automation checkup for CP or 3D Zone Steaming Service	CI_AP:EU/CIS
	Marlin_AP key	1	0/1 0:off 1:on	Automation checkup	WIDEVINE_AP:Global
	EDID_TPE	2	0:PCM 1:AC3 2:Rewerved		MARLIN_AP:Japan only
	LED Current	2	0/1/2/3/4 0: 85mA 1: 100mA 2: 105mA 3: 130mA	Setting PWM Duty each Module	Setting each model's Spec
	LED Bar Type(LCD Only) Pen Touch Tv/PDP Only	2	LCD : V_12B,V_6B,H_12B,H_6B PDP : Off,Ready, BuiltIn,NULL	LED Bar (LCD Only) Pen touch (PDP Only)	In case of LPB(Tool OPT4/Power Type), This tool is valid.
	DiiVa	1	0/1		In case of LPB(Tool OPT4/Power Type), This tool is valid.
	XvYcc	1	0:not Support 1:Support	Check whether or not support of Module Color Gamut XvYCC	China : ON, Global(Except china) :OFF
	MRCU	1	0:not Support 1:Support	Check whether or not support of Voice recognition function	Setting each Module
	Gesture	1	0:not Support 1:Support	Check whether or not support of gesture recognition function	
	PWM_Freq	1	0:50_60Hz 1:PWM_DB	Setting each Module	L9 : ON, MTK : Off
	Sum of bits	16	Full Assign		

Contents of LCD TV Standard Repair Process

No.	Error symptom (High category)	Error symptom (Mid category)	Page	Remarks
1	A. Video error	No video/Normal audio	1	
2		No video/No audio	2	
3		Video error, video lag/stop, fail tuning	3, 4	
4		Color error	5	
5		Vertical/Horizontal bar, residual image, light spot, external device color error	6	
6	B. Power error	No power	7	
7		Off when on, off while viewing, power auto on/off	8	
8	C. Audio error	No audio/Normal video	9	
9		Wrecked audio/discontinuation/noise	10	
10	D. Function error	No response in remote controller, key error, recording error, memory error	11	
11		External device recognition error	12	
12	E. Noise	Circuit noise, mechanical noise	13	
13	F. Exterior error	Exterior defect	14	

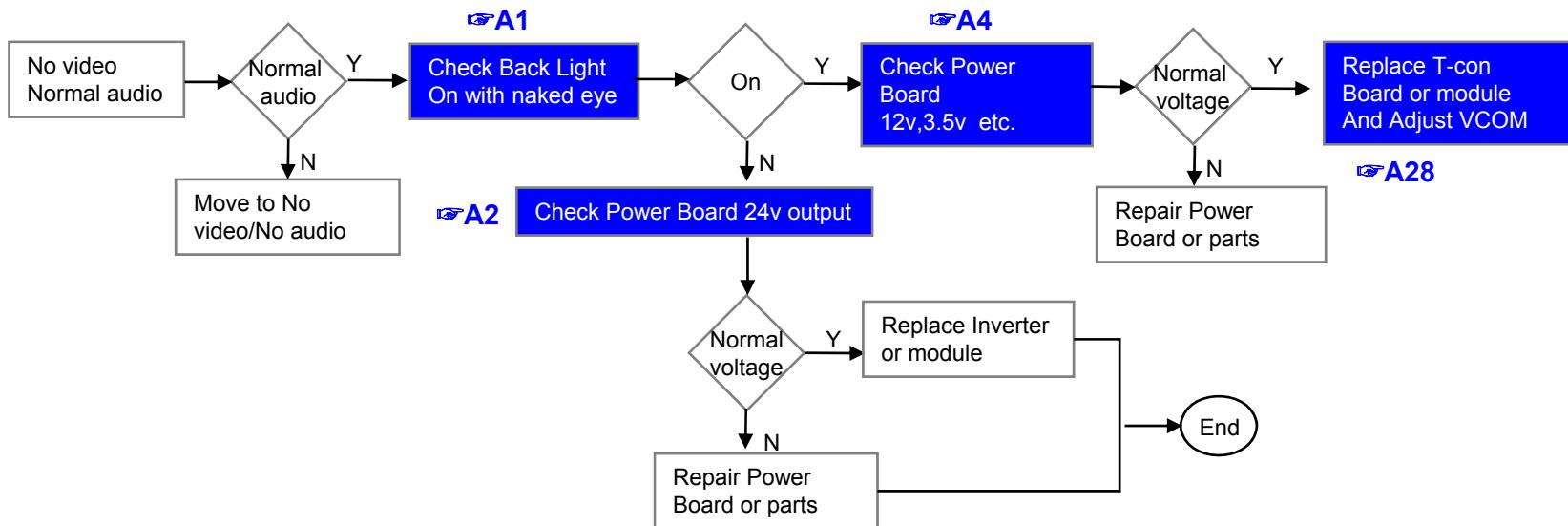
First of all, Check whether there is SVC Bulletin in GCSC System for these model.

Standard Repair Process

LCD TV	Error symptom	A. Video error	Established date	2012.01.16	
		No video/ Normal audio	Revised date		1/13

First of all, Check whether all of cables between board is inserted properly or not.

(Main B/D↔ Power B/D, LVDS Cable, Speaker Cable, IR B/D Cable,,,)



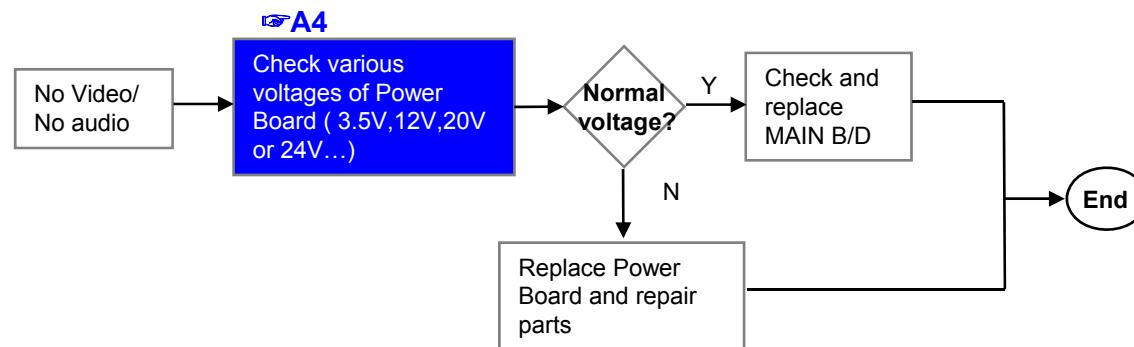
*Precaution **A7 & A3**

Always check & record S/W Version and White Balance value before replacing the Main Board

→ Replace Main Board → Re-enter White Balance value

Standard Repair Process

LCD TV	Error symptom	A. Video error	Established date	2012.01.16	
		No video/ No audio	Revised date		2/13



Standard Repair Process

LCD TV	Error symptom	A. Picture Problem	Established date	2012.01.16	
		Picture broken/ Freezing	Revised date		3/13

☞ A6

Check RF Signal level

- . By using Digital signal level meter
- . By using Diagnostics menu on OSD
(Setting→ Set up→ Manual Tuning → Check the Signal)
- Signal strength (Normal : over 50%)
- Signal Quality (Normal: over 50%)

Normal Signal?
Y

Check whether other equipments have problem or not.
(By connecting RF Cable at other equipment)
→ DVD Player ,Set-Top-Box, Different maker TV etc`

Check RF Cable Connection
1. Reconnection
2. Install Booster

Normal Picture?
N

Contact with signal distributor or broadcaster (Cable or Air)

☞ A7

Check S/W Version

SVC Bulletin?
Y

S/W Upgrade

Normal Picture?
N

Close

N

Check Tuner soldering
Y

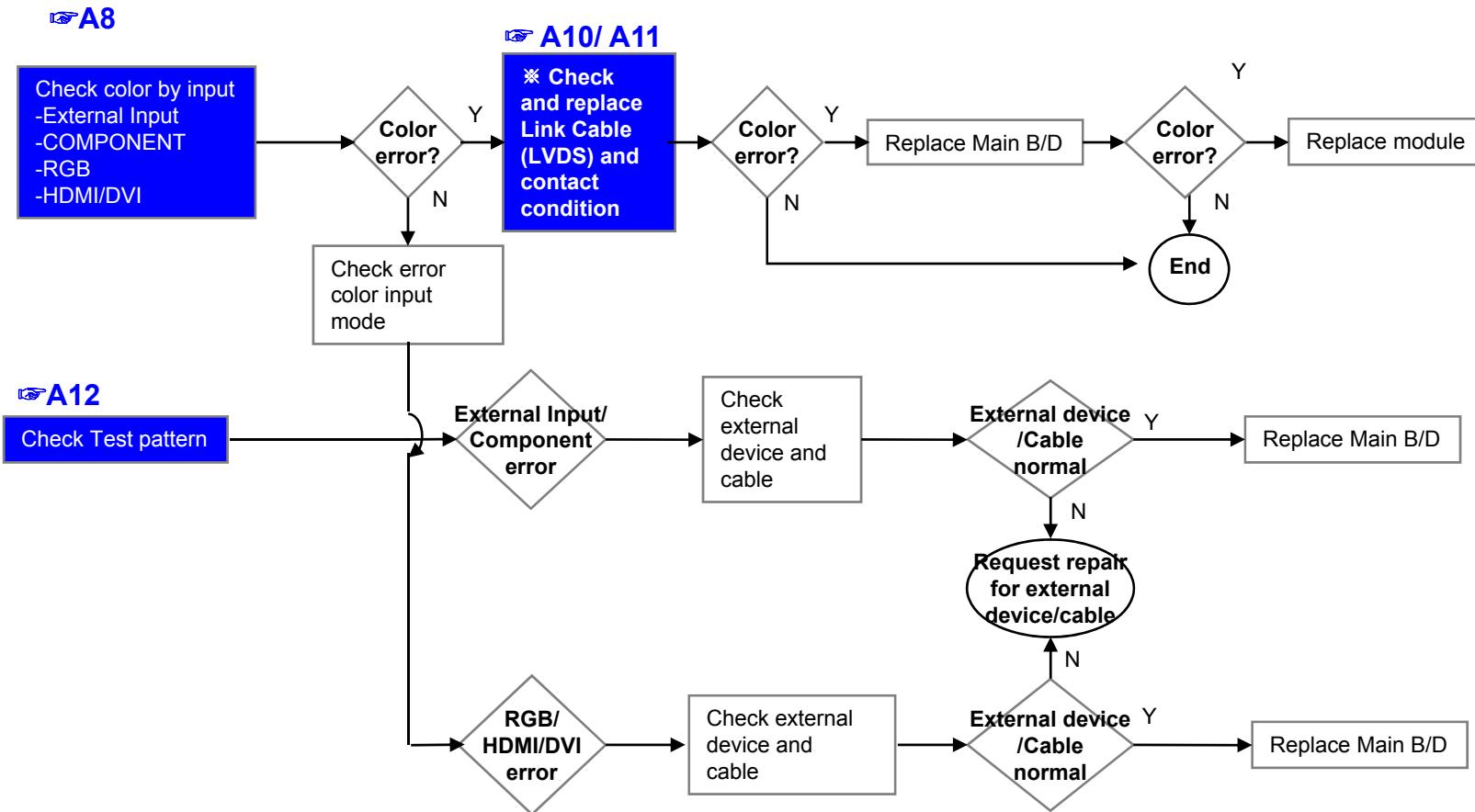
Close

N

Replace Main B/D

Standard Repair Process

LCD TV	Error symptom	A. Video error	Established date	2012.01.16	
		Color error	Revised date		4/13



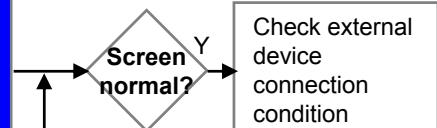
Standard Repair Process

LCD TV	Error symptom	A. Video error	Established date	2012.01.16	
		Vertical / Horizontal bar, residual image, light spot, external device color error	Revised date		5/13

Vertical/Horizontal bar, residual image, light spot

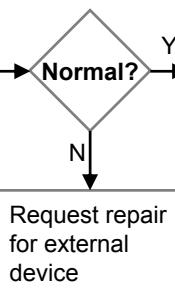
☞ A8

Check color condition by input
-External Input
-Component
-RGB
-HDMI/DVI



☞ A10/ A11

Check and replace Link Cable



☞ A28

Replace Main B/D (adjust VCOM)

For LGD panel

Replace Main B/D

For other panel

Replace Module

Screen normal?

Screen normal?

☞ A12

Check Test pattern

External device screen error-Color error

Check S/W Version



S/W Upgrade

Normal screen?

End

Check screen condition by input
-External Input
-Component
-RGB
-HDMI/DVI

External Input error

Component error

RGB error

HDMI/ DVI

External Input error

Component error

RGB error

HDMI/ DVI

Connect other external device and cable
(Check normal operation of External Input, Component, RGB and HDMI/DVI by connecting Jig, pattern Generator ,Set-top Box etc.)

Connect other external device and cable
(Check normal operation of External Input, Component, RGB and HDMI/DVI by connecting Jig, pattern Generator ,Set-top Box etc.)

Screen normal?

Replace Main B/D

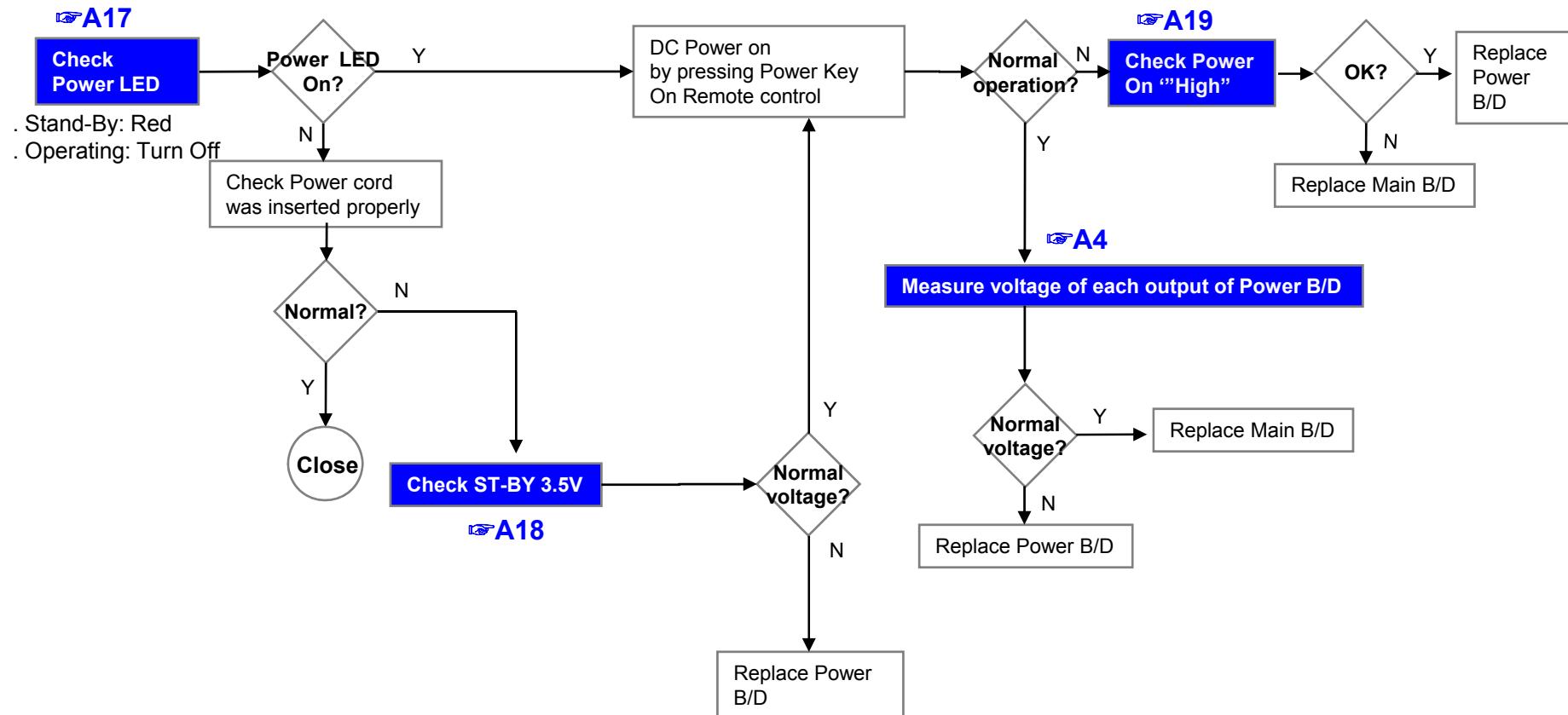
Request repair for external device

Screen normal?

Replace Main B/D

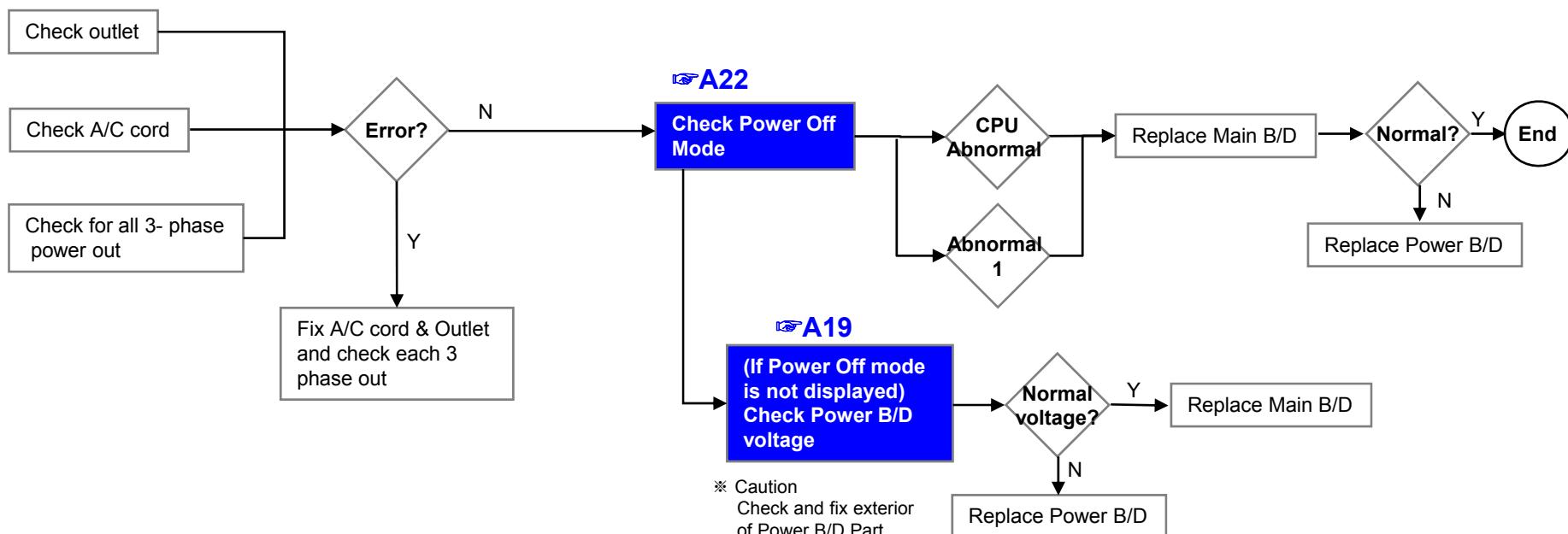
Standard Repair Process

LCD TV	Error symptom	B. Power error	Established date	2012.01.16	
		No power	Revised date		6/13



Standard Repair Process

LCD TV	Error symptom	B. Power error Off when on, off while viewing, power auto on/off	Established date	2012.01.16	
			Revised date		7/13

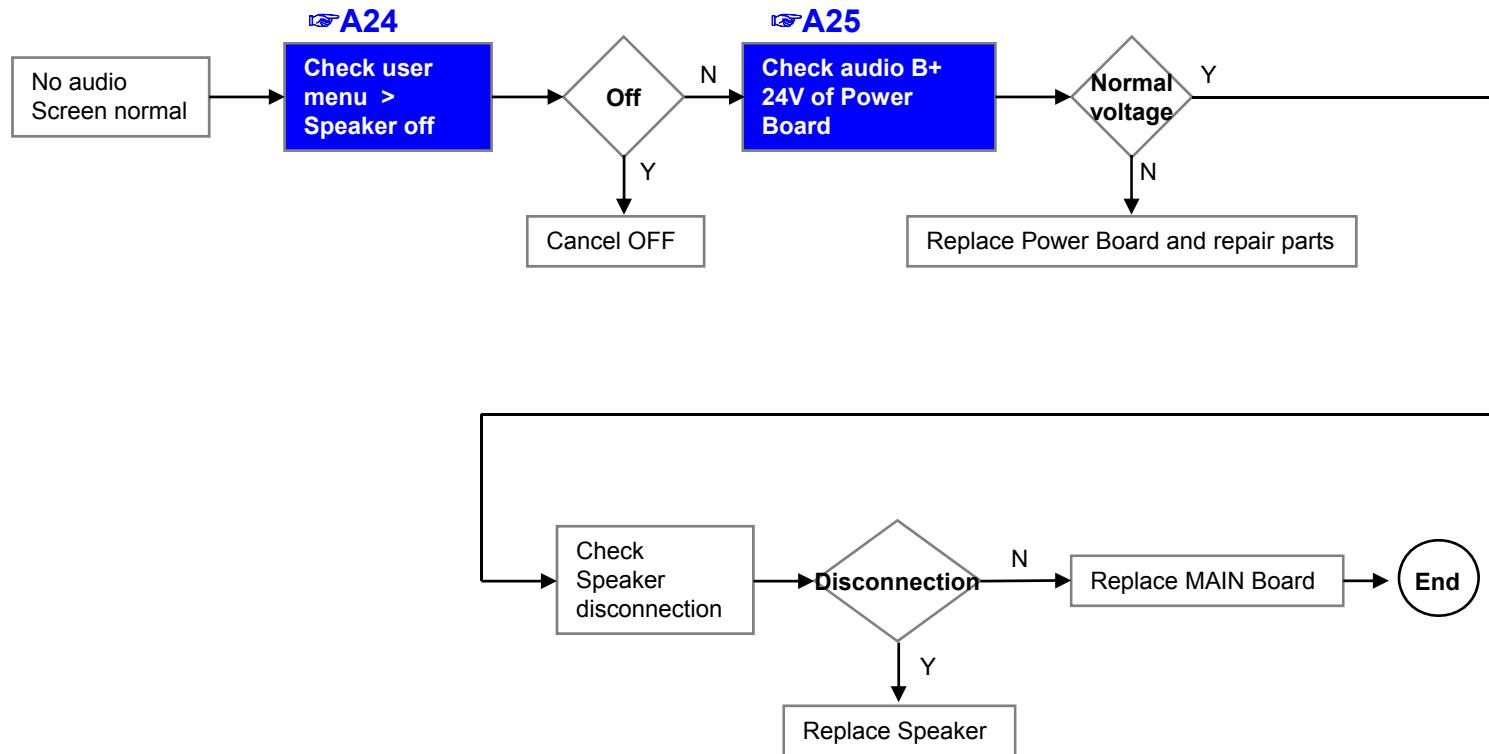


* Please refer to the all cases which can be displayed on power off mode.

Status	Power off List	Explanation
Normal	"POWEROFF_REMOTEKEY"	Power off by REMOTE CONTROL
	"POWEROFF_OFFTIMER"	Power off by OFF TIMER
	"POWEROFF_SLEEP_TIMER"	Power off by SLEEP TIMER
	"POWEROFF_INSTOP"	Power off by INSTOP KEY
	"POWEROFF_AUTOOFF"	Power off by AUTO OFF
	"POWEROFF_ON_TIMER"	Power off by ON TIMER
	"POWEROFF_RS232C"	Power off by RS232C
	"POWEROFF_RESERVEDREC"	Power off by Reserved Record
	"POWEROFF_RECEND"	Power off by End of Recording
	"POWEROFF_SWDOWN"	Power off by S/W Download
Abnormal	"POWEROFF_ABNORMAL1"	Power off by abnormal status except CPU trouble
	"POWEROFF_CPUABNORMAL"	Power off by CPU Abnormal

Standard Repair Process

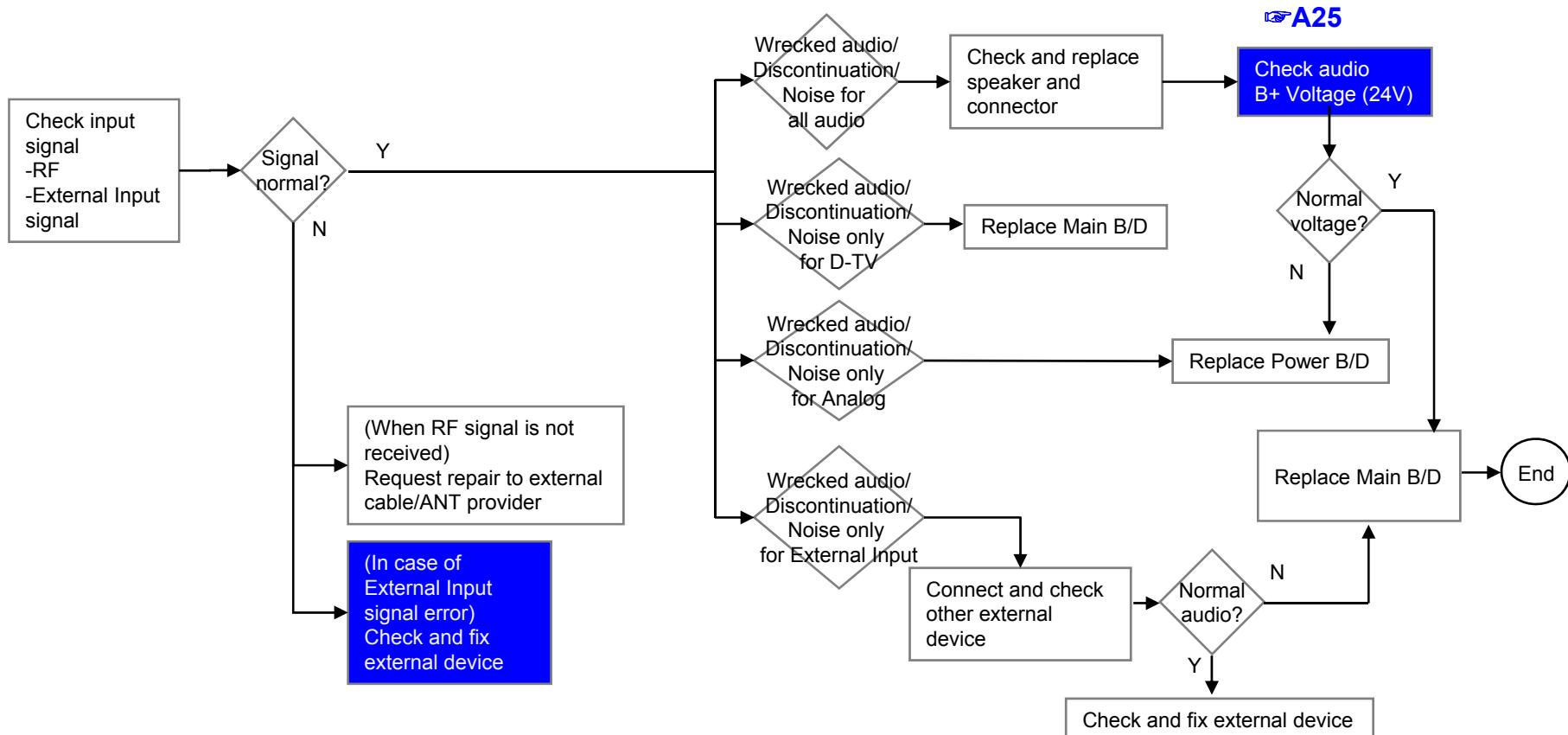
LCD TV	Error symptom	C. Audio error	Established date	2012.01.16	
		No audio/ Normal video	Revised date		8/13



Standard Repair Process

LCD TV	Error symptom	C. Audio error	Established date	2012.01.16	
		Wrecked audio/ discontinuation/noise	Revised date		9/13

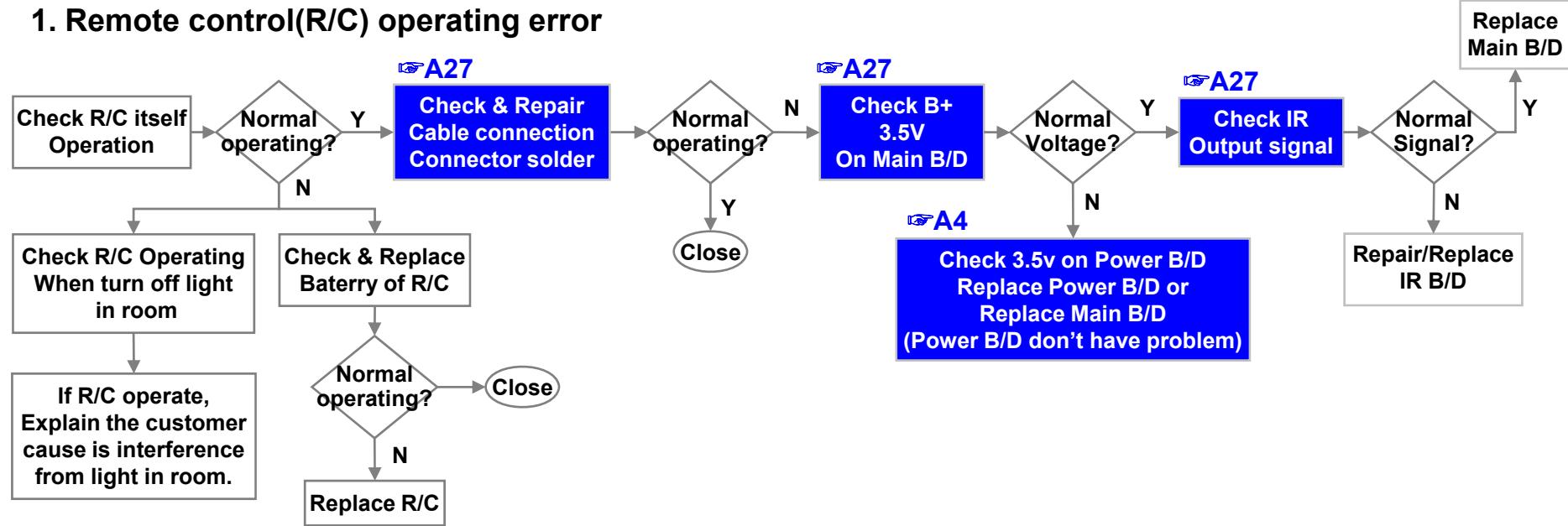
→ abnormal audio/discontinuation/noise is same after “Check input signal” compared to No audio



Standard Repair Process

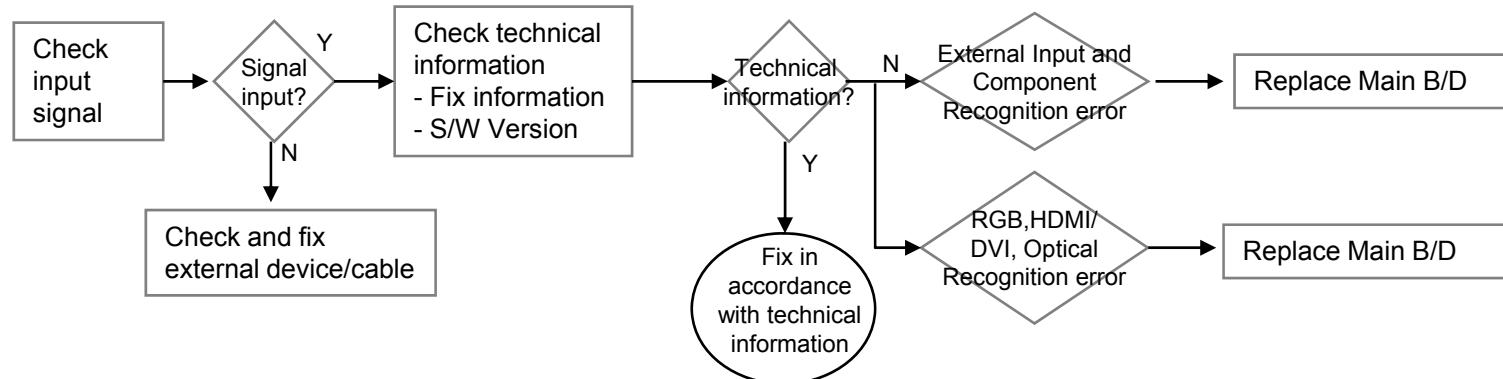
LCD TV	Error symptom	D. General Function Problem	Established date	2012.01.16	
		Remote control & Local switch checking	Revised date		10/13

1. Remote control(R/C) operating error



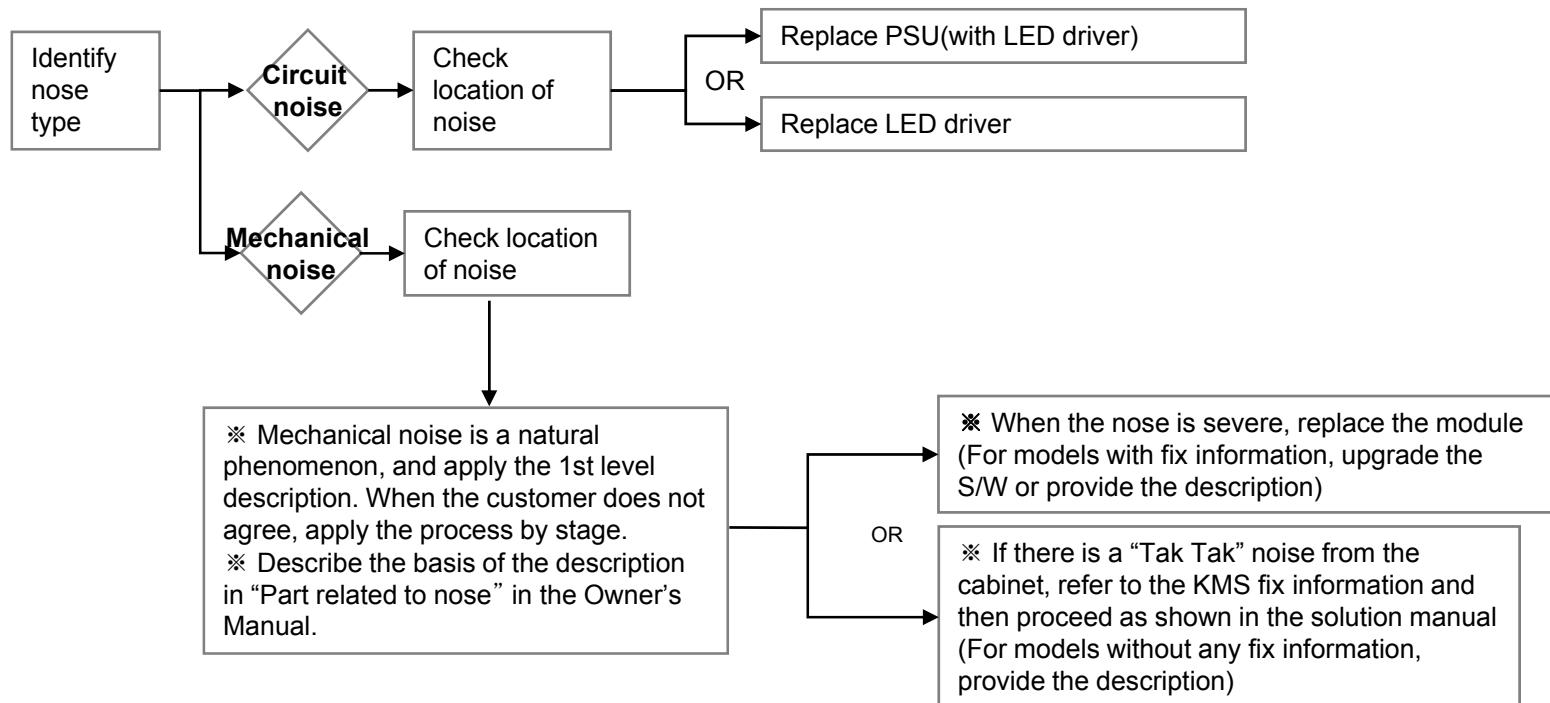
Standard Repair Process

LCD TV	Error symptom	D. Function error	Established date	2012.01.16	
		External device recognition error	Revised date		11/13



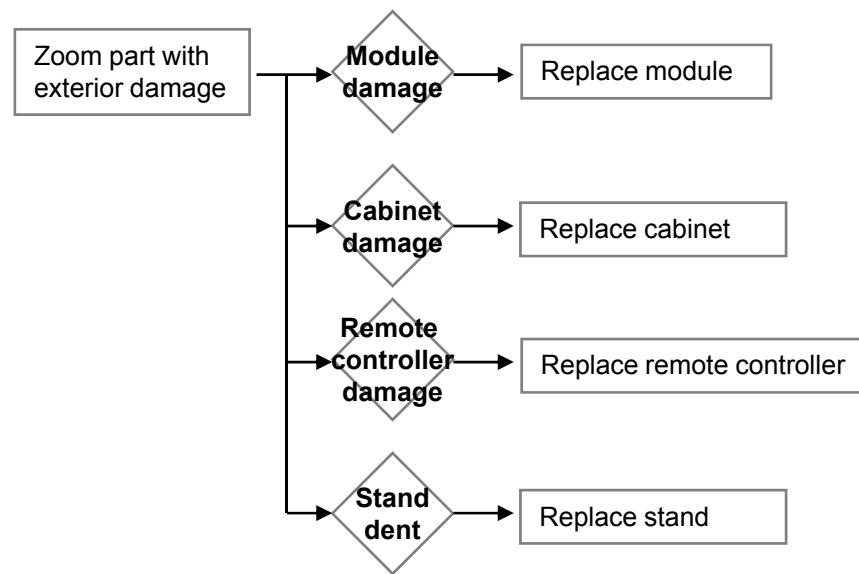
Standard Repair Process

LCD TV	Error symptom	E. Noise	Established date	2012.01.16	
		Circuit noise, mechanical noise	Revised date		12/13



Standard Repair Process

LCD TV	Error symptom	F. Exterior defect	Established date	2012.01.16	
		Exterior defect	Revised date		13/13



Contents of LCD TV Standard Repair Process Detail Technical Manual

No.	Error symptom	Content	Page	Remarks
1	A. Video error_ No video/Normal audio	Check LCD back light with naked eye	A1	
2		LED driver B+ 24V measuring method	A2	
3		Check White Balance value	A3	
4		Power Board voltage measuring method	A4	
6	A. Video error_ No video/Video lag/stop	TUNER input signal strength checking method	A6	
7		LCD-TV Version checking method	A7	
9	A. Video error_Color error	LCD TV connection diagram	A8	
10		Tuner Checking Part	A9	
11		Check Link Cable (LVDS) reconnection condition	A10 A11	
12		Adjustment Test pattern – ADJ Key	A12	
13	A. Video error_Vertical/Horizontal bar, residual image, light spot	LCD TV connection diagram	A8	
14		Check Link Cable (LVDS) reconnection condition	A10 A11	
15		Adjustment Test pattern – ADJ Key	A12	
16	<Appendix> Defected Type caused by T-Con/ Inverter/ Module	Exchange T-Con Board (1)	A-1/5	
17		Exchange T-Con Board (2)	A-2/5	
18		Exchange LED driver Board (PSU)	A-3/5	55" : driver board Other : PSU
19		Exchange Module itself (1)	A-4/5	
20		Exchange Module itself (2)	A-5/5	

Continue to the next page

Contents of LCD TV Standard Repair Process Detail Technical Manual

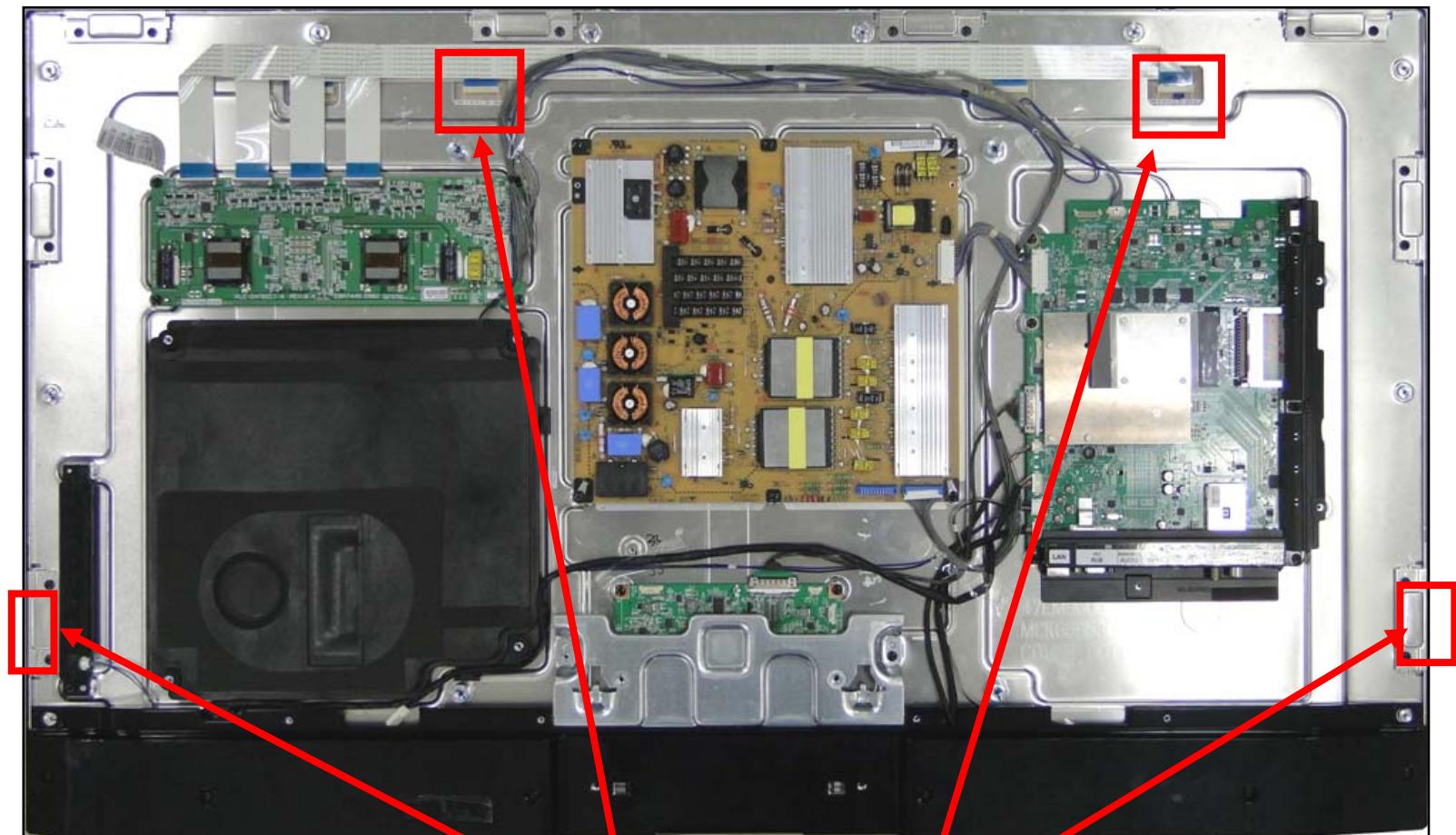
Continued from previous page

No.	Error symptom	Content	Page	Remarks
21	B. Power error_No power	Check front display LED	A17	
22		Check power input Voltage & ST-BY 5V	A18	
23		Checking method when power is ON	A19	
24		POWER BOARD voltage measuring method	A4	
25				
26	B. Power error_Off when on, off while viewing	POWER OFF MODE checking method	A22	
27	B. Power error_Off when on, off while viewing	POWER BOARD PIN voltage checking method	A19	
28	C. Audio error_No audio/Normal video	Checking method in menu when there is no audio	A24	
29		Voltage and speaker checking method when there is no audio	A25	
30	C. Audio error_Wrecked audio/discontinuation	Voltage and speaker checking method in case of audio error	A25	
31	D. Function error_ No response in remote controller, key error	Remote controller operation checking method	A27	

Standard Repair Process Detail Technical Manual

LCD TV	Error symptom	A. Video error_No video/Normal audio	Established date	2011. 12 .14	
	Content	Check LCD back light with naked eye	Revised date		A1-1

<47/55LM96>



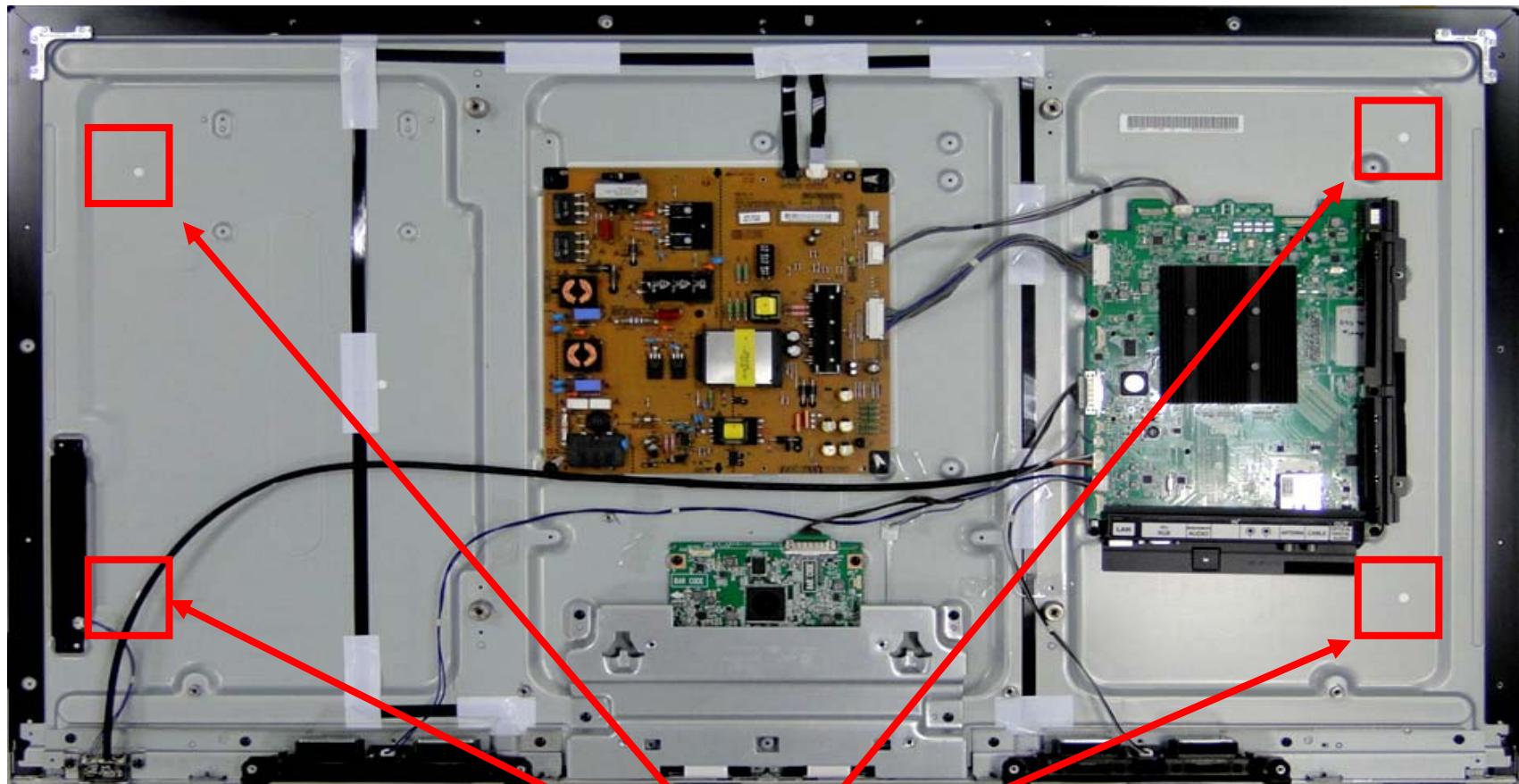
After turning on the power and disassembling the case, check with the naked eye, whether you can see light from 4 locations.

A1

Standard Repair Process Detail Technical Manual

LCD TV	Error symptom	A. Video error_No video/Normal audio	Established date	2011. 12 .14	
	Content	Check LCD back light with naked eye	Revised date		A1-2

<LM86>



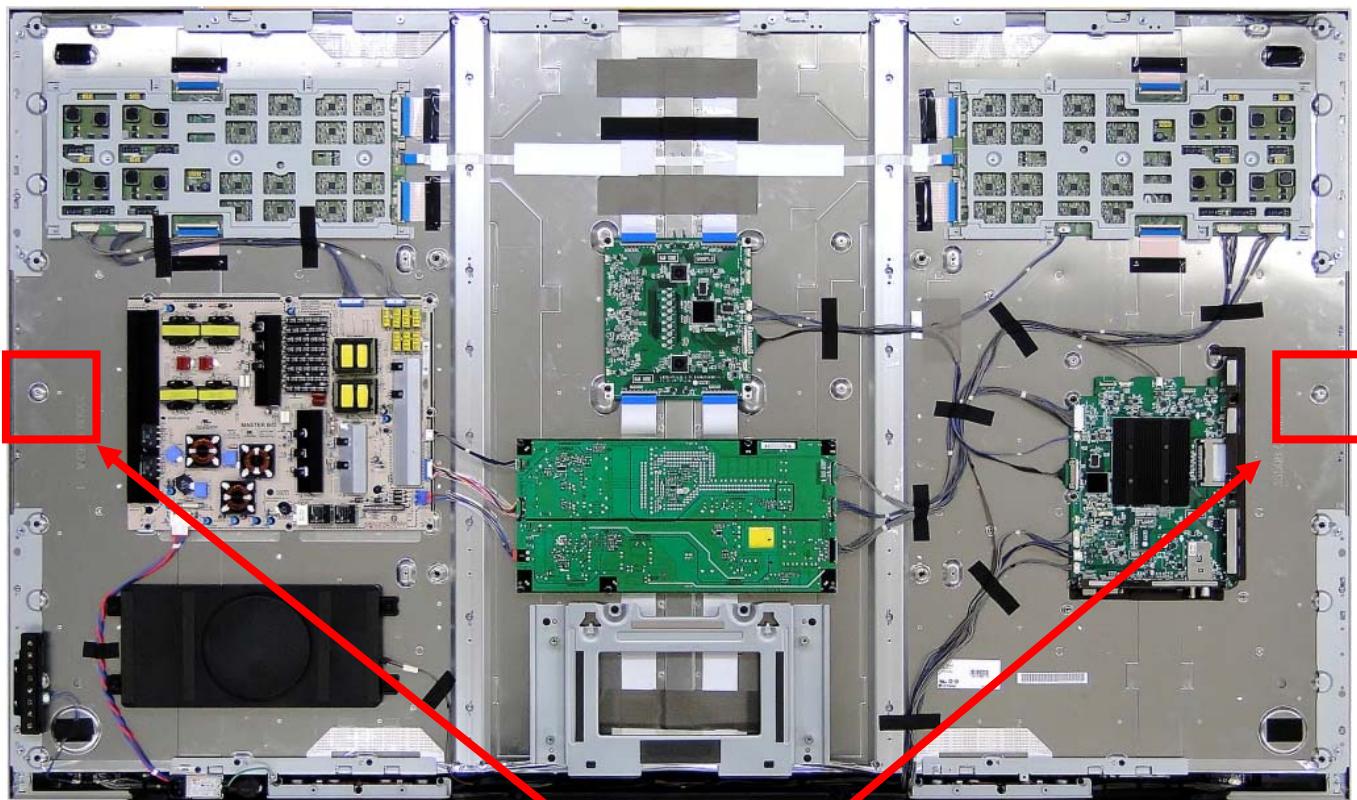
After turning on the power and disassembling the case, check with the naked eye, whether you can see light from 4 locations.

A1

Standard Repair Process Detail Technical Manual

LCD TV	Error symptom	A. Video error_No video/Normal audio	Established date	2011. 12 .14	
	Content	Check LCD back light with naked eye	Revised date		A1-3

<LM95>



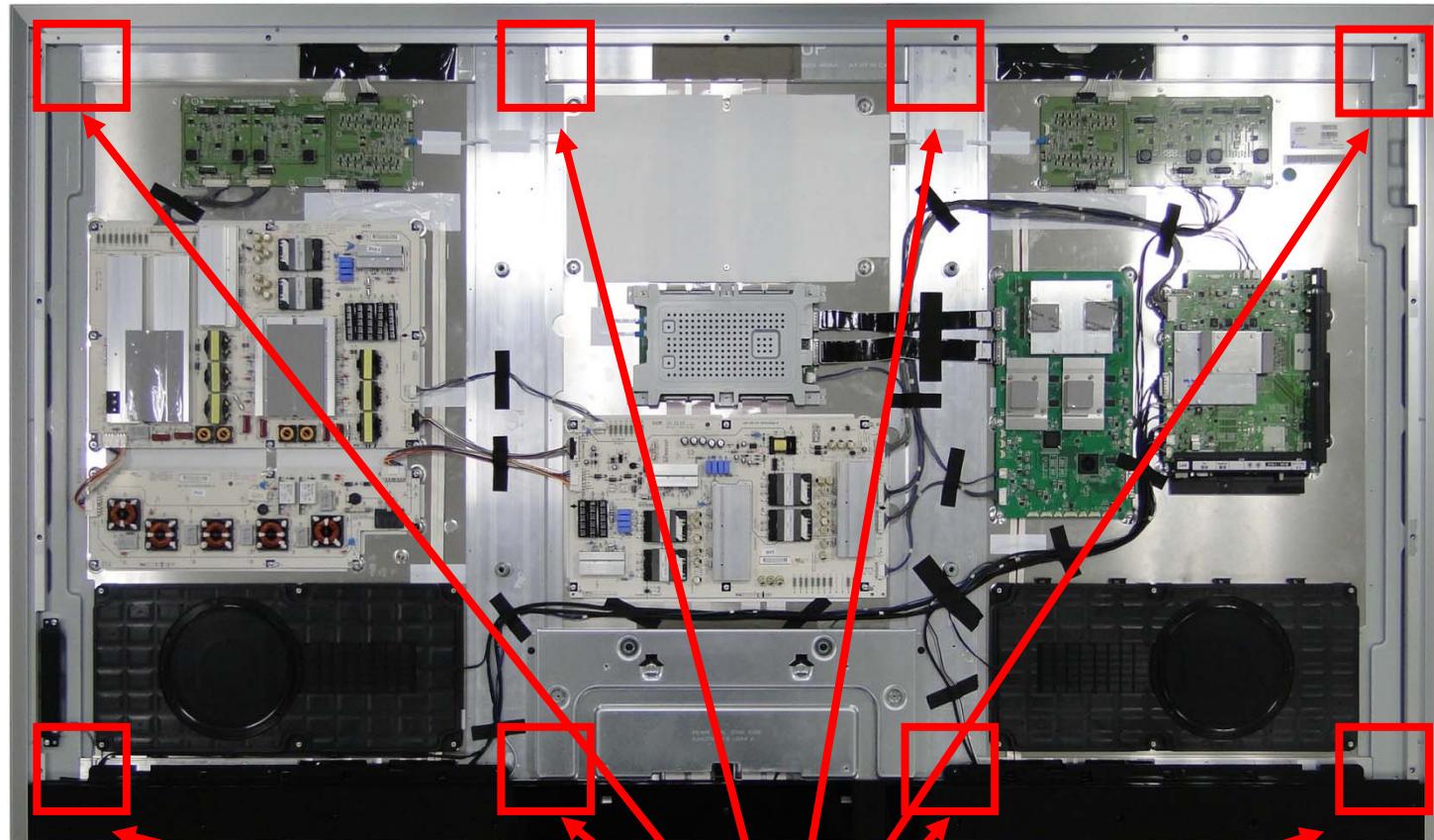
After turning on the power and disassembling the case, check with the naked eye, whether you can see light from 2 locations.

A1

Standard Repair Process Detail Technical Manual

LCD TV	Error symptom	A. Video error_No video/Normal audio	Established date	2012. 08 .30	
	Content	Check LCD back light with naked eye	Revised date		A1-4

<84LM96>

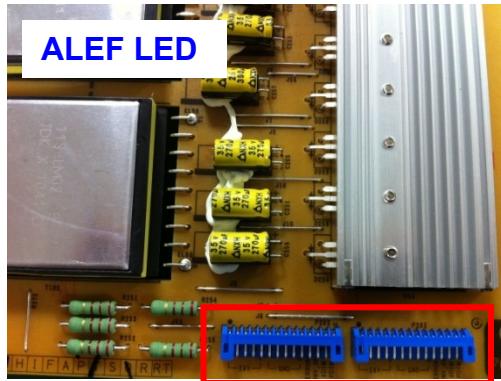


After turning on the power and disassembling the case, check with the naked eye, whether you can see light from 8 locations.

A1

Standard Repair Process Detail Technical Manual

LCD TV	Error symptom	A. Video error_No video/Normal audio	Established date	2011. 12 .14	
	Content	LED driver B+ 24V measuring method	Revised date		A2-1



Check the DC 24V, 12V, 3.5V and Inverter on

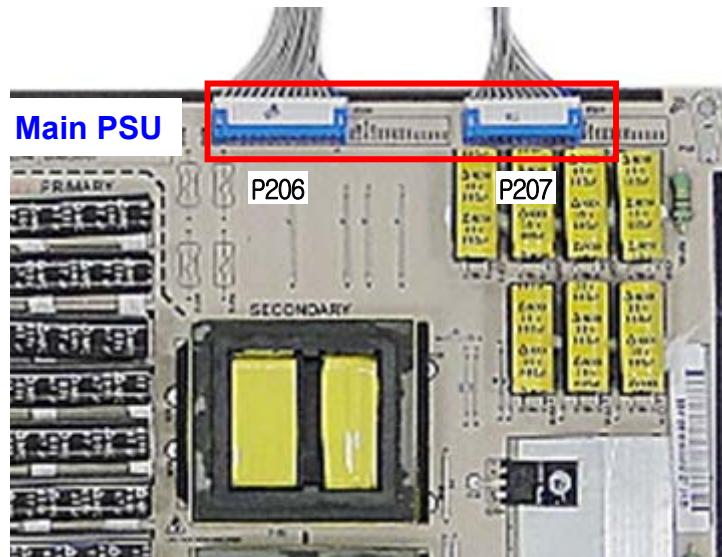
14 Pin (Power Board ↔ Driver) PSU	
1 ~ 5	24V
6 ~ 10	GND
11	Detect
12	Inverter On/Off
13	Int. PWM
14	Ext. PWM (PDIM)

A2

Standard Repair Process Detail Technical Manual

LCD TV	Error symptom	A. Video error_No video/Normal audio	Established date	2011. 12 .14	
	Content	LED driver B+ 24V measuring method	Revised date		A2-3

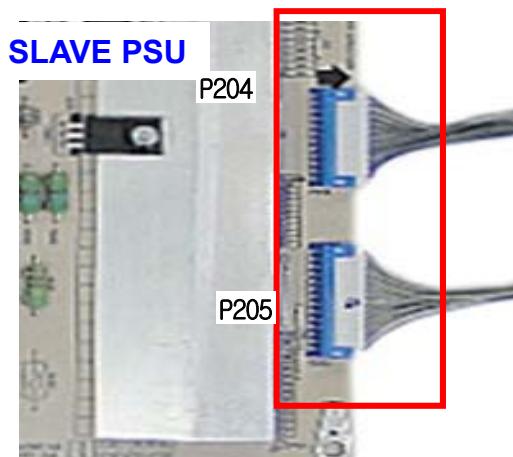
<LM95>



Check the DC 24V, 12V, 3.5V and Inverter on

12 Pin (P206) (Power Board ↔ Driver) PSU	
1 ~ 5	24V
6 ~ 10	GND
11	A-DIM
12	Inverter On/Off

14 Pin (P207) (Power Board ↔ Driver) PSU	
1 ~ 5	24V
6 ~ 10	GND
11	A0DIM
12	Inverter On/Off
13	P-DIM
14	ERROR



Check the DC 24V, 12V, 3.5V and Inverter on

12 Pin (P204) (Power Board ↔ Driver) PSU	
1 ~ 5	24V
6 ~ 10	GND
11	A-DIM
12	Inverter On/Off

14 Pin (P205) (Power Board ↔ Driver) PSU	
1 ~ 5	24V
6 ~ 10	GND
11	A0DIM
12	Inverter On/Off
13	P-DIM
14	ERROR

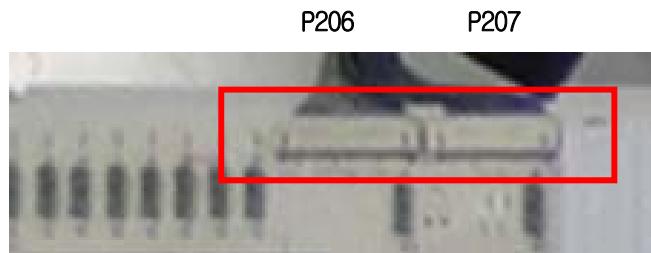
A2

Standard Repair Process Detail Technical Manual

LCD TV	Error symptom	A. Video error_No video/Normal audio	Established date	2012. 08.30	
	Content	LED driver B+ 24V measuring method	Revised date		A2-4

< 84LM96 >

Main PSU

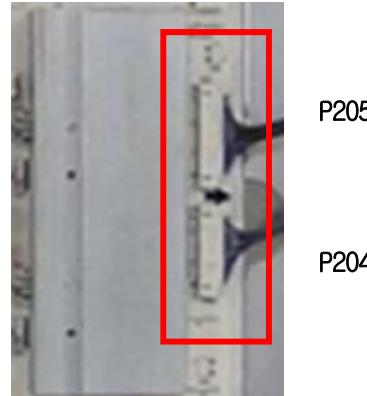


Check the DC 24V, 12V, 3.5V and Inverter on

12 Pin (P202) (Power Board ↔ Driver) PSU	
1 ~ 5	24V
6 ~ 10	GND
11	ERROR
12	DRV ON

14 Pin (P203) (Power Board ↔ Driver) PSU	
1 ~ 5	24V
6 ~ 10	GND
11	ERROR
12	DRV ON
13	N.C
14	P-DIM

SLAVE PSU



Check the DC 24V, 12V, 3.5V and Inverter on

12 Pin (P204) (Power Board ↔ Driver) PSU	
1 ~ 5	24V
6 ~ 10	GND
11	ERROR
12	DRV ON

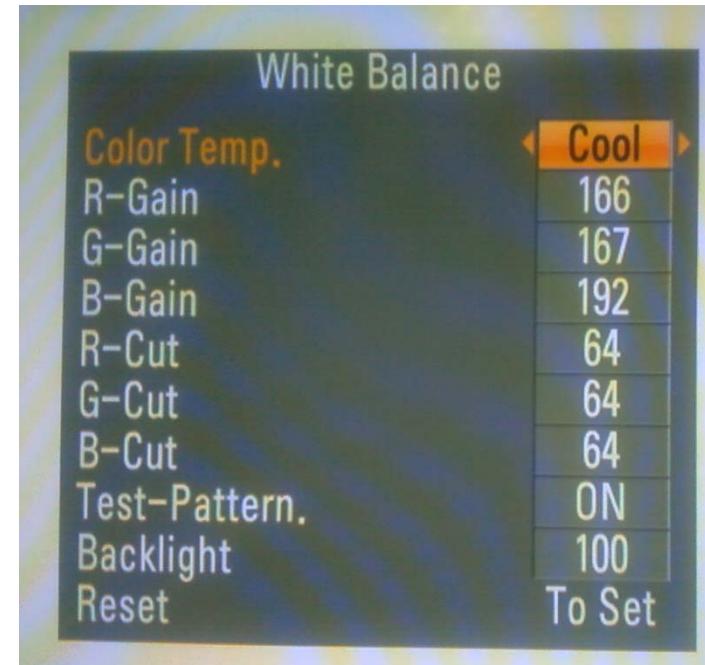
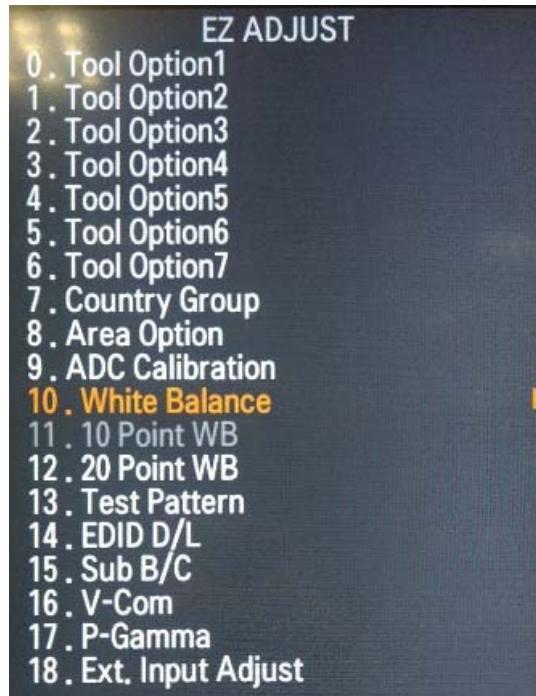
14 Pin (P205) (Power Board ↔ Driver) PSU	
1 ~ 5	24V
6 ~ 10	GND
11	ERROR
12	DRV ON
13	N.C
14	P-DIM

A2

Standard Repair Process Detail Technical Manual

LCD TV	Error symptom	A. Video error_No video/Normal audio	Established date	2011. 12 .14	
	Content	Check White Balance value	Revised date		A4

<ALL MODELS>



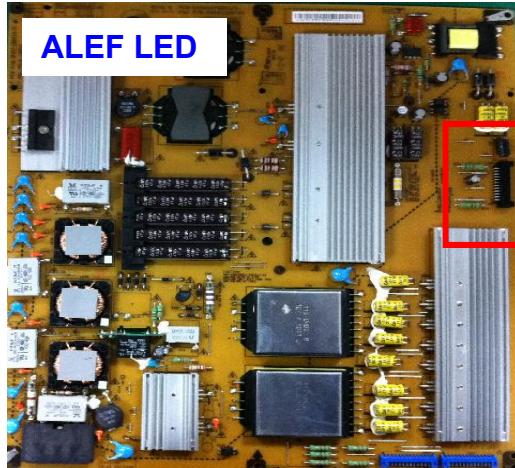
Entry method

1. Press the ADJ button on the remote controller for adjustment.
2. Enter into White Balance of item 10.
3. After recording the R, G, B (GAIN, Cut) value of Color Temp (Cool/Medium/Warm), re-enter the value after replacing the MAIN BOARD.

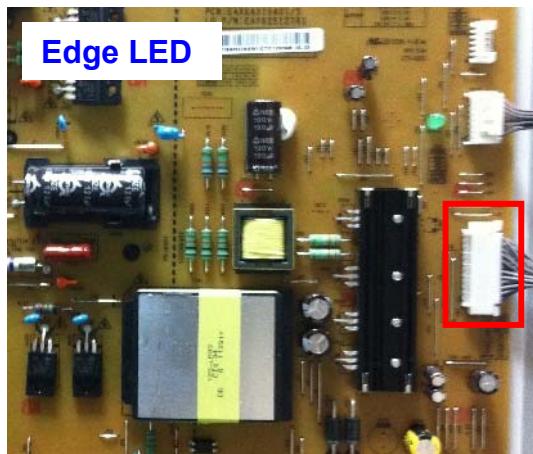
A3

Standard Repair Process Detail Technical Manual

LCD TV	Error symptom	A. Video error_No video/ Audio	Established date	2011. 12 .14	
	Content	Power Board voltage measuring method	Revised date		A5



Check the DC 24V, 12V, 3.5V.



24 Pin (Power Board ↔ Main Board) – common			
SMAW200-H24S (YEONHO)			
1	Power on	2	20V (24V)
3	20V (24V)	4	20V (24V)
5	GND	6	GND
7	GND	8	GND
9	3.5V	10	3.5V
11	3.5V	12	3.5V
13	GND	14	GND
15	GND	16	N.C (Only LPB : V-sync)
17	12V	18	Inverter On/off
19	12V	20	N.C (LPB, Lamp : A-dim)
21	12V	22	PWM Dim #1
23	N.C (only Lamp SCANNING Model : PWM Dim #2)	24	Error-out

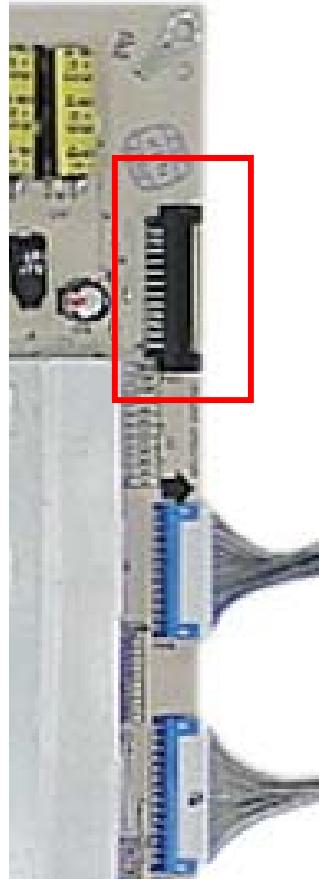
A4

Standard Repair Process Detail Technical Manual

LCD TV	Error symptom	A. Video error_No video/ Audio	Established date	2011. 12 .14	
	Content	Power Board voltage measuring method	Revised date		A5

SLAVE PSU(72LM95)

Check the DC 24V, 12V, 3.5V.



24 Pin (Power Board ↔ Main Board) – Common			
SMAW200-H24S (YEONHO)			
1	Power on	2	24V
3	24V	4	24V
5	GND	6	GND
7	GND	8	GND
9	3.5V	10	3.5V
11	3.5V	12	3.5V
13	GND	14	GND
15	GND	16	GND
17	12V	18	Inverter On/off
19	12V	20	A-DIM
21	12V	22	P-DIM
23	GND	24	Error-out

Standard Repair Process Detail Technical Manual

LCD TV	Error symptom	A. Video error_No video/ Audio	Established date	2012. 08 .30	
	Content	Power Board voltage measuring method	Revised date		A5

SLAVE PSU(84LM96)

Check the DC 24V, 12V, 3.5V.



24 Pin (Power Board ↔ Main Board) – Common			
SMH200-H24S			
1	Power on	2	24V
3	24V	4	24V
5	GND	6	GND
7	GND	8	GND
9	3.5V	10	3.5V
11	3.5V	12	3.5V
13	GND	14	GND
15	GND	16	N.C
17	12V	18	DRV ON
19	12V	20	N.C
21	12V	22	P-DIM
23	N.C	24	ERROR

A4

Standard Repair Process Detail Technical Manual

LCD TV	Error symptom	A. Video error_Video error, video lag/stop	Established date	2011. 12 .14	
	Content	TUNER input signal strength checking method	Revised date		A6

<ALL MODELS>



Settings → Set up → Manual Tuning
→ select channel



When the signal is strong, use the attenuator (-10dB, -15dB, -20dB etc.)



A6

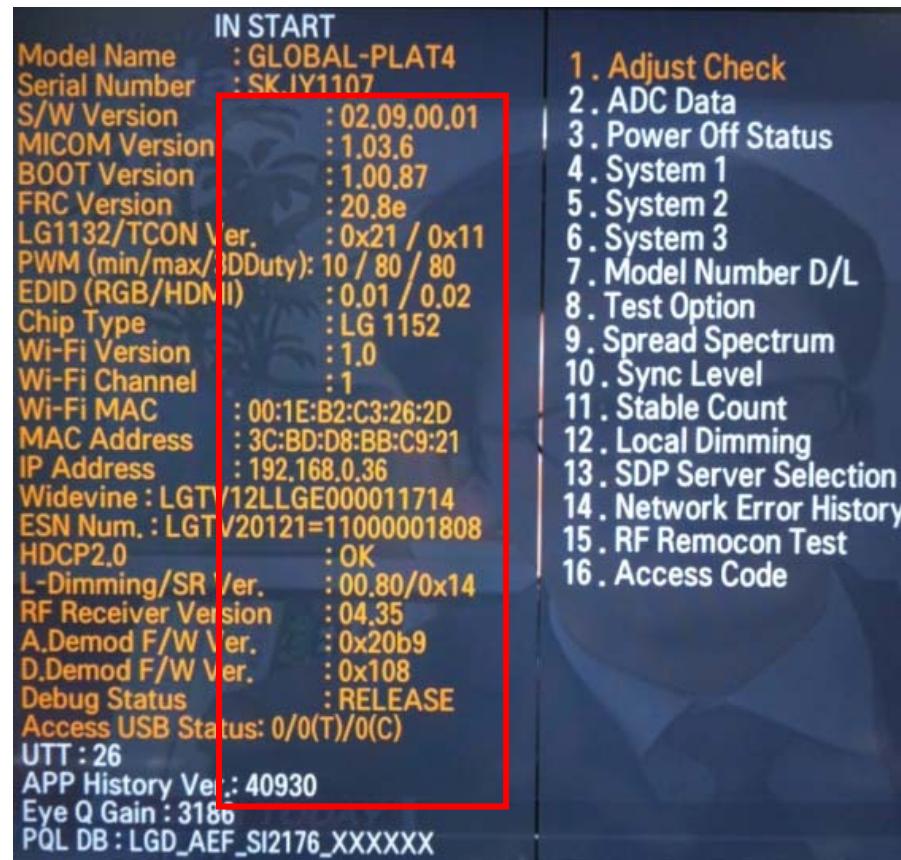
Standard Repair Process Detail Technical Manual

LCD TV	Error symptom	A. Video error_Video error, video lag/stop	Established date	2011. 12 .14	
	Content	LCD-TV Version checking method	Revised date		A7

<ALL MODELS>

1. Checking method for remote controller for adjustment

Version



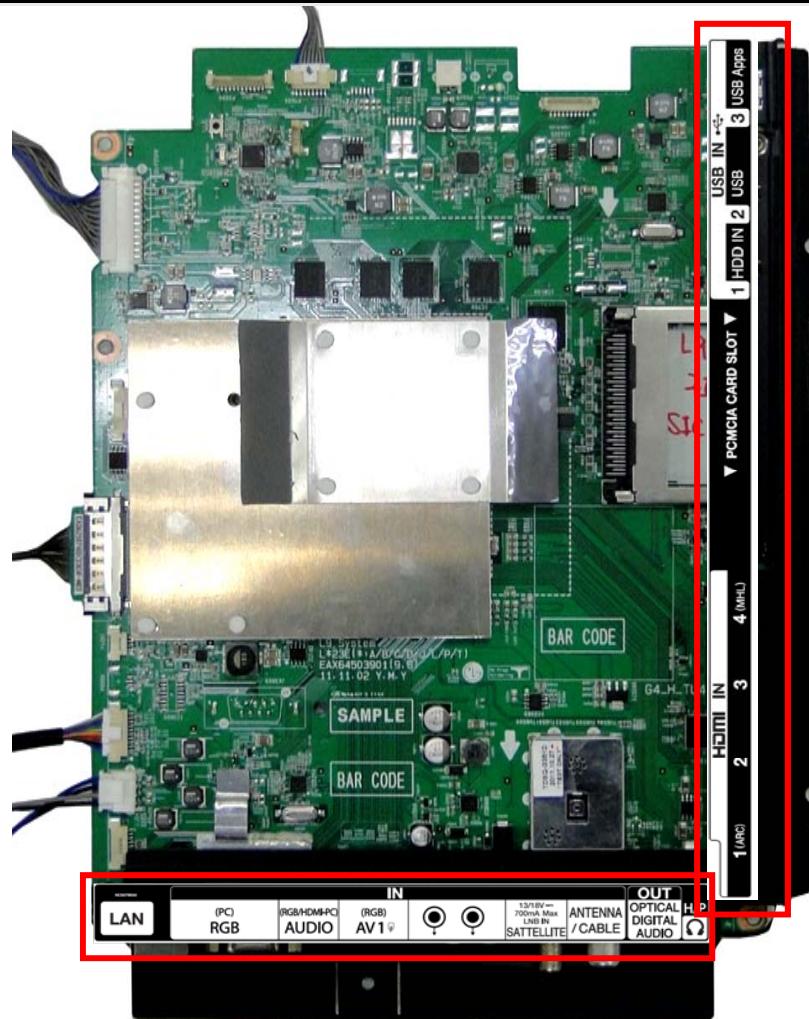
Press the IN-START with the remote controller for adjustment

A7

Standard Repair Process Detail Technical Manual

LCD TV	Error symptom	A. Video error _Vertical/Horizontal bar, residual image, light spot	Established date	2011. 12 .14	
	Content	LCD TV connection diagram (1)	Revised date		A8

<ALL MODELS>



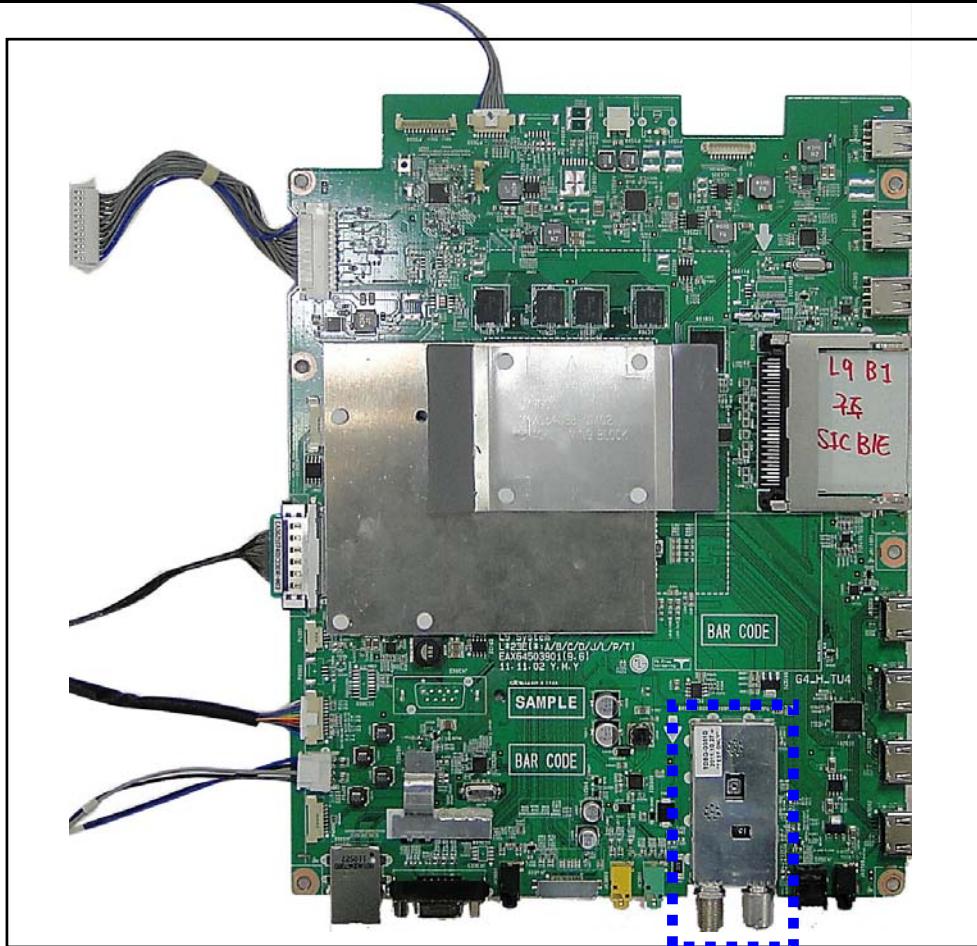
As the part connecting to the external input, check
the screen condition by signal

A8

Standard Repair Process Detail Technical Manual

LCD TV	Error symptom	A. Video error_Video error, video lag/stop	Established date	2011. 12 .14	
	Content	TUNER checking part	Revised date		A9

<ALL MODELS>



Checking method:

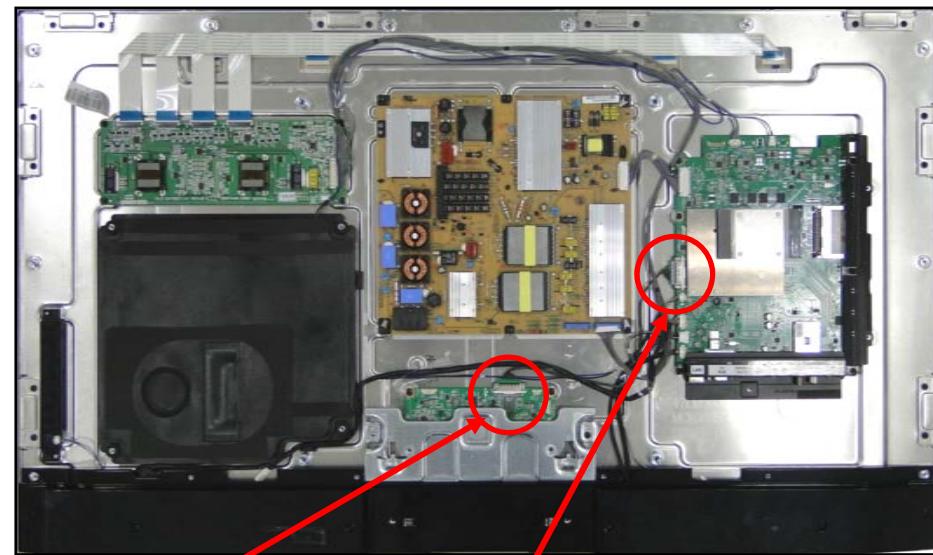
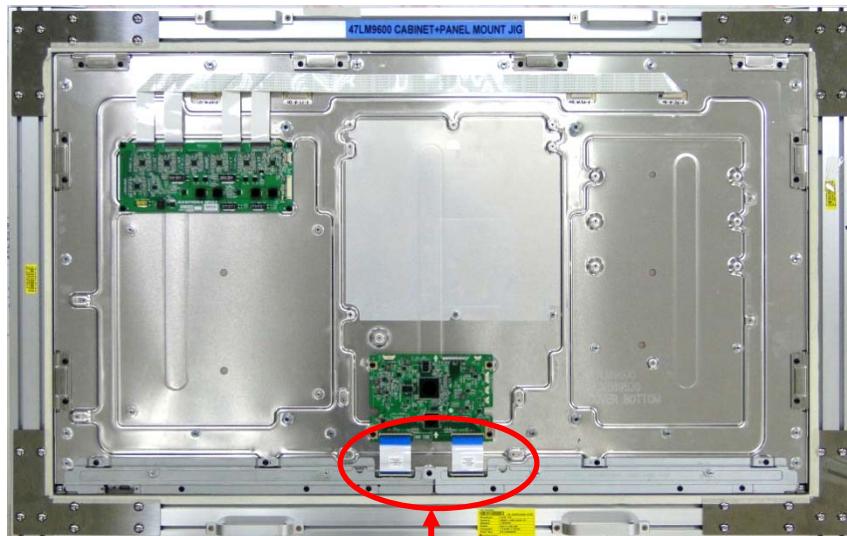
1. Check the signal strength or check whether the screen is normal when the external device is connected.
2. After measuring each voltage from power supply, finally replace the MAIN BOARD.

A9

Standard Repair Process Detail Technical Manual

LCD TV	Error symptom	A. Video error_Color error	Established date	2011. 12 .14	
	Content	Check Link Cable (LVDS) reconnection condition	Revised date		A10-1

<47/55LM96XX/ LM86XX>



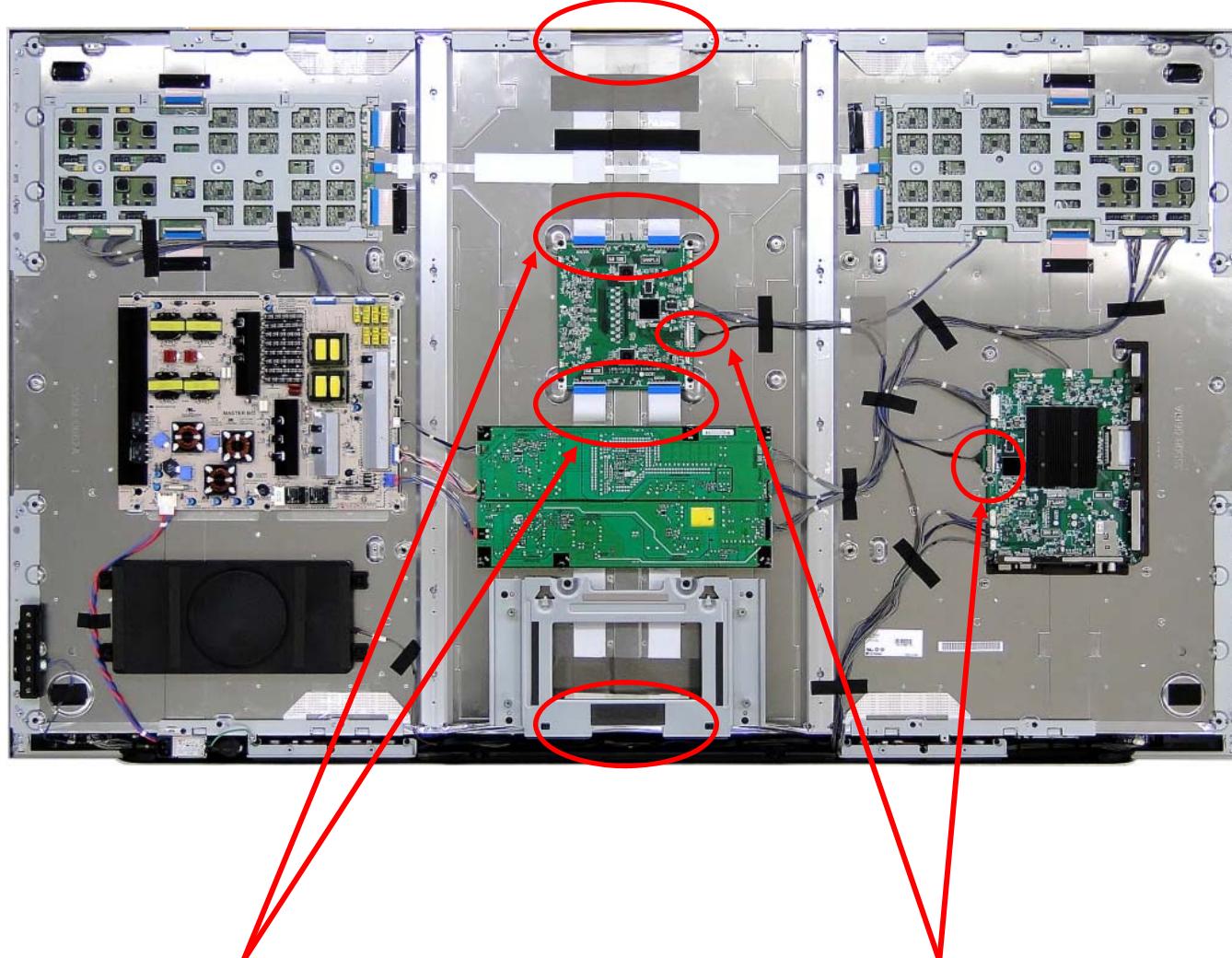
Check the contact condition of the Link Cable, especially dust or mis insertion.

A10

Standard Repair Process Detail Technical Manual

LCD TV	Error symptom	A. Video error_Color error	Established date	2011. 12 .14	
	Content	Check Link Cable (LVDS) reconnection condition	Revised date		A10-2

<LM95XX>



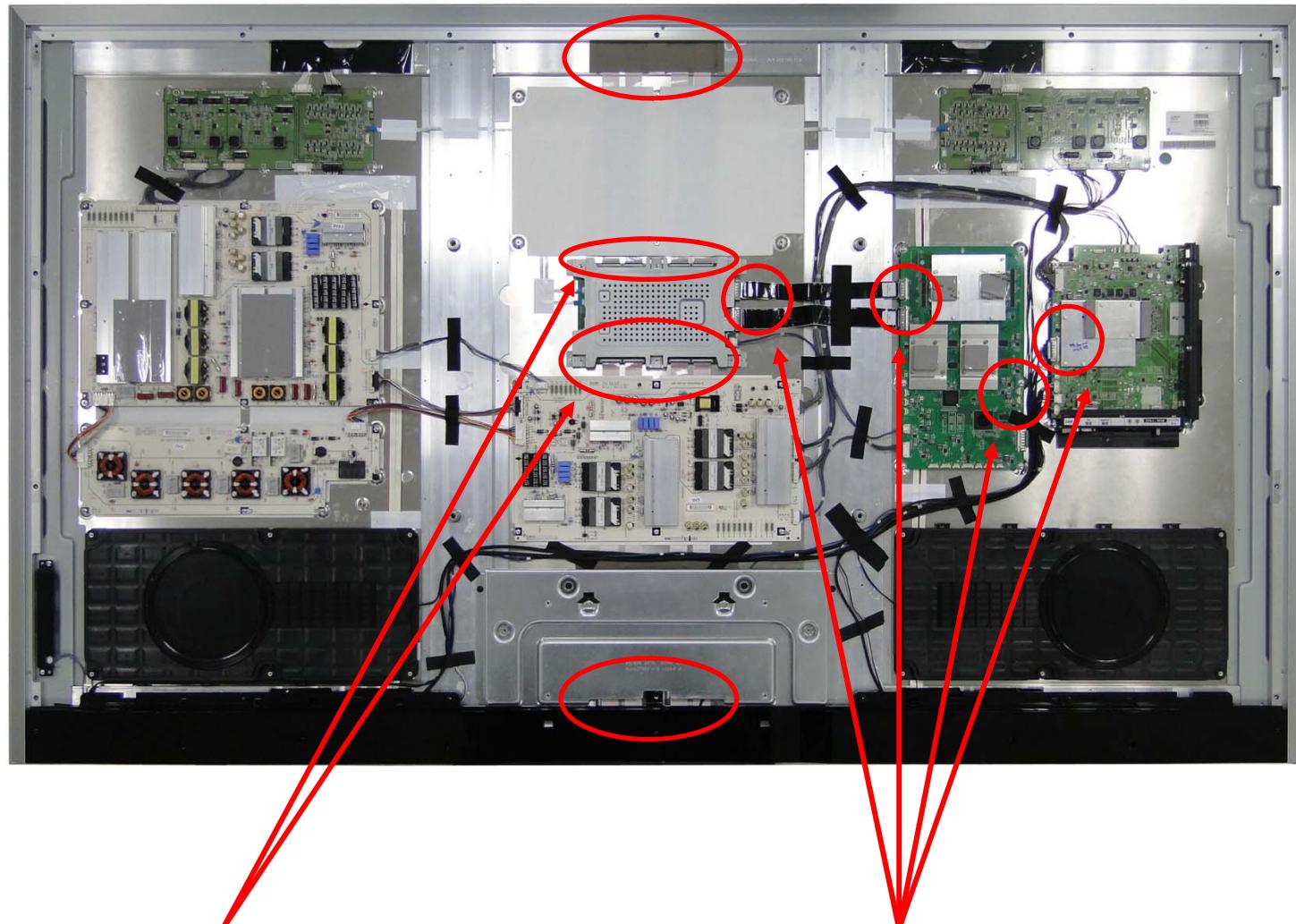
Check the contact condition of the Link Cable, especially dust or mis insertion.

A10

Standard Repair Process Detail Technical Manual

LCD TV	Error symptom	A. Video error_Color error	Established date	2012. 08 .30	
	Content	Check Link Cable (LVDS) reconnection condition	Revised date		A10-3

<84LM96XX>

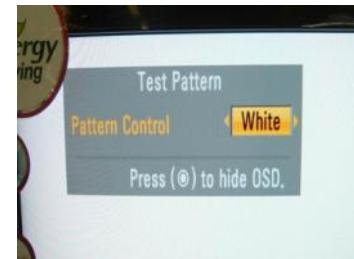
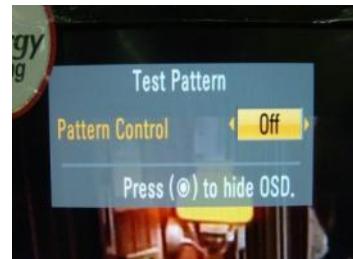
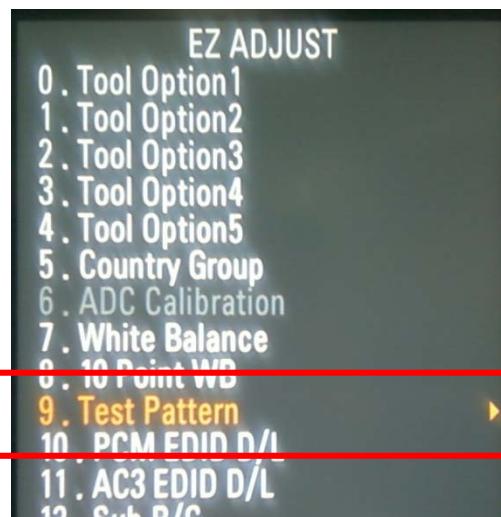


Check the contact condition of the Link Cable, especially dust or mis insertion.

A10

Standard Repair Process Detail Technical Manual

LCD TV	Error symptom	A. Video error_Color error	Established date	2011. 12 .14	
	Content	Adjustment Test pattern - ADJ Key	Revised date		A12



You can view 6 types of patterns using the ADJ Key

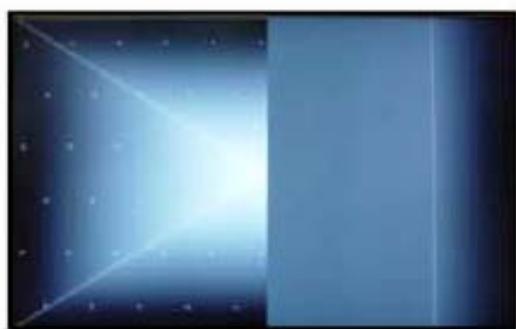
Checking item : 1. Defective pixel 2. Residual image 3. MODULE error (ADD-BAR,SCAN BAR..)
4.Video error (Classification of MODULE or Main-B/D!)

A12

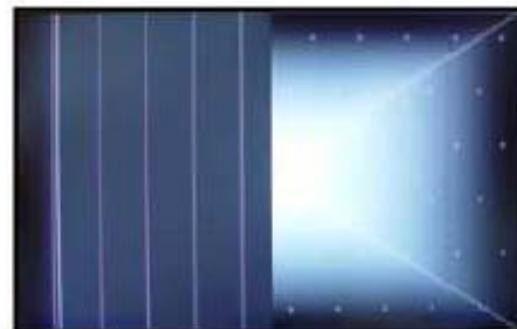
Appendix : Exchange T-Con Board (1)



Solder defect, CNT Broken



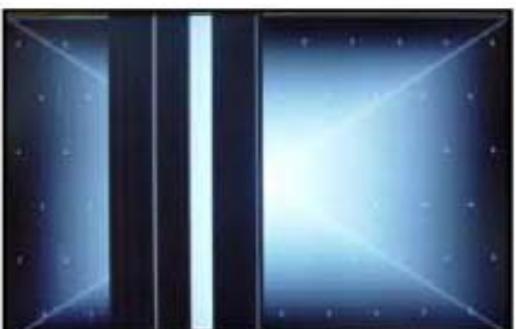
Solder defect, CNT Broken



Solder defect, CNT Broken



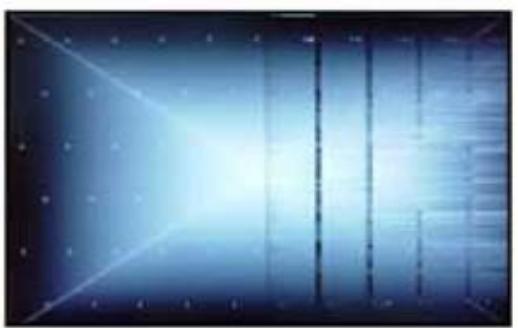
Solder defect, CNT Broken



Solder defect, CNT Broken



Abnormal Power Section



Solder defect, Short/Crack

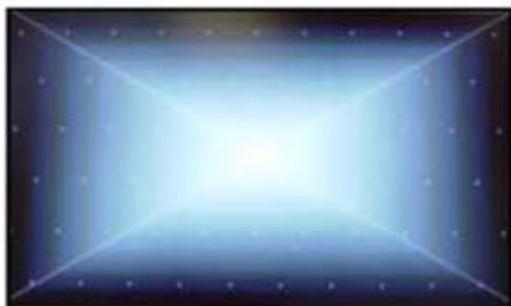


Abnormal Power Section



Solder defect, Short/Crack

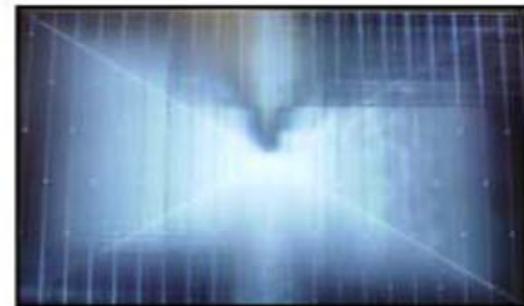
Appendix : Exchange T-Con Board (2)



Abnormal Power Section



Abnormal Power Section



Solder defect, Short/Crack



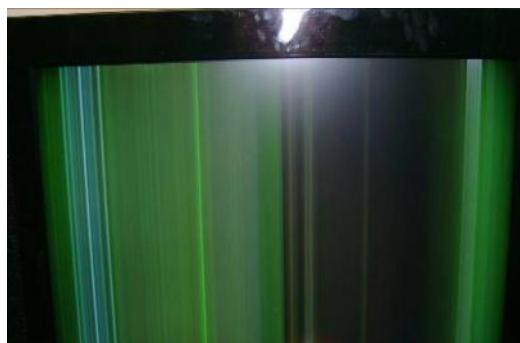
Solder defect, Short/Crack



Fuse Open, Abnormal power section



Abnormal Display



GRADATION



Noise



GRADATION

Appendix : Exchange PSU(LED driver)



No Light



Dim Light



Dim Light



Dim Light



No picture/Sound Ok

A - 3/5

Appendix : Exchange the Module (1)



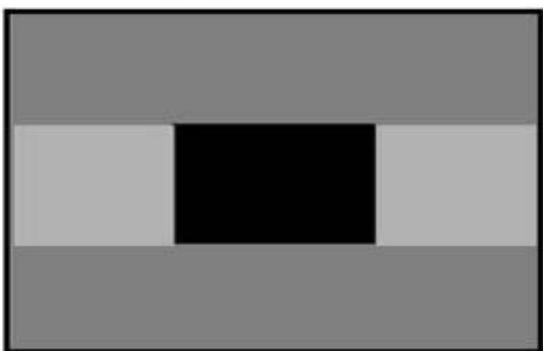
Panel Mura, Light leakage



Panel Mura, Light leakage



Press damage



Crosstalk



Press damage



Crosstalk

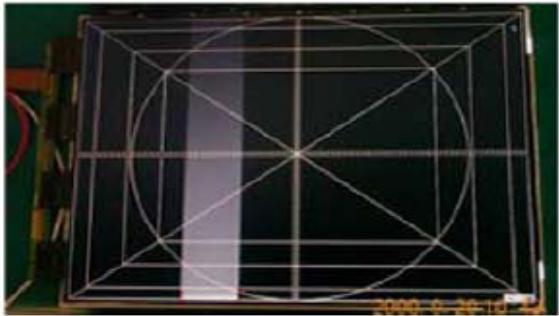


Press damage

Un-repairable Cases

In this case please exchange the module.

Appendix : Exchange the Module (2)



Vertical Block
Source TAB IC Defect



Vertical Line
Source TAB IC Defect



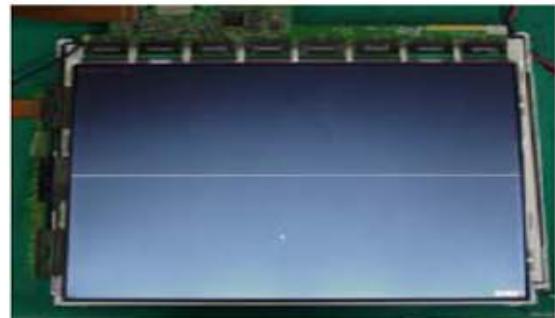
Vertical Block
Source TAB IC Defect



Horizontal Block
Gate TAB IC Defect



Horizontal Block
Gate TAB IC Defect



Horizontal line
Gate TAB IC Defect

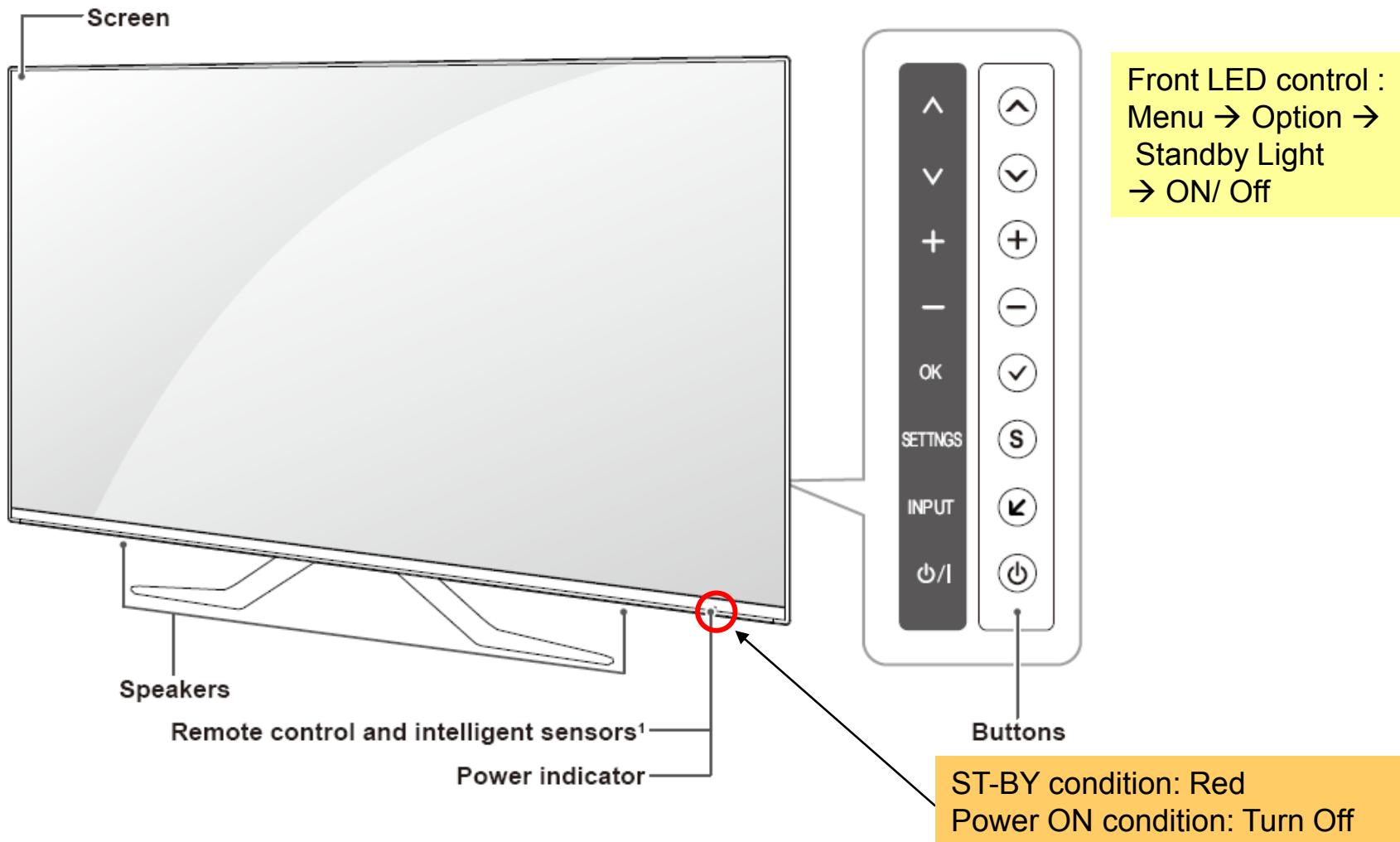


Horizontal Block
Gate TAB IC Defect

Un-repairable Cases
In this case please exchange the module.

Standard Repair Process Detail Technical Manual

LCD TV	Error symptom	B. Power error _No power	Established date	2011. 12 .14	
	Content	Check front display LED	Revised date		A17-1

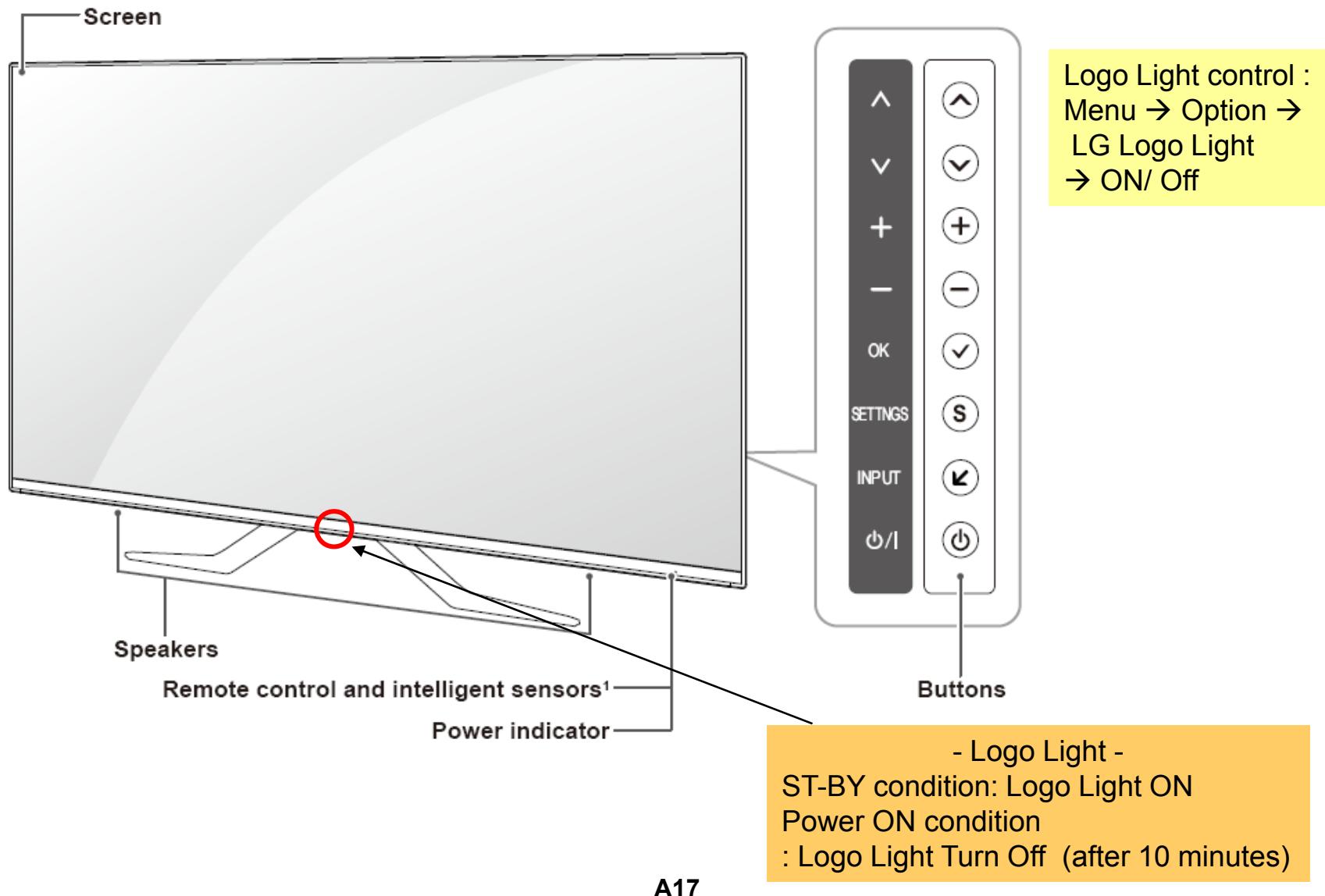


A17

Standard Repair Process Detail Technical Manual

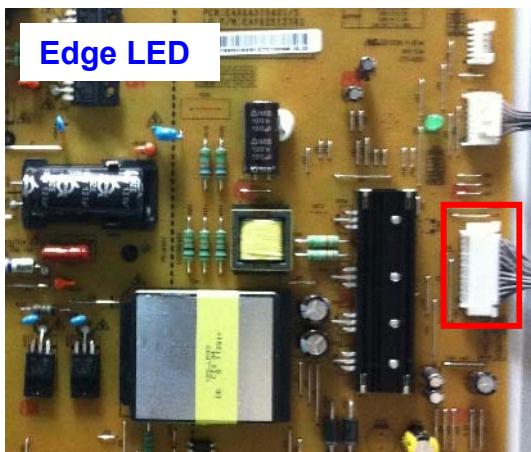
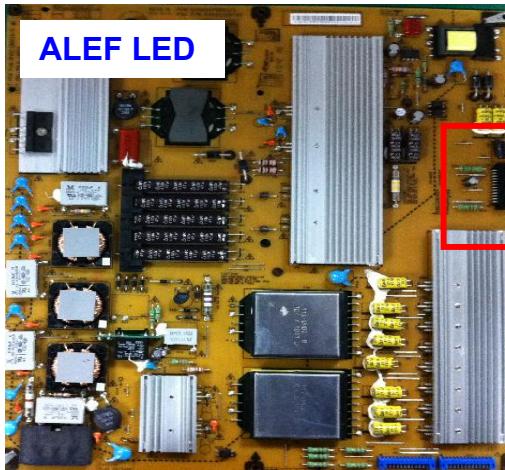
LCD TV	Error symptom	B. Power error _No power	Established date	2012. 08 .30	
	Content	Check front display LED	Revised date		A17-2

<84LM96 LM86> Logo Light



Standard Repair Process Detail Technical Manual

LCD TV	Error symptom	B. Power error _No power	Established date	2011. 12 .14	
	Content	Check power input voltage and ST-BY 3.5V	Revised date		A18-1



Check the DC 24V, 12V, 3.5V.

24 Pin (Power Board ↔ Main Board) – Common			
SMAW200-H24S (YEONHO)			
1	Power on	2	20V (24V)
3	20V (24V)	4	20V (24V)
5	GND	6	GND
7	GND	8	GND
9	3.5V	10	3.5V
11	3.5V	12	3.5V
13	GND	14	GND
15	GND	16	N.C (Only LPB : V-sync)
17	12V	18	Inverter On/off
19	12V	20	N.C (LPB, Lamp : A-dim)
21	12V	22	PWM Dim #1
23	N.C (only Lamp SCANNING Model : PWM Dim #2)	24	Error-out

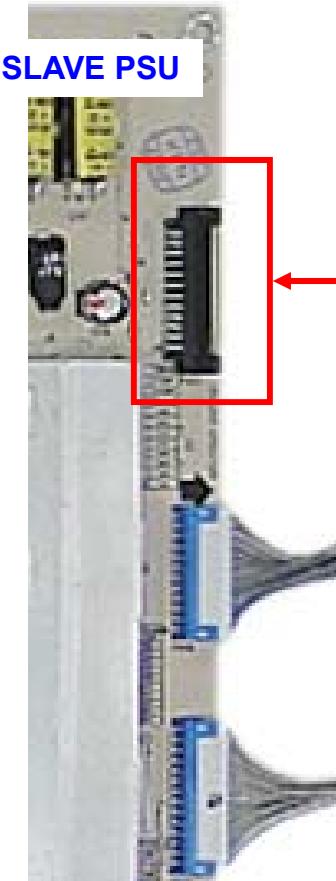
A18

Standard Repair Process Detail Technical Manual

LCD TV	Error symptom	B. Power error _No power	Established date	2011. 12 .14	
	Content	Check power input voltage and ST-BY 3.5V	Revised date		A18-2

<LM95>

Check the DC 24V, 12V, 3.5V.



24 Pin (Power Board ↔ Main Board)			
SMAW200-H24S (YEONHO)			
1	Power on	2	24V
3	24V	4	24V
5	GND	6	GND
7	GND	8	GND
9	3.5V	10	3.5V
11	3.5V	12	3.5V
13	GND	14	GND
15	GND	16	GND
17	12V	18	Inverter On/off
19	12V	20	A-DIM
21	12V	22	P-DIM
23	GND	24	Error-out

A18

Standard Repair Process Detail Technical Manual

LCD TV	Error symptom	B. Power error _No power	Established date	2012. 08 .30	
	Content	Check power input voltage and ST-BY 3.5V	Revised date		A18-3

<84LM96>

Check the DC 24V, 12V, 3.5V.

SLAVE PSU

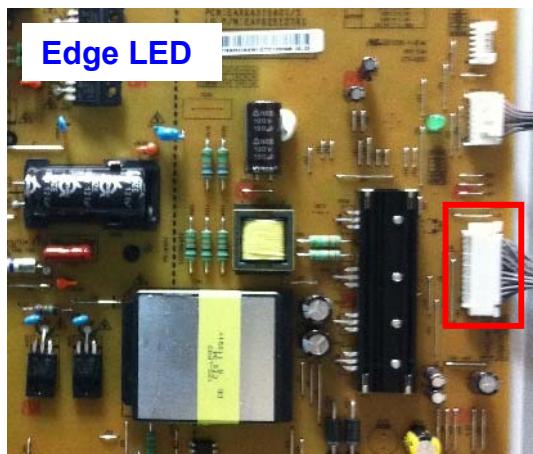
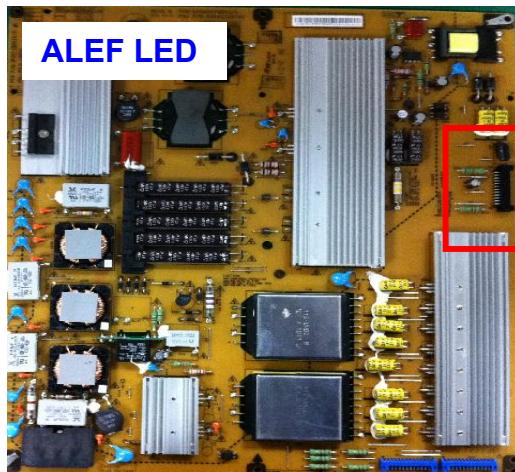


24 Pin (Power Board ↔ Main Board) – Common			
SMH200-H24S			
1	Power on	2	24V
3	24V	4	24V
5	GND	6	GND
7	GND	8	GND
9	3.5V	10	3.5V
11	3.5V	12	3.5V
13	GND	14	GND
15	GND	16	N.C
17	12V	18	DRV ON
19	12V	20	N.C
21	12V	22	P-DIM
23	N.C	24	ERROR

Standard Repair Process Detail Technical Manual

LCD TV	Error symptom	B. Power error _No power	Established date	2011. 12 .14	
	Content	Checking method when power is ON	Revised date		A19-1

Check "power on" pin is high



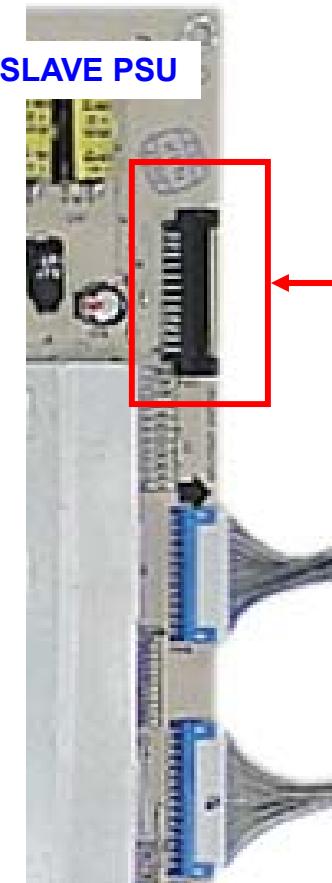
24 Pin (Power Board ↔ Main Board) – Common			
SMAW200-H24S (YEONHO)			
1	Power on	2	20V (24V)
3	20V (24V)	4	20V (24V)
5	GND	6	GND
7	GND	8	GND
9	3.5V	10	3.5V
11	3.5V	12	3.5V
13	GND	14	GND
15	GND	16	N.C (Only LPB : V-sync)
17	12V	18	Inverter On/off
19	12V	20	N.C (LPB, Lamp : A-dim)
21	12V	22	PWM Dim #1
23	N.C (only Lamp SCANNING Model : PWM Dim #2)	24	Error-out

A19

Standard Repair Process Detail Technical Manual

LCD TV	Error symptom	B. Power error _No power	Established date	2011. 12 .14	
	Content	Checking method when power is ON	Revised date		A19-2

<LM95>



Check "power on" pin is high

24 Pin (Power Board ↔ Main Board)			
SMAW200-H24S (YEONHO)			
1	Power on	2	24V
3	24V	4	24V
5	GND	6	GND
7	GND	8	GND
9	3.5V	10	3.5V
11	3.5V	12	3.5V
13	GND	14	GND
15	GND	16	GND
17	12V	18	Inverter On/off
19	12V	20	A-DIM
21	12V	22	P-DIM
23	GND	24	Error-out

A19

Standard Repair Process Detail Technical Manual

LCD TV	Error symptom	B. Power error _No power	Established date	2012. 08 .30	
	Content	Checking method when power is ON	Revised date		A19-3

<84LM96>

SLAVE PSU



Check "power on" pin is high

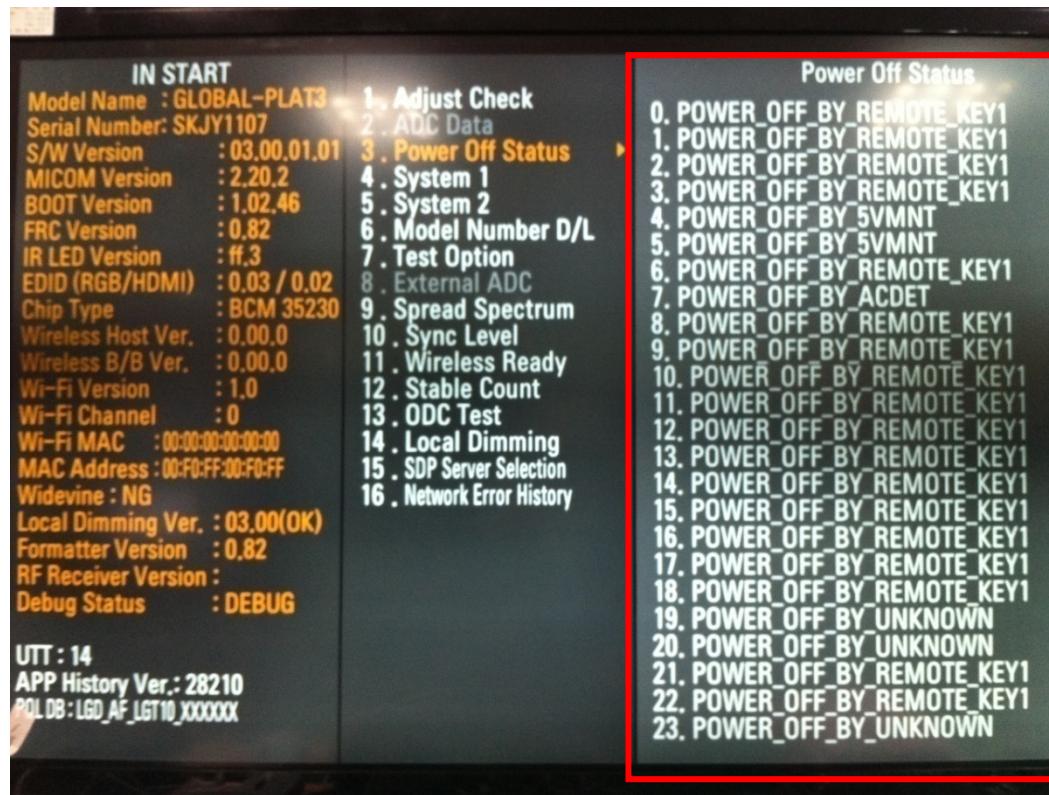
24 Pin (Power Board ↔ Main Board) – Common			
SMH200-H24S			
1	Power on	2	24V
3	24V	4	24V
5	GND	6	GND
7	GND	8	GND
9	3.5V	10	3.5V
11	3.5V	12	3.5V
13	GND	14	GND
15	GND	16	N.C
17	12V	18	DRV ON
19	12V	20	N.C
21	12V	22	P-DIM
23	N.C	24	ERROR

A19

Standard Repair Process Detail Technical Manual

LCD TV	Error symptom	B. Power error _Off when on, off whiling viewing	Established date	2011. 12 .14	
	Content	POWER OFF MODE checking method	Revised date		A22

<ALL MODELS>



Entry method

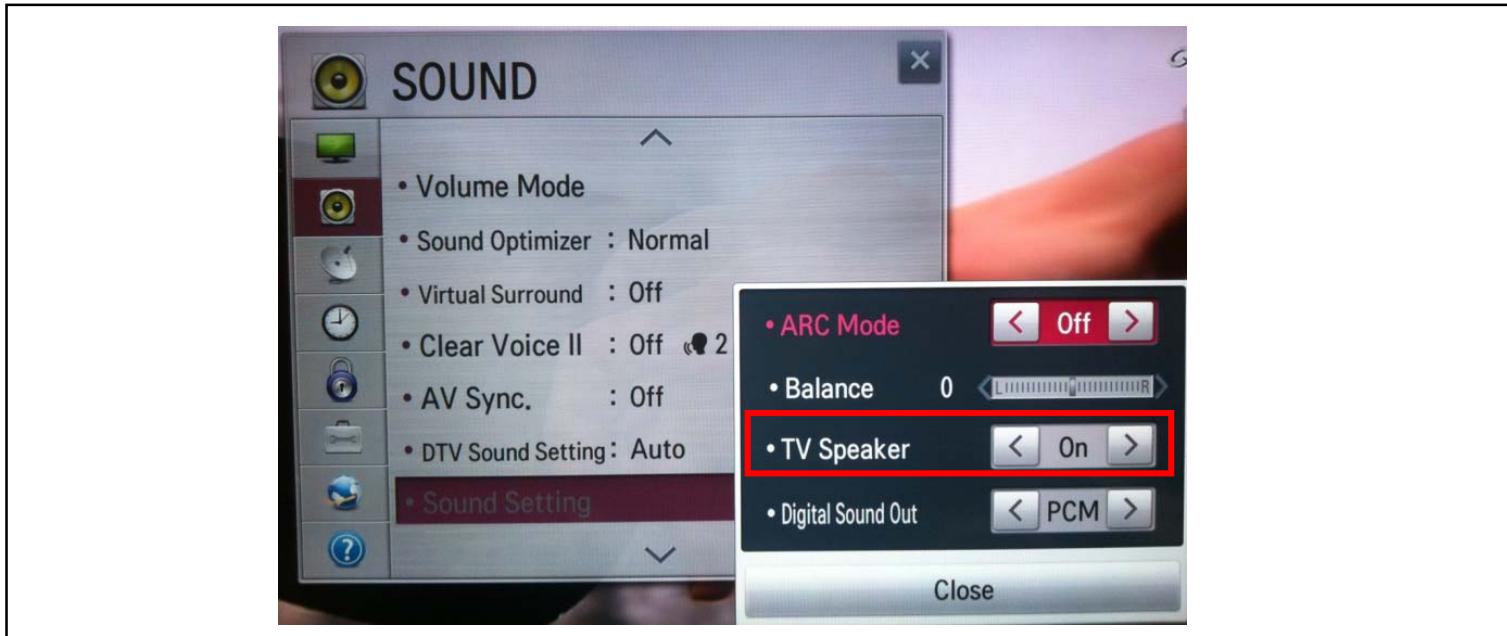
1. Press the IN-START button of the remote controller for adjustment
2. Check the entry into adjustment item 3

A22

Standard Repair Process Detail Technical Manual

LCD TV	Error symptom	C. Audio error_No audio/Normal video	Established date	2011. 12 .14	
	Content	Checking method in menu when there is no audio	Revised date		A24

<ALL MODELS>



Checking method

1. Press the Setting button on the remote controller
2. Select the Sound function of the Menu
3. Select the Sound Setting
4. Select TV Speaker from Off to On

A24

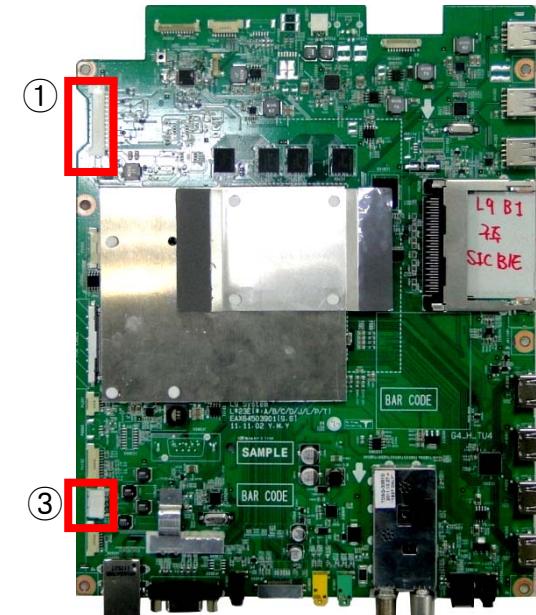
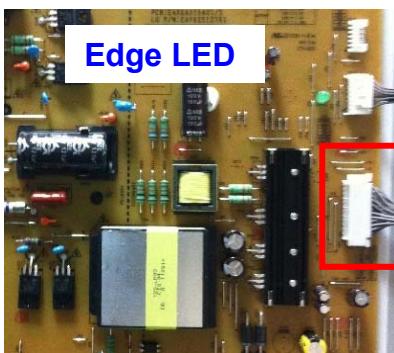
Standard Repair Process Detail Technical Manual

LCD TV	Error symptom	C. Audio error_No audio/Normal video	Established date	2011. 12 .14	
	Content	Voltage and speaker checking method when there is no audio	Revised date		A25-1

<ALL MODELS>



24 Pin (Power Board ↔ Main Board)			
1	Power on	2	24V
3	24V	4	24V
5	GND	6	GND
7	GND	8	GND
9	3.5V	10	3.5V
11	3.5V	12	3.5V
13	GND	14	GND
15	GND	16	V-sync
17	12V	18	Inverter On/off
19	12V	20	N.C
21	12V	22	PWM Dim #1
23	PWM Dim #2	24	Error-out



Checking order when there is no audio

- ① Check the contact condition of or 24V connector of Main Board

- ② Measure the 24V input voltage supplied from Power Board
(If there is no input voltage, remove and check the connector)

- ③ Connect the tester RX1 to the speaker terminal and if you hear the Chik Chik sound when you touch the GND and output terminal, the speaker is normal.

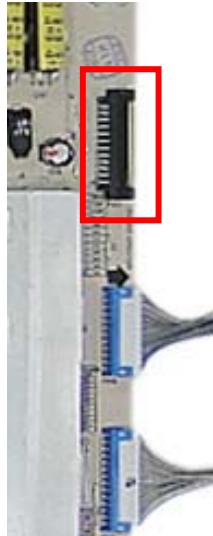
A25

Standard Repair Process Detail Technical Manual

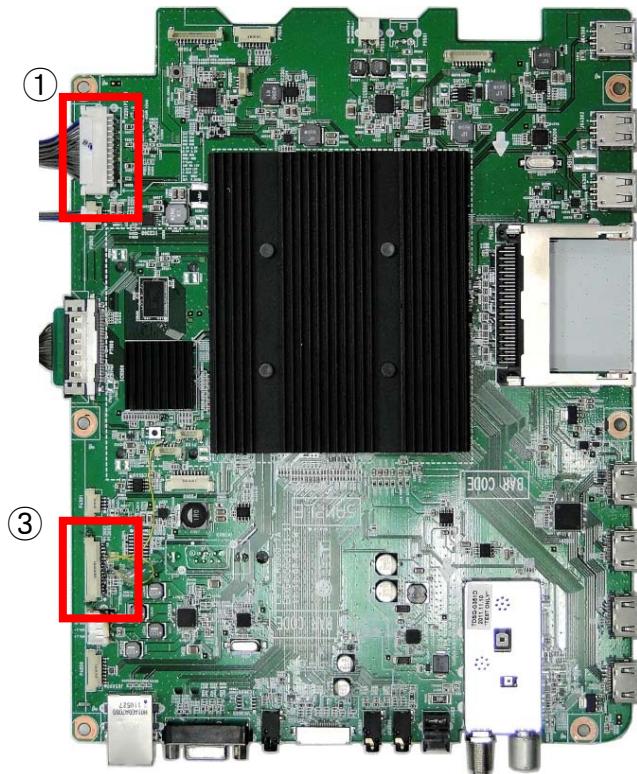
LCD TV	Error symptom	C. Audio error_No audio/Normal video	Established date	2011. 12 .14	
	Content	Voltage and speaker checking method when there is no audio	Revised date		A25-2

<LM95>

SLAVE PSU



24 Pin (Power Board ↔ Main Board)			
1	Power on	2	24V
3	24V	4	24V
5	GND	6	GND
7	GND	8	GND
9	3.5V	10	3.5V
11	3.5V	12	3.5V
13	GND	14	GND
15	GND	16	GND
17	12V	18	Inverter On/off
19	12V	20	A-DIM
21	12V	22	P-DIM
23	GND	24	Error-out



Checking order when there is no audio

- ① Check the contact condition of or 24V connector of Main Board
- ② Measure the 24V input voltage supplied from Power Board
(If there is no input voltage, remove and check the connector)
- ③ Connect the tester RX1 to the speaker terminal and if you hear the Chik Chik sound when you touch the GND and output terminal, the speaker is normal.

A25

Standard Repair Process Detail Technical Manual

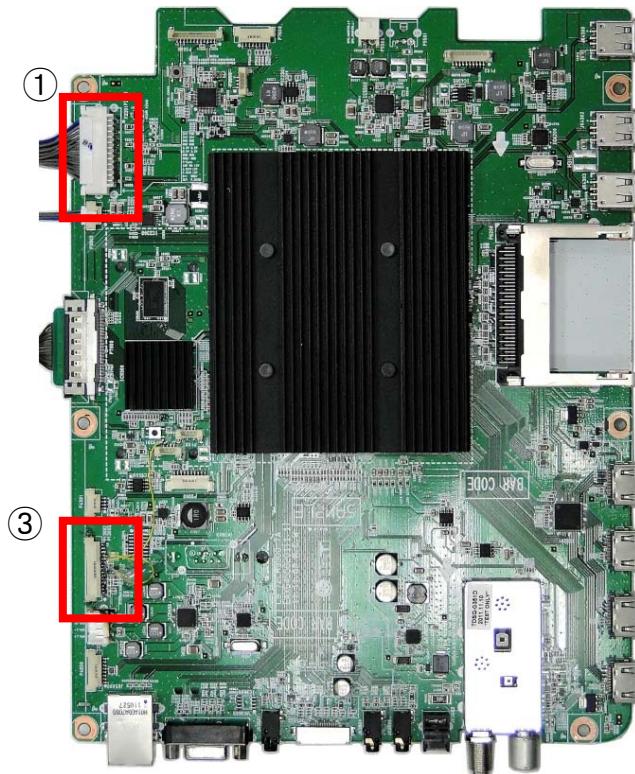
LCD TV	Error symptom	C. Audio error_No audio/Normal video	Established date	2012. 08 .30	
	Content	Voltage and speaker checking method when there is no audio	Revised date		A25-3

<84LM96>

SLAVE PSU



24 Pin (Power Board ↔ Main Board)			
1	Power on	2	24V
3	24V	4	24V
5	GND	6	GND
7	GND	8	GND
9	3.5V	10	3.5V
11	3.5V	12	3.5V
13	GND	14	GND
15	GND	16	GND
17	12V	18	Inverter On/off
19	12V	20	A-DIM
21	12V	22	P-DIM
23	GND	24	Error-out



Checking order when there is no audio

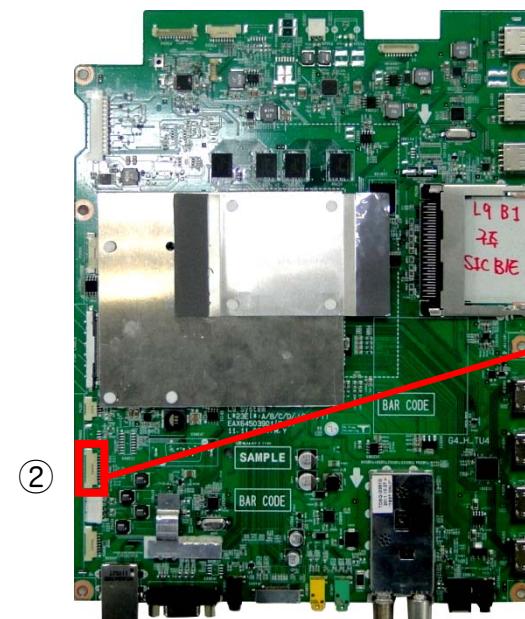
- ① Check the contact condition of or 24V connector of Main Board
- ② Measure the 24V input voltage supplied from Power Board
(If there is no input voltage, remove and check the connector)
- ③ Connect the tester RX1 to the speaker terminal and if you hear the Chik Chik sound when you touch the GND and output terminal, the speaker is normal.

A25

Standard Repair Process Detail Technical Manual

LCD TV	Error symptom	D. Function error_ No response in remote controller, key error	Established date	2011. 12 .14	
	Content	Remote controller operation checking method	Revised date		A27

<ALL MODELS>



P8200	
1	SCL
2	SDA
3	GND
4	KEY1
5	KFY2
6	St 3.5V
7	GND
8	LED_B/logo_PWM
9	IR
10	GND

Checking order

- 1, 2. Check IR cable condition between IR & Main board.
3. Check the st-by 3.3V on the terminal 6.
4. When checking the Pre-Amp when the power is in ON condition, it is normal when the Analog Tester needle moves slowly, and defective when it does not move at all.

A27